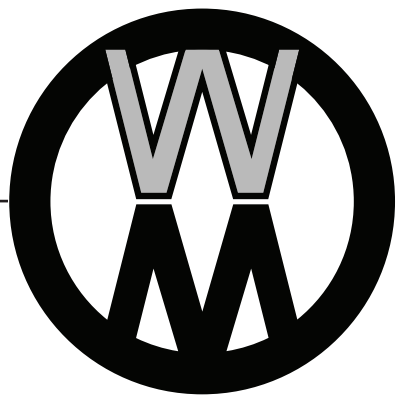




WALKER

Illustrated Parts Manual

C23i



Note: The C23i shown in this manual is equipped with the optional 10.0 bushel catcher.

Beginning S/N: 183834
P/N 6000-47

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
-1 (as deck style designation)	Standard (Aluminum) Gear Drive Deck
-2 (as deck style designation)	Heavy Duty (Cast Iron) Gear Drive Deck
-3 (as deck style designation)	Belt Drive Deck
AT	All-Terrain
CCW	Counter-clockwise
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

ILLUSTRATED PARTS LIST

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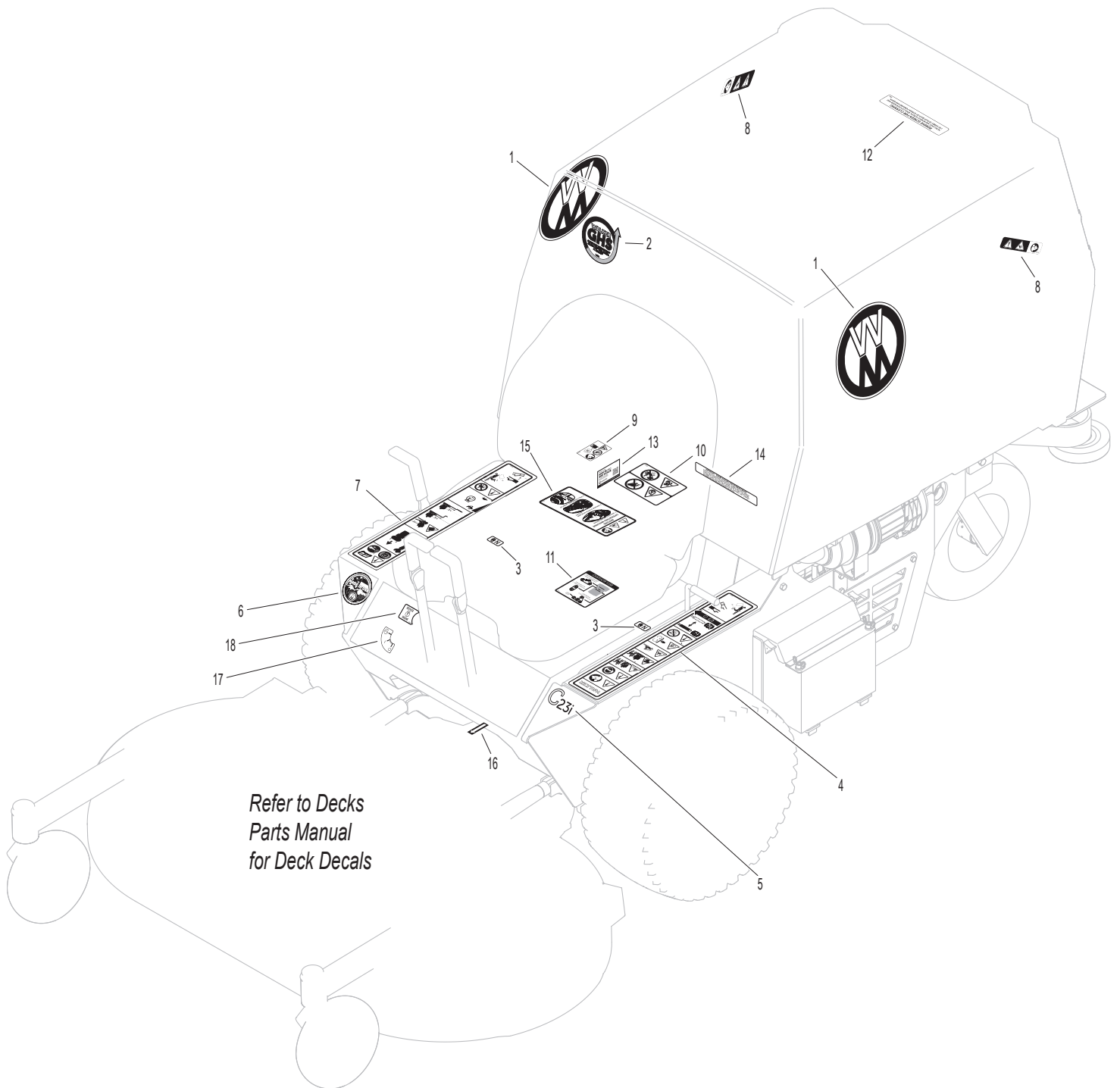
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TRACTOR DECALS

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D GHS
Walker Product Decals				
1	5800-22	Walker (8" Round)	7.0 / 10.0 Bushel Catcher (one on each side)	2
2	5813-2	Decal, 4" Grass-Pak Powerfil®	Powerfil® Cover Plate	1
3	9804-1	Axle Lockout	Chassis	2
4	8600-67	LH Fender	Chassis, LH near Seat	1
5	8821-33	Decal, C23i	Chassis, Front	1
6	5856-1	Made in USA	Chassis, Front	1
7	8600-68	RH Fender	Chassis, RH near Seat	1
Danger Decals Warning Decals Caution Decals				
8	8600-10	Danger, Pinch Point	7.0 / 10.0 Bushel Catcher Mounting Frame Assembly (one on each side)	2
9	8600-12	Danger, Engine Exhaust	Fuel Pump Module Cover, Top	1
10	8600-4	Danger, Rotating Blower Blades	Seat Panel Cover Plate	1
11	6107-1	Decal, Belt Routing	Seat Panel, Underside	1
Maintenance Decals				
12	5869	Removable Screen	7.0 / 10.0 Bushel Catcher Removable Screen	1
13	6895-103	Kohler 300 Hour Oil	Fuel Pump Module Cover, LH Side	1
14	5855	Important, Engine Cooling	Catcher Support, Front	1
15	8394-35	Jackshaft Decal	Jackshaft	1
16	6875	PTO Alignment Arrow	Universal Joint Tube Assembly	1
17	8600-54	Decal, Ignition Switch	Seat Panel, Front	1
18	5802-4	Engine Service Light	Seat Panel, Front	1

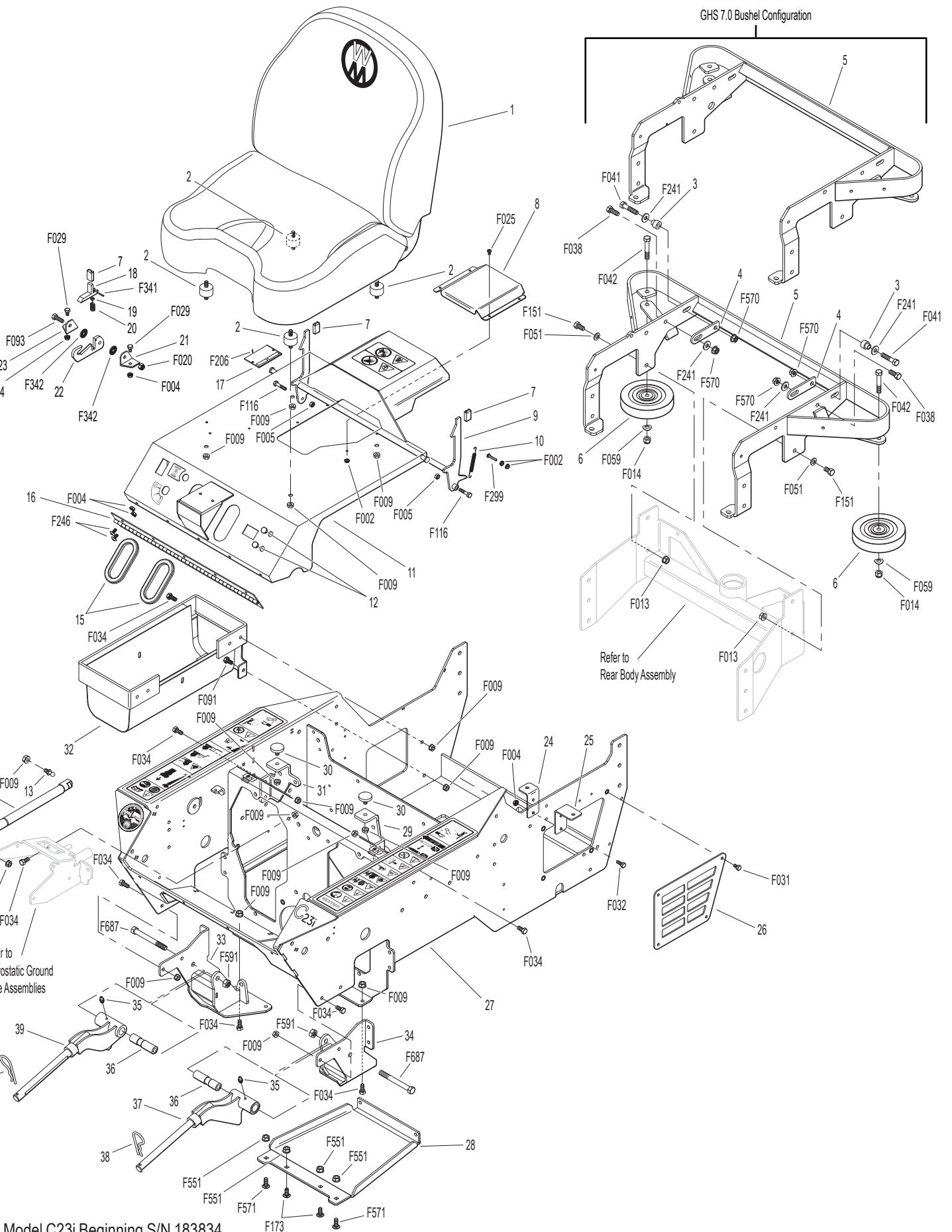
NOTE: All parts requiring decals are shipped with decals applied.

TRACTOR DECALS



BODY / CHASSIS ASSEMBLY (7.0 / 10.0)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Seat Assembly				Deck Support Arm & Hitch Assemblies			
1	6104-31	Comfort Seat	1	33	6431-12	Deck Arm Mount, RH	1
2	7440-5	Shock Mount (1-1/4 x 3/4)	4	34	6431-11	Deck Arm Mount, LH	1
Rear Bumper Assembly				35	5830	Grease Fitting	2
3	7516-5	Catcher Pivot Bushing	2	36	6840-4	Deck Arm Bushing (3")	2
4	7517-4	Catcher Pivot Plate	2	37	6431-13	Deck Support Arm, LH (Includes Item # 35)	1
5	7516-12	Rear Bumper (10.0)	1	38	5775-2	Hitch Pin (#6)	2
	7516-13	Rear Bumper (7.0)	*	39	6431-14	Deck Support Arm, RH (Includes Item # 35)	1
6	5162	Roller Wheel (5" Rubber)	2	Fasteners			
Body Assembly				F002	10-24 Keps Nut		6
7	5847	Plastic Tip	3	F004	1/4-20 Keps Nut		12
8	6101-11	Cover Plate	1	F005	1/4-20 ESNA Nut		2
9	7383-29	Body Latch Trigger	1	F009	5/16-18 Whiz Locknut		25
10	7222	Extension Spring (1/4 x 3)	1	F013	3/8-16 Whiz Locknut		4
11	6100-54	Front Body	1	F014	3/8-16 ESNA Nut		2
12	5989-55	Dome Plug (1/2)	2	F020	5/16-18 ESNA Nut		1
13	5146	10mm Ball Stud	2	F025	10-24 x 3/8 PPHMS		4
14	4145-2	Gas Spring Assembly (Includes Item # 13)	1	F029	1/4-20 x 1/2 Hex Bolt		2
15	5180	Edge Molding, Lever Opening	2	F031	1/4-20 x 5/8 Hex Bolt		4
16	7504-5	Hinge (19")	1	F032	1/4-20 x 3/4 Hex Bolt		2
17	NS	Body ID Plate	1	F034	5/16-18 x 3/4 Hex Bolt		16
Tilt-Up Latch Assembly**				F038	3/8-16 x 1 Hex Bolt		2
18	5744-20	Spring Arm, Tilt-Up Latch	1	F041	3/8-16 x 1-3/4 Hex Bolt		2
19	5744-10	Spring Pivot Bushing	1	F042	3/8-16 x 2-1/4 Hex Bolt		2
20	5744-15	Compression Spring (3/8 x 5/8)	1	F051	3/8 SAE Washer		4
21	5744-13	Mount Angle, LH	1	F059	3/8 Wave Spring Washer		2
22	5744-12	Hook, Tilt-Up Latch	1	F091	5/16-18 x 5/8 Hex Bolt		1
23	5744-14	Mount Angle, RH	1	F093	5/16-18 x 1 Hex Bolt		1
Chassis Assembly				F116	1/4-20 x 1-1/4 Hex Bolt		2
24	6307-4	Air Cleaner Mount, Short	1	F151	3/8-16 x 7/8 Hex Bolt		4
25	6307-5	Air Cleaner Mount, Long	1	F173	5/16-18 x 3/4 Carriage Bolt		2
26	5300-22	Side Cover	1	F206	#2 x 3/16 Drive Pin		2
27	6307-8	Chassis Frame	1	F241	.375 x .875 x .10 Washer		4
28	6310-5	Skid Plate	1	F246	1/4-20 x 1/2 PTHMS		8
29	8394-15	Front Body Bumper Mount, LH	1	F299	10-24 x 1 PPHMS		1
30	7844	Rubber Bumper (1.25 x .250)	2	F341	Coil Roll Pin (7/64 x 9/16)		1
31	8394-24	Front Body Bumper Mount, RH	1	F342	5/16 Conical Washer		2
32	6046-11	Gas Tank Mount	1	F551	5/16-18 Flange Top Lock Nut		4
				F570	3/8-16 Flange Top Lock Nut		4
				F571	5/16-18 x 7/8 Carriage Bolt		2
				F591	7/16-14 Flange Top Lock Nut		2
				F687	7/16-14 x 4 Hex Bolt, Grade 8		2
				* Service Part Only			
				** Complete Tilt-Up Latch Assembly Kit available by ordering kit # 5744-5.			

