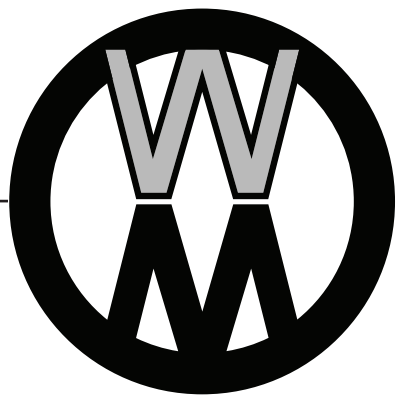




WALKER

Illustrated Parts Manual

*D*21d



Beginning S/N: 178940
P/N 7000-23

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
-1 (as deck style designation)	Standard (Aluminum) Gear Drive Deck
-2 (as deck style designation)	Heavy Duty (Cast Iron) Gear Drive Deck
-3 (as deck style designation)	Belt Drive Deck
AT	All-Terrain
CCW	Counter-clockwise
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
TOPS™	Transmission Oil Performance System
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

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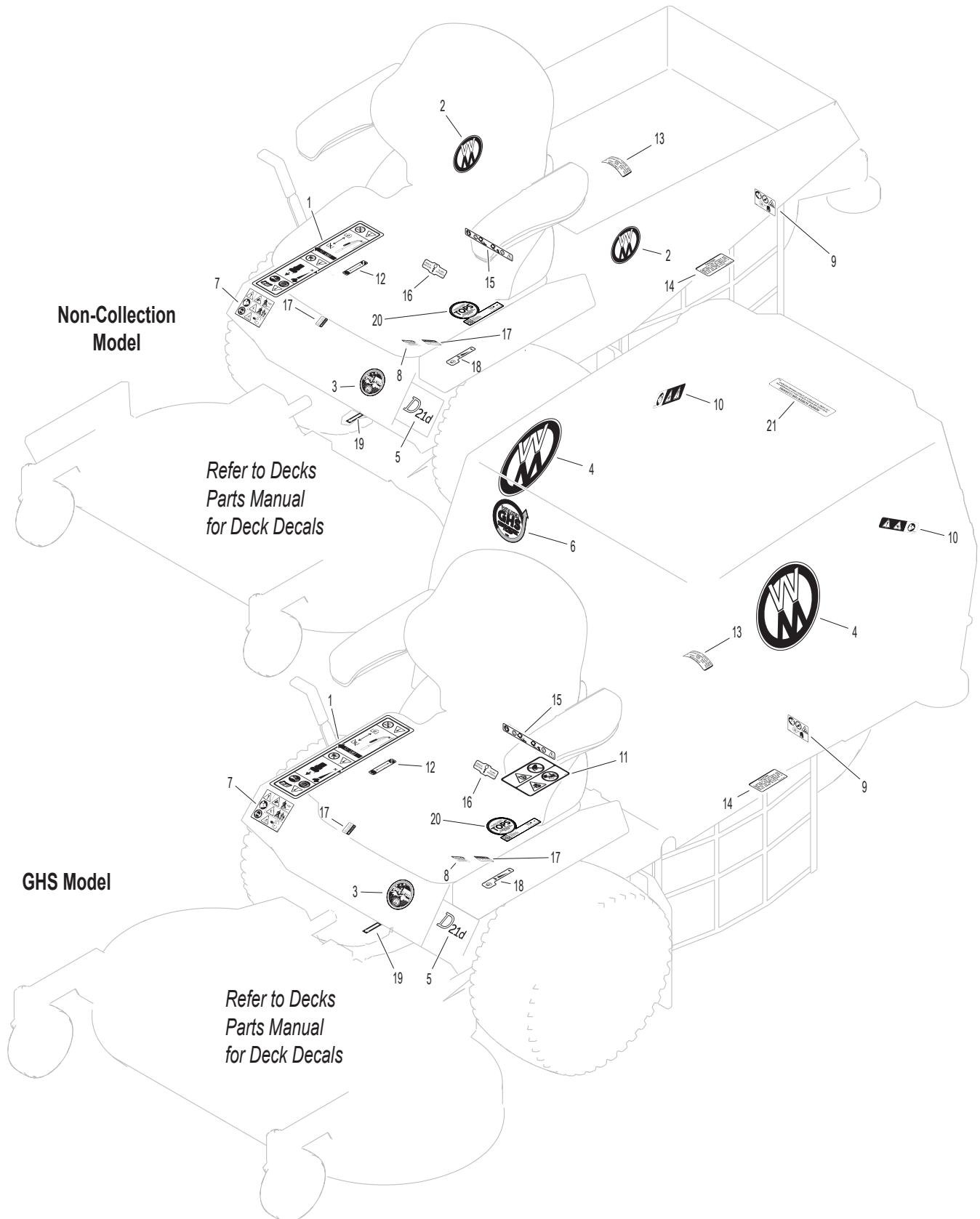
TRACTOR DECALS

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D GHS	NO. REQ'D NON-COLLECTION
Walker Product Decals					
1	8600-33	RH Fender	Body, RH Side Near Seat	1	1
2	5800	Walker Mower (4" Round)	Utility Bed (one on each side)	0	2
3	5856-1	Made in USA	Body	1	1
4	5800-22	Walker (8" Round)	10.0 Bushel Catcher (one on each side)	2	0
5	8821-9	Decal, D21d	Body	1	1
6	5813-2	Decal, 4" Grass-Pak Powerfil®	Powerfil® Cover Plate	1	0
Danger Decals Warning Decals Caution Decals					
7	8600-34	Warning, Read Manual	Body	1	1
8	5810-3	Decal, Hydro Warning	LH Gear Axle Drive Assembly	1	1
9	8600-12	Danger, Engine Exhaust	Radiator Guard	1	1
10	8600-10	Danger, Pinch Point	10.0 Bushel Catcher Mounting Frame Assembly (one on each side)	2	0
11	8600-4	Danger, Rotating Blower Blades	Body, Near Body Chute	1	0
Maintenance Decals					
12	8600-30	Parking Brake	Body, RH Side Below Seat	1	1
13	NS	Caution	Air Cleaner Cover	1*	1*
14	NS	Caution	Radiator	1*	1*
15	8600-16	Front Body Closure	Rear Cross Member, Body	1	1
16	7827	Oil Level	Jackshaft Support	1	1
17	5810-1	Axle Oil Level	Gear Axle Drive Assemblies (one on each)	2	2
18	8600-31	Throttle	Body, LH Side	1	1
19	6875	PTO Alignment Arrow	Universal Joint Tube Assembly	1	1
20	5024-24	Decal, TOPS™	Oil Reservoir Tank	1	1
21	5869	Removable Screen	10.0 Bushel Catcher Removable Screen	1	0

* Use the engine model and spec number from Kubota to order this item.

NOTE: All parts requiring decals are shipped with decals applied.

TRACTOR DECALS



BODY / CHASSIS ASSEMBLY (GHS MODELS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Seat Assembly				47	8035-1	Wheel & Tire (13 x 4.5-6) (With Bearing Race)	2
1	6103-14	Suspension Seat	1		8035-3	Tail Wheel Tire (13 x 4.5-6 Ply)	**
2	6103-44	Grammer Seat Mount Channel, RH	1		8036	Tail Wheel & Hub (6 x 3.25) (Includes Items # 41 & 46)	**
3	6103-45	Grammer Seat Mount Channel, LH	1		7420-20	Dual Tail Wheel & Tire Assembly (Includes Items # 42-45 & 47-48)	**
Rear Bumper Assembly (GHS Models Only)*				48	8038	Tail Wheel Axle (3/4 x 10-3/8)	1
4	NS	Recovery Tank Mount	1 ^Δ	49	7070-2	Wheel & Tire Assembly (18 x 9.50-8)	2
5	7047-5	Mount Plate	1		7070-3	Drive Tire (18 x 9.50-8)	**
6	7516-7	GHS Rear Bumper	1		5070-4	Wide Wheel (8 x 7)	**
7	7516-5	Catcher Pivot Bushing	2	50	7300-6	Chassis Frame (2-1/2 Side Bars)	1
8	5162	Roller Wheel (5" Rubber)	2	Fasteners			
9	7517-3	Catcher Pivot Plate	2		F002	10-24 Keps Nut	3
10	5832	Cable Clamp (1/2)	2		F004	1/4-20 Keps Nut	10
Body Assembly					F009	5/16-18 Whiz Locknut	17
11	7383-6	Body Latch Bracket, RH	1		F012	3/8-16 Keps Nut	4
12	7383-5	Body Latch Lever	1		F014	3/8-16 ESNA Nut	4
13	7383-7	Body Latch Bracket, LH	1		F020	5/16-18 ESNA Nut	1
14	7222	Extension Spring (1/4 x 3)	1		F025	10-24 x 3/8 PPHMS	1
15	7833-2	Cable Clamp (1 x 1/4)	1		F026	10-24 x 1/2 PPHMS	2
16	5977-3	Grommet (9/16)	1		F029	1/4-20 x 1/2 Hex Bolt	6
17	6105-3	Harness Clip	2		F034	5/16-18 x 3/4 Hex Bolt	2
18	NS	Body ID Plate	1		F038	3/8-16 x 1 Hex Bolt	6
19	5845	Rubber Bumper (1.50 x 1.25)	4		F040	3/8-16 x 1-1/2 Hex Bolt	2
20	7422	Panel Guard	1		F041	3/8-16 x 1-3/4 Hex Bolt	2
21	5989-4	Dome Plug (3/8)	4		F042	3/8-16 x 2-1/4 Hex Bolt	2
22	5989-3	Dome Plug (5/16)	2		F051	3/8 SAE Washer	2
23	7146	13mm Ball Stud	2		F059	3/8 Wave Spring Washer	2
24	2145	Gas Spring	1		F091	5/16-18 x 5/8 Hex Bolt	4
25	7844	Rubber Bumper (1.25 x .250)	1		F093	5/16-18 x 1 Hex Bolt	1
26	5989-9	Dome Plug (1/4)	4		F104	1/4-20 x 3/4 PFH Bolt	4
27	7100-9	Front Body	1		F157	1/2-20 x 1-1/4 Wheel Lug Bolt	8
28	5180	Edge Molding, Lever Opening	2		F191	3/8 x 1-1/2 x 3/16 Washer	2
29	5989-55	Dome Plug (1/2)	1		F205	5/16-18 x 1/4 Set Screw, Knurl Point	2
30	5989-5	Dome Plug (7/16)	1		F206	#2 x 3/16 Drive Pin	2
Tilt-Up Latch Assembly***					F218	7/16 Split Lock Washer	2
31	5847	Plastic Tip	1		F219	7/16-14 x 1-1/4 Hex Bolt	2
32	5744-20	Spring Arm, Tilt-Up Latch	1		F226	5/16-18 x 7/8 Hex Bolt	4
33	5744-10	Spring Pivot Bushing	1		F241	.375 x .875 x .10 Washer	4
34	5744-15	Compression Spring (3/8 x 5/8)	1		F256	7/16 SAE Washer	2
35	5744-13	Mount Angle, LH	1		F341	Coil Roll Pin (7/64 x 9/16)	1
36	5744-12	Hook, Tilt-Up Latch	1		F342	5/16 Conical Washer	2
37	5744-14	Mount Angle, RH	1		F413	5/16-24 x 5/16 Set Screw	2
Chassis Assembly					F570	3/8-16 Flange Top Lock Nut	4
38	5267-1	Retainer Collar (1") (Includes Item # F413)	1		F591	7/16-14 Flange Top Lock Nut	2
39	5270-1	Ball Bearing	2		F592	7/16-14 x 1-1/8 Hex Bolt GR 5	2
40	7420	Tail Wheel Fork	1	* Rear Bumper Assembly for Non-Collection Models is not shown here. Refer to BODY ASSEMBLY (NON-COLLECTION MODELS) , Page 8.			
41	5830-3	Grease Fitting (45 Degree)	2	** Service Part Only			
42	8039	Nut, Wheel Axle	2	*** Complete Tilt-Up Latch Assembly Kit available by ordering kit # 5744-5.			
43	8768-2	Seal, Reverse Lip	4	Δ Use the engine model and spec number from Kubota to order this item.			
44	8038-1	Spacer, Wheel Axle (.750 ID x 1.125 OD)	2				
45	8037	Bearing Cone (3/4 ID)	4				
46	8037-2	Bearing Race	4				

This exploded view diagram illustrates the assembly of a vehicle chassis and seat. The components are numbered 1 through 50, with specific part identifiers (e.g., F009, F042, F219) used for many of the fasteners and sub-assemblies. Key features include:

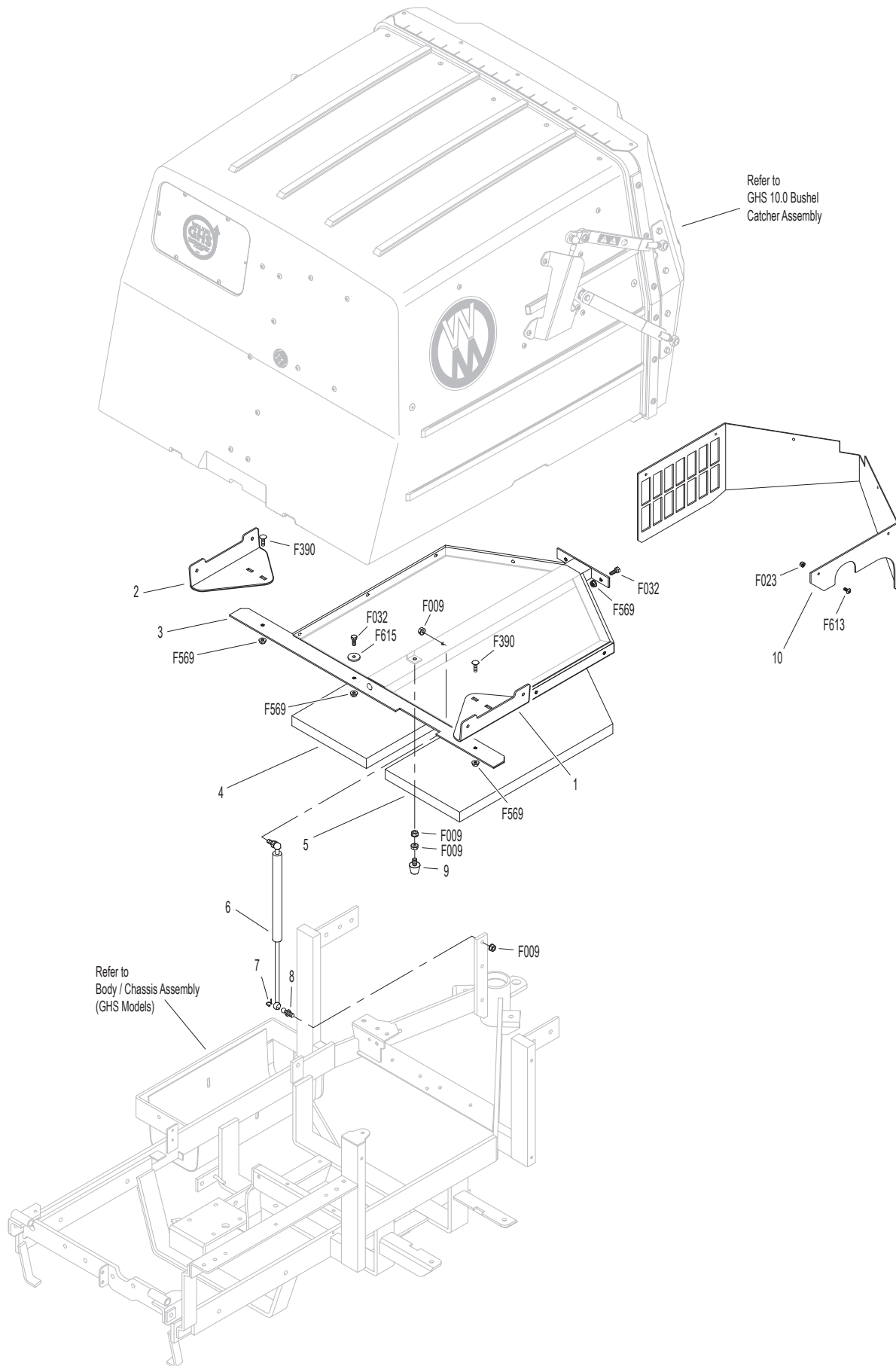
- Seat Assembly (1):** The uppermost component, showing the seat cushion, backrest, and armrests. It is connected to the chassis via a mounting bracket (F091) and a cable (F009).
- Chassis Frame (2-10):** The main structural frame, including the front cross-member (F009), side rails (F009), and rear cross-member (F009). It also includes a front suspension assembly (F009, F009, F009) and a rear suspension assembly (F009, F009, F009).
- Engine/Motor (11):** A component mounted on the front of the chassis, likely for propulsion or steering.
- Wheels and Tires (12-15):** Two large, treaded tires (12, 13) are shown mounted on wheels (14, 15). The wheels are connected to the chassis via a steering mechanism (F009, F009, F009).
- Control Components (16-20):** A control panel (16) with various switches and buttons is shown, along with a steering lever (17) and a throttle lever (18).
- Fasteners and Hardware (21-50):** Numerous bolts, nuts, washers, and brackets are shown, many with specific part numbers (e.g., F009, F042, F219, F205, F157).
- Callouts:**
 - "Refer to Electrical Assembly" is shown twice, pointing to the seat's wiring and a control component.
 - "Refer to GHS Group" points to a component on the chassis frame.

