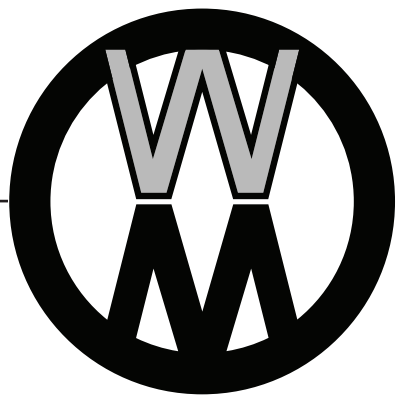




WALKER

Illustrated Parts Manual

C23i



Note: The C23i shown in this manual is equipped with the optional 10.0 bushel catcher.

Beginning S/N: 181528
P/N 6000-35

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
-1 (as deck style designation)	Standard (Aluminum) Gear Drive Deck
-2 (as deck style designation)	Heavy Duty (Cast Iron) Gear Drive Deck
-3 (as deck style designation)	Belt Drive Deck
AT	All-Terrain
CCW	Counter-clockwise
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

ILLUSTRATED PARTS LIST

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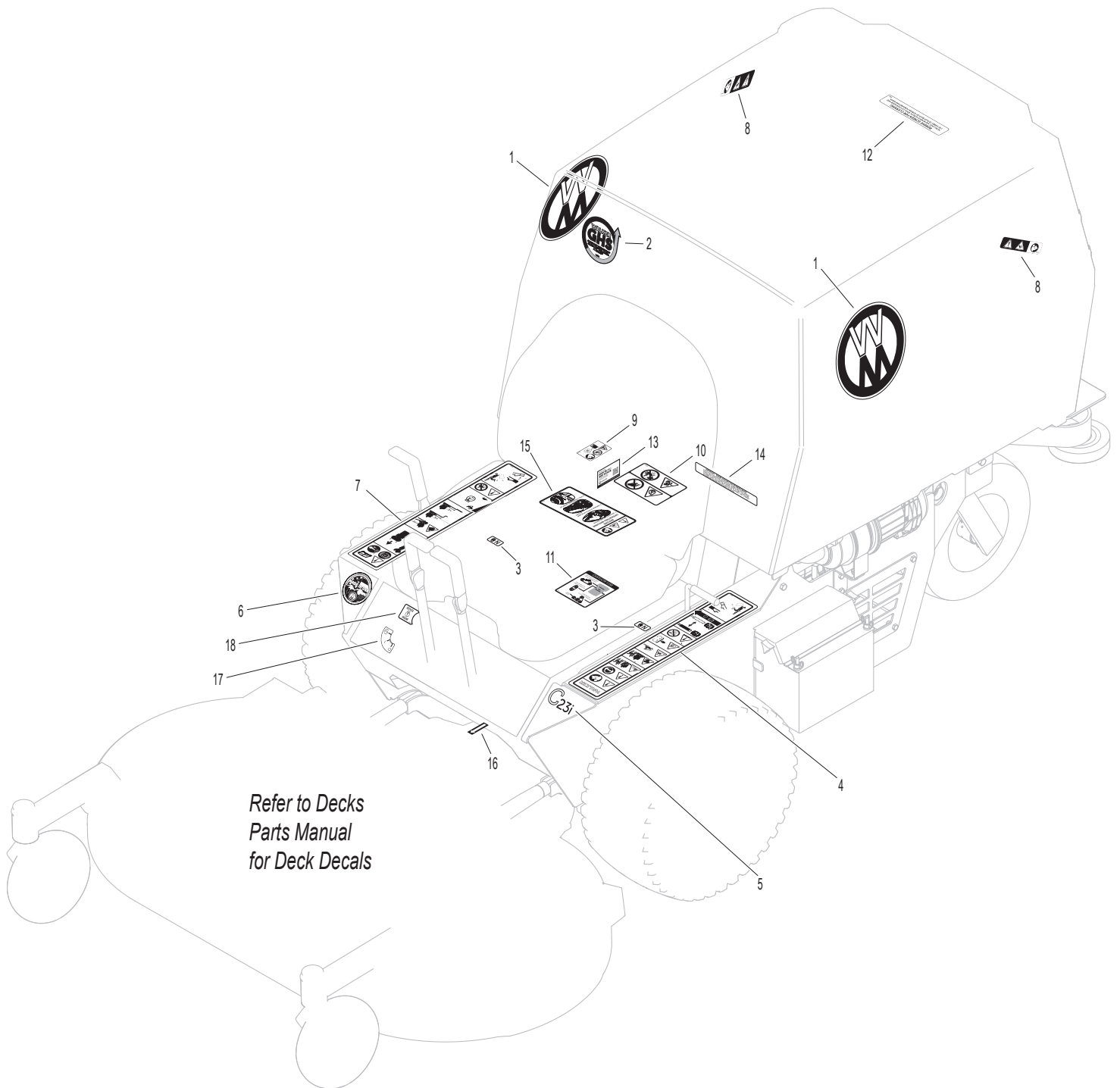
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TRACTOR DECALS