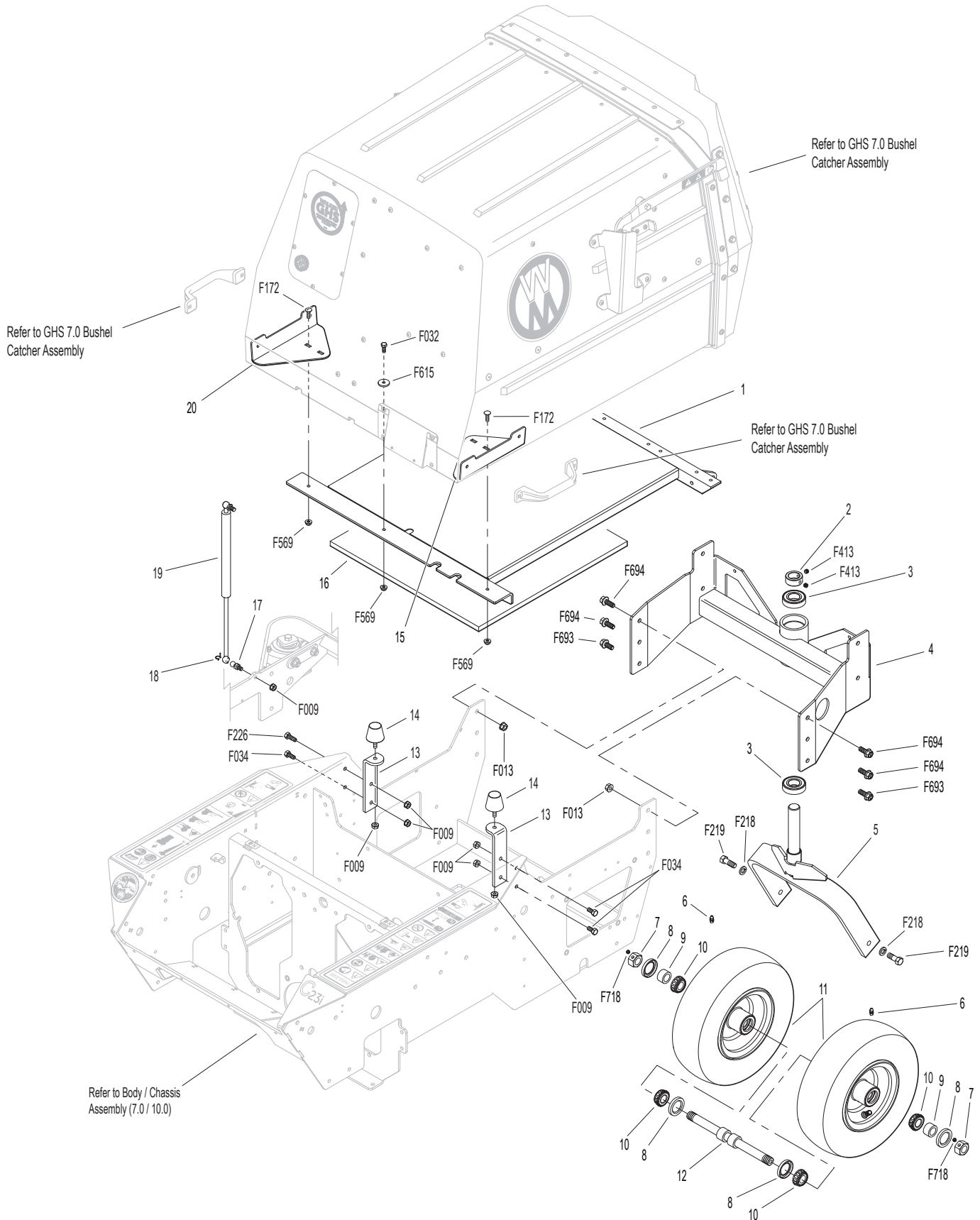


Model C23i Beginning S/N 183834 F173
Use only genuine **Walker®** replacement parts.

REAR BODY ASSEMBLY (7.0)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Rear Body Assembly				Fasteners			
1	7515-1	Catcher Support	1	F009	5/16-18 Whiz Locknut		8
2	5267-1	Retainer Collar (1")	1	F013	3/8-16 Whiz Locknut		6
3	5270-1	Ball Bearing	2	F032	1/4-20 x 3/4 Hex Bolt		1
4	6342-1	Rear Chassis	1	F034	5/16-18 x 3/4 Hex Bolt		3
5	7420-12	Tail Wheel Fork	1	F172	1/4-20 x 3/4 Carriage Bolt		2
6	5830-3	Grease Fitting (45 Degrees)	2	F218	7/16 Split Lock Washer		2
7	8039	Nut, Tail Wheel Axle	2	F219	7/16-14 x 1-1/4 Hex Bolt		2
8	8768-2	Seal, Reverse Lip	4	F226	5/16-18 x 7/8 Hex Bolt		1
9	8038-1	Spacer, Wheel Axle (.750 ID x 1.125 OD)	2	F413	5/16-24 x 5/16 Set Screw		2
10	8037	Bearing Cone (3/4 ID)	4	F569	1/4-20 Flange Top Lock Nut		3
11	8035-1	Wheel & Tire Assembly (13 x 4.5-6) (With Bearing Race)	2	F615	1.0 x .255 x .125 Washer		1
	8035-3	Tail Wheel Tire (13 x 4.5-6 Ply)	*	F693	3/8-16 x 7/8 Flanged Hex Bolt		2
	8036	Wheel & Hub (6 x 3.25) (Includes Items # 6 & Bearing Race)	*	F694	3/8-16 x 1 Flanged Hex Bolt		4
	8037-2	Bearing Race	*	F718	5/16-18 x 5/16 Set Screw (Knurl Point)		2
	7420-20	Dual Tail Wheel & Tire Assembly (Includes Items # 7-12)	*	NOTE: Rear Bumper Assembly is not shown here. Refer to BODY / CHASSIS ASSEMBLY , Page 4.			
12	8038	Tail Wheel Axle (3/4 x 10-3/8)	1	* Service Part Only			
13	6342-7	Catcher Bumper Mount	2				
14	5845	Rubber Bumper (1.50 x 1.25)	2				
15	8515-17	Catcher Handle Plate, LH	1				
16	7190-6	Insulation Foam Pad	1				
17	7146	13mm Ball Stud	2				
18	7147	Spring Clip	2				
19	7145	Gas Spring Assembly (Includes Items # 17 & 18)	1				
20	8515-18	Catcher Handle Plate, RH	1				

REAR BODY ASSEMBLY (7.0)



REAR BODY ASSEMBLY (10.0)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Rear Body Assembly				Fasteners			
1	6515-1	Catcher Support	1	F009	5/16-18 Whiz Locknut		8
2	5267-1	Retainer Collar (1")	1	F013	3/8-16 Whiz Locknut		6
3	5270-1	Ball Bearing	2	F032	1/4-20 x 3/4 Hex Bolt		1
4	6342-1	Rear Chassis	1	F034	5/16-18 x 3/4 Hex Bolt		3
5	7420-12	Tail Wheel Fork	1	F172	1/4-20 x 3/4 Carriage Bolt		2
6	5830-3	Grease Fitting (45 Degrees)	2	F218	7/16 Split Lock Washer		2
7	8039	Nut, Tail Wheel Axle	2	F219	7/16-14 x 1-1/4 Hex Bolt		2
8	8768-2	Seal, Reverse Lip	4	F226	5/16-18 x 7/8 Hex Bolt		1
9	8038-1	Spacer, Wheel Axle (.750 ID x 1.125 OD)	2	F413	5/16-24 x 5/16 Set Screw		2
10	8037	Bearing Cone (3/4 ID)	4	F569	1/4-20 Flange Top Lock Nut		3
11	8035-1	Wheel & Tire Assembly (13 x 4.5-6) (With Bearing Race)	2	F615	1.0 x .255 x .125 Washer		1
	8035-3	Tail Wheel Tire (13 x 4.5-6 Ply)	*	F693	3/8-16 x 7/8 Flanged Hex Bolt		2
	8036	Wheel & Hub (6 x 3.25) (Includes Items # 6 & Bearing Race)	*	F694	3/8-16 x 1 Flanged Hex Bolt		4
	8037-2	Bearing Race	*	F718	5/16-18 x 5/16 Set Screw (Knurl Point)		2
	7420-20	Dual Tail Wheel & Tire Assembly (Includes Items # 7-12)	*	NOTE: Rear Bumper Assembly is not shown here. Refer to BODY / CHASSIS ASSEMBLY , Page 4.			
12	8038	Tail Wheel Axle (3/4 x 10-3/8)	1	* Service Part Only			
13	6342-7	Catcher Bumper Mount	2				
14	5845	Rubber Bumper (1.50 x 1.25)	2				
15	8515-17	Catcher Handle Plate, LH	1				
16	7190-6	Insulation Foam Pad	1				
17	7146	13mm Ball Stud	2				
18	7147	Spring Clip	2				
19	7145	Gas Spring Assembly (Includes Items # 17 & 18)	1				
20	8515-18	Catcher Handle Plate, RH	1				

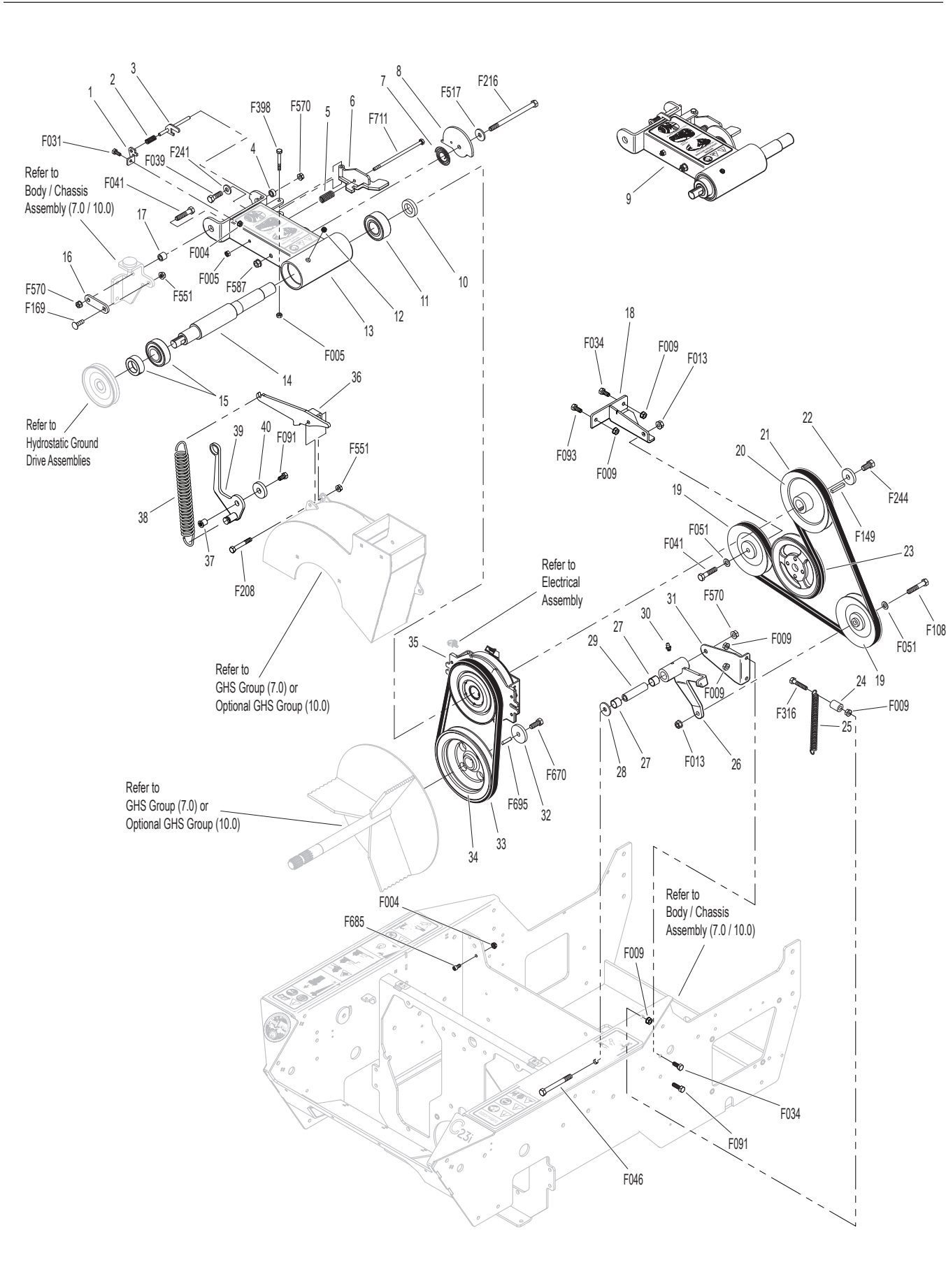
Refer to GHS 10.0 Bushel
Catcher Assembly



Refer to Body / Chassis
Assembly (7.0 / 10.0)