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REAR BODY ASSEMBLY (GHS MODELS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Rear Body Assembly (GHS Models)				Fasteners			
1	8515-17	Catcher Handle Plate, LH	1	F009	5/16-18 Whiz Locknut		4
2	8515-18	Catcher Handle Plate, RH	1	F023	10-24 ESNA Nut		6
3	8615-2	Catcher Support Frame, 10.0	1	F032	1/4-20 x 3/4 Hex Bolt		3
4	7190-2	Insulation Foam Pad, RH	1	F390	1/4-20 x 7/8 Carriage Bolt		2
5	7190-1	Insulation Foam Pad, LH	1	F569	1/4-20 Flange Top Lock Nut		5
6	7145	Gas Spring Assembly (Includes Items # 7 & 8)	1	F613	10-24 x 1/2 Truss Head Torx		6
7	7147	Spring Clip	2	F615	1.0 x .255 x .125 Washer		1
8	7146	13mm Ball Stud	2	NOTE: Rear Bumper Assembly for GHS Models is not shown here. Refer to BODY / CHASSIS ASSEMBLY (GHS MODELS) , Page 4.			
9	5845	Rubber Bumper (1.50 x 1.25)	1				
10	7105-5	Rear Body Panel	1				

REAR BODY ASSEMBLY (GHS MODELS)

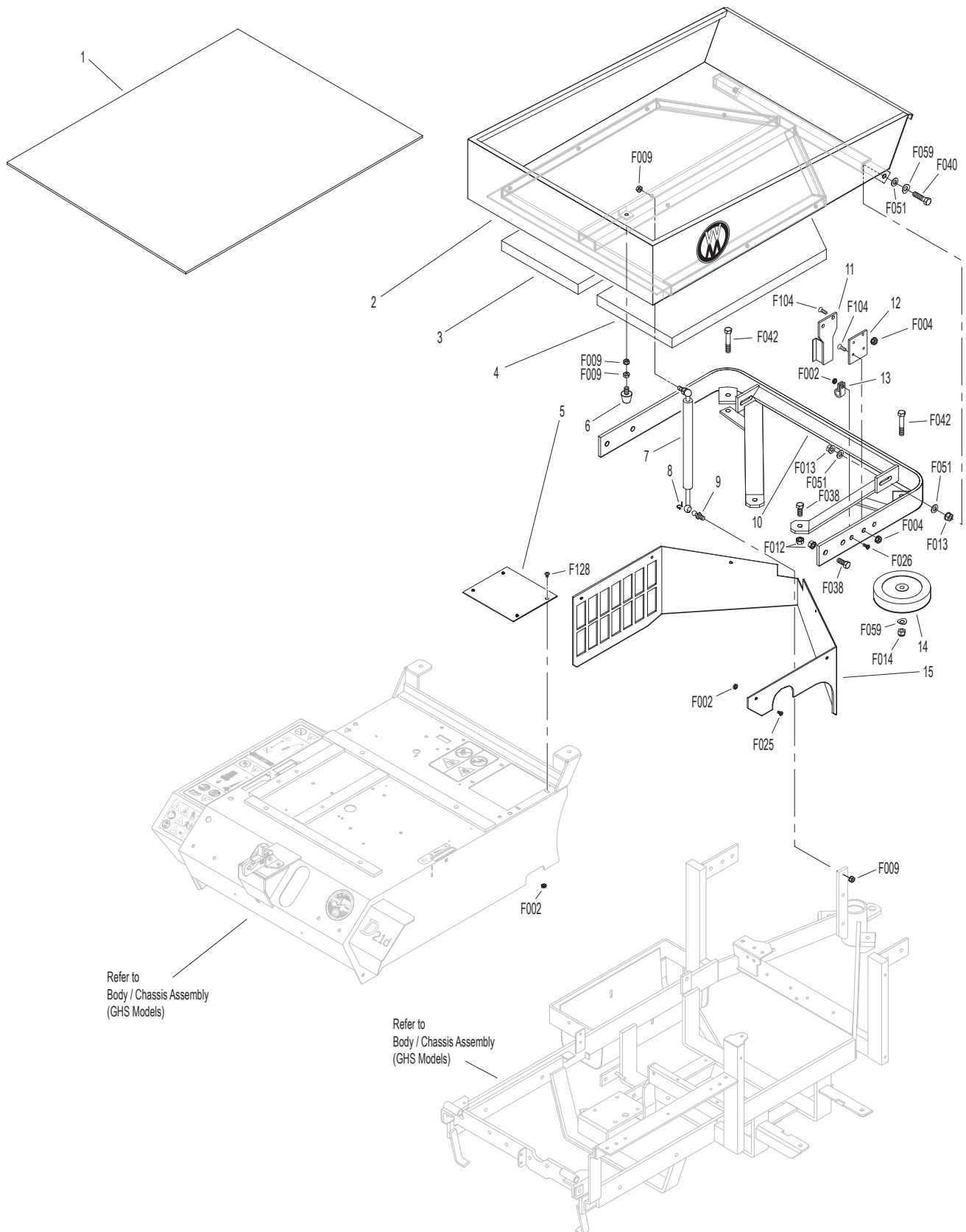


BODY ASSEMBLY (NON-COLLECTION MODELS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Utility Bed Assembly				Fasteners			
1	8650-10	Bed Liner (21.5 x 27.5)	1	F002	10-24 Keps Nut		11
2	7650-3	Utility Bed (Includes Item # 1)	1	F004	1/4-20 Keps Nut		4
3	7190-2	Insulation Foam Pad, RH	1	F009	5/16-18 Whiz Locknut		4
4	7190-1	Insulation Foam Pad, LH	1	F012	3/8-16 Keps Nut		6
Rear Bumper Assembly (Non-Collection Models)				F013	3/8-16 Whiz Locknut		4
5	7153-3	Cover Plate	1	F014	3/8-16 ESNA Nut		2
6	5845	Rubber Bumper (1.50 x 1.25)	1	F025	10-24 x 3/8 PPHMS		6
7	7145	Gas Spring Assembly (Includes Items # 8 & 9)	1	F026	10-24 x 1/2 PPHMS		1
8	7147	Spring Clip	2	F038	3/8-16 x 1 Hex Bolt		6
9	7146	13mm Ball Stud	2	F040	3/8-16 x 1-1/2 Hex Bolt		2
10	7521-5	Rear Bumper	1	F042	3/8-16 x 2-1/4 Hex Bolt		2
11	NS	Recovery Tank Mount	1*	F051	3/8 SAE Washer		6
12	7047-5	Mount Plate	1	F059	3/8 Wave Spring Washer		4
13	5832	Cable Clamp (1/2)	1	F104	1/4-20 x 3/4 PFH Bolt		4
14	5162	Roller Wheel (5" Rubber)	2	F128	10-24 x 3/8 PTHMS		4
15	7105-5	Rear Body Panel	1	* Use the engine model and spec number from Kubota to order this item.			

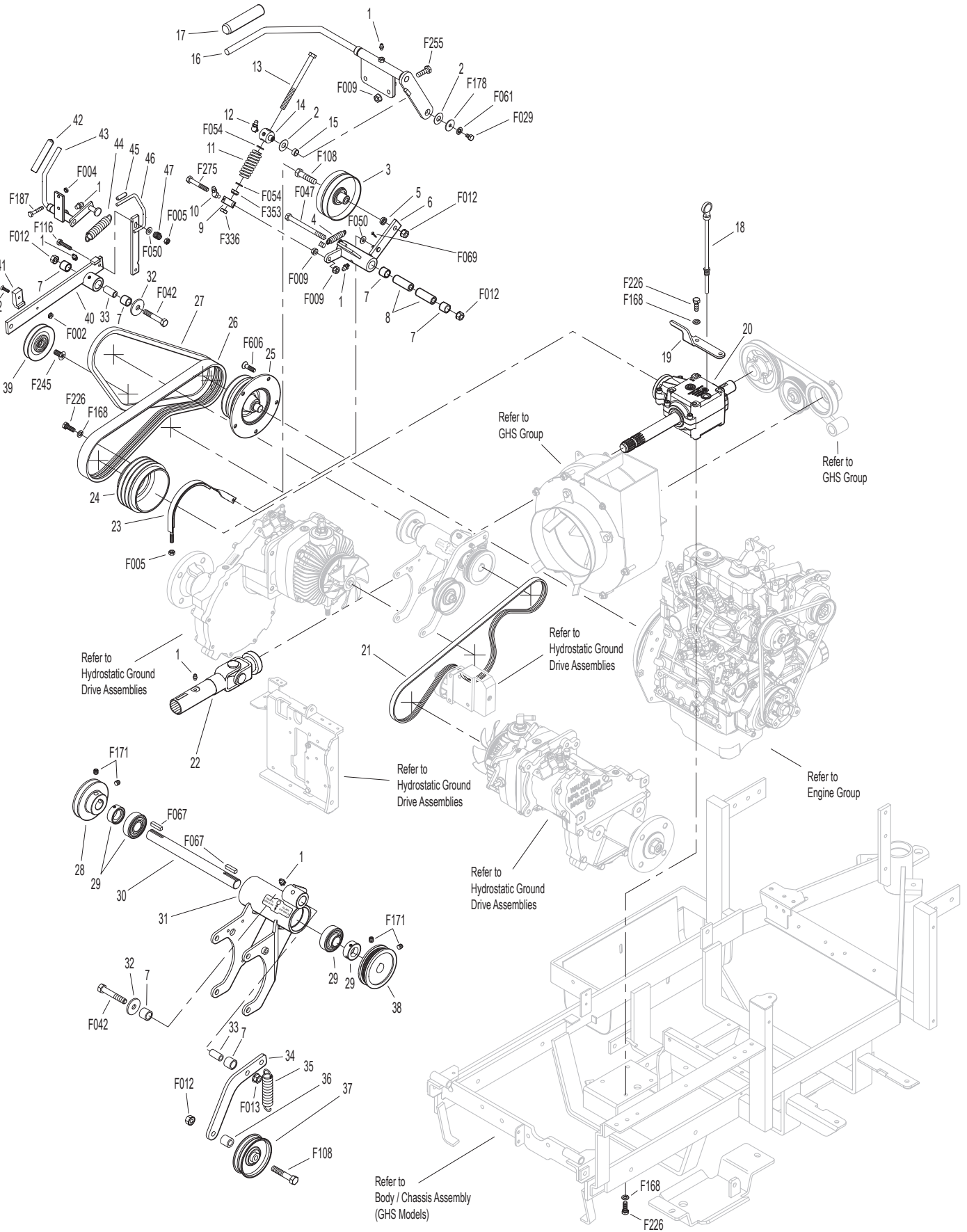
NOTE: Refer to **BODY / CHASSIS ASSEMBLY (GHS MODELS)**,
Page 4 for all common parts used on both models.

BODY ASSEMBLY (NON-COLLECTION MODELS)



MAIN COMPONENT POWER TRANSMISSION (GHS MODELS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Clutch Lever Assembly				Ground Drive Release Assembly			
1	5830	Grease Fitting	6	39	7245-1	Idler Pulley (3/8 Groove)	1
2	7377	Plastic Washer (1 x .438 x .025)	2	40	7374	Ground Drive Release Arm	1
3	7243	Clutch Idler Pulley	1	41	7390	Idler Arm Guide	1
4	5229	Extension Spring (1/2 x 2-1/4)	1	42	7406-1	Handle Grip, Red	1
5	6325-4	Spacer Bushing (3/16)	1	43	7376	Handle, Ground Drive Release (Includes Item # 42)	1
6	7368-3	PTO Belt Tightener (1.75 Tab)	1	44	5221-3	Extension Spring (7/8 x 4)	1
7	7201-3	Fiberglide Bearing	6	45	7854	Plastic Tip, Red	1
8	7201-10	Inner Race (1.797/1.802)	2	46	7375	Spring Arm, Ground Drive Idler Release (Includes Item # 45)	1
9	7303-12	Clutch Actuator Block (3/8)	1	47	7225	Compression Spring (7/16 x 1/2)	1
10	5830-3	Grease Fitting (45 Degree)	1	Fasteners			
11	7226-10	Compression Spring (3/4 x 2-1/2)	1	F002	10-24 Keps Nut	1	
12	5830-4	Grease Fitting (90 Degree)	1	F004	1/4-20 Keps Nut	2	
13	7303-11	Clutch Actuator Rod (3/8-16 x 5)	1	F005	1/4-20 ESNA Nut	2	
14	7380-5	Knuckle Joint (3/8 ID)	1	F009	5/16-18 Whiz Locknut	4	
15	7378	Pivot Bearing (7/16 x 9/16)	1	F012	3/8-16 Keps Nut	4	
16	7358-3	Clutch Lever (Includes Items # 1 & 17)	1	F013	3/8-16 Whiz Locknut	1	
17	4850	Handle Grip	1	F029	1/4-20 x 1/2 Hex Bolt	1	
PTO Drive Shaft Assembly				F042	3/8-16 x 2-1/4 Hex Bolt	2	
18	7050-1	Dipstick, Gearbox	1	F047	3/8-16 x 4-1/2 Hex Bolt	1	
19	7377-1	Brake Band Guide	1	F050	1/4 SAE Washer	1	
20	7050-11	PTO Gearbox / Flange Pulley	1	F054	AN960616 Washer	2	
21	7248-1	Ground Drive Belt, Micro-V	1	F061	1/4 Internal Star Lock Washer	1	
22	7275-16	Universal Joint Tube Assembly / Spline	1	F067	3/16 x 3/16 x 1 Key	2	
23	7303-2	Brake Band (13-5/8)	1	F069	3/32 x 1/2 Cotter Pin	1	
24	7236-1	PTO Drive Pulley (4-1/2/3V) (Includes Items # F168 & F226)	1	F108	3/8-16 x 2 Hex Bolt	2	
25	7237-30	Engine Pulley (Flywheel Mount) (Includes Item # F606)	1	F116	1/4-20 x 1-1/4 Hex Bolt	1	
26	7230	Engine PTO Belt	1	F168	5/16 Split Lock Washer	9	
27	6238	Drive Belt (3VX345)	1	F171	5/16-18 x 3/8 Set Screw	4	
Jackshaft Assembly				F178	1/4 x 1 Fender Washer	1	
28	7240-7	Jackshaft Drive Pulley (3.3/3V) (Includes Items # F067 & F171)	1	F187	1/4-20 x 1-1/2 Hex Bolt	2	
29	5268	Bearing With Collar (3/4)	2	F226	5/16-18 x 7/8 Hex Bolt	9	
30	7273	Jackshaft (3/4 x 8-7/8)	1	F245	3/8-24 x 7/8 SFH Cap Screw	1	
31	7394-1	Hydro Jackshaft Mount Assembly (Includes Items # 1, 7, 29, 30 & 33)	1	F252	10-24 x 3/4 PFHMS	1	
32	5841	Retainer Washer (3/8 x 1-1/4)	2	F255	5/16-18 x 1-1/2 Hex Bolt	2	
33	7201-4	Inner Race (1-1/2)	2	F275	5/16-18 x 2 Hex Bolt	1	
34	7349-50	Idler Arm	1	F336	3/8-16 Jam Nut	1	
35	7349-2	Extension Spring (3/4 x 4)	1	F353	3/8-16 ESNA LP Nut	1	
36	6325-3	Spacer Bushing (9/16)	1	F606	M8 x 1.25 x 16 SFH Cap Screw	5	
37	5245	Idler Pulley (3")	1				
38	7241-2	Transmission Drive Pulley (3-1/4MV) (Includes Items # F067 & F171)	1				

