

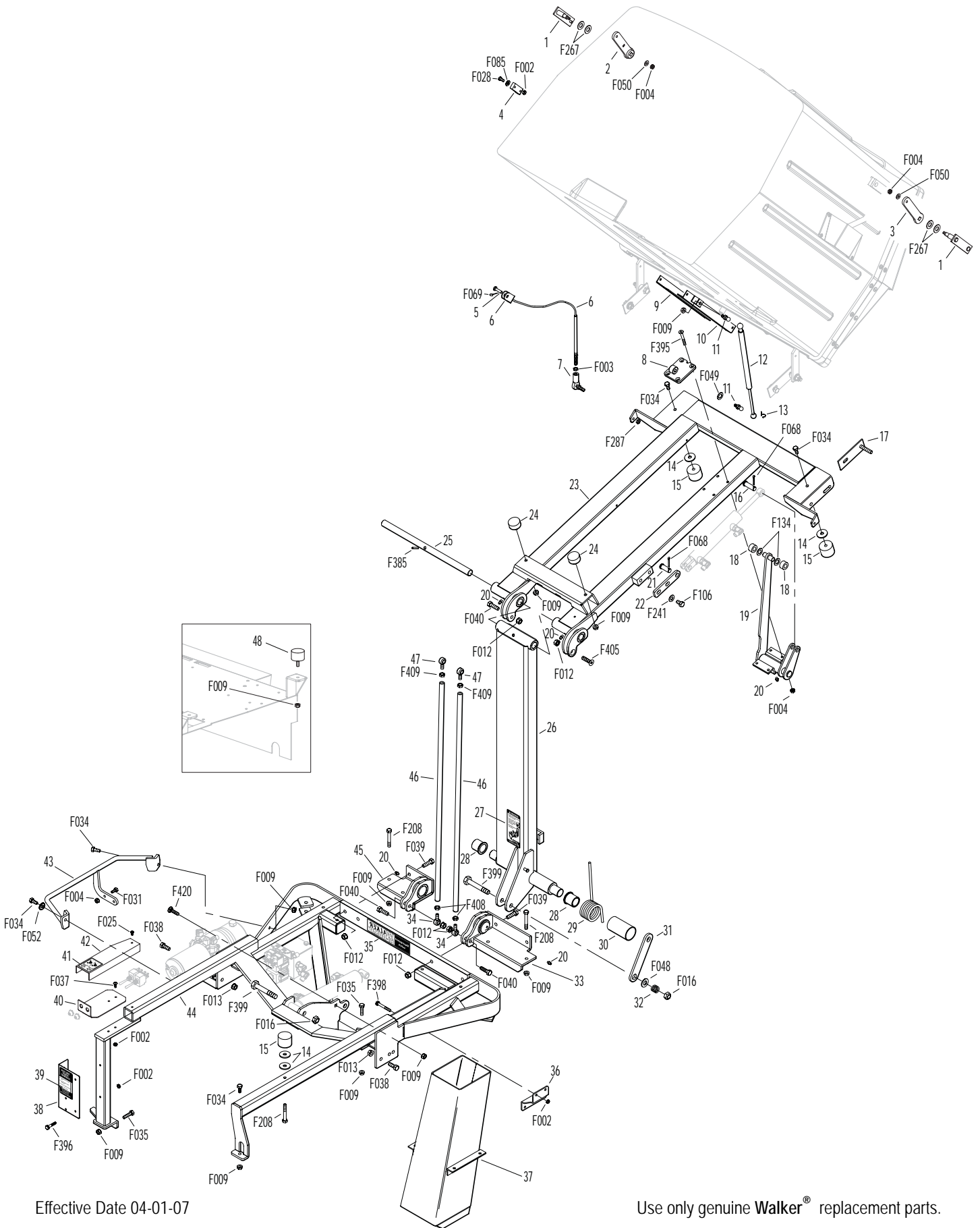
HI-DUMP KIT

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Hi-Dump Kit				45	8400-2	Rear Pivot/RH (Includes Items # 20 & 28)	1
1	7613-1	Door Actuator/7.0/9.5	2	46	8402-7	Control Lift Rod	2
2	7612-4	Door Actuator Arm/RH	1	47	5214-9	Ball Joint (7/16-20LH) Hi Strength	2
3	7612-3	Door Actuator Arm/LH	1	48	7847	Rubber Bumper (1.5OD x 1.0)	1
4	7620-6	Cable Guide	2	Fasteners			
5	7523-2	Clevis Pin W/Hole (1/4 x 5/8)	2	F002	10-24 Keps Nut		10
6	7623-2	Power Dump Cable/9.5	2	F003	1/4-28 Hex Nut		2
7	5552	Ball Joint (1/4-28)	2	F004	1/4-20 Keps Nut		8
8	8402-3	Backup Plate	1	F009	5/16-18 Whiz Locknut		15
9	7628-1	Channel Angle/RH	1	F012	3/8-16 Keps Nut		8
10	8404-4	Channel Angle/Hi-Dump/LH	1	F013	3/8-16 Whiz Locknut		4
11	7146	13mm Ball Stud	2	F016	1/2-13 Self-Locking Nut		2
12	7145	Gas Spring Assembly (Includes Items # 11 & 13)	1	F025	10-24 x 3/8 PPHMS		1
13	7147	Spring Clip	2	F028	10-24 x 3/4 PPHMS		4
14	5841	Retainer Washer (3/8 x 1-1/4)	4	F031	1/4-20 x 5/8 Hex Bolt		2
15	8845	Rubber Bumper (30mm OD x 40mm) 5/16-18 Female	3	F034	5/16-18 x 3/4 Hex Bolt		5
16	8404-6	Clevis Pin (1/2 x 1-1/2)	1	F035	5/16-18 x 1-1/4 Hex Bolt		2
17	8402-6	Catcher Pivot Plate, Hi-Dump	2	F037	10-24 x 5/8 PTH Screw		2
18	7620-9	Roller Wheel	2	F038	3/8-16 x 1 Hex Bolt		4
19	8402-2	Catcher Pivot Arm (Includes Item # 20)	1	F039	3/8-16 x 1-1/4 Hex Bolt		4
20	5830	Grease Fitting	5	F040	3/8-16 x 1-1/2 Hex Bolt		3
21	8404-5	Clevis Pin (1/2 x 1-1/4)	1	F048	1/2 SAE Washer		1
22	8402-4	Upper Cylinder Mount Arm	1	F049	5/16 SAE Washer		2