MAIN COMPONENT POWER TRANSMISSION

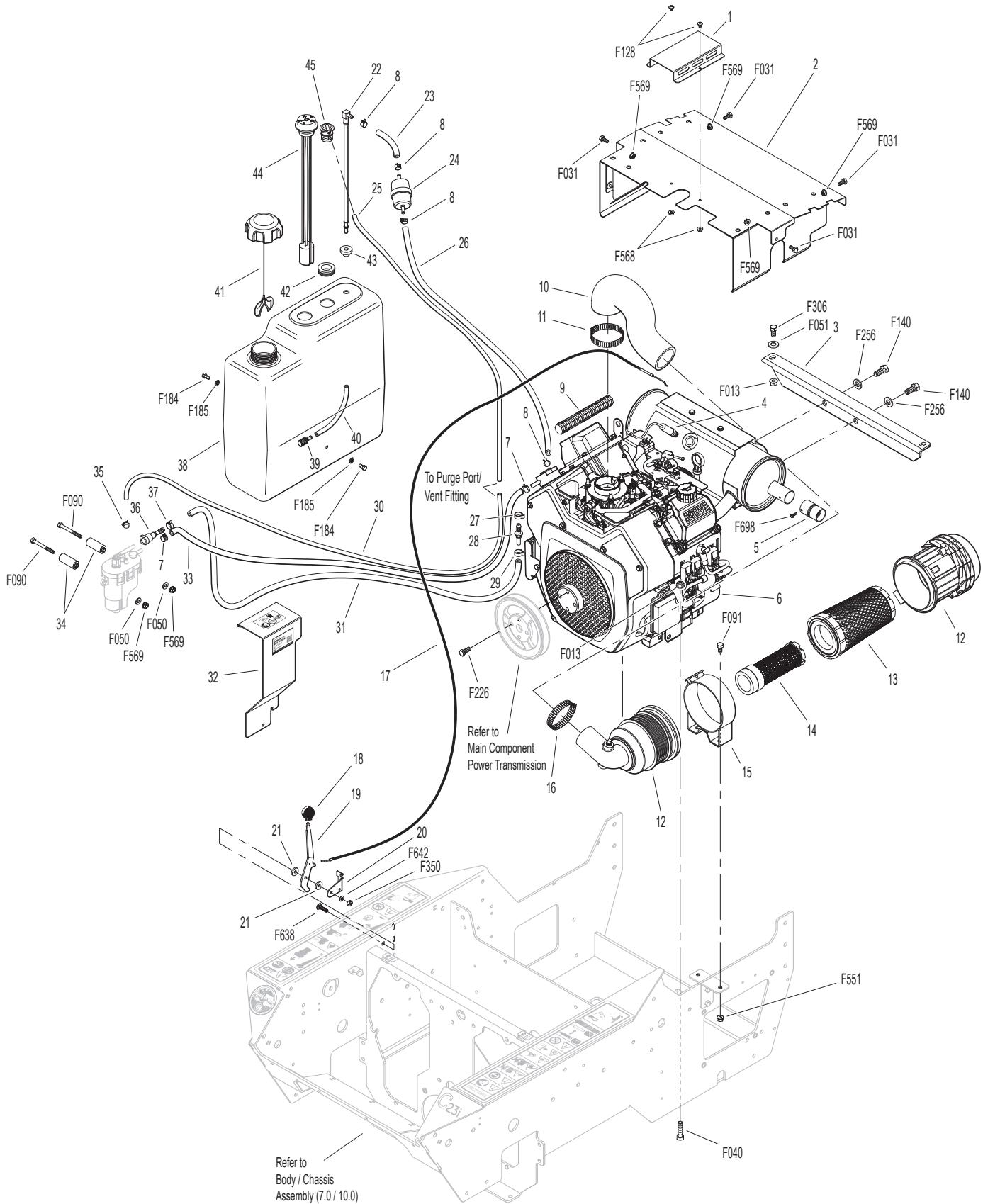
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Swing-Away Jackshaft Assembly				Jackshaft Tensioner Assembly			
1	8394-10	Lock Tab	1	36	8394-7	Jackshaft Tensioner Lever	1
2	7223-5	Compression Spring (3/8 x 1-1/2)	1	37	7620-16	Roller Bushing	1
3	8394-9	Locking Pin	1	38	5221-6	Extension Spring (1-1/4 x 6-1/2)	1
4	6325-8	Bushing (.375 x .625 x .280)	1	39	8394-11	Jackshaft Spring Tensioner	1
5	5665-2	Compression Spring (.590 x 1.438)	1	40	8394-12	Washer (1/2 x 1-1/2 x .288)	1
6	6410-9	Clutch Stop	1	Fasteners			
7	6235	Spring, Belt Tension Cam	1	F004	1/4-20 Keps Nut		2
8	8394-18	Jackshaft Tension Cam	1	F005	1/4-20 ESNA Nut		2
9	8394-37	Jackshaft Swingarm Assembly (Includes Items # 1-3, 5-8, 11-15, F004, F005, F031, F216, F398, F517, F587 & F711)	1	F009	5/16-18 Whiz Locknut		6
10	8394-16	Jackshaft Clutch Spacer (1.625 x 1.128 x .465)	1	F013	3/8-16 Whiz Locknut		2
11	5270-3	Double Row Ball Bearing	1	F031	1/4-20 x 5/8 Hex Bolt		1
12	6207-19	1/8 NPT Plug	1	F034	5/16-18 x 3/4 Hex Bolt		2
13	8394-39	Jackshaft Swingarm (Includes Item # 12)	1	F039	3/8-16 x 1-1/4 Hex Bolt		1
14	6273-10	Jackshaft (Includes Items # 11 & 15)	1	F041	3/8-16 x 1-3/4 Hex Bolt		2
15	5270-5	Ball Bearing	1	F046	3/8-16 x 3-1/2 Hex Bolt		1
16	8394-19	Swingarm Pivot Plate	1	F051	3/8 SAE Washer		2
17	6325-3	Spacer Bushing (9/16)	1	F091	5/16-18 x 5/8 Hex Bolt		2
Engine Belt Tightener Assembly				F093	5/16-18 x 1 Hex Bolt		1
18	6345-7	Engine Idler Mount	1	F108	3/8-16 x 2 Hex Bolt		1
19	5245-7	Idler Pulley (5/V)	2	F149	1/4 x 1/4 x 1-1/2 Key		1
20	7240-6	Jackshaft Pulley (Includes Item # F149)	1	F169	5/16-18 x 1 Carriage Bolt		1
21	6230-3	Engine Belt (BB64)	1	F208	5/16-18 x 2-1/4 Hex Bolt		1
22	8394-17	Jackshaft Washer	1	F216	3/8-16 x 5-1/2 Hex Bolt		1
23	8237-11	Engine Pulley	1	F241	.375 x .875 x .10 Washer		1
24	M111	Hose (1/4 x 3/4")	1	F244	7/16-20 x 3/4 Hex Bolt		1
25	5221-1	Extension Spring (3/4 x 5)	1	F316	5/16-18 x 1-3/4 Hex Bolt		1
26	6358-14	Idler Weldment (Includes Items # 27 & 30)	1	F398	1/4-20 x 2 Hex Bolt		1
27	7201-3	Fiberglide Bearing	2	F517	Washer 3/8 x 1-1/8 x 1/8		1
28	5841	Retainer Washer (3/8 x 1-1/4)	1	F551	5/16-18 Flange Top Lock Nut		2
29	7201-7	Inner Race (2-5/8)	1	F570	3/8-16 Flange Top Lock Nut		3
30	5830	Grease Fitting	1	F587	3/8-16 Top Lock Flange Nut, Grade G		1
31	6358-11	Idler Arm Mount	1	F670	3/8-24 x 1 Hex Bolt Grade 8		1
PTO Drive Assembly				F685	1/4-20 x 1/2 SHC Screw		1
32	4401-4	Washer (1-3/4 x 3/8 x 1/4 Thk)	1	F695	1/4 x 1/4 x 7/8 Key		1
33	6231-1	PTO Drive Belt (B35K)	1	F711	1/4-20 x 6 Hex Bolt, Grade 5		1
34	7239-2	Blower Pulley (Includes Items # 32, F670 & F695)	1				
35	6410-1	Clutch	1				



ENGINE GROUP

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Engine Assembly				34	8018-8	Fuel Module Standoff	2
1	6013-41	Heat Shield O2 Cover (Includes Items # F128 & F568)	1	35	5879-4	Hose Clamp (7/16)	1
2	6013-38	Heat Shield (Includes Items # 1, F128 & F568)	1	36	8046-17	Quick Coupler Straight (5/16 x 5/16)	1
3	6342-6	Motor Brace	1	37	5879-5	Stepless Ear Clamp (5/8)	1
4	NS	Sensor, Oxygen (Kohler)	1	38	8055-1	Fuel Tank, 4.7 Gallon, Gas (Black) (Includes Items # 22, 39, 40 & 42-45)	1
5	8014-15	Extended Spark Arrestor	1	39	5020-2	Fuel Filter, In Tank	1
6	NS	23 HP Engine, EFI (Kohler)	1	40	5086-7	Hose (1/4 x 6)	1
7	5879-2	Hose Clamp (7/16 Silver)	2	41	5082-4	2-1/4 Ratchet Fuel Cap	1
8	5879-3	Hose Clamp (1/2)	4	42	5977-7	Roll Over Grommet (.900 x 1-1/2)	1
9	8123-3	Insultherm (3/8 x 10)	1	43	5083-1	Bushing, Rubber	1
Precleaner Assembly				44	8055-2	Fuel Tank Gauge	1
10	6087-10	Air Intake Hose	1	45	8043-8	Roll Over Valve	1
11	6029	Hose Clamp (1-13/16 to 2-3/4)	1	Fasteners			
12	4090	Air Cleaner Assembly (90 Deg. 2") (Includes Item # 15)	*	F013	3/8-16 Whiz Locknut		6
13	5090-6	Air Cleaner Cartridge, VLR	1	F031	1/4-20 x 5/8 Hex Bolt		4
14	5090-5	Safety Filter Insert, VLR	1	F040	3/8-16 x 1-1/2 Hex Bolt		4
15	NS	Air Cleaner Band	1	F050	1/4 SAE Washer		2
16	7840-5	Hose Clamp (1.56 to 2.50)	1	F051	3/8 SAE Washer		2
Throttle Assembly				F090	1/4-20 x 2-1/2 Hex Bolt		2
17	5108-39	Throttle Cable (31")	1	F091	5/16-18 x 5/8 Hex Bolt		2
18	5108-5	Throttle Control Knob, Red	1	F128	10-24 x 3/8 PTHMS		2
19	5108-20	Control Lever, Throttle	1	F140	7/16-14 x 1 Hex Bolt		2
20	5108-21	Control Bracket	1	F184	1/4-20 x 1/2 Hex Bolt, SS		2
21	5108-10	Friction Washer (.125)	2	F185	1/4 Internal Star Lock Washer, SS		2
Fuel Tank Assembly				F226	5/16-18 x 7/8 Hex Bolt		4
22	5083-8	Tank Tube (13")	1	F256	7/16 SAE Washer		2
23	M246	Fuel Line (1/4 x 4")	1**	F306	3/8-16 x 3/4 Hex Bolt		2
24	5020-3	Fuel Filter, EFI (9-12 Micron)	*	F350	1/4-20 LP Nylock		1
25	M113	Fuel Line (3/16 x 10")	1**	F551	5/16-18 Flange Top Lock Nut		2
26	M246	Fuel Line (1/4 x 2-1/2")	1**	F568	10-24 Flange Top Lock Nut		2
27	5879-9	Stepless Ear Clamp, Black (15.7)	1	F569	1/4-20 Flange Top Lock Nut		6
28	8046-14	Quick Connector, Male (5/16)	1	F638	1/4-20 x 1 Carriage Bolt		1
29	NS	Clamp (Kohler)	1	F642	1/4 x .042 Belleville Washer		1
30	M113	Fuel Line (3/16 x 15-1/2")	1**	F698	#8 x 1/2 Hex Head Drilling Screw		2
31	M246	Fuel Line (1/4 x 16-1/2")	1**	* Service Part Only			
32	8018-9	Fuel Pump Module Cover	1	** Required hose specifications:			
33	M246	Fuel Line (1/4 x 3-1/2")	1**	M113 - 3/16" ID fuel/oil/vapor hose (Gates 4219-0093 or equivalent)			
				M246 - 1/4" ID low permeation (<15g/m^2/day) fuel hose (Parker 38904 or equivalent)			