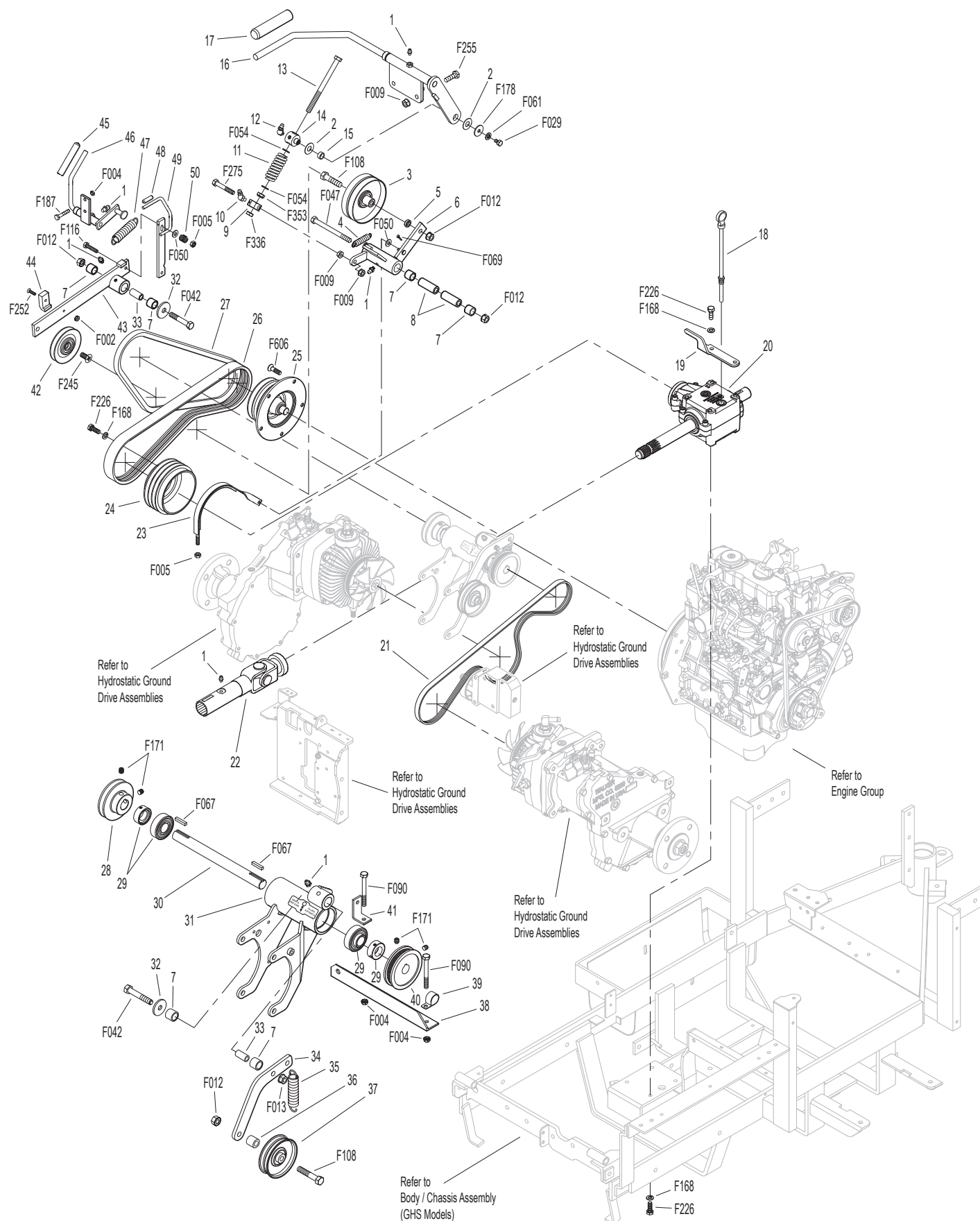


Model D21d Beginning S/N 178940
Use only genuine **Walker®** replacement parts.

MAIN COMPONENT POWER TRANSMISSION (NON-COLLECTION MODELS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Clutch Lever Assembly				Ground Drive Release Assembly			
1	5830	Grease Fitting	6	42	7245-1	Idler Pulley (3/8 Groove)	1
2	7377	Plastic Washer (1 x .438 x .025)	2	43	7374	Ground Drive Release Arm	1
3	7243	Clutch Idler Pulley	1	44	7390	Idler Arm Guide	1
4	5229	Extension Spring (1/2 x 2-1/4)	1	45	7406-1	Handle Grip, Red	1
5	6325-4	Spacer Bushing (3/16)	1	46	7376	Handle, Ground Drive Release (Includes Item # 45)	1
6	7368-3	PTO Belt Tightener (1.75 Tab)	1	47	5221-3	Extension Spring (7/8 x 4)	1
7	7201-3	Fiberglide Bearing	6	48	7854	Plastic Tip, Red	1
8	7201-10	Inner Race (1.797/1.802)	2	49	7375	Spring Arm, Ground Drive Idler Release (Includes Item # 48)	1
9	7303-12	Clutch Actuator Block (3/8)	1	50	7225	Compression Spring (7/16 x 1/2)	1
10	5830-3	Grease Fitting (45 Degree)	1	Fasteners			
11	7226-10	Compression Spring (3/4 x 2-1/2)	1	F002	10-24 Keps Nut		1
12	5830-4	Grease Fitting (90 Degree)	1	F004	1/4-20 Keps Nut		4
13	7303-11	Clutch Actuator Rod (3/8-16 x 5)	1	F005	1/4-20 ESNA Nut		2
14	7380-5	Knuckle Joint (3/8 ID)	1	F009	5/16-18 Whiz Locknut		4
15	7378	Pivot Bearing (7/16 x 9/16)	1	F012	3/8-16 Keps Nut		4
16	7358-3	Clutch Lever (Includes Items # 1 & 17)	1	F013	3/8-16 Whiz Locknut		1
17	4850	Handle Grip	1	F029	1/4-20 x 1/2 Hex Bolt		1
PTO Drive Shaft Assembly				F042	3/8-16 x 2-1/4 Hex Bolt		2
18	7050-1	Dipstick, Gearbox	1	F047	3/8-16 x 4-1/2 Hex Bolt		1
19	7377-1	Brake Band Guide	1	F050	1/4 SAE Washer		2
20	7050-11	PTO Gearbox / Flange Pulley	1	F054	AN960616 Washer		2
21	7248-1	Ground Drive Belt, Micro-V	1	F061	1/4 Internal Star Lock Washer		1
22	7275-16	Universal Joint Tube Assembly / Spline	1	F067	3/16 x 3/16 x 1 Key		2
23	7303-2	Brake Band (13-5/8)	1	F069	3/32 x 1/2 Cotter Pin		1
24	7236-1	PTO Drive Pulley (4-1/2/3V) (Includes Items # F168 & F226)	1	F090	1/4-20 x 2-1/2 Hex Bolt		2
25	7237-30	Engine Pulley (Flywheel Mount) (Includes Item # F606)	1	F108	3/8-16 x 2 Hex Bolt		2
26	7230	Engine PTO Belt	1	F116	1/4-20 x 1-1/4 Hex Bolt		1
27	6238	Drive Belt (3VX345)	1	F168	5/16 Split Lock Washer		9
Jackshaft Assembly				F171	5/16-18 x 3/8 Set Screw		4
28	7240-7	Jackshaft Drive Pulley (3.3/3V) (Includes Items # F067 & F171)	1	F178	1/4 x 1 Fender Washer		1
29	5268	Bearing With Collar (3/4)	2	F187	1/4-20 x 1-1/2 Hex Bolt		2
30	7273	Jackshaft (3/4 x 8-7/8)	1	F226	5/16-18 x 7/8 Hex Bolt		9
31	7394-1	Hydro Jackshaft Mount Assembly (Includes Items # 1, 7, 29, 30 & 33)	1	F245	3/8-24 x 7/8 SFH Cap Screw		1
32	5841	Retainer Washer (3/8 x 1-1/4)	2	F252	10-24 x 3/4 PFHMS		1
33	7201-4	Inner Race (1-1/2)	2	F255	5/16-18 x 1-1/2 Hex Bolt		2
34	7349-50	Idler Arm	1	F275	5/16-18 x 2 Hex Bolt		1
35	5221-1	Extension Spring (3/4 x 5)	1	F336	3/8-16 Jam Nut		1
36	6325-3	Spacer Bushing (9/16)	1	F353	3/8-16 ESNA LP Nut		1
37	5245	Idler Pulley (3")	1	F606	M8 x 1.25 x 16 SFH Cap Screw		5
38	7394-6	Idler Pulley Spring Mount	1				
39	7833	Cable Clamp (7/8 x 1/4)	1				
40	7241-2	Transmission Drive Pulley (3-1/4MV) (Includes Items # F067 & F171)	1				
41	8539	Starter Relay Mount	1				

MAIN COMPONENT POWER TRANSMISSION (NON-COLLECTION MODELS)

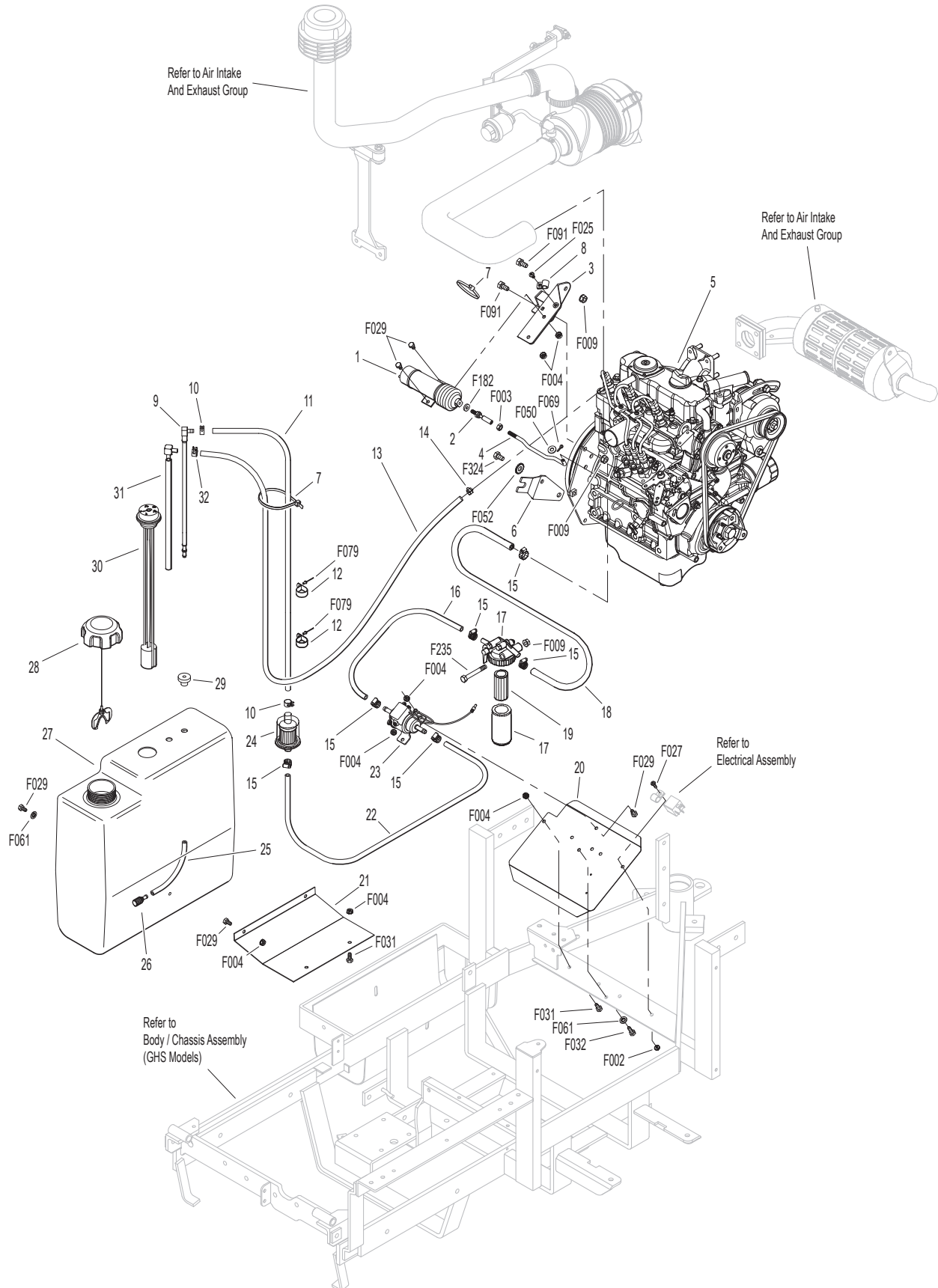


Model D21d Beginning S/N 178940
Use only genuine **Walker®** replacement parts.

ENGINE GROUP

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Engine Assembly				Fasteners			
1	7929-1	Actuating Solenoid	1	F002	10-24 Keps Nut		1
2	7305-3	Inline Ball Joint	1	F003	1/4-28 Hex Nut		1
3	7343-1	Solenoid Mount	1	F004	1/4-20 Keps Nut		9
4	7305-1	Solenoid Linkage Rod	1	F009	5/16-18 Whiz Locknut		3
5	NS	Kubota Diesel Engine	1	F025	10-24 x 3/8 PPHMS		1
6	7341	Throttle Cable Mount Bracket	1	F027	10-24 x 5/8 PPHMS		1
7	5975-3	Cable Tie (50# x 7")	2	F029	1/4-20 x 1/2 Hex Bolt		7
Fuel Tank Assembly				F031	1/4-20 x 5/8 Hex Bolt		3
8	5832	Cable Clamp (1/2)	1	F032	1/4-20 x 3/4 Hex Bolt		1
9	5083-8	Tank Tube (13")	1	F050	1/4 SAE Washer		1
10	5879-3	Hose Clamp (1/2)	2	F052	5/16 Ext. Star Lock Washer		2
11	M111	Fuel Line (1/4 x 16-1/2)	**	F061	1/4 Internal Star Lock Washer		3
12	7833	Cable Clamp (7/8 x 1/4)	2	F069	3/32 x 1/2 Cotter Pin		1
13	M113	Fuel Line (3/16 x 32)	**	F079	A/A66D Aluminum Pop Rivet		2
14	5879-4	Hose Clamp (7/16)	1	F091	5/16-18 x 5/8 Hex Bolt		2
15	7840-2	Hose Clamp (1/4 to 5/8)	6	F182	1/4 x 5/8 x 1/8 Washer		1
16	M247	Fuel Line (5/16 x 14-1/2)	**	F235	5/16-18 x 2-1/2 Hex Bolt		1
17	NS	Fuel Filter	1***	F324	M8 x 1.25 x 12 Hex Bolt		2
18	M247	Fuel Line (5/16 x 25-1/2)	**	* Service Part Only			
19	7021	Fuel Filter	1***	** Required hose specifications:			
20	7389	Splash Guard	1	M111 - 1/4" ID fuel/oil/vapor hose (Gates 4219-0103 or equivalent)			
21	7048	Trash Guard	1	M113 - 3/16" ID fuel/oil/vapor hose (Gates 4219-0093 or equivalent)			
22	M247	Fuel Line (5/16 x 17-1/2)	**	M247 - 5/16" ID low permeation (<15g/m ² /day) fuel hose (Parker 38905 or equivalent)			
23	NS	Fuel Pump	1***	*** Use the engine model and spec number from Kubota to order this item.			
24	7020	Fuel Filter (In-Line)	1	NOTE: Decals for this assembly are not shown here. Refer to TRACTOR DECALS , Page 2 for Decal listing and placement information.			
25	5086-7	Hose (1/4 x 6)	1				
26	5020-2	Fuel Filter, In Tank	1				
27	8055-4	Fuel Tank, 4.7 Gallon, Diesel (Black) (Includes Items # 9, 25, 26 & 29-31)	1				
28	7082-1	Fuel Tank Cap, Diesel	*				
29	5083-1	Bushing, Rubber	*				
30	8055-2	Fuel Tank Gauge	1				
31	7046-1	Fuel Return Tube	1				
32	5879-2	Hose Clamp, Silver (7/16)	1				