23	8402-1	Catcher Frame/Hi-Dump (Includes Item # 20)	1	F050	1/4 SAE Washer		2
24	7845	Rubber Bumper (1.375 x .63)	2	F052	5/16 Ext. Star Lock Washer		1
25	8401-4	Upper Pivot Shaft	1	F068	1/8 x 1 Cotter Pin		2
26	8401-5	Pivot Arm (Includes Item # 27)	1	F069	3/32 x 1/2 Cotter Pin		2
27	8401-9	Decal, Safety Lockout Arm	1	F085	3/16 Rivet Backup Washer		4
28	5683	Pivot Bearing	2	F106	3/8-16 x 5/8 Hex Bolt		2
29	8401-1	Torsion Spring (1-1/2)	1	F134	AN960816L Washer		2
30	8401-6	Spring Bushing	1	F208	5/16-18 x 2-1/4 Hex Bolt		5
31	8401-3	Safety Lockout Arm	1	F241	.375 x .875 x .10 Washer		2
32	8401-2	Safety Lockout Spring	1	F267	1/2 x 1 x 1/16 Washer		4
33	8400-3	Rear Pivot/LH (Includes Items # 20 & 28)	1	F287	1/4-28 Keps Nut		2
34	5214-8	Ball Joint (7/16-20) Hi Strength	2	F385	1/4 x 1-1/4 Roll Pin		1
35	8400-8	Decal, Hi-Dump	1	F395	1/4-20 x 2-1/4 FHA Screw, SS		4
36	8404-7	Adapter Bracket / MTL	1*	F396	10-24 x 1-1/4 PPH Bolt		2
37	8430-1	Body Chute, Hi-Dump, 10.5"	1	F398	1/4-20 x 2 Hex Bolt		2*
38	8400-10	Auxiliary Power Terminal Plate (Includes Item # 39)	1	F399	1/2-13 x 3-1/4 Hex Bolt		2
39	8400-7	Decal, Electrical Jumper Warning	1	F405	3/8-16 x 1-1/2 FHA Screw, SS		1
40	8400-15	Switch Mount	1	F408	7/16-20 Jam Nut		2
41	8400-9	Decal, Hi-Dump Operation	1	F409	7/16-20 Hex Nut/Left Hand		2
42	8400-14	Switch Cover (Includes Item # 41)	1	F420	5/16-18 x 1-1/4 Carriage Bolt		2
43	8403-13	Pump Guard	1	* Model MTL Only			
44	8400-1	Bumper/Hi-Dump Mount (Includes Item # 35)	1				

Use only genuine Walker® replacement parts.

Effective Date 04-01-07

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