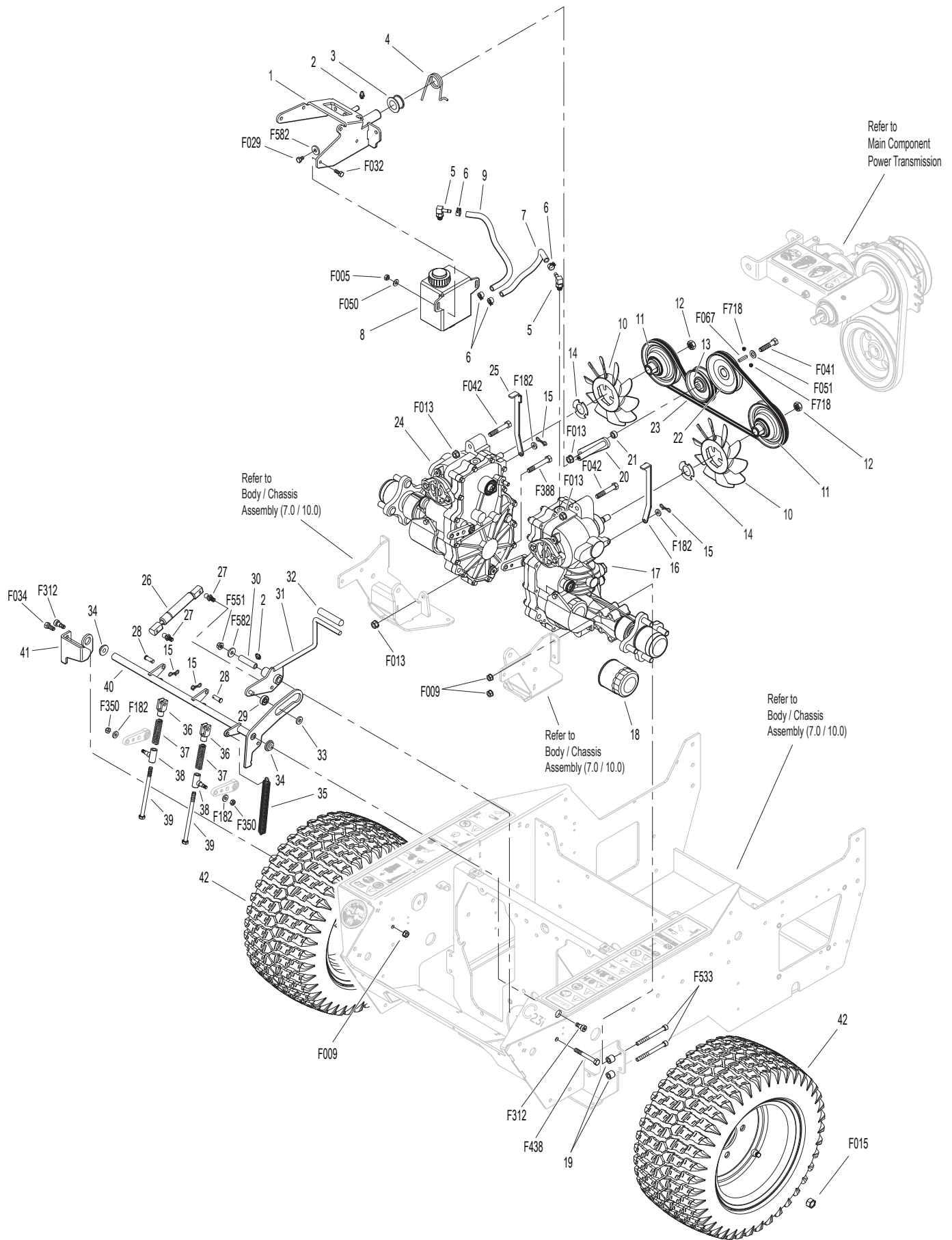
ENGINE GROUP



HYDROSTATIC GROUND DRIVE ASSEMBLIES

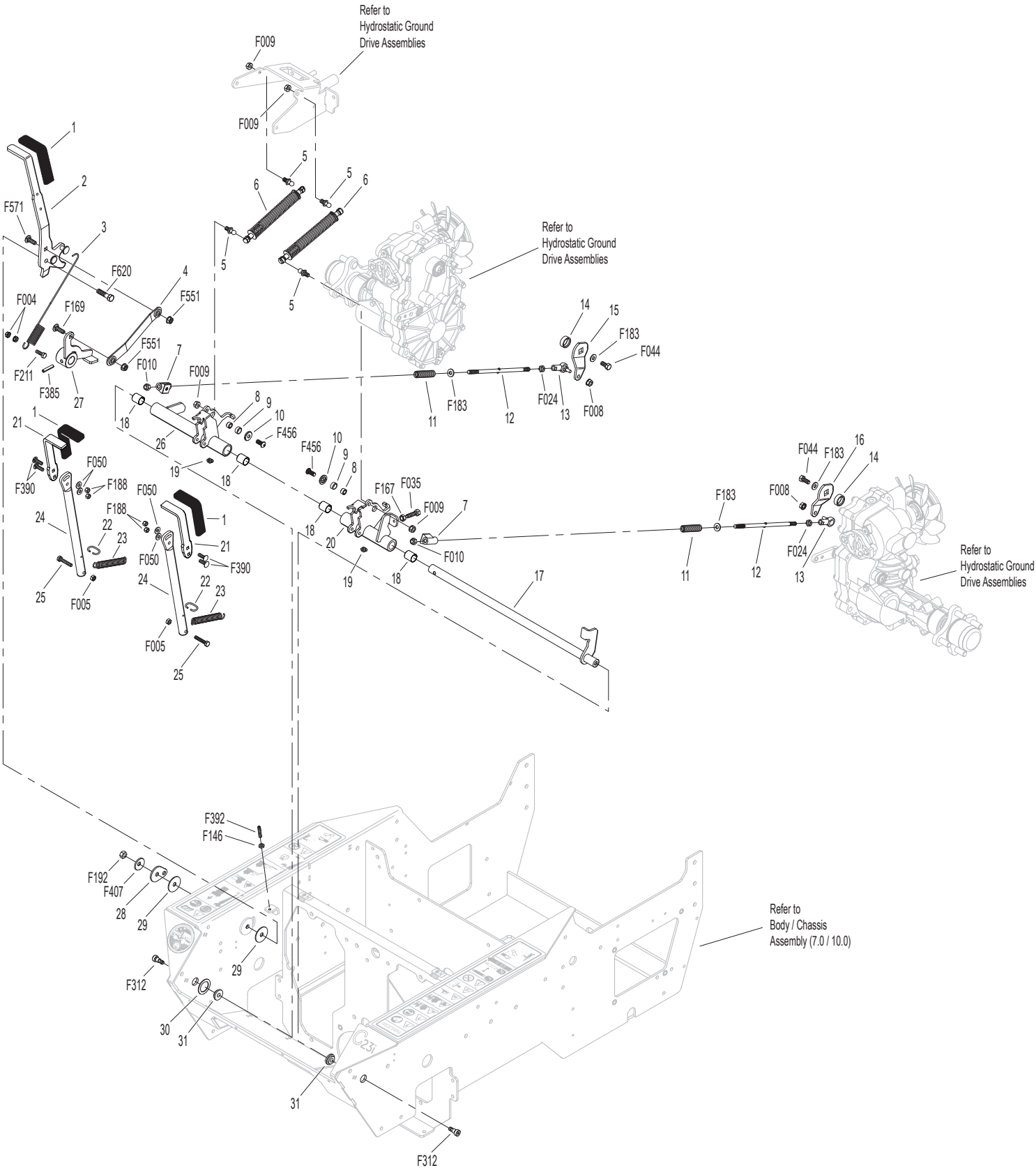
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Transaxle Reservoir Assembly				Wheel Assembly			
1	6215-33	Steering Dampener Mount	1	42	5075-3	LP Wheel & Tire Assembly (18 x 8.50-10)	2
2	5830	Grease Fitting	2		5075-2	LP Tire (18 x 8.50-10)	*
3	7364-3	Idler Spring Bushing	1		5075-5	LP Wheel (10 x 7)	*
4	7364-2	Torsion Spring	1	Fasteners			
5	2025-17	Straight Thread Hose Fitting	2				
6	5879-2	Hose Clamp (7/16 Silver)	4	F005	1/4-20 ESNA Nut		2
7	M111	Hose (1/4 x 9-3/4")	1**	F009	5/16-18 Whiz Locknut		6
8	4023-3	Oil Expansion Reservoir	1	F013	3/8-16 Whiz Locknut		5
9	M111	Hose (1/4 x 10-3/4")	1**	F015	1/2-20 Wheel Lug Nut		8
Ground Drive Assemblies				F029	1/4-20 x 1/2 Hex Bolt		1
10	4026-13	Hydro Pulley Fan	2	F032	1/4-20 x 3/4 Hex Bolt		2
11	4026-18	Pulley (Includes Items # 10, 12, & 14)	2	F034	5/16-18 x 3/4 Hex Bolt		2
12	5025-19	Hydro Fan Nut	2	F041	3/8-16 x 1-3/4 Hex Bolt		1
13	5245	Idler Pulley (3")	1	F042	3/8-16 x 2-1/4 Hex Bolt		2
14	NS	Hydro Fan Washer	2	F050	1/4 SAE Washer		2
15	4407-4	Bow Tie Cotter Pin	4	F051	3/8 SAE Washer		1
16	2028-5	Lockout Arm, LH	1	F067	3/16 x 3/16 x 1 Key		1
17	5025-44	Hydro-Gear ZT-3100, LH	1	F182	1/4 x 5/8 x 1/8 Washer		4
18	2026-17	Hydro-Gear Oil Filter	2	F312	3/8 x 3/8 Shoulder Bolt		2
19	9430-1	Spacer Tube	4	F350	1/4-20 LP Nylock		2
20	6232-10	Ground Drive Idler	1	F388	3/8-16 x 2-1/2 Hex Bolt		2
21	6325-2	Spacer Bushing (5/16)	1	F438	5/16-18 x 2-3/4 Hex Bolt		1
22	4240-1	Drive Pulley (Includes Items # F067 & F718)	1	F533	Socket Cap Bolt, 5/16-18 x 3-1/2		4
23	6232-1	Ground Drive Belt (AX47 X5)	1	F551	5/16-18 Flange Top Lock Nut		1
24	5026-44	Hydro-Gear ZT-3100, RH	1	F582	Washer 5/16 x 7/8 x .125		1
25	2028-6	Lockout Arm, RH	1	F718	5/16-18 x 5/16 Set Screw (Knurl Point)		2
Parking Brake Assembly				* Service Part Only			
26	4215-13	Dampener	1	** Required hose specifications:			
27	5146	10mm Ball Stud	2	M111 - 1/4" ID fuel/oil/vapor hose (Gates 4219-0103 or equivalent)			
28	5281-2	Clevis Pin (5/16 x 7/8)	2				
29	5270-2	Ball Bearing	1				
30	7201-11	Inner Race (1.938)	1				
31	7406-14	Parking Brake Lever (Includes Item # 2)	1				
32	7406-1	Handle Grip, Red	1				
33	7406-12	Bearing Retainer / Spacer	1				
34	9704-3	Pivot Rod Bushing / Plastic	2				
35	5227-1	Extension Spring (1/2 x 4)	1				
36	5280-4	Clevis Fork	2				
37	5665-1	Compression Spring (2-1/2)	2				
38	5463	Steering Lever Actuator	2				
39	4303-7	Clutch Actuator Bolt (5/16)	2				
40	7406-11	Parking Brake Cross Shaft	1				
41	7406-13	Parking Brake Cross Shaft Bracket	1				

HYDROSTATIC GROUND DRIVE ASSEMBLIES



STEERING CONTROL ASSEMBLIES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Steering Lever & FSC Assemblies				Fasteners			
1	5850-2	Handle Grip, Foam (5-1/2)	3	F004	1/4-20 Keps Nut		2
2	4170-2	FSC Lever	1	F005	1/4-20 ESNA Nut		2
3	4219-1	Extension Spring	1	F008	5/16-24 Keps Nut		2
4	4170-3	FSC Linkage	1	F009	5/16-18 Whiz Locknut		4
5	5146	10mm Ball Stud	4	F010	5/16-24 ESNA Nut		2
6	4199-4	Steering Lever Dampener Assembly	2	F024	5/16-24 Jam Nut		2
7	5463-4	Steering Lever Actuator	2	F035	5/16-18 x 1-1/4 Hex Bolt		1
8	5463-5	Steering Arm Pivot Bushing (SS)	2	F044	5/16-24 x 3/4 Hex Bolt		2
9	7201-2	Fiberglide Bearing (1/2")	2	F050	1/4 SAE Washer		4
10	4215-14	Step Washer	2	F146	1/4-20 Jam Nut		1
11	5665-1	Compression Spring (2-1/2)	2	F167	5/16-18 Hex Nut		1
12	5213-7	Control Rod (8-3/8)	2	F169	5/16-18 x 1 Carriage Bolt		1
13	5214-2	Ball Joint (5/16-24) (Nylon Lined)	2	F183	.312 x .700 x .074 Washer		4
14	2212-3	Seal Retainer	2	F188	1/4-20 Self-Locking Nut		4
15	6212-8	Transmission Control Arm, RH	1	F192	3/8-24 Self-Locking Nut		1
16	6212-9	Transmission Control Arm, LH	1	F211	1/4-20 x 7/8 Hex Bolt		1
17	6451-7	Steering Pivot Shaft W/Stop	1	F312	3/8 x 3/8 Shoulder Bolt		2
18	8201-3	Fiberglide Bearing	4	F385	1/4 x 1-1/4 Roll Pin		1
19	5830	Grease Fitting	2	F390	1/4-20 x 7/8 Carriage Bolt		4
20	6451-5	Speed Control Actuator, LH (Includes Items # 18 & 19)	1	F392	1/4-20 x 1 Set Screw/SS Cup Point		1
21	5453-14	Steering Lever Handle, Adjustable (Includes Items # 1, F050, F188 & F390)	2	F407	Belleville Washer 3/8 x 1.187, SS		1
22	5450	D-Clip	2	F456	5/16-18 x 3/4 SBH Cap Screw, SS		2
23	5222	Extension Spring (1/2 x 3-1/4)	2	F551	5/16-18 Flange Top Lock Nut		2
24	6452-1	Steering Lever Tube W/Tab	2	F571	5/16-18 x 7/8 Carriage Bolt		1
25	4452-6	Steering Pivot (1/4-20 x 1-5/8)	2	F620	3/8-24 x 1-1/2 Hex Bolt		1
26	6451-10	Speed Control Actuator, RH (Includes Items # 18 & 19)	1				
27	6451-9	FSC Friction Actuator	1				
28	4142-1	FSC Cam	1				
29	5141	FSC Friction Washer (1-1/2 x 3/8 x 1/16)	2				
30	4142-2	FSC Friction Washer (1-1/2 x 1-1/32 x 1/16)	1				
31	9704-3	Pivot Rod Bushing / Plastic	2				