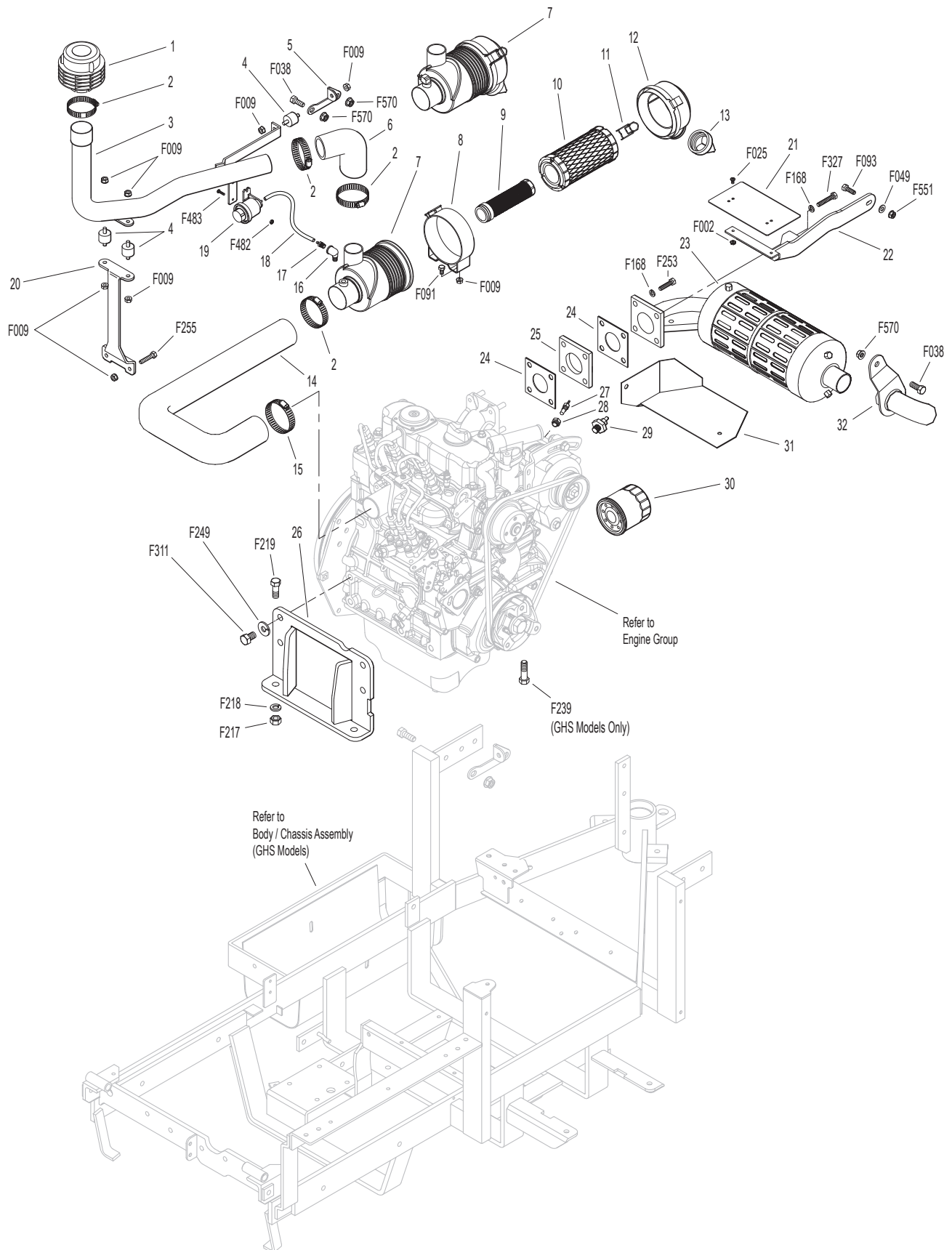
ENGINE GROUP



AIR INTAKE AND EXHAUST GROUP

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Precleaner Assembly				Fasteners			
1	7026-3	Remote Precleaner (Includes Item # 2)	1	F002	10-24 Keps Nut		2
2	7840-5	Hose Clamp (1.56 to 2.50)	4	F009	5/16-18 Whiz Locknut		10*
3	7028-5	Precleaner Tube, 1-3/4 / GHS	1	F025	10-24 x 3/8 PPHMS		2
4	7440	Shock Mount (1 x 3/4)	3	F038	3/8-16 x 1 Hex Bolt		3**
5	7028-20	Rear Precleaner Mount	1	F049	5/16 SAE Washer		1
6	7032	Elbow, Precleaner	1	F091	5/16-18 x 5/8 Hex Bolt		2
7	5088-8	Air Cleaner Assembly (Includes Items # 9-13 & 16-18)	*	F093	5/16-18 x 1 Hex Bolt		1
8	5088-3	Air Cleaner Band	1	F168	5/16 Split Lock Washer		4
9	5090-3	Safety Filter Insert	1	F217	7/16-14 Hex Nut		4
10	5090-1	Air Cleaner Cartridge	1	F218	7/16 Split Lock Washer		4
11	5088-5	Air Cleaner Draw Latch	2	F219	7/16-14 x 1-1/4 Hex Bolt (GHS Models use only 3)		4
12	5088-11	Air Cleaner Cap	1	F239	7/16-14 x 1-1/2 Hex Bolt		1***
13	5090-2	Vacuator Valve	1	F249	M10 Split Lock Washer		8
14	7016	Air Intake Hose	1	F253	M8 x 1.25 x 35 Bolt, GR 8		3
15	7840	Hose Clamp (1-5/16 to 2-1/4)	1	F255	5/16-18 x 1-1/2 Hex Bolt		2*
16	5091-16	Street Elbow 90° (1/8 x 1/8)	1	F311	M10 x 1.25 x 20 Hex Bolt		8
17	5091-0	1/8 Pipe Thread Male W/Barb	1	F327	M8 x 1.25 x 45 GR 8 Hex Bolt		1
18	M258	Vacuum Hose (7")	1 ^{ΔΔ}	F482	8-32 Nylock Nut		2
19	5091-13	Air Flow Indicator W/Bracket (Vacuum 20" H2O)	1	F483	8-32 x 3/4 PPHMS		2
20	7031-3	Tube Support Arm	1	F551	5/16-18 Flange Top Lock Nut		1
Exhaust Assembly				F570	3/8-16 Flange Top Lock Nut		3
21	7437-1	Exhaust Manifold Shield	1	* Two (2) F009 and two (2) F255 fasteners are reused from Clutch Lever Assembly. Refer to MAIN COMPONENT POWER TRANSMISSION (GHS OR NON-COLLECTION MODELS) , Pages 10 or 12.			
22	7437-7	Engine Brace (Includes Items # 21, F002 & F025)	1				
23	NS	Muffler	1 ^Δ	** One (1) F012 and one (1) F038 fastener are reused from Rear Bumper Assembly. Refer to BODY / CHASSIS ASSEMBLY (GHS MODELS) , Page 4.			
24	NS	Muffler Gasket	2 ^Δ				
25	7034	Spacer, Muffler	1	*** GHS Models Only			
26	7354	Motor Mount	2				
27	7306-15	Water Temperature Sender	1	Δ Use the engine model and spec number from Kubota to order this item.			
28	7306-12	Temperature Sender Adapter	1				
29	7306-13	Oil Pressure Switch	1	ΔΔ Required hose specifications: M258 - 7/64" ID automotive vacuum hose			
30	7023	Oil Filter	1 ^Δ				
31	7047-2	Manifold Heat Shield	1	NOTE: Decals for this assembly are not shown here. Refer to TRACTOR DECALS , Page 2 for Decal listing and placement information.			
32	7013-2	Tail Pipe	1				

AIR INTAKE AND EXHAUST GROUP



RADIATOR GROUP

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Radiator Assembly				Fasteners			
1	7840-4	Hose Clamp (3/4 to 1-1/2)	1		F004	1/4-20 Keps Nut	6
2	7017-3	Upper Radiator Hose	1		F014	3/8-16 ESNA Nut	2
3	7840-3	Hose Clamp (9/16 to 1-1/16)	3		F029	1/4-20 x 1/2 Hex Bolt	5
4	7427-21	Fan Mount Tab, LH	2		F031	1/4-20 x 5/8 Hex Bolt	6
5	7429-6	Radiator Cooling Fan	1		F061	1/4 Internal Star Lock Washer	7
6	7427-5	Radiator Fan Shroud	1		F073	1/4 x 1.5 Fender Washer	2
7	NS	Recovery Tank Hose Clamp	2**		F089	Belleville Washer, SS	*
8	M110	Recovery Tank Hose	1***		F090	1/4-20 x 2-1/2 Hex Bolt	2
9	NS	Coolant Recovery Tank and Hose	1**		F129	10-24 x 1/2 PTHMS	4
10	5975-3	Cable Tie (50# x 7")	2		F143	10-32 x 1/4 Whiz Lock Bolt	*
11	7427-9	Radiator Cap	*		F222	Thrust Washer	*
12	7427	Radiator	1		F237	Spring Ring	*
13	7431-1	Radiator Channel Seal (1/4 x 1/2 x 13.5)	2		F254	Fender Washer	*
14	7435	Radiator Brace	1		F350	1/4-20 LP Nylock	2
15	7432	Shock Mount (1.00 OD x .75)	1		F477	1/4-20 x 5/8 Carriage Bolt	2
16	7425-3	Radiator Screen	1				
17	7426	Screen Channel	2	*		Service Part Only	
18	7429-7	Fan Blade Replacement (Includes Items # F089, F143, F222, F237 & F254)	*	**		Use the engine model and spec number from Kubota to order this item.	
19	7430-7	Radiator Guard	1	***		Required hose specifications: M110 - 7/32" ID EDM Hose	
20	7430-11	Radiator Guard Flap	1				
21	7430-10	Back Up Plate	1				
22	5841	Retainer Washer (3/8 x 1-1/4)	2				
23	7434	Washer (3/8 x 1-1/4 x 1/4)	4				
24	7427-7	Debris Shield, Shroud	1				
25	7427-22	Fan Mount Tab, RH	2				
26	7017-2	Lower Radiator Hose	1				

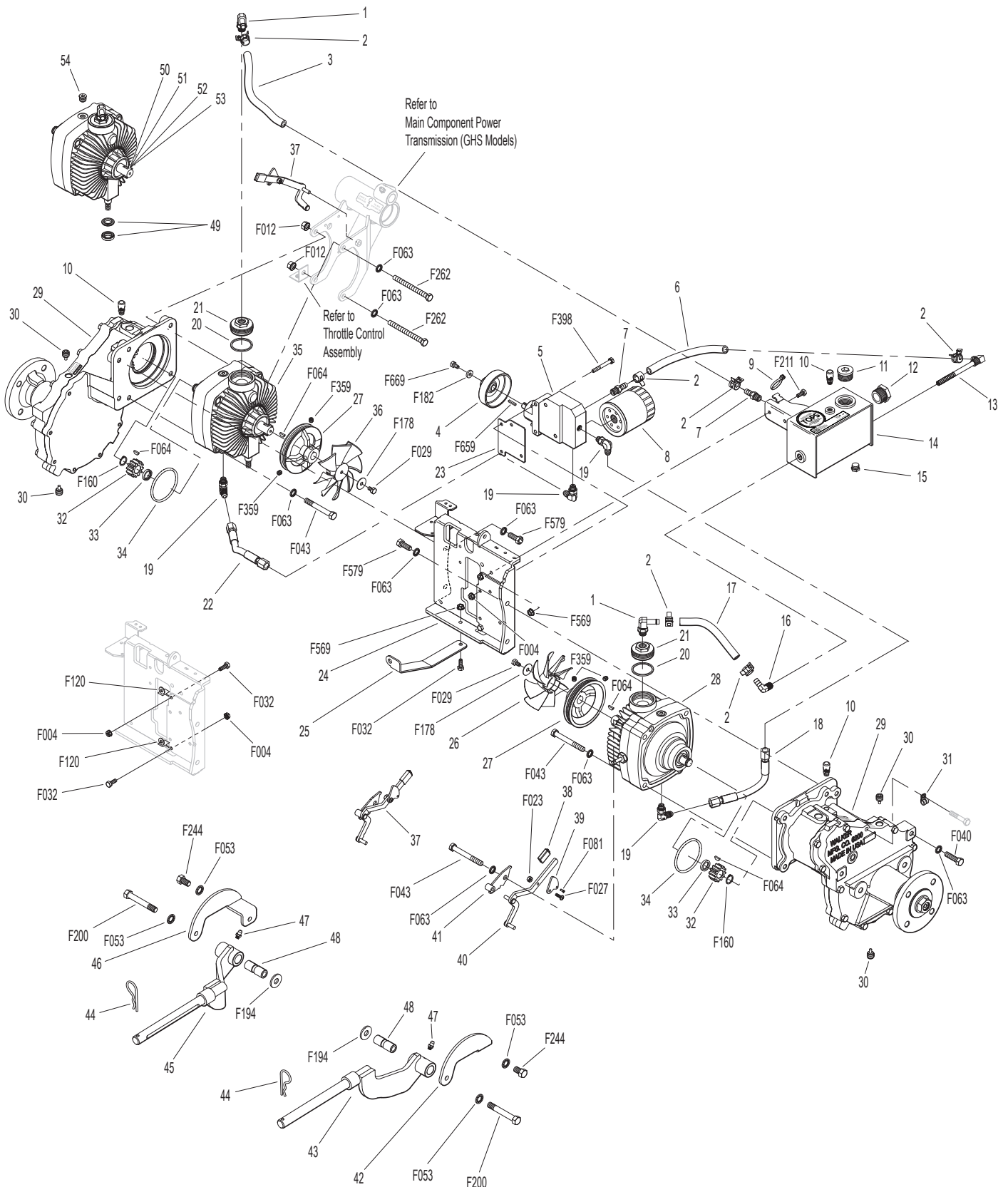
NOTE: Decals for this assembly are not shown here. Refer to **TRACTOR DECALS**, Page 2 for Decal listing and placement information.

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HYDROSTATIC GROUND DRIVE ASSEMBLIES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
TOPS™ Components				40	5028-5	Lockout Lever	2
1	5024-22	3/8 Hose Barb x #6/ORB 90 Degree	2	41	5027-5	Lockout Mount	1**
2	5879-11	Hose Clamp (16mm)	6	Deck Support Arm Assemblies			
3	M358	High Temp Hose (3/8" x 8-1/4")	1	42	6430-10	Outboard Mount, LH	1
4	5024-30	Pulley	1	43	6431-1	Deck Support Arm, LH (Includes Item # 47)	1
5	5025-52	Hydro Pump Assembly (Includes Items # 7 & 19)	1	44	5775-2	Hitch Pin (# 6)	2
6	M358	High Temp Hose (3/8" x 8-3/4")	1	45	6431-2	Deck Support Arm, RH (Includes Item # 47)	1
7	5024-15	1/4-18 Pipe Thread, 3/8 Barb Fitting	2	46	6430-9	Outboard Mount, RH	1
8	5024-13	Transmission Oil Filter	1	47	5830	Grease Fitting	2
9	5975-3	Cable Tie (50# x 7")	1	48	6840-1	Support Arm Bushing (2-1/16)	2
10	6206-1	Air Vent Valve	3	Transmission Repair Parts			
11	5024-27	1-1/16"-12 Socket Plug Reservoir Cap	1	49	5025-16	Control Shaft Repair Kit	*
12	5024-25	Oil Reservoir Sight Gauge	1	50	5025-13	Hydro Input Shaft / Repair Kit (Includes Items # 51-53)	*
13	5024-9	90 Degree Fitting W/Filter	1	51	5025-8	Bearing, Input Shaft	*
14	5025-42	Oil Tank Reservoir Assembly (Includes Items # 7, 10-13 & 15-16)	1	52	5025-7	Snap Ring	*
15	7427-12	Brass Pipe Plug (1/4 NPTF)	1	53	NS	Seal, Input Shaft	*
16	5024-23	90 Degree Male Fitting, 3/8 Barb 1/4 Thread	1	54	5025-53	O-Ring & Plug	*
17	M358	High Temp Hose (3/8" x 6-1/2")	1	Fasteners			
18	5024-11	Left Hand Hose (7-3/8")	1	F004	1/4-20 Keps Nut		4
19	5024-10	Elbow, 90 Degree (1/2-20 x 9/16-18)	4	F012	3/8-16 Keps Nut		2
20	5022	Reservoir/Casting Gasket	2	F023	10-24 ESNA Nut		2
21	5024-7	Transmission Reservoir Adapter Fitting	2	F027	10-24 x 5/8 PPHMS		2
22	5024-12	Right Hand Hose (9-3/8")	1	F029	1/4-20 x 1/2 Hex Bolt		2
Ground Drive Assemblies				F032	1/4-20 x 3/4 Hex Bolt		3
23	6209-11	Bridge Spacer Plate	1	F040	3/8-16 x 1-1/2 Hex Bolt		4
24	6209-8	Bridge Assembly	1	F043	3/8-16 x 3 Hex Bolt		6
25	6243-3	Fan Guard	1	F053	7/16 Internal Star Lock Washer		4
26	6243-2	Hydro Fan, CCW	1	F063	3/8 Internal Star Lock Washer		17
27	7244	Hydro Pulley (3-7/8/MV) (Includes Items # F064 & F359)	2	F064	1/8 x 1/2 Woodruff Key (#3)		4
28	5025-34	Hydrostatic Drive, CCW	1	F081	A/A45D Aluminum Pop Rivet		2
29	6200-9	Gear Axle Drive Assembly (Includes Items # 10 & 30)	2	F120	AN960416 Washer		2
30	6207-12	Pipe Plug (1/4 NPTF)	4	F160	External Snap Ring (.669 Shaft)		2
31	5126	Cable Retainer (Uses existing bolt on Gear Axle Drive Assembly)	1	F178	1/4 x 1 Fender Washer		2
32	6233-1	Pinion Gear	2	F182	1/4 x 5/8 x 1/8 Washer		1
33	6234	Spacer, Pinion Gear	2	F194	7/16 x 1-1/4 x 1/8 Washer		2
34	6201	O-Ring Seal	2	F200	7/16-20 x 3 Grade 8 Bolt		2
35	5026-34	Hydrostatic Drive, CW	1	F211	1/4-20 x 7/8 Hex Bolt		2
36	6243-1	Hydro Fan, CW	1	F244	7/16-20 x 3/4 Hex Bolt		2
Transmission Lockout Assembly				F262	3/8-16 x 4 Hex Bolt All Thread		2
37	5028-3	Transmission Lockout Assembly (Includes Items # 38-41, F023, F027 & F081)	*	F359	5/16-18 x 5/16 Set Screw (Knurl Point)		4
38	5847	Plastic Tip	2	F398	1/4-20 x 2 Hex Bolt		2
39	5057	Lockout Cam (Includes Item # F081)	2	F569	1/4-20 Flange Top Lock Nut		3
				F579	3/8-16 x 1 Hex Bolt Grade 8		4
				F659	1/8 x 1/8 x 3/4 Key		1
				F669	1/4-20 x 5/8 Hex Bolt W/Loctite		1
				*	Service Part Only		
				**	Part not used on Jackshaft side of tractor.		

HYDROSTATIC GROUND DRIVE ASSEMBLIES



STEERING CONTROL ASSEMBLIES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Transmission Spring Assemblies				35	5391-3	Steering Lever Support	1
1	6201-4	Shock Mount Gear Drive, RH	1	36	5217	Pivot Pin, Steering Lever	1
2	5146	10mm Ball Stud	4	37	5453-20	Steering Lever Handle (+1") Adjustable / SS	2
3	6199-4	Steering Lever Dampener Assembly	2	38	5450-11	(Includes Items # 14, F188, F198 & F345)	1
4	6201-3	Shock Mount Gear Drive, LH	1			Steering Lever Assembly, RH / Adjustable (Includes Items # 9-11, 16, F034 & F582)	
5	5214-2	Ball Joint (5/16-24) Nylon Lined	2				
6	6212-7	Transmission Control Arm, LH	1	Fasteners			
7	5213-3	Control Rod (6")	1		F004	1/4-20 Keps Nut	4
8	5665-1	Compression Spring (2-1/2)	2		F007	5/16-18 Jam Nut	2
9	7201-2	Fiberglide Bearing 1/2"	2		F009	5/16-18 Whiz Locknut	7
10	5463-5	Steering Arm Pivot Bushing (SS)	2		F010	5/16-24 ESNA Nut	4
11	5463-4	Steering Lever Actuator	2		F012	3/8-16 Keps Nut	2
12	5213-4	Control Rod (14-3/4")	1		F024	5/16-24 Jam Nut	4
13	5212-7	Transmission Control Arm, RH	1		F029	1/4-20 x 1/2 Hex Bolt	2
Forward Speed Control Assemblies					F032	1/4-20 x 3/4 Hex Bolt	2
14	5850-2	Handle Grip, Foam (5-1/2)	3		F034	5/16-18 x 3/4 Hex Bolt	4
15	7170-2	FSC Lever Assembly (Includes Item # 16)	1		F038	3/8-16 x 1 Hex Bolt	2
16	5830	Grease Fitting	6		F050	1/4 SAE Washer	1
17	5975-3	Cable Tie (50# x 7")	1		F051	3/8 SAE Washer	2
18	5214-4	Ball Joint (5/16-24) W/O Stud	2		F064	1/8 x 1/2 Woodruff Key (#3)	2
19	5219	Extension Spring (3/4 x 6-3/4)	1		F068	1/8 x 1 Cotter Pin	1
20	5172	Bearing, Delrin (.250 x .375 x .250)	2		F069	3/32 x 1/2 Cotter Pin	1
21	5141-1	FSC Actuator Block	1		F093	5/16-18 x 1 Hex Bolt	1
22	5140-9	FSC Brace	1		F146	1/4-20 Jam Nut	1
23	5141	FSC Friction Washer (1-1/2 x 3/8 x 1/16)	2		F182	1/4 x 5/8 x 1/8 Washer	1
24	5142-8	FSC Key	1		F183	.312 x .700 x .074 Washer	3
	5140-12	FSC Control Assembly (Includes Items # 16, 23-25, 28, F182, F192 & F193)	*		F186	5/64 x 1/2 Cotter Pin	1
25	5140-30	FSC Friction Body (Includes Item # 16)	1		F188	1/4-20 Self-Locking Nut	4
26	5141-2	FSC Actuator Rod	1		F192	3/8-24 Self-Locking Nut	1
27	5281-5	Clevis Pin (1/4 x 0.80)	1		F193	3/8 Belleville Spring Washer	3
28	5142-9	FSC Actuator Cam	1		F198	.250 x .625 x .040 Washer, SS	2
29	5141-3	Spacer (.750 x .313 x .688)	1		F226	5/16-18 x 7/8 Hex Bolt	1
30	5141-4	FSC Rod	1		F316	5/16-18 x 1-3/4 Hex Bolt	1
31	5470-2	Speed Control Stop	1		F345	1/4-20 x .770 Knurled Bolt	4
Steering Lever Assemblies					F350	1/4-20 LP Nylock	1
32	5223	Extension Spring (1/4 x 5-1/2)	2		F353	3/8-16 ESNA LP Nut	2
33	5450	D-Clip	2		F401	.504 x .751 x .030 Washer	1
34	5451-11	Steering Lever Assembly, LH / Adjustable (Includes Items # 9-11, 16, F034 & F582)	1		F562	5/16-18 x 1 Set Screw	1
					F582	Washer 5/16 x 7/8 x .125	2
				* Service Part Only			

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THROTTLE CONTROL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Throttle Control Assembly

1	5833	Cable Clamp (1/4)	2
2	7394-7	Throttle Cable Mount Bracket	1
3	5832	Cable Clamp (1/2) .203 Hole	1
4	NS	10-32 Jam Nut	2
5	5150	Ball Joint (10-32)	2
6	5108-10	Friction Washer (.125)	2
7	5108-31	Control Lever, Throttle	1
8	5108-5	Throttle Control Knob, Red	1
9	5108-30	Control Bracket	1
10	7220	Throttle Cable	1

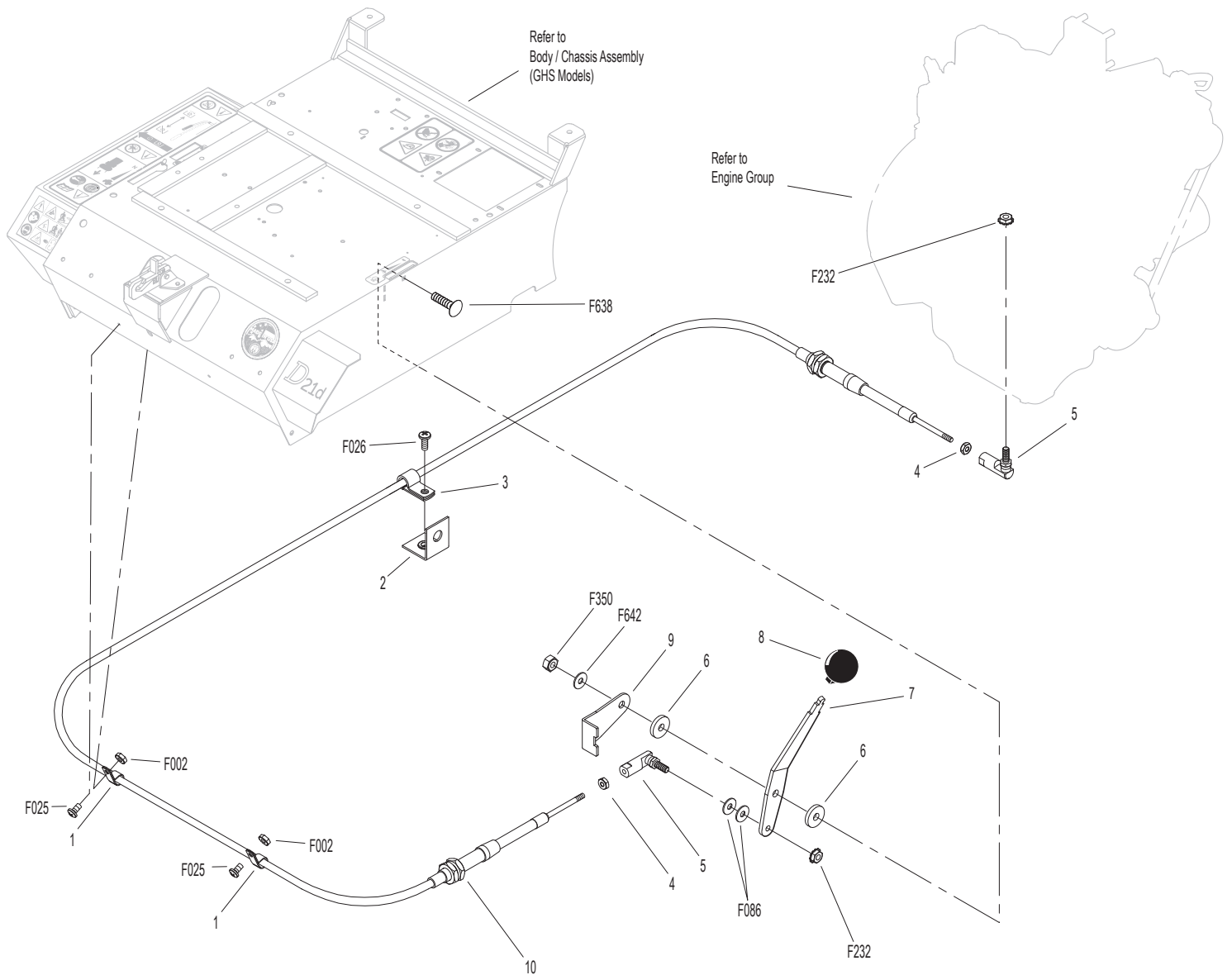
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

F002	10-24 Keps Nut	2
F025	10-24 x 3/8 PPHMS	2
F026	10-24 x 1/2 PPHMS	1
F086	#10 SAE Washer	2
F232	10-32 Keps Nut	2
F350	1/4-20 LP Nylock	1
F638	1/4-20 x 1 Carriage Bolt	1
F642	1/4 x .042 Belleville Washer	1

NOTE: Decals for this assembly are not shown here. Refer to **TRACTOR DECALS**, Page 2 for Decal listing and placement information.