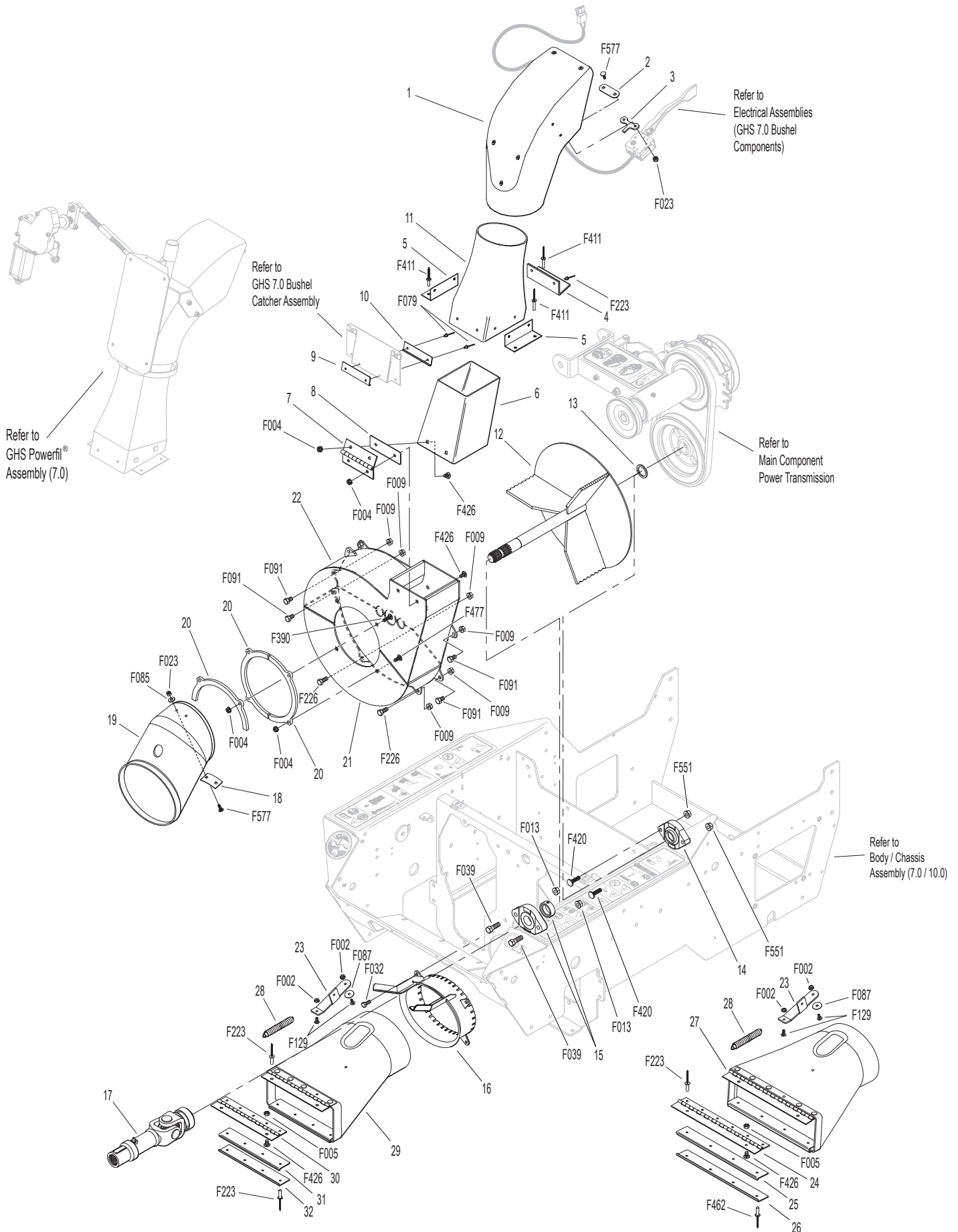


Model C23i Beginning S/N 183834
Use only genuine **Walker®** replacement parts.

GHS GROUP (7.0)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Delivery Chute Assembly				Fasteners			
1	5515-4	Elbow Delivery Spout	1	F002	10-24 Keps Nut		2
2	5592-24	Backing Plate, Grass-Pak® Switch	1	F004	1/4-20 Keps Nut		8
3	5592-23	Grass-Pak® Housing Spacer	1	F005	1/4-20 ESNA Nut		2
4	5578	Rear Clip, Chute Mount	1	F009	5/16-18 Whiz Locknut		6
5	5577	Side Clip, Chute Mount	2	F013	3/8-16 Whiz Locknut		2
6	6530-7	Body Chute	1	F023	10-24 ESNA Nut		4
7	7504-7	Hinge (4")	1	F032	1/4-20 x 3/4 Hex Bolt		4
8	7504-10	Hinge Spacer	1	F039	3/8-16 x 1-1/4 Hex Bolt		2
9	7511-5	Outside Chute Cover Lip	1	F079	A/A66D Aluminum Pop Rivet		2
10	7511-4	Inside Chute Cover Lip	1	F085	3/16 Rivet Backup Washer		2
11	5511-3	Delivery Chute W/Clips (Includes Items # 4, 5, F223 & F411)	1	F087	#10 x 7/8 Fender Washer		1
Blower Assembly				F091	5/16-18 x 5/8 Hex Bolt		5
12	6545-14	Blower Wheel	1	F129	10-24 x 1/2 PTHMS		2
13	6545-8	Blower Spacer	1	F223	3/16 x 5/16 Semi-Tube Rivet		12
14	6349-8	Flanged Bearing (1")	1	F226	5/16-18 x 7/8 Hex Bolt		2
15	4349-14	Flanged Bearing (1") Machine Flat	1	F390	1/4-20 x 7/8 Carriage Bolt		2
16	5526-10	Receiver Cone	1	F411	3/16 Bulbex Rivet		6
17	7275-3	U-Joint Tube, Splined	1	F420	5/16-18 x 1-1/4 Carriage Bolt		2
18	5794-13	Fixed Chute Clip	1	F426	1/4-20 x 1/2 Carriage Bolt		6
19	5794-7	Fixed Chute	1	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		4
20	6543-12	Blower Faceplate Ring	3	F477	1/4-20 x 5/8 Carriage Bolt		2
21	6543-57	Blower Weldment, Bottom	1	F551	5/16-18 Flange Top Lock Nut		2
22	6543-56	Blower Weldment, Top	1	F577	10-24 x 5/8 Carriage Bolt		4
Deck Chute Assemblies				* Used with DC48 deck only			
23	8678-5	Spring Mount, Chute	1	** Used with all other decks			
24	7726	Chute Hinge (2 x 11)	1				
25	7755-1	Chute Lip, Top	1				
26	7755-2	Chute Lip, Bottom	1				
27	7794-2	Discharge Chute W/Spring Mount (C23i / Wide) (Includes Items # 23-26, F223 & F462)	1*				
28	8677	Extension Spring (1 x 6-1/16)	1				
29	5794-11	Discharge Chute W/Spring Mount (C23i / Narrow) (Includes Items # 23, 30-32 & F223)	1**				
30	5726	Chute Hinge (2 x 8)	1				
31	5755-2	Chute Lip, Top	1				
32	5755-3	Chute Lip, Bottom	1				

GHS GROUP (7.0)



Model C23i Beginning S/N 183834
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GHS GROUP (10.0)

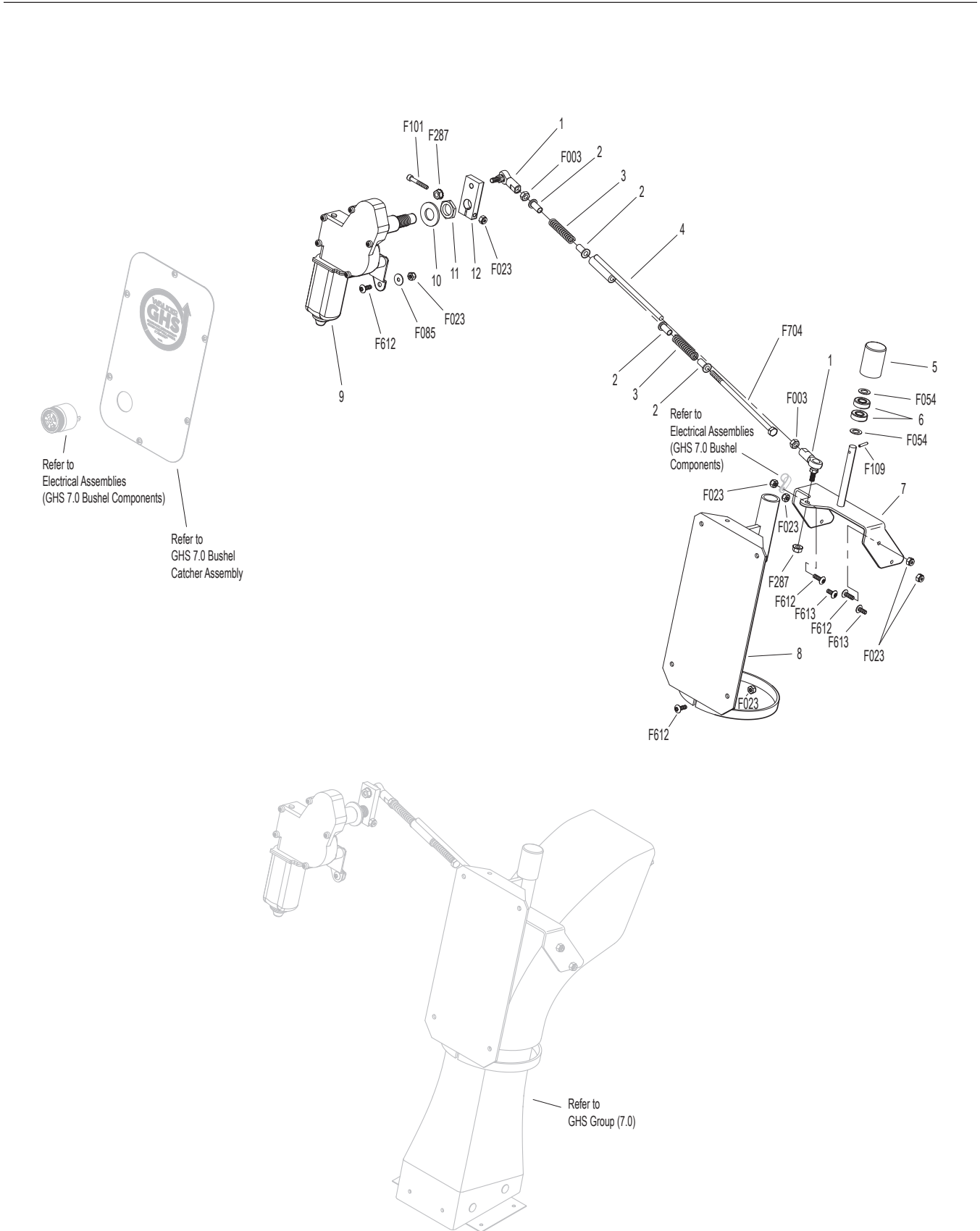
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Delivery Chute Assembly				Fasteners			
1	5515-4	Elbow Delivery Spout	1	F002	10-24 Keps Nut		2
2	5592-24	Backing Plate, Grass-Pak® Switch	1	F004	1/4-20 Keps Nut		8
3	5592-23	Grass-Pak® Housing Spacer	1	F005	1/4-20 ESNA Nut		2
4	5578	Rear Clip, Chute Mount	1	F009	5/16-18 Whiz Locknut		6
5	5577	Side Clip, Chute Mount	2	F013	3/8-16 Whiz Locknut		2
6	7504-7	Hinge (4")	1	F023	10-24 ESNA Nut		4
7	7504-10	Hinge Spacer	1	F032	1/4-20 x 3/4 Hex Bolt		4
8	6530-7	Body Chute	1	F039	3/8-16 x 1-1/4 Hex Bolt		2
9	5578-10	Front Clip, Chute Mount	1	F085	3/16 Rivet Backup Washer		2
10	8511-1	Delivery Chute W/Clips (Includes Items # 4, 5, 9, F362 & F411)	1	F087	#10 x 7/8 Fender Washer		1
Blower Assembly				F091	5/16-18 x 5/8 Hex Bolt		5
11	6545-14	Blower Wheel	1	F129	10-24 x 1/2 PTHMS		2
12	6545-8	Blower Spacer	1	F223	3/16 x 5/16 Semi-Tube Rivet		14
13	6349-8	Flanged Bearing (1")	1	F226	5/16-18 x 7/8 Hex Bolt		2
14	4349-14	Flanged Bearing (1") Machine Flat	1	F362	A/A62D Alum. Pop Rivet (3/16D x 13/32L)		2
15	5526-10	Receiver Cone	1	F390	1/4-20 x 7/8 Carriage Bolt		2
16	7275-3	U-Joint Tube, Splined	1	F411	3/16 Bulbex Rivet		6
17	5794-13	Fixed Chute Clip	1	F420	5/16-18 x 1-1/4 Carriage Bolt		2
18	5794-7	Fixed Chute	1	F426	1/4-20 x 1/2 Carriage Bolt		6
19	6543-12	Blower Faceplate Ring	3	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		4
20	6543-57	Blower Weldment, Bottom	1	F477	1/4-20 x 5/8 Carriage Bolt		2
21	6543-56	Blower Weldment, Top	1	F551	5/16-18 Flange Top Lock Nut		2
Deck Chute Assemblies				F577	10-24 x 5/8 Carriage Bolt		4
22	8678-5	Spring Mount, Chute	1	* Used with DC48 deck only			
23	7726	Chute Hinge (2 x 11)	1	** Used with all other decks			
24	7755-1	Chute Lip, Top	1				
25	7755-2	Chute Lip, Bottom	1				
26	7794-2	Discharge Chute W/Spring Mount (C23i / Wide) (Includes Items # 22-25, F223 & F462)	1*				
27	8677	Extension Spring (1 x 6-1/16)	1				
28	5794-11	Discharge Chute W/Spring Mount (C23i / Narrow) (Includes Items # 22, 29-31 & F223)	1**				
29	5726	Chute Hinge (2 x 8)	1				
30	5755-2	Chute Lip, Top	1				
31	5755-3	Chute Lip, Bottom	1				

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GHS POWERFIL® ASSEMBLY (7.0)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
7.0 GHS Powerfil® Assembly				Fasteners			
1	5552	Ball Joint (1/4-28)	2		F003	1/4-28 Hex Nut	2
2	5553-3	Bushing, Powerfil® Actuator	4		F023	10-24 ESNA Nut	10
3	5553-1	Compression Spring (1/2 x 2)	2		F054	AN960616 Washer	2
4	5558-2	Powerfil® Actuator Rod	1		F085	3/16 Rivet Backup Washer	1
	5549	Actuator Rod Assembly (Includes Items # 1-4, F003, F287 & F704)	*		F101	10-24 x 1-1/4 SHC Screw	1
5	5551-3	Bearing Cap, Powerfil®	1		F109	1/8 x 5/8 Roll Pin	1
6	5551-1	Pivot Bearing (#S3PP)	2		F287	1/4-28 Keps Nut	2
7	5518-6	Pivot, Delivery Spout	1		F612	10-24 x 5/8 Truss Head Torx	7
8	5517-2	Pivot Mount	1		F613	10-24 x 1/2 Truss Head Torx	2
9	5519-5	Actuator Motor (12V) (Includes Items # 10 & 11)	1		F704	1/4-28 x 6-1/2 Hex Bolt Grade 5, Clear Zinc	1
10	5519-2	Motor Mount Washer	*	* Service Part Only			
11	5519-3	Motor Mount Nut (5/8-24)	*				
12	5554	Actuator Arm	1				