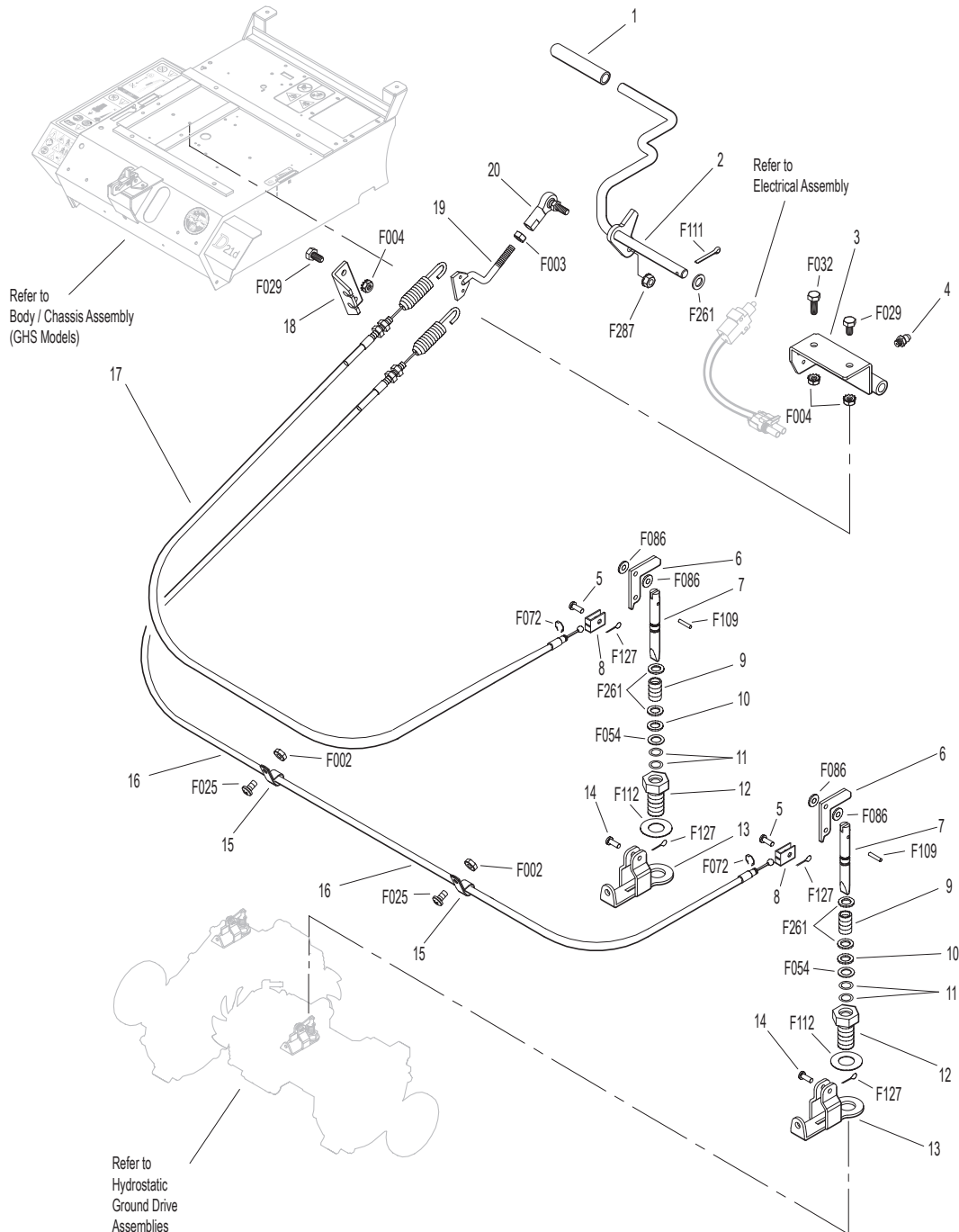
THROTTLE CONTROL ASSEMBLY



PARKING BRAKE ASSEMBLY

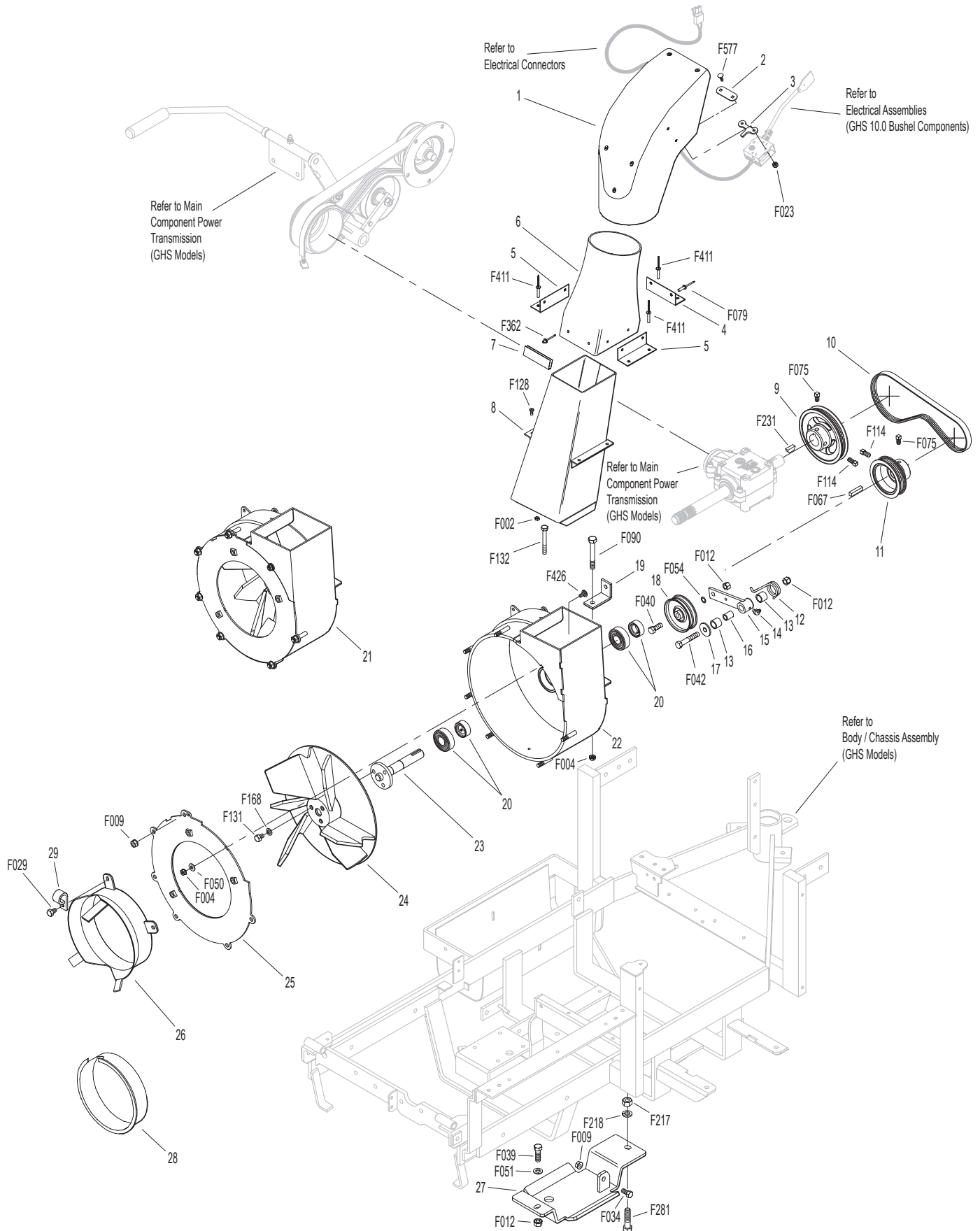
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Parking Brake Assembly				Fasteners			
1	7406-1	Handle Grip, Red	1	F002	10-24 Keps Nut		2
2	7406-9	Parking Brake Lever	1	F003	1/4-28 Hex Nut		1
3	7406-10	Lever Mount	1	F004	1/4-20 Keps Nut		4
4	5830	Grease Fitting	1	F025	10-24 x 3/8 PPHMS		2
5	7407	Clevis Pin (3/16 x 1/2)	2	F029	1/4-20 x 1/2 Hex Bolt		3
6	7404-6	Brake Actuator Arm	2	F032	1/4-20 x 3/4 Hex Bolt		1
7	7405	Pin, Transmission Lock	2	F054	AN960616 Washer		2
8	7402	Clevis	2	F072	1/4 "E" Retainer Ring		2
9	7408	Compression Spring (1/2 x 3/4)	2	F086	#10 SAE Washer		4
10	7415	Rubber Dust Shield (5/8 x 3/8 x 1/32)	2	F109	1/8 x 5/8 Roll Pin		2
11	5567-3	O-Ring Seal (1/4 x 3/8)	4	F111	1/8 x 3/4 Cotter Pin		1
12	7403	Plunger Bushing, Gear Axle	2	F112	5/8 x 1-1/4 x .03 Washer		2
13	7404-7	Brake Actuator Mount	2	F127	1/16 x 1/2 Cotter Pin		4
14	7412	Clevis Pin (3/16 x 5/8)	2	F261	AN960616L Washer		5
15	5833	Cable Clamp (1/4)	2	F287	1/4-28 Keps Nut		1
16	7410	Brake Control Cable, LH (25.5")	1				
17	7409	Brake Control Cable, RH (20.5")	1				
18	7401-3	Cable Mount Bracket	1				
19	7401-1	Cable Pull Rod	1				
20	5552	Ball Joint (1/4-28)	1				

PARKING BRAKE ASSEMBLY



GHS GROUP

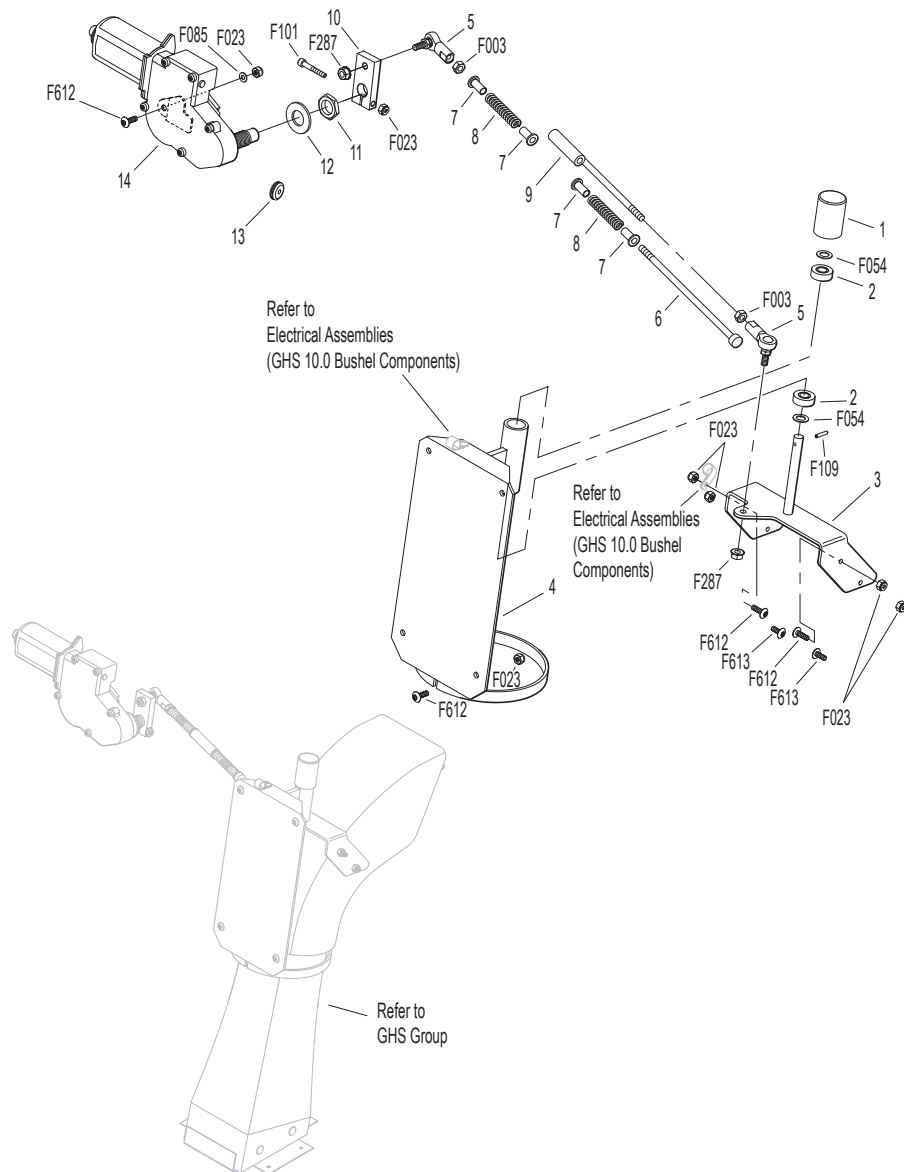
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Delivery Chute Assembly				Fasteners			
1	5515-4	Elbow Delivery Spout	1	F002	10-24 Keps Nut		4
2	5592-24	Backing Plate, Grass-Pak® Switch	1	F004	1/4-20 Keps Nut		3
3	5592-23	Grass-Pak® Housing Spacer	1	F009	5/16-18 Whiz Locknut		7
4	5578	Rear Clip, Chute Mount	1	F012	3/8-16 Keps Nut		3
5	5577	Side Clip, Chute Mount	2	F023	10-24 ESNA Nut		2
6	8511-1	Delivery Chute W/Clips / 10.0 (Includes Items # 4, 5, 7, F362 & F411)	1	F029	1/4-20 x 1/2 Hex Bolt		3
7	5578-10	Front Clip, Chute Mount	1	F034	5/16-18 x 3/4 Hex Bolt		1
8	7530-4	Body Chute (10.5 Blower)	1	F039	3/8-16 x 1-1/4 Hex Bolt		1
Blower Belt Tightener Assembly				F040	3/8-16 x 1-1/2 Hex Bolt		1
				F042	3/8-16 x 2-1/4 Hex Bolt		1
				F050	1/4 SAE Washer		1
				F051	3/8 SAE Washer		1
9	7238-6	Blower Drive Pulley (Includes Items # F075, F114 & F231)	1	F054	AN960616 Washer		1
10	7234-2	Blower Belt (Micro-V)	1	F067	3/16 x 3/16 x 1 Key		1
11	7239-1	Blower Pulley (Micro-V) (Includes Items # F067, F075 & F114)	1	F075	5/16-18 x 1/2 SQH Set Screw		2
12	7364-2	Torsion Spring	1	F079	A/A66D Aluminum Pop Rivet		6
13	7201-3	Fiberglide Bearing	2	F090	1/4-20 x 2-1/2 Hex Bolt		1
14	5830-3	Grease Fitting (45 Deg.)	1	F114	5/16-18 x 5/8 SQH Set Screw		2
15	7364-1	Blower Belt Tightener Arm	1	F128	10-24 x 3/8 PTHMS		4
16	7201-4	Inner Race (1-1/2)	1	F131	5/16-18 x 1/2 Hex Bolt		3
17	5841	Retainer Washer (3/8 x 1-1/4)	1	F132	1/4-20 x 2-3/4 Hex Bolt		1
18	5245	Idler Pulley (3")	1	F168	5/16 Split Lock Washer		3
Blower Assembly				F217	7/16-14 Hex Nut		1
19	8539	Starter Relay Mount	1	F218	7/16 Split Lock Washer		1
20	5268	Bearing W/Collar (3/4)	2	F231	1/4 x 3/4 Woodruff Key (# 806)		1
21	7544	Blower Assembly (10.5") (Includes Items # 20, 22-25, F004, F009, F029, F050, F131, F168 & F426)	1	F281	7/16-14 x 1-3/4 Hex Bolt		1
22	7544-3	Blower Housing (10.5)	1	F362	A/A62D Alum. Pop Rivet (3/16D x 13/32L)		2
23	7545-2	Blower Output Shaft (10.5)	1	F411	3/16 Bulbex Rivet		6
24	7545	Blower Wheel (10.5")	1	F426	1/4-20 x 1/2 Carriage Bolt		1
25	7543-1	Blower Faceplate (10.5)	1	F577	10-24 x 5/8 Carriage Bolt		2
26	7526	Intake Tube (10.5 Blower)	1	* Plugs Blower when GHS is not in use. Furnished only with Mulching Decks, SD Decks used on a GHS Tractor, Rotary Broom Attachment and Snowblower Attachment. Use of this part may be replaced by installing Blower Lockout Kit (P/N 7541-1).			
27	7528-5	Skid Bar	1				
28	5595-2	Intake Cover/GHS	*				
29	7833	Cable Clamp (7/8 x 1/4)	1				



GHS POWERFIL® ASSEMBLY (10.0)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
10.0 GHS Powerfil® Assembly				Fasteners			
1	5551-3	Bearing Cap, Powerfil®	1		F003	1/4-28 Hex Nut	2
2	5551-1	Pivot Bearing (#S3PP)	2		F023	10-24 ESNA Nut	10
3	5518-6	Pivot, Delivery Spout	1		F054	AN960616 Washer	2
4	5517-2	Pivot Mount	1		F085	3/16 Rivet Backup Washer	1
5	5552	Ball Joint (1/4-28)	2		F101	10-24 x 1-1/4 SHC Screw	1
6	5558-1	Powerfil® Push Rod	1		F109	1/8 x 5/8 Roll Pin	1
7	5553-3	Bushing, Powerfil® Actuator	4		F287	1/4-28 Keps Nut	2
8	5553-1	Compression Spring (1/2 x 2)	2		F612	10-24 x 5/8 Truss Head Torx	7
9	5558-2	Powerfil® Actuator Rod	1		F613	10-24 x 1/2 Truss Head Torx	2
	5549	Actuator Rod Assembly (Includes Items # 5-9, F003 & F287)	*	* Service Part Only			
10	5554	Actuator Arm	1				
11	5519-3	Motor Mount Nut (5/8-24)	*				
12	5519-2	Motor Mount Washer	*				
13	5976-2	Grommet (3/16 x 3/4)	1				
14	5519-5	Actuator Motor (12V) (Includes Items # 11 & 12)	1				

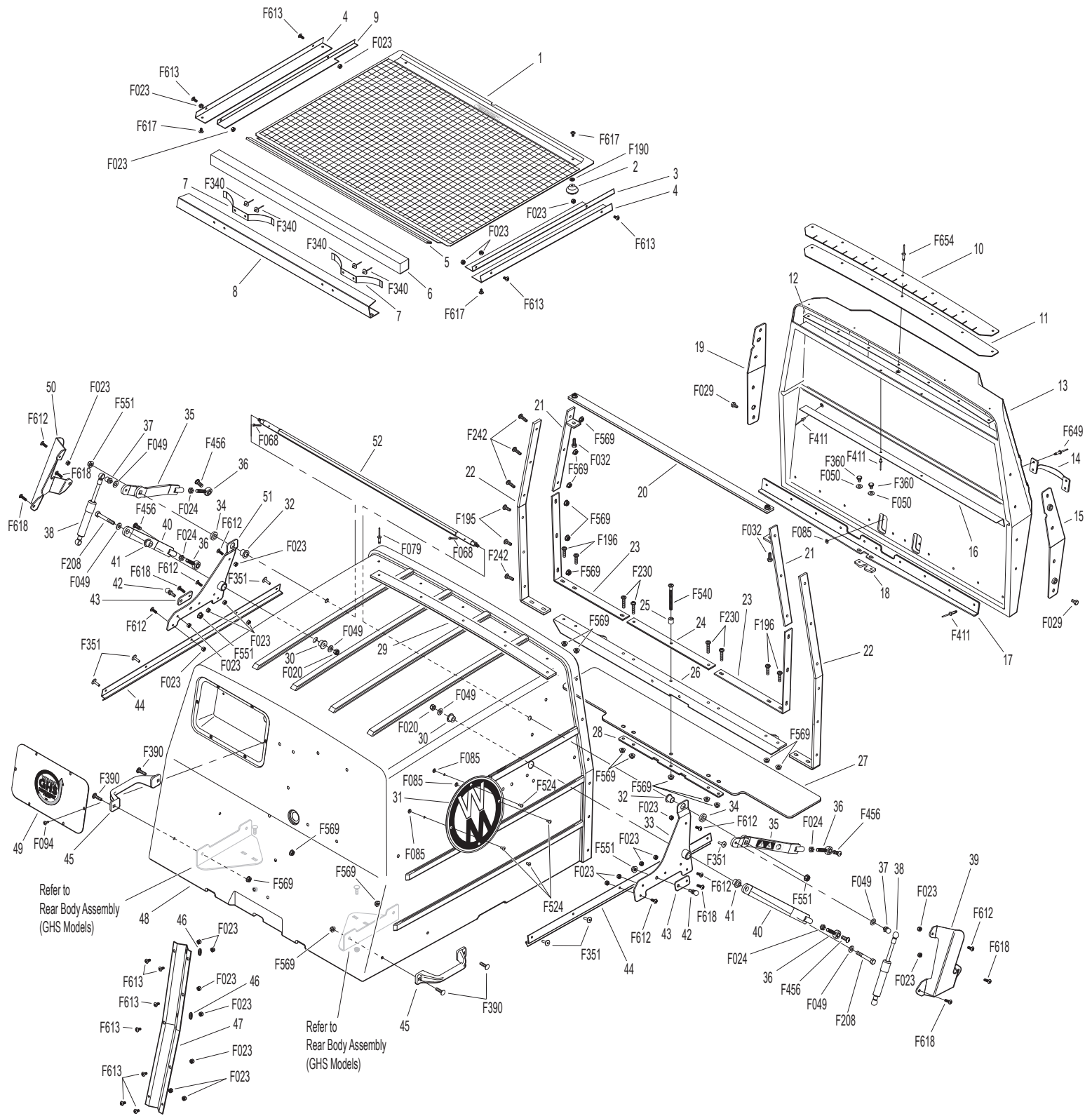
GHS POWERFIL® ASSEMBLY (10.0)



GHS 10.0 BUSHEL CATCHER ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Upper Baffle Screen Assembly (Removable)				45	7532-1	Handle, Catcher Lift	2
1	7512-8	Removable Screen (3/16 Hole) (Includes Items # 2, 5, F190 & F617)	1**	46	5977-3	Grommet (9/16)	2
2	7506	Knob / Threaded Insert (10-24)	2	47	8117	Wire Harness Channel	1
3	8606-3	Channel Top, LH	1	48	8602-3	10.0 Catcher W/O Powerfil®, Gray (Includes Door)	*
4	8606-2	Channel Bottom	2		8602-4	10.0 Catcher W/Powerfil®, Gray (Includes Door)	*
5	7856-1	Edge Molding (26")	1		8610-5	10.0 Bushel Catcher Box, Gray	*
6	7507	Screen Seal (27-1/2)	1	49	8607-9	Powerfil® Cover Plate	1
7	7505	Mustache Spring	2	50	8155-2	Gas Spring Cover, RH	1
8	8606	C-Channel (10.0)	1	51	8608-8	Hinge Plate, RH	1
	8606-20	C-Channel With Spring (10.0) (Includes Items # 7, 8 & F340)	*	52	8608-9	Torsion Bar	1
9	8606-4	Channel Top, RH	1	5598-2 Optional Dump Bag (Not Shown)			
10.0 Exhaust Deflector Door Assembly				May be ordered as an option. Contact your Walker dealer.			
10	8607-16	Upper Seal Support	1	Fasteners			
11	8607-17	Upper Door Seal	1	F020	5/16-18 ESNA Nut		2
12	8607-18	Backup Plate	1	F023	10-24 ESNA Nut		29
13	8512-4	10.0 Catcher Box Door, Gray (Includes Items # 10-14, 16, 17, F085, F411, F649 & F654)	1	F024	5/16-24 Jam Nut		4
14	5583	Handle	1	F029	1/4-20 x 1/2 Hex Bolt		8
15	8607-1	Door Mount, LH	1	F032	1/4-20 x 3/4 Hex Bolt		2
16	8607-12	Upper Door Stiffener	1	F049	5/16 SAE Washer		6
17	8607-7	Lower Door Stiffener	1	F050	1/4 SAE Washer		2
18	8607-8	Door Guide	1	F068	1/8 x 1 Cotter Pin		2
19	8607-2	Door Mount, RH	1	F079	A/A66D Aluminum Pop Rivet		5
GHS 10.0 Bushel Catcher Assembly				F085	3/16 Rivet Backup Washer		6
20	8608-13	Center Strap	1	F094	8-32 x 1/2 PTHMS		6
21	8608-3	Upper Frame Doubler	2	F190	#10 Internal Star Lock Washer		2
22	8608-1	Outside Box Strap	2	F195	1/4-20 x 3/4 PPHMS, SS		4
23	8608-2	Lower Frame Doubler	2	F196	1/4-20 x 1 PPHMS, SS		4
24	8608-4	Center Frame Doubler	1	F208	5/16-18 x 2-1/4 Hex Bolt		2
25	8608-11	Catcher Door Finger	1	F230	1/4-20 x 1-1/4 PPHMS, SS		4
26	8608-6	Catcher Mount	1	F242	1/4-20 x 7/8 PPHMS, SS		8
27	8610-8	Catcher Dump Flap	1	F340	Rivet, Aluminum		4
28	8610-3	Backing Plate, Dump Flap	1	F351	Aluminum Pop Rivet		6
29	7584	Reinforcing Strap	1	F360	1/4-20 x 3/8 Hex Bolt		2
30	5103-5	Pivot Bushing Inner	2	F390	1/4-20 x 7/8 Carriage Bolt		4
31	5801-4	Decal Plate, Round	2	F411	3/16 Bulbex Rivet		21
32	7620-3	Pivot Bushing (1/2 x 9/16)	2	F456	5/16-18 x 3/4 SBH Cap Screw, SS		4
33	8608-7	Hinge Plate, LH	1	F524	3/16 x 3/8 Aluminum Rivet, Black		8
34	5103-7	Outside Torsion Bushing	2	F540	1/4-20 x 1-3/4 PPHMS, SS		1
35	8607-4	Upper Arm	2	F551	5/16-18 Flange Top Lock Nut		4
36	5214-12	Ball Joint (5/16-24)	4	F569	1/4-20 Flange Top Lock Nut		27
37	5155-12	5/16 Ball Stud	2	F612	10-24 x 5/8 Truss Head Torx		6
38	5155-4	Gas Spring	2	F613	10-24 x 1/2 Truss Head Torx		11
39	8155-1	Gas Spring Cover, LH	1	F617	10-24 x 3/8 Truss Head Torx		4
40	8607-3	Lower Arm	2	F618	10-24 x 3/4 Truss Head Torx		6
41	5103-6	Pivot Bushing Outer	2	F649	3/16 x .510/.625 Grip Range Rivet, SS		4
42	5155-13	3/4 Ball Stud	2	F654	3/16 x .510/.625 Grip Range Rivet		7
43	5523-6	Gas Spring Plate	2	* Service Part Only			
44	8608-10	Box Support, Gas Spring	2	** This screen can be replaced by P/N 7512-11 Removable Screen (3/4" holes) for improved air flow performance in wet conditions.			

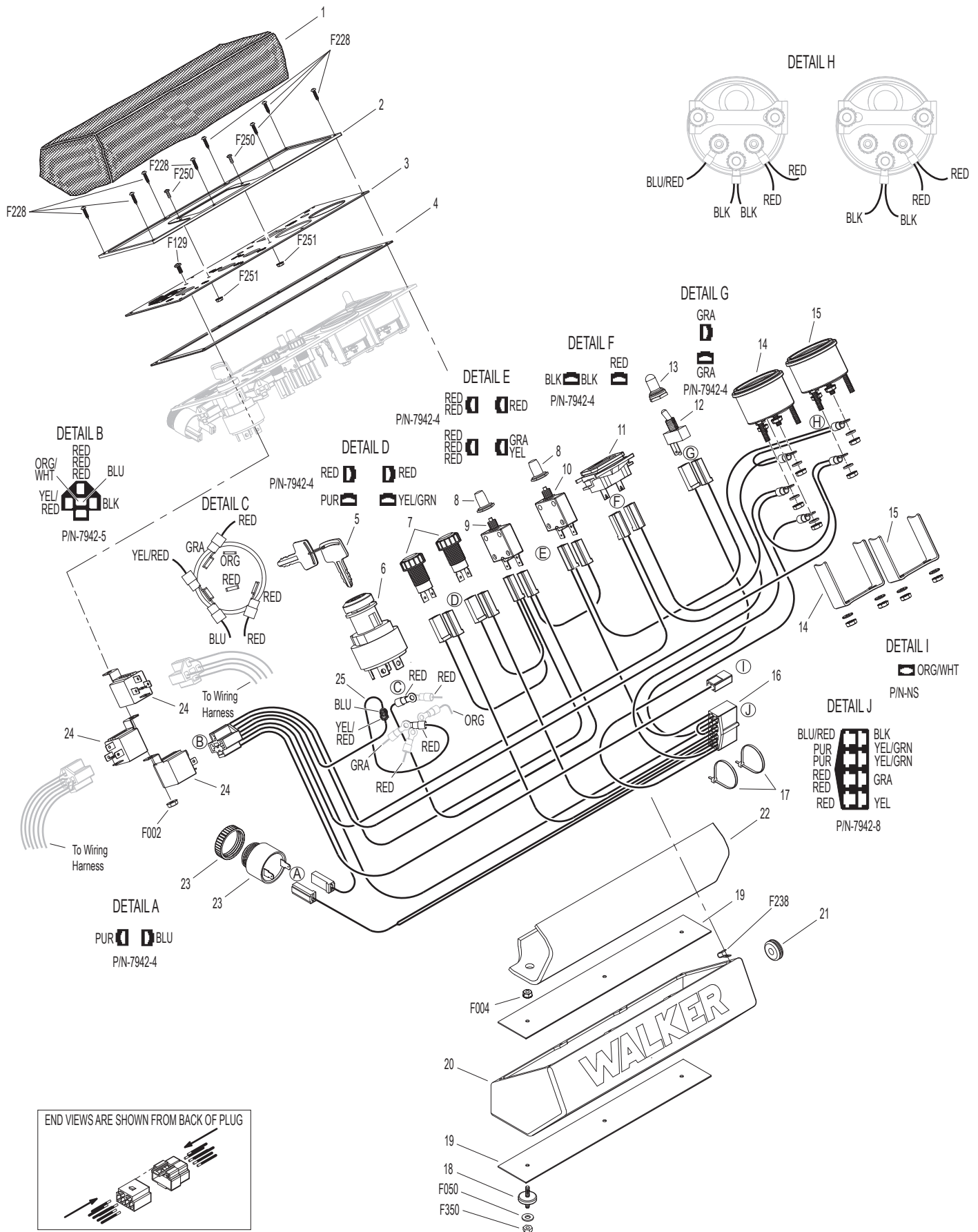
GHS 10.0 BUSHEL CATCHER ASSEMBLY



INSTRUMENT PANEL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Instrument Panel Assembly				19	7391	Panel Box Mount Plate	2
1	7307-2	Instrument Panel Cover (Optional)	**	20	8385	Panel Box W/Graphic	1
	7396-1	Instrument Panel Assembly (Includes Items # 2-4, 6-16, 23-25, F228, F250 & F251)	1	21	7977-3	Grommet (1/8 x 1-1/8)	1
2	7307-7	Panel Frame	1	22	7307-16	Lining, Panel Box (1/8)	1
3	7307-8	Panel Faceplate W/Decal	1	23	8536	Warning Horn	1
4	7386	Panel Gasket	1	24	6941-9	Relay Switch 30/40 Amp	3
5	7960-6	Ignition Key (1 Set)	*	25	7947-8	Jumper Wire	1
6	7960-5	Ignition Switch (With Keys) (Includes Item # 5)	1	Fasteners			
7	8996-9	Red Indicator Light Assembly	2		F002	10-24 Keps Nut	1
8	7941-3	Boot, Circuit Breaker	2		F004	1/4-20 Keps Nut	3
9	7941-5	Circuit Breaker (7 Amp)	1		F050	1/4 SAE Washer	3
10	7941-2	Circuit Breaker (10 Amp)	1		F129	10-24 x 1/2 PTHMS	1
11	8990-1	Hourmeter (Global)	1		F228	#6 x 5/8 PPHSMS, SS	8
12	5995	Toggle Switch (Off-On)	1		F238	J Clip, Instrument Panel	8
13	5995-2	Switch Boot	1		F250	6-32 x 1/2 PPHMS	2
14	7306-14	Water Temperature Gauge	1		F251	6-32 Keps Nut	2
15	8997	Voltmeter Gauge	1		F350	1/4-20 LP Nylock	3
16	7947-3	Wire Harness, Instrument Panel	1	* Service Part Only.			
17	5975-1	Cable Tie (18# x 3-3/4")	2	** May be ordered as an option. Contact your Walker dealer.			
18	7307-1	Shock Mount (1.0 x .25)	3				

INSTRUMENT PANEL ASSEMBLY



Model D21d Beginning S/N 178940
Use only genuine **Walker®** replacement parts.

ELECTRICAL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Battery Assembly

1	5975-1	Cable Tie (18# x 3-3/4")	6
2	5933	Battery Terminal Insul., Red (+)	1
3	5844-3	Battery Hold-Down Bar	1
4	5839	Hook Bolt	2
5	6390-2	Battery Pan	1
6	NS	Battery (12V/350 CCA/Dry/SP-40)	1
7	5932	Battery Terminal Insul., Black (-)	1
8	6923	Battery Cable (-)	1

Harness Assembly

9	5975-3	Cable Tie (50# x 7")	4
10	5942-16	Safety Switch (NO), Delta WP	2
11	5833	Cable Clamp (1/4)	1
12	5942-4	Safety Switch (NO)	1
13	7428-2	Fan Control Module W/P Plug	1
14	7940-12	Wire Harness	1
15	5832	Cable Clamp (1/2)	4
16	7938	Lead Wire (Battery Charge)	1
17	7306-10	Switch (235 Deg., 1/4-18 NPT)	1
18	7306-11	Switch (205 Deg., 3/8-18 NPT)	1
19	6941-9	Relay Switch 30/40 Amp	2
20	7433-2	Resistor, 50 Watt / .4 OHM 1%	1
21	7833	Cable Clamp (7/8 x 1/4)	2
22	7948-2	Time Delay Harness	1
23	7948-6	Time Delay Module (.5 Second Delay)	1
24	6103-19	Adapter Harness	1
25	7834-2	Wire Saddle (2 Wires)	1
26	7943	Battery Cable (+)	1
27	8404-8	Plastic Cover, Red	4
28	7941	Circuit Breaker (40 Amp) (Auto Reset/Sealed)	1
29	7857-10	Breaker, Mount Bracket	1
30	8941	Circuit Breaker (30 Amp) (Auto Reset/Sealed)	1
31	7940-5	Circuit Breaker Jumper	1

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

F002	10-24 Keps Nut	6
F004	1/4-20 Keps Nut	4
F009	5/16-18 Whiz Locknut	1
F019	1/4-20 ESNA Wing Nut	2
F023	10-24 ESNA Nut	2
F025	10-24 x 3/8 PPHMS	5
F026	10-24 x 1/2 PPHMS	2
F027	10-24 x 5/8 PPHMS	2
F031	1/4-20 x 5/8 Hex Bolt	2
F032	1/4-20 x 3/4 Hex Bolt	1
F050	1/4 SAE Washer	2
F061	1/4 Internal Star Lock Washer	2
F079	A/A66D Aluminum Pop Rivet	4
F085	3/16 Rivet Backup Washer	1
F090	1/4-20 x 2-1/2 Hex Bolt	1
F093	5/16-18 x 1 Hex Bolt	1
F129	10-24 x 1/2 PTHMS	1
F145	4-40 Keps Nut	2
F182	1/4 x 5/8 x 1/8 Washer	2
F232	10-32 Keps Nut	4
F491	4-40 x 3/8 PPHMS	2
F505	6-32 x 7/8 Hex Trim MS, SS	4
F506	6-32 Nylock Nut	4

NOTE: Decals for this assembly are not shown here. Refer to **TRACTOR DECALS**, Page 2 for Decal listing and placement information.