GHS POWERFIL® ASSEMBLY (10.0)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
10.0 GHS Powerfil® Assembly				Fasteners			
1	5551-3	Bearing Cap, Powerfil®	1		F003	1/4-28 Hex Nut	2
2	5551-1	Pivot Bearing (#S3PP)	2		F023	10-24 ESNA Nut	10
3	5518-6	Pivot, Delivery Spout	1		F054	AN960616 Washer	1
4	5517-2	Pivot Mount	1		F085	3/16 Rivet Backup Washer	1
5	5552	Ball Joint (1/4-28)	2		F101	10-24 x 1-1/4 SHC Screw	1
6	5553-3	Bushing, Powerfil® Actuator	4		F109	1/8 x 5/8 Roll Pin	1
7	5553-1	Compression Spring (1/2 x 2)	2		F287	1/4-28 Keps Nut	2
8	5558-2	Powerfil® Actuator Rod	1		F612	10-24 x 5/8 Truss Head Torx	7
	5549	Actuator Rod Assembly (Includes Items # 5-8, F003, F287 & F704)	*		F613	10-24 x 1/2 Truss Head Torx	2
9	5554	Actuator Arm	1		F704	1/4-28 x 6-1/2 Hex Bolt Grade 5, Clear Zinc	1
10	5519-3	Motor Mount Nut (5/8-24)	*	* Service Part Only			
11	5519-2	Motor Mount Washer	*				
12	5976-2	Grommet (3/16 x 3/4)	1				
13	5519-5	Actuator Motor (12V) (Includes Items # 10 & 11)	1				

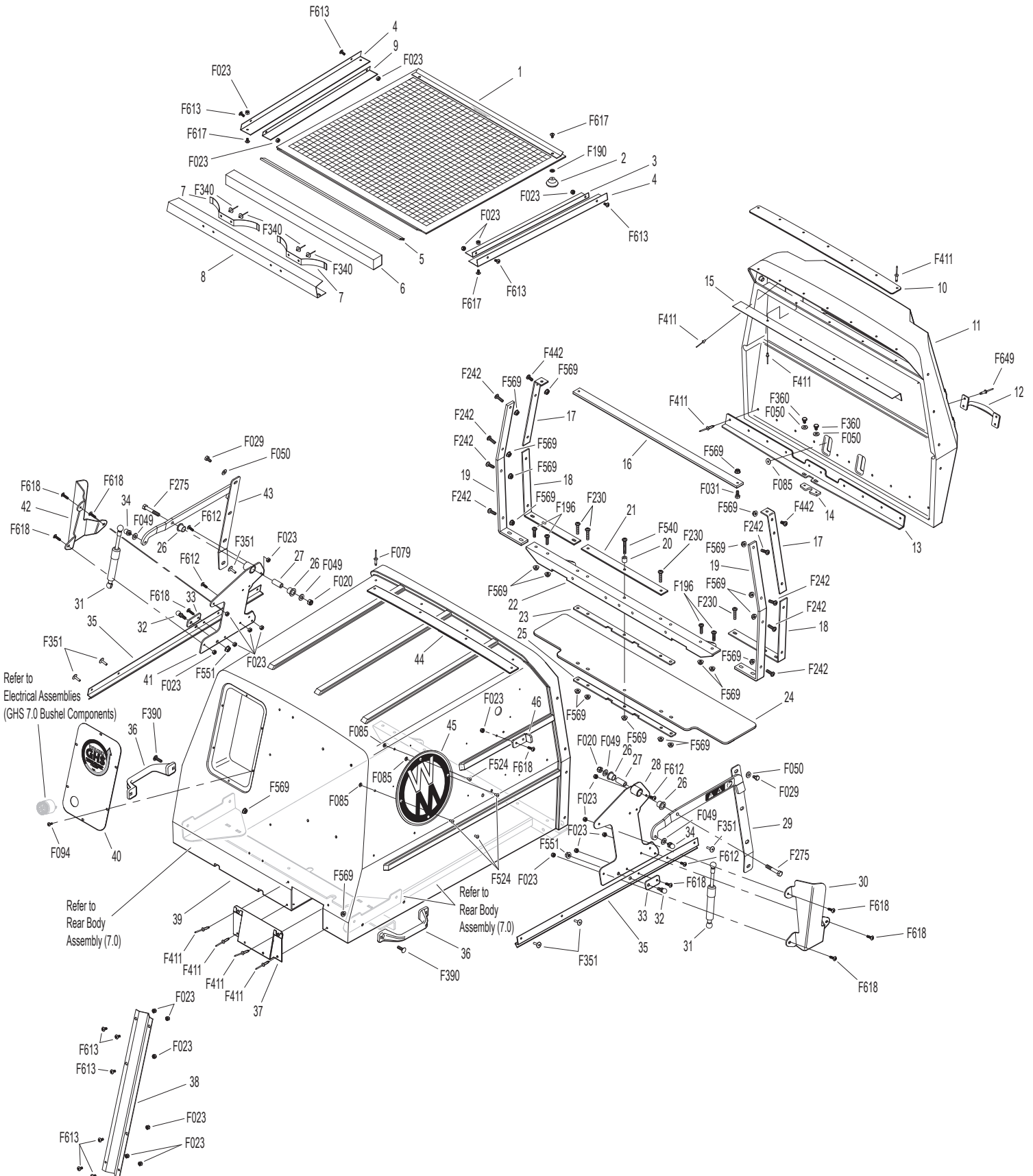
Model C23i Beginning S/N 183834
Use only genuine **Walker®** replacement parts.



GHS 7.0 BUSHEL CATCHER ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Upper Baffle Screen Assembly (Removable)				40	7607-8	Powerfil® Cover Plate	1
1	7512-12	Removable Screen (3/16 Hole) (Includes Items # 2, F190 & F617)	1**	41	7608-4	Hinge Plate, RH	1
2	7506	Knob / Threaded Insert (10-24)	2	42	8155-8	7.0 Gas Spring Cover, RH	1
3	7509-7	Channel Top, LH	1	43	7607-14	Catcher Door Arm, RH	1
4	8606-2	Channel Bottom	2	44	7584-3	Reinforcing Strap	1
5	6856-1	Edge Molding (21-3/4")	1	45	5801-4	Decal Plate, Round	2
6	6507	Screen Seal (23-1/4")	1	46	7608-5	Door Arm Stop	2
7	7505	Mustache Spring	2	5598-2 Optional Dump Bag (Not Shown)			
8	7509-6	C-Channel With Spring (Includes Items # 7 & F340)	1	May be ordered as an option. Contact your Walker dealer.			
9	7509-8	Channel Top, RH	1	Fasteners			
7.0 Exhaust Deflector Door Assembly				F020	5/16-18 ESNA Nut		2
10	7607-3	Upper Door Seal	1	F023	10-24 ESNA Nut		28
11	7510-4	7.0 Catcher Box Door (Includes Frame) (Includes Items # 10, 12, 13, 15, F085, F411 & F649)	1	F029	1/4-20 x 1/2 Hex Bolt		2
12	5583	Handle	1	F031	1/4-20 x 5/8 Hex Bolt		2
13	7607-6	Lower Door Stiffener (7.0)	1	F049	5/16 SAE Washer		4
14	8607-8	Door Guide	1	F050	1/4 SAE Washer		4
15	7607-5	Upper Door Stiffener	1	F079	A/A66D Aluminum Pop Rivet		4
GHS 7.0 Bushel Catcher Assembly				F085	3/16 Rivet Backup Washer		12
16	7503-8	Center Strap (7.0)	1	F094	8-32 x 1/2 PTHMS		6
17	7503-6	Upper Frame Doubler (7.0)	2	F190	#10 Internal Star Lock Washer		2
18	7503-5	Lower Frame Doubler (7.0)	2	F196	1/4-20 x 1 PPHMS, SS		4
19	7503-4	Outside Box Strap (7.0)	2	F230	1/4-20 x 1-1/4 PPHMS, SS		4
20	8608-11	Catcher Door Finger	1	F242	1/4-20 x 7/8 PPHMS, SS		8
21	8608-4	Center Frame Doubler	1	F275	5/16-18 x 2 Hex Bolt		2
22	7503-11	Catcher Mount	1	F340	Rivet, Aluminum		4
23	7610-4	Catcher Dump Flap Spacer (7.0)	1	F351	Aluminum Pop Rivet		6
24	7610-9	Catcher Dump Flap (7.0)	1	F360	1/4-20 x 3/8 Hex Bolt		2
25	8610-3	Backing Plate / Dump Flap	1	F390	1/4-20 x 7/8 Carriage Bolt		4
26	7620-3	Pivot Bushing (1/2 x 9/16)	4	F411	3/16 Bulbex Rivet		32
27	7607-7	Bushing	2	F442	1/4-20 x 5/8 PTHMS		2
28	7608-3	Hinge Plate, LH	1	F524	3/16 x 3/8 Aluminum Rivet, Black		8
29	7607-15	Catcher Door Arm, LH	1	F540	1/4-20 x 1-3/4 PPHMS, SS		1
30	8155-7	7.0 Gas Spring Cover, LH	1	F551	5/16-18 Flange Top Lock Nut		2
31	5155-5	Gas Spring	2	F569	1/4-20 Flange Top Lock Nut		25
32	5155-13	10mm Ball Stud, 5/16-18 3/4 Thread	2	F612	10-24 x 5/8 Truss Head Torx		4
33	5523-6	Gas Spring Plate	2	F613	10-24 x 1/2 Truss Head Torx		10
34	5155-12	5/16 Ball Stud	2	F617	10-24 x 3/8 Truss Head Torx		4
35	5155-15	Box Support, Gas Spring	2	F618	10-24 x 3/4 Truss Head Torx		12
36	7532-1	Handle, Catcher Lift	2	F649	3/16 x .510/.625 Grip Range Rivet, SS		4
37	7511-6	Chute Cover	1	* Service Part Only			
38	7557-1	7.0 Wire Harness Channel	1	** This screen can be replaced by P/N 7512-13 Removable Screen (3/4" holes) for improved air flow performance in wet conditions.			
39	7510-3	7.0 Bushel Catcher Box	1				
	7502-6	7.0 Catcher W/Powerfil® (Includes Door)	*				

GHS 7.0 BUSHEL CATCHER ASSEMBLY



Model C23i Beginning S/N 183834
Use only genuine **Walker®** replacement parts.

GHS 10.0 BUSHEL CATCHER ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Upper Baffle Screen Assembly (Removable)				46	5976-2	Grommet (3/16 x 3/4)	1
1	7512-8	Removable Screen (3/16 Hole) (Includes Items # 2, 5, F190 & F617)	1**	47	5977-3	Grommet (9/16)	1
2	7506	Knob / Threaded Insert (10-24)	2	48	8602-3	10.0 Catcher W/O Powerfil®, Gray (Includes Door)	*
3	8606-3	Channel Top, LH	1		8602-4	10.0 Catcher W/Powerfil®, Gray (Includes Door)	*
4	8606-2	Channel Bottom	2		8610-5	10.0 Bushel Catcher Box, Gray	*
5	7856-1	Edge Molding (26")	1	49	8607-9	Powerfil® Cover Plate	1
6	7507	Screen Seal (27-1/2)	1	50	8155-2	Gas Spring Cover, RH	1
7	7505	Mustache Spring	2	51	8608-8	Hinge Plate, RH	1
8	8606	C-Channel (10.0)	1	52	8608-9	Torsion Bar	1
	8606-20	C-Channel With Spring (10.0) (Includes Items # 7, 8 & F340)	*	5598-2 Optional Dump Bag (Not Shown)			
9	8606-4	Channel Top, RH	1	May be ordered as an option. Contact your Walker dealer.			
10.0 Exhaust Deflector Door Assembly				Fasteners			
10	8607-16	Upper Seal Support	1		F020	5/16-18 ESNA Nut	2
11	8607-17	Upper Door Seal	1		F023	10-24 ESNA Nut	29
12	8607-18	Backup Plate	1		F024	5/16-24 Jam Nut	4
13	8512-4	10.0 Catcher Box Door, Gray (Includes Items # 10-14, 16, 17, F085, F411, F649 & F654)	1		F029	1/4-20 x 1/2 Hex Bolt	8
14	5583	Handle	1		F032	1/4-20 x 3/4 Hex Bolt	2
15	8607-1	Door Mount, LH	1		F049	5/16 SAE Washer	8
16	8607-12	Upper Door Stiffener	1		F050	1/4 SAE Washer	2
17	8607-7	Lower Door Stiffener	1		F068	1/8 x 1 Cotter Pin	2
18	8607-8	Door Guide	1		F079	A/A66D Aluminum Pop Rivet	5
19	8607-2	Door Mount, RH	1		F085	3/16 Rivet Backup Washer	10
GHS 10.0 Bushel Catcher Assembly					F094	8-32 x 1/2 PTHMS	6
20	8608-13	Center Strap	1		F190	#10 Internal Star Lock Washer	2
21	8608-3	Upper Frame Doubler	2		F195	1/4-20 x 3/4 PPHMS, SS	4
22	8608-1	Outside Box Strap	2		F196	1/4-20 x 1 PPHMS, SS	4
23	8608-2	Lower Frame Doubler	2		F208	5/16-18 x 2-1/4 Hex Bolt	2
24	8608-4	Center Frame Doubler	1		F230	1/4-20 x 1-1/4 PPHMS, SS	4
25	8608-11	Catcher Door Finger	1		F242	1/4-20 x 7/8 PPHMS, SS	8
26	8610-8	Catcher Dump Flap	1		F340	Rivet, Aluminum	4
27	8610-3	Backing Plate, Dump Flap	1		F351	Aluminum Pop Rivet	6
28	7584	Reinforcing Strap	1		F360	1/4-20 x 3/8 Hex Bolt	2
29	5103-5	Pivot Bushing Inner	2		F390	1/4-20 x 7/8 Carriage Bolt	4
30	5801-4	Decal Plate, Round	2		F411	3/16 Bulbex Rivet	21
31	7620-3	Pivot Bushing (1/2 x 9/16)	2		F456	5/16-18 x 3/4 SBH Cap Screw, SS	4
32	8608-7	Hinge Plate, LH	1		F524	3/16 x 3/8 Aluminum Rivet, Black	8
33	5103-7	Outside Torsion Bushing	2		F540	1/4-20 x 1-3/4 PPHMS, SS	1
34	8607-4	Upper Arm	2		F551	5/16-18 Flange Top Lock Nut	4
35	5214-12	Ball Joint (5/16-24)	4		F568	10-24 Flange Top Lock Nut	1
36	5155-12	5/16 Ball Stud	2		F569	1/4-20 Flange Top Lock Nut	27
37	5155-4	Gas Spring	2		F612	10-24 x 5/8 Truss Head Torx	8
38	8155-1	Gas Spring Cover, LH	1		F613	10-24 x 1/2 Truss Head Torx	11
39	8607-3	Lower Arm	2		F617	10-24 x 3/8 Truss Head Torx	4
40	5103-6	Pivot Bushing Outer	2		F618	10-24 x 3/4 Truss Head Torx	6
41	5155-13	10mm Ball Stud, 5/16-18 3/4 Thread	2		F649	3/16 x .510/.625 Grip Range Rivet, SS	4
42	5523-6	Gas Spring Plate	2		F654	3/16 x .510/.625 Grip Range Rivet	7
43	8608-10	Box Support, Gas Spring	2	*	Service Part Only		
44	7532-1	Handle, Catcher Lift	2	**	This screen can be replaced by P/N 7512-11 Removable Screen (3/4" holes) for improved air flow performance in wet conditions.		
45	8117	Wire Harness Channel	1				