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ELECTRICAL ASSEMBLIES (GHS 10.0 BUSHEL COMPONENTS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Horn & Harness Channel Assemblies

1	5977-2	Grommet, Cut (1/8 x 3/8)	2
2	5975-1	Cable Tie (18# x 3-3/4")	1
3	5975-3	Cable Tie (50# x 7")	1
4	5536-2	Horn, Full Signal	*

Harness & Grass-Pak® Switch Assemblies

5	8950-4	Powerfil® Wire Harness (7.0 / 10.0)	1
6	5594-6	Aluminum Shaft & Vane Assembly	1
7	5592-20	Grass-Pak® Switch Assembly	1
8	5833	Cable Clamp (1/4)	2

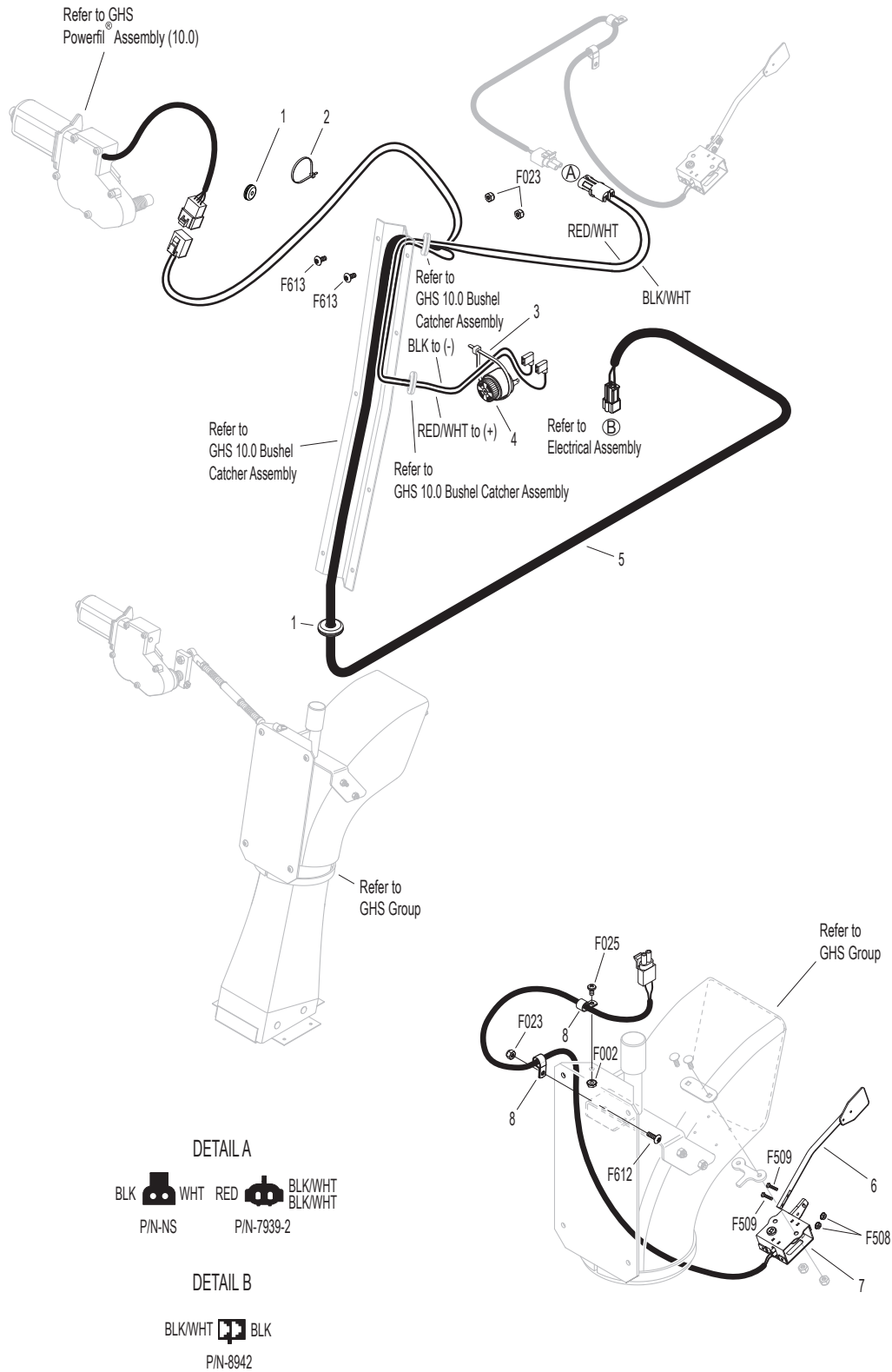
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

F002	10-24 Keps Nut	1
F023	10-24 ESNA Nut	3
F025	10-24 x 3/8 PPHMS	1
F508	4-40 Keps Nut, SS	2
F509	4-40 x 1/2 Hex Head, SS	2
F612	10-24 x 5/8 Truss Head Torx	1
F613	10-24 x 1/2 Truss Head Torx	2

* Service Part Only

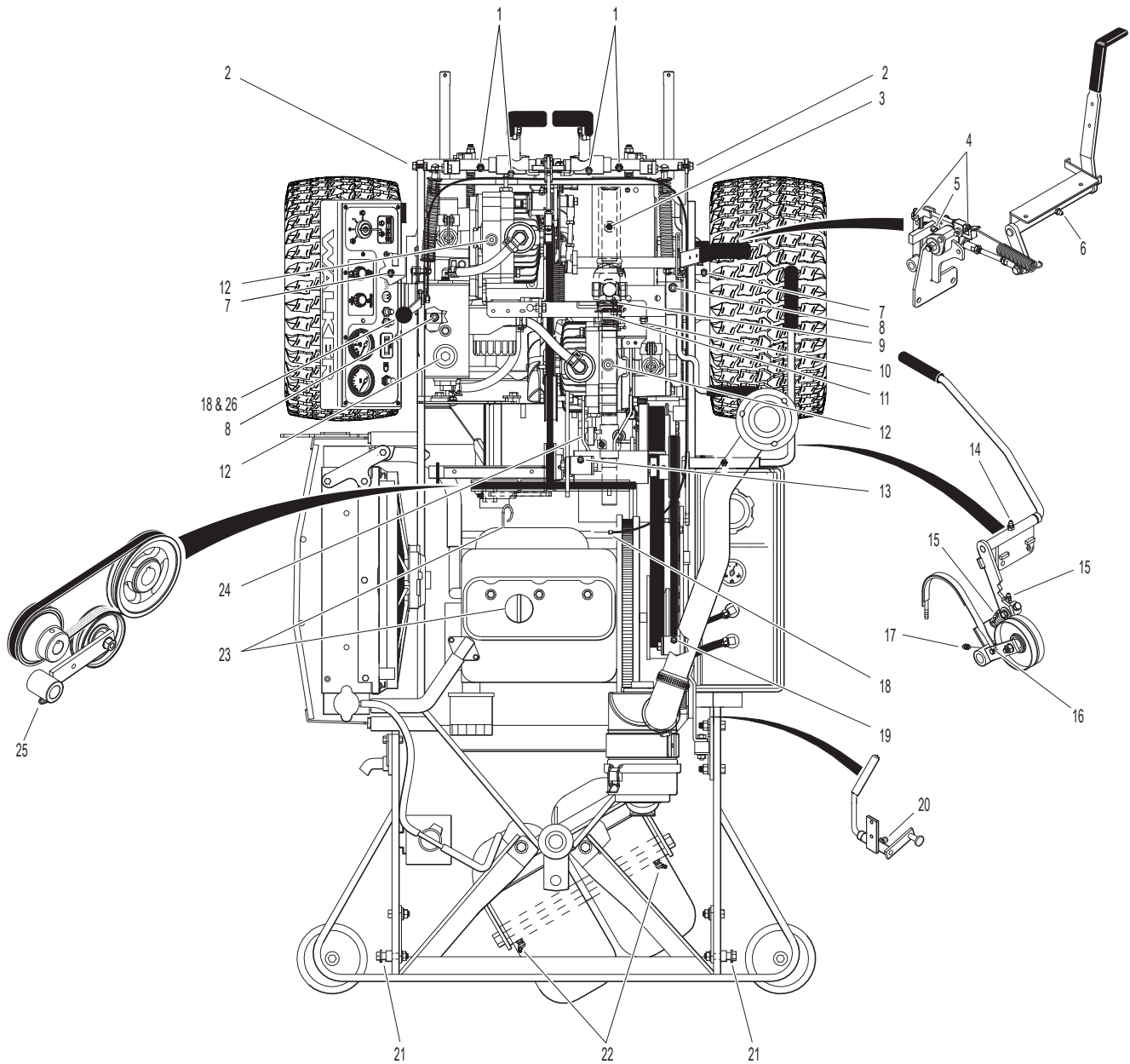
ELECTRICAL ASSEMBLIES (GHS 10.0 BUSHEL COMPONENTS)



LUBRICATION POINTS

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES	ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
Lubrication Points				18	Throttle Control Cable Ends	Oil	2
1	Steering Lever Pivot	Grease	4	19	Belt Tightener Pivot, Jackshaft Drive	Grease	1
2	Body Hinge Point	Oil	2	20	Cold Start Lever	Grease	1
3	Deck-to-PTO Coupling (Grease Spline Slide Area)	Grease	1	21	Catcher Hinge Point	Oil	2
4	FSC Actuator Rod Pivot Pins	Oil	2	22	Rear Wheel Bearings	Grease	2
5	(FSC) Friction Body Pivot	Grease	1	23	Engine Dipstick / Oil Fill	Oil**	1
6	FSC Lever Pivot	Grease	1	24	PTO Gearbox Dipstick	Oil**	1
7	Deck Support Arm Pivot	Grease	2	25	Belt Tightener Pivot, Blower Drive (GHS Model Only)	Grease	1
8	Gear Axle	Oil**	2	26	Throttle Control Pivot	Oil	1
9	Universal Joint Tube Assembly	Grease*	1	* Grease every 25 hours.			
10	Parking Brake Lever Pivot	Grease	1	** See D21d Operator's Manual for procedure for checking and changing oil in Engine Crankcase, Hydrostatic Transmissions and Gear Axles.			
11	Universal Joint Quick Connect Spline (Grease Slide Area)	Grease	1	NOTE: See Model D21d Operator's Manual (7000-22) for proper lubrication intervals.			
12	Hydrostatic Drive / Oil Reservoir	Oil**	3				
13	Belt Tightener Pivot, Ground Drive	Grease	1				
14	PTO Clutch Lever Pivot	Grease	1				
15	Clutch Actuator Push Rod	Grease	2				
16	Brake Band Pivot Pin (Clevis)	Oil	1				
17	Belt Tightener Pivot, PTO Clutch	Grease	1				

LUBRICATION POINTS



WIRING SCHEMATIC

WALKER MODEL D21d Beginning S/N 2018-154575

IGNITION SWITCH CIRCUITS	
OFF	ALL OPEN
GLOW PLUG	30 + 19 + AC
START	30 + 17 + 50 + AC
RUN	30 + AC

30 = BATTERY
17 = START / REVERSING MODULE
19 = GLOW PLUGS
50 = START
AC = FUEL PUMP, FUEL SOLENOID
GAUGES, AND FAN

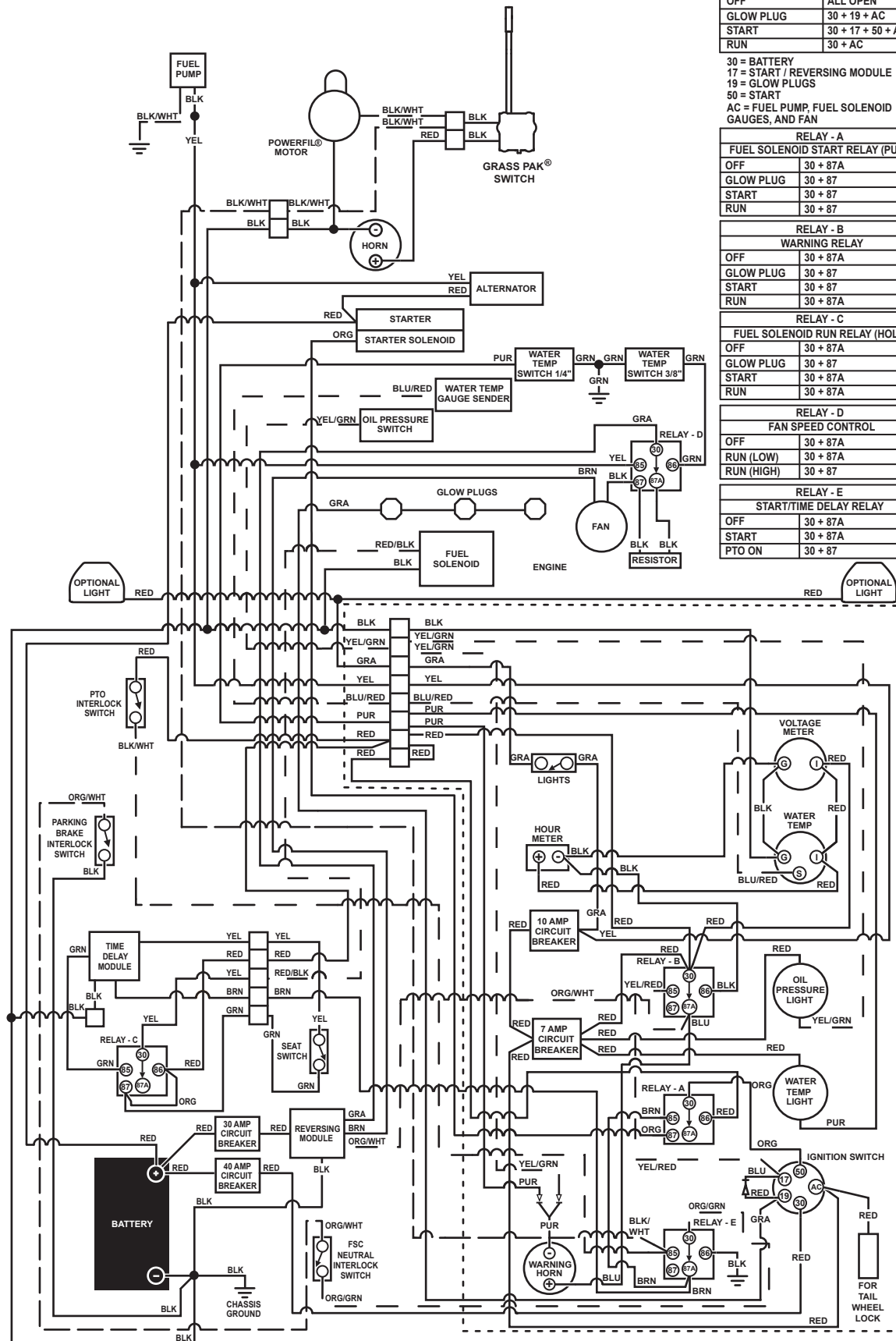
RELAY - A FUEL SOLENOID START RELAY (PULL)	
OFF	30 + 87A
GLOW PLUG	30 + 87
START	30 + 87
RUN	30 + 87

RELAY - B WARNING RELAY	
OFF	30 + 87A
GLOW PLUG	30 + 87
START	30 + 87
RUN	30 + 87A

RELAY - C FUEL SOLENOID RUN RELAY (HOLD)	
OFF	30 + 87A
GLOW PLUG	30 + 87
START	30 + 87A
RUN	30 + 87A

RELAY - D FAN SPEED CONTROL	
OFF	30 + 87A
RUN (LOW)	30 + 87A
RUN (HIGH)	30 + 87

RELAY - E START/TIME DELAY RELAY	
OFF	30 + 87A
START	30 + 87A
PTO ON	30 + 87



MAINTENANCE AND SERVICE RECORD SHEET

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MAINTENANCE AND SERVICE RECORD SHEET

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LIMITED WARRANTY FOR WALKER COMMERCIAL RIDER MOWER

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within two (2) years* after the date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty **except** the following components which are warranted separately by their respective manufacturers:

Kubota Engine

Battery

The available warranties covering these items are furnished with each mower. Walker does not assume any warranty obligation, liability or modification for these items, which are covered exclusively by the stated warranty of the respective manufacturers noted above.

* Extended warranties are offered for the following powertrain components:

- A three (3) year unlimited hour warranty is offered for the Walker P/N 6200-9 Gear Axle Assembly.
- A three (3) year or 3000 hour (whichever comes first) warranty is offered for Eaton Model 7 Hydrostatic transmissions; covers full cost of replacement up to 1000 hours of use, and after 1000 hours warranty coverage is prorated against 3000 hours. If the transmissions are serviced at the recommended intervals by an authorized Walker Dealer using only Mobil SHC™ 630 oil (P/N 6450-20) and Walker filters (P/N 5024-13), the warranty will be extended to three (3) years, full replacement coverage, and unlimited hours.

2. WHAT THIS WARRANTY DOES NOT COVER:

- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



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