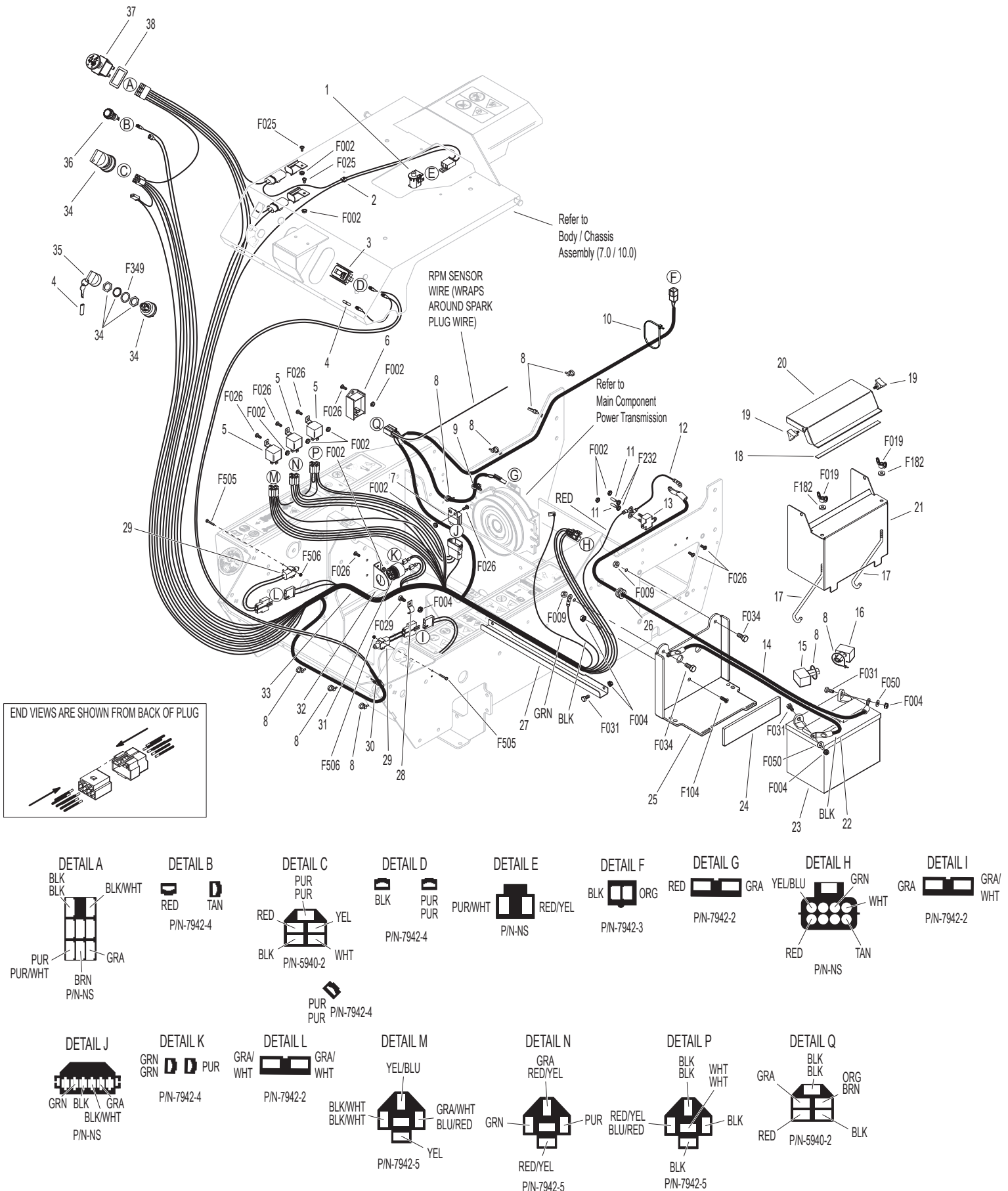
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ELECTRICAL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Electrical Assembly				Fasteners			
1	6104-11	Seat Switch, Comfort Seat (NO)	1	F002	10-24 Keps Nut		12
2	7834-2	Wire Saddle (2 Wires)	1	F004	1/4-20 Keps Nut		6
3	8990-1	Hourmeter (Global)	1	F009	5/16-18 Whiz Locknut		2
4	7854	Plastic Tip / Red	2	F019	1/4-20 ESNA Wing Nut		2
5	6941-9	Relay Switch 30/40 Amp	3	F025	10-24 x 3/8 PPHMS		2
6	4410-16	Soft Start Control	1	F026	10-24 x 1/2 PPHMS		10
7	7948-6	Time Delay Module	1	F029	1/4-20 x 1/2 Hex Bolt		1
8	5975-1	Cable Tie (18# x 3-3/4")	9	F031	1/4-20 x 5/8 Hex Bolt		4
9	7834-4	Wire Clamp .197-.354	1	F034	5/16-18 x 3/4 Hex Bolt		2
10	5975-3	Cable Tie (50# x 7")	1	F050	1/4 SAE Washer		2
11	8404-8	Plastic Cover, Red	2	F104	1/4-20 x 3/4 PFH Bolt		1
12	4940-11	Jumper Wire	1	F182	1/4 x 5/8 x 1/8 Washer		2
13	8941	Circuit Breaker (30 Amp) (Auto Reset/Sealed)	1	F232	10-32 Keps Nut		2
14	2940-2	Battery Cable (22")	1	F349	Washer .835 ID 1.122 OD, SS		1
15	5932	Battery Terminal Insul., Black (-)	1	F505	6-32 x 7/8 Hex Trim MS, SS		4
16	5933	Battery Terminal Insul., Red (+)	1	F506	6-32 Nylock Nut		4
17	5839	Hook Bolt	2	NOTE: Decals for this assembly are not shown here. Refer to TRACTOR DECALS , Page 2, for Decal listing and placement information.			
18	8790-1	Rubber Strip	1				
19	2703-5	Knob, 10-24 x 1/2	2				
20	4910-11	Cover Plate With Foam (Includes Item # 18)	1				
21	4910-10	Battery Hold Down Bracket	1				
22	4940-8	Starter Solenoid Cable	1				
23	7910-3	Battery (12V/350A CCA)	1				
24	5910-6	Battery Spacer Pad	1				
25	4910-9	Battery Mount	1				
26	4977	Grommet (1/2 x 13/16 x 3/16)	1				
27	6342-5	Wiring Channel	1				
28	5835-6	Clamp Half (5/8) .280 Hole	1				
29	5942-8	Safety Switch (NO), Delta Side Mount	2				
30	5835-1	Clamp Half (1/4)	1				
31	8536-2	Warning Horn Assembly	1				
32	8536-5	Warning Horn Bracket	1				
33	6940-27	Wire Harness Assembly	1				
34	8960-15	Ignition Switch (With Keys) (Includes Items # 4, 35 & F349)	1				
35	8960-3	Key Set W/Umbrella	1				
36	8996-9	Red Indicator Light Assembly	1				
37	4950	PTO Switch	1				
38	4950-11	PTO Switch Spacer	1				

ELECTRICAL ASSEMBLY



Model C23i Beginning S/N 183834
Use only genuine **Walker®** replacement parts.

ELECTRICAL ASSEMBLIES (GHS 7.0 BUSHEL COMPONENTS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Horn & Harness Channel Assemblies

1	5536-2	Horn, Full Signal	*
2	5976-2	Grommet (3/16 x 3/4)	2
3	5975-1	Cable Tie (18# x 3-3/4")	1

Harness & Grass-Pak® Switch Assemblies

4	8950-4	Powerfil Wire Harness (7.0/10.0)	1
5	5833	Cable Clamp (1/4)	2
6	5594-7	Grass-Pak® Vane	1
7	5592-20	Grass-Pak® Switch Assembly	1

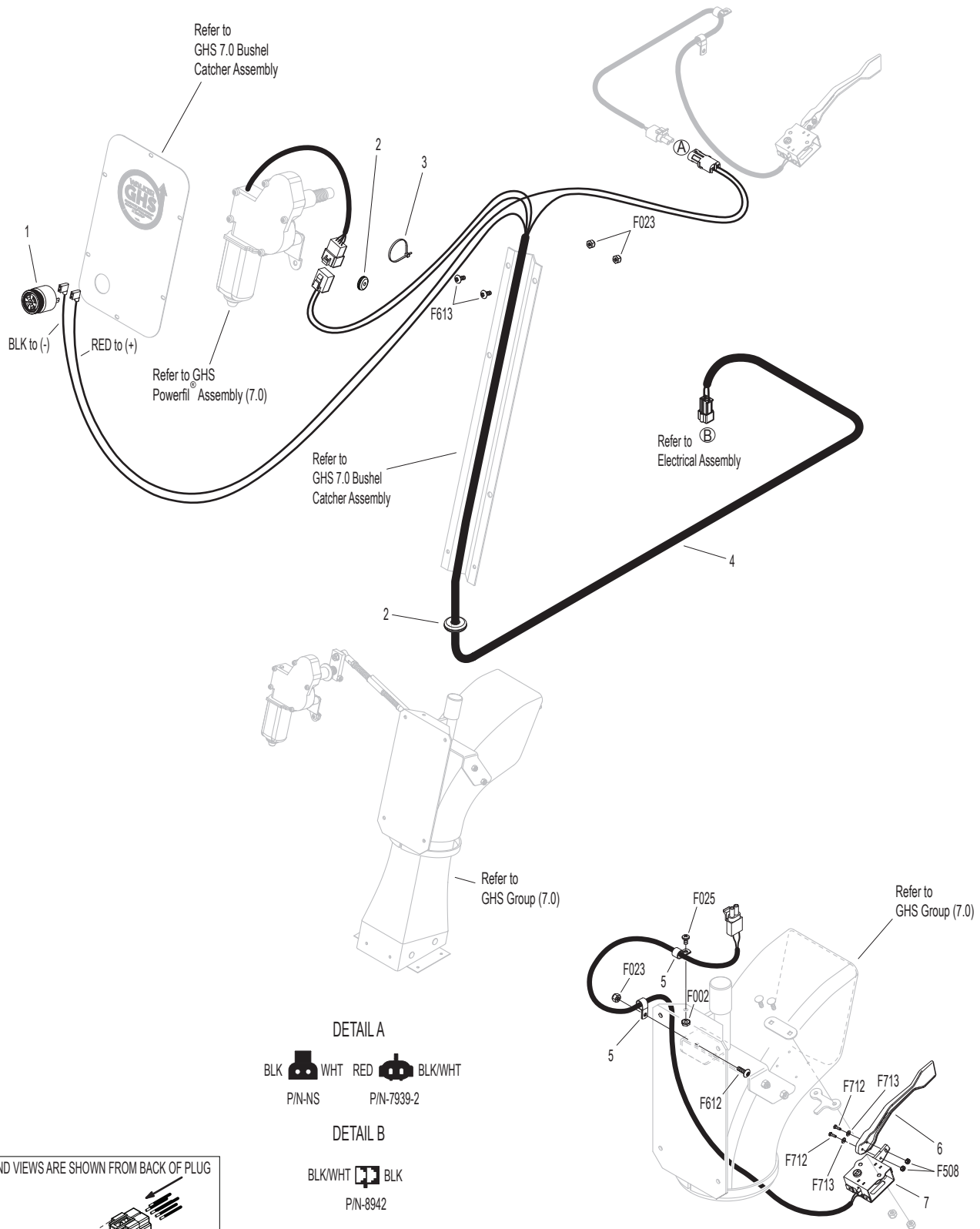
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

F002	10-24 Keps Nut	1
F023	10-24 ESNA Nut	3
F025	10-24 x 3/8 PPHMS	1
F508	4-40 Keps Nut, SS	2
F612	10-24 x 5/8 Truss Head Torx	1
F613	10-24 x 1/2 Truss Head Torx	2
F712	4-40 x 3/8 Hex Head, SS	2
F713	Washer #4, SS	2

* Service Part Only

ELECTRICAL ASSEMBLIES (GHS 7.0 BUSHEL COMPONENTS)



ELECTRICAL ASSEMBLIES (GHS 10.0 BUSHEL COMPONENTS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Horn & Harness Channel Assemblies

1	5977-2	Grommet, Cut (1/8 x 3/8)	2
2	5975-1	Cable Tie (18# x 3-3/4")	1
3	5975-3	Cable Tie (50# x 7")	1
4	5536-2	Horn, Full Signal	*

Harness & Grass-Pak® Switch Assemblies

5	8950-4	Powerfil® Wire Harness (7.0 / 10.0)	1
6	5594-7	Grass-Pak® Shaft	1
7	5592-20	Grass-Pak® Switch Assembly	1
8	5833	Cable Clamp (1/4)	2

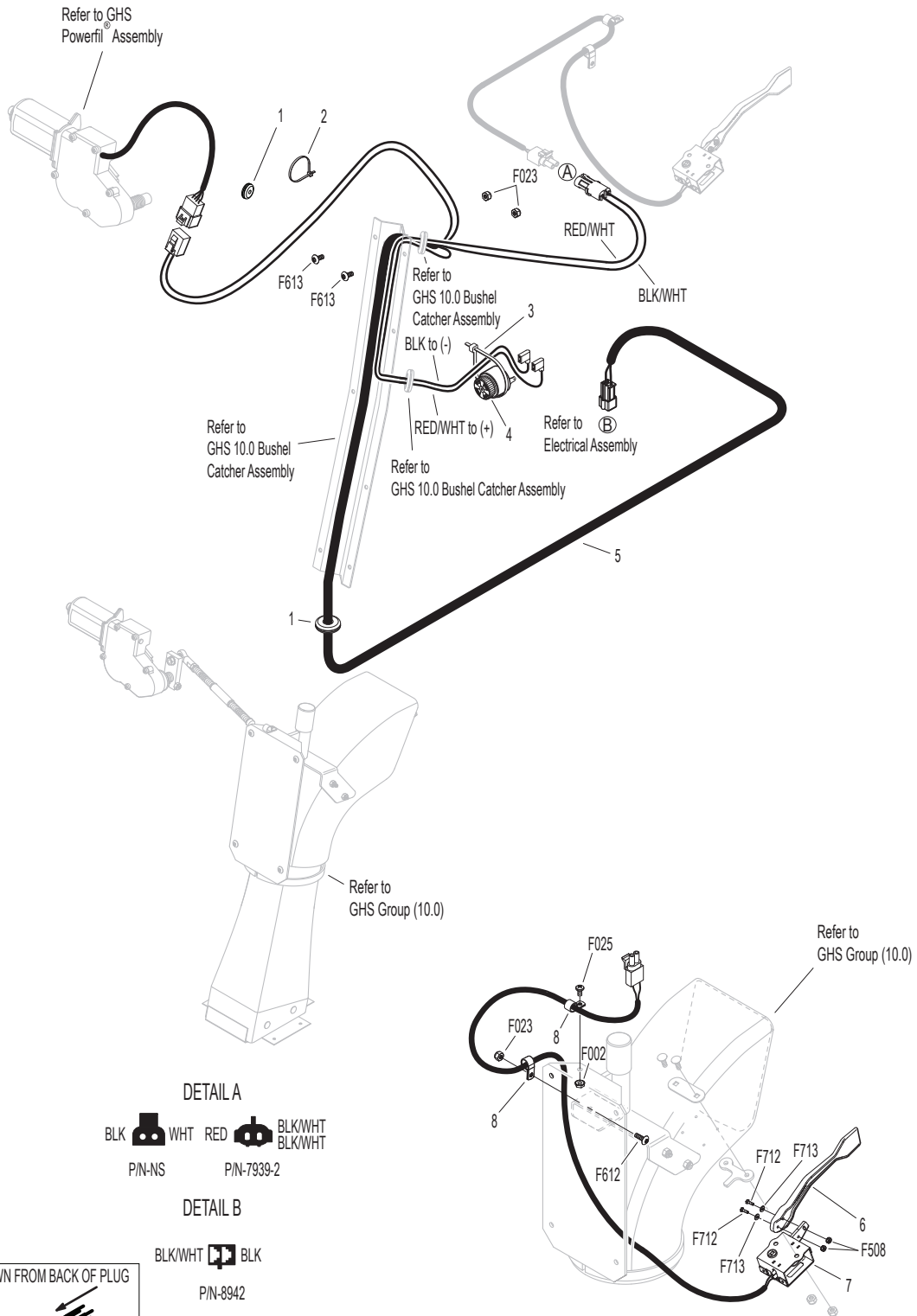
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

F002	10-24 Keps Nut	1
F023	10-24 ESNA Nut	3
F025	10-24 x 3/8 PPHMS	1
F508	4-40 Keps Nut, SS	2
F612	10-24 x 5/8 Truss Head Torx	1
F613	10-24 x 1/2 Truss Head Torx	2
F712	4-40 x 3/8 Hex Head, SS	2
F713	Washer #4, SS	2

* Service Part Only

ELECTRICAL ASSEMBLIES (GHS 10.0 BUSHEL COMPONENTS)

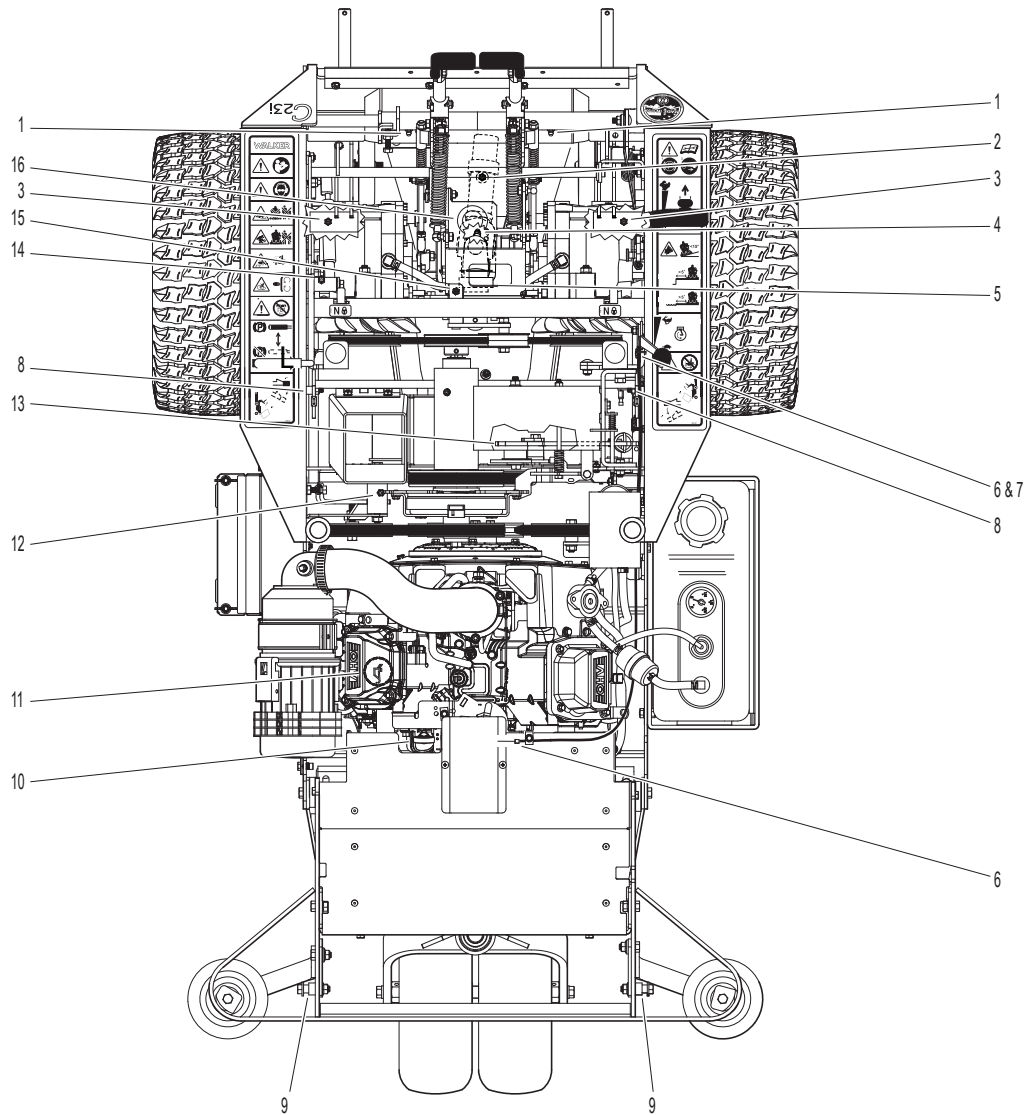


LUBRICATION POINTS

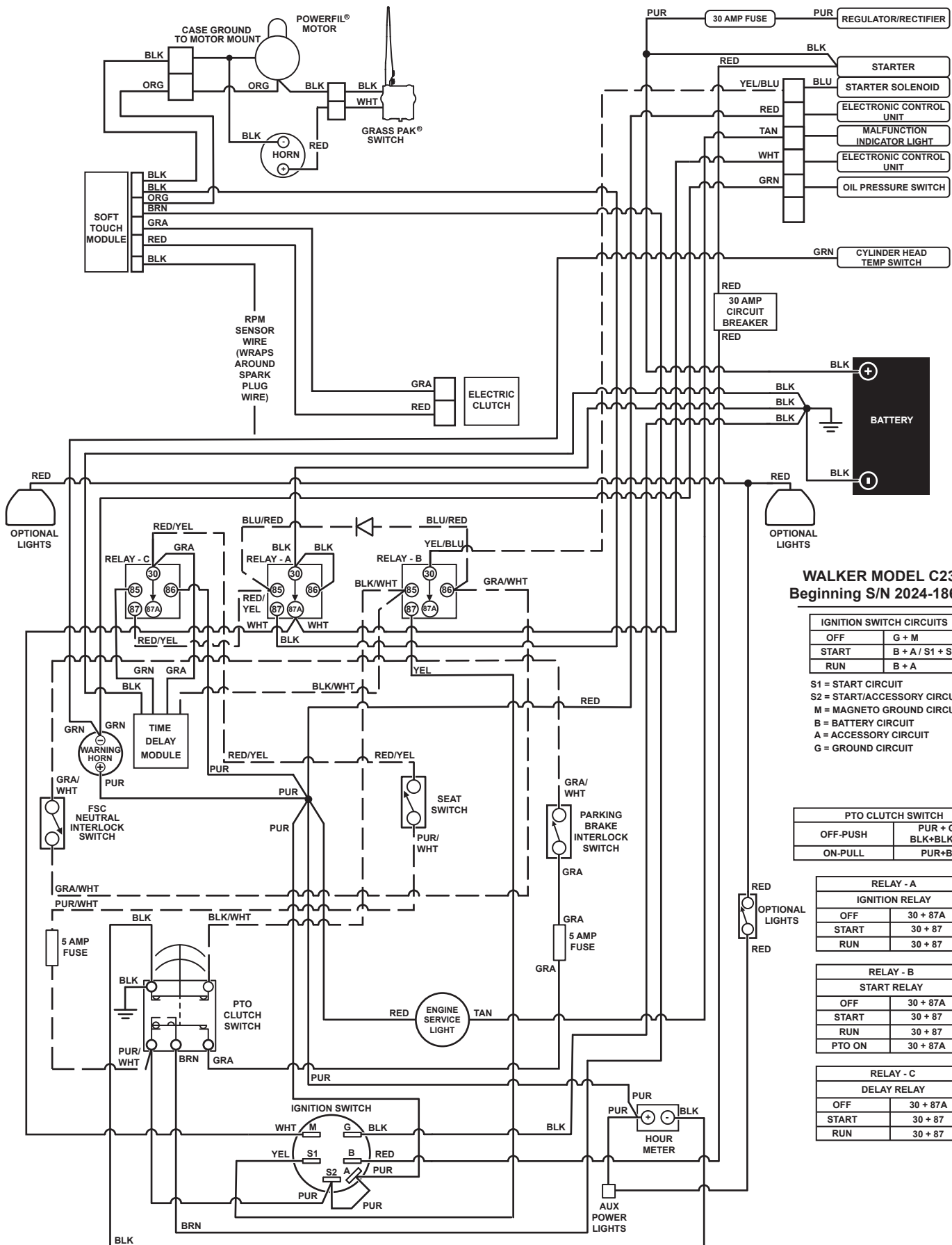
ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
Lubrication Points			
1	Steering Lever Pivot	Grease	2
2	Deck-to-PTO Coupling (Grease Spline Slide Area)	Grease	1
3	Deck Support Arm Pivot	Grease	2
4	Universal Joint Tube Assembly	Grease*	1
5	Universal Joint Quick Connect Spline (Grease Slide Area)	Grease	1
6	Throttle Control Cable Ends	Oil	2
7	Throttle Control Pivot	Oil	1
8	Seat Panel Latch Pivot	Oil	2
9	Catcher Hinge Point	Oil	2
10	Engine Dipstick	Oil**	1
11	Engine Oil Fill	Oil**	1
12	Engine Idler Pivot	Grease	1

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
13	Jackshaft Tensioner Lever*** (Grease Contact Point)	Grease	1
14	Parking Brake Lever Pivot	Grease	1
15	Ground Drive Idler Pivot	Grease	1
16	Transaxle Oil Reservoir	Oil/20W-50	1
* Grease every 25 hours.			
** Refer to C23i Operator's Manual for procedure for checking and changing oil in Engine Crankcase.			
*** Contact point located under jackshaft. Access with jackshaft in raised position.			
NOTE: See Model C23i Operator's Manual (6000-48) for proper lubrication intervals.			

LUBRICATION POINTS



WIRING SCHEMATIC



MAINTENANCE AND SERVICE RECORD SHEET

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MAINTENANCE AND SERVICE RECORD SHEET

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LIMITED WARRANTY FOR WALKER MODEL C23i RIDER MOWERS

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within two (2) years* after date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty **except** the following components which are warranted separately by their respective manufacturers:

Kohler Engine

The available warranties covering these items are furnished with each mower. Walker does not assume any warranty obligation, liability or modification for these items, which are covered exclusively by the stated warranty of the respective manufacturers noted above.

The Fulbat battery comes with a one (1) year warranty from the date of sale to the original retail purchaser. Warranty claims for the battery are administered through Walker Manufacturing.

Hydro-Gear offers a two (2) year or 2000 hour (whichever comes first) warranty for the ZT-3100 Hydrostatic transaxle which covers full cost of replacement up to 1000 hours of use, and after 1000 hours warranty coverage is prorated against 2000 hours. This warranty is administered through Walker Manufacturing.

2. WHAT THIS WARRANTY DOES NOT COVER:

- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Owner's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



WALKER

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