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D GHS
Walker Product Decals				
1	5800-22	Walker (8" Round)	10.0 Bushel Catcher (one on each side)	2
2	5813-2	Decal, 4" Grass-Pak Powerfil®	Powerfil® Cover Plate	1
3	9804-1	Axle Lockout	Chassis	2
4	8600-67	LH Fender	Chassis, LH near Seat	1
5	8821-33	Decal, C23i	Chassis, Front	1
6	5856-1	Made in USA	Chassis, Front	1
7	8600-68	RH Fender	Chassis, RH near Seat	1
Danger Decals Warning Decals Caution Decals				
8	8600-10	Danger, Pinch Point	10.0 Bushel Catcher Mounting Frame Assembly (one on each side)	2
9	8600-12	Danger, Engine Exhaust	Fuel Pump Module Cover, Top	1
10	8600-4	Danger, Rotating Blower Blades	Seat Panel Cover Plate	1
11	6107-1	Decal, Belt Routing	Seat Panel, Underside	1
Maintenance Decals				
12	5869	Removable Screen	10.0 Bushel Catcher Removable Screen	1
13	6895-103	Kohler 300 Hour Oil	Fuel Pump Module Cover, LH Side	1
14	5855	Important, Engine Cooling	Catcher Support, Front	1
15	8394-35	Jackshaft Decal	Jackshaft	1
16	6875	PTO Alignment Arrow	Universal Joint Tube Assembly	1
17	8600-54	Decal, Ignition Switch	Seat Panel, Front	1
18	5802-4	Engine Service Light	Seat Panel, Front	1

NOTE: All parts requiring decals are shipped with decals applied.

TRACTOR DECALS



BODY / CHASSIS ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Seat Assembly				Deck Support Arm & Hitch Assemblies			
1	6104-31	Comfort Seat	1	33	6431-12	Deck Arm Mount, RH	1
2	7440-5	Shock Mount (1-1/4 x 3/4)	4	34	6431-11	Deck Arm Mount, LH	1
Rear Bumper Assembly				35	5830	Grease Fitting	2
3	7516-5	Catcher Pivot Bushing	2	36	6840-4	Deck Arm Bushing (3")	2
4	7517-4	Catcher Pivot Plate	2	37	6431-13	Deck Support Arm, LH (Includes Item # 35)	1
5	7516-12	Rear Bumper	1	38	5775-2	Hitch Pin (#6)	2
6	5162	Roller Wheel (5" Rubber)	2	39	6431-14	Deck Support Arm, RH (Includes Item # 35)	1
Body Assembly				Fasteners			
7	5847	Plastic Tip	3	F002	10-24 Keps Nut		6
8	6101-11	Cover Plate	1	F004	1/4-20 Keps Nut		12
9	7383-29	Body Latch Trigger	1	F005	1/4-20 ESNA Nut		2
10	7222	Extension Spring (1/4 x 3)	1	F009	5/16-18 Whiz Locknut		25
11	6100-54	Front Body	1	F013	3/8-16 Whiz Locknut		4
12	5989-55	Dome Plug (1/2)	2	F014	3/8-16 ESNA Nut		2
13	5146	10mm Ball Stud	2	F020	5/16-18 ESNA Nut		1
14	5145-4	Gas Spring Assembly (Includes Item # 13)	1	F025	10-24 x 3/8 PPHMS		4
15	5180	Edge Molding, Lever Opening	2	F029	1/4-20 x 1/2 Hex Bolt		2
16	7504-5	Hinge (19")	1	F031	1/4-20 x 5/8 Hex Bolt		4
17	NS	Body ID Plate	1	F032	1/4-20 x 3/4 Hex Bolt		2
Tilt-Up Latch Assembly*				F034	5/16-18 x 3/4 Hex Bolt		16
18	5744-20	Spring Arm, Tilt-Up Latch	1	F038	3/8-16 x 1 Hex Bolt		2
19	5744-10	Spring Pivot Bushing	1	F041	3/8-16 x 1-3/4 Hex Bolt		2
20	5744-15	Compression Spring (3/8 x 5/8)	1	F042	3/8-16 x 2-1/4 Hex Bolt		2
21	5744-13	Mount Angle, LH	1	F051	3/8 SAE Washer		4
22	5744-12	Hook, Tilt-Up Latch	1	F059	3/8 Wave Spring Washer		2
23	5744-14	Mount Angle, RH	1	F091	5/16-18 x 5/8 Hex Bolt		1
Chassis Assembly				F093	5/16-18 x 1 Hex Bolt		1
24	6307-4	Air Cleaner Mount, Short	1	F116	1/4-20 x 1-1/4 Hex Bolt		2
25	6307-5	Air Cleaner Mount, Long	1	F151	3/8-16 x 7/8 Hex Bolt		4
26	5300-22	Side Cover	1	F173	5/16-18 x 3/4 Carriage Bolt		4
27	6307-6	Chassis Frame	1	F206	#2 x 3/16 Drive Pin		2
28	6310-4	Skid Plate	1	F241	.375 x .875 x .10 Washer		4
29	8394-15	Front Body Bumper Mount, LH	1	F246	1/4-20 x 1/2 PTHMS		8
30	7844	Rubber Bumper (1.25 x .250)	2	F299	10-24 x 1 PPHMS		1
31	8394-24	Front Body Bumper Mount, RH	1	F341	Coil Roll Pin (7/64 x 9/16)		1
32	6046-11	Gas Tank Mount	1	F342	5/16 Conical Washer		2
				F551	5/16-18 Flange Top Lock Nut		6
				F570	3/8-16 Flange Top Lock Nut		4
				F571	5/16-18 x 7/8 Carriage Bolt		2
				F591	7/16-14 Flange Top Lock Nut		2
				F687	7/16-14 x 4 Hex Bolt, Grade 8		2

* Complete Tilt-Up Latch Assembly Kit available by ordering kit # 5744-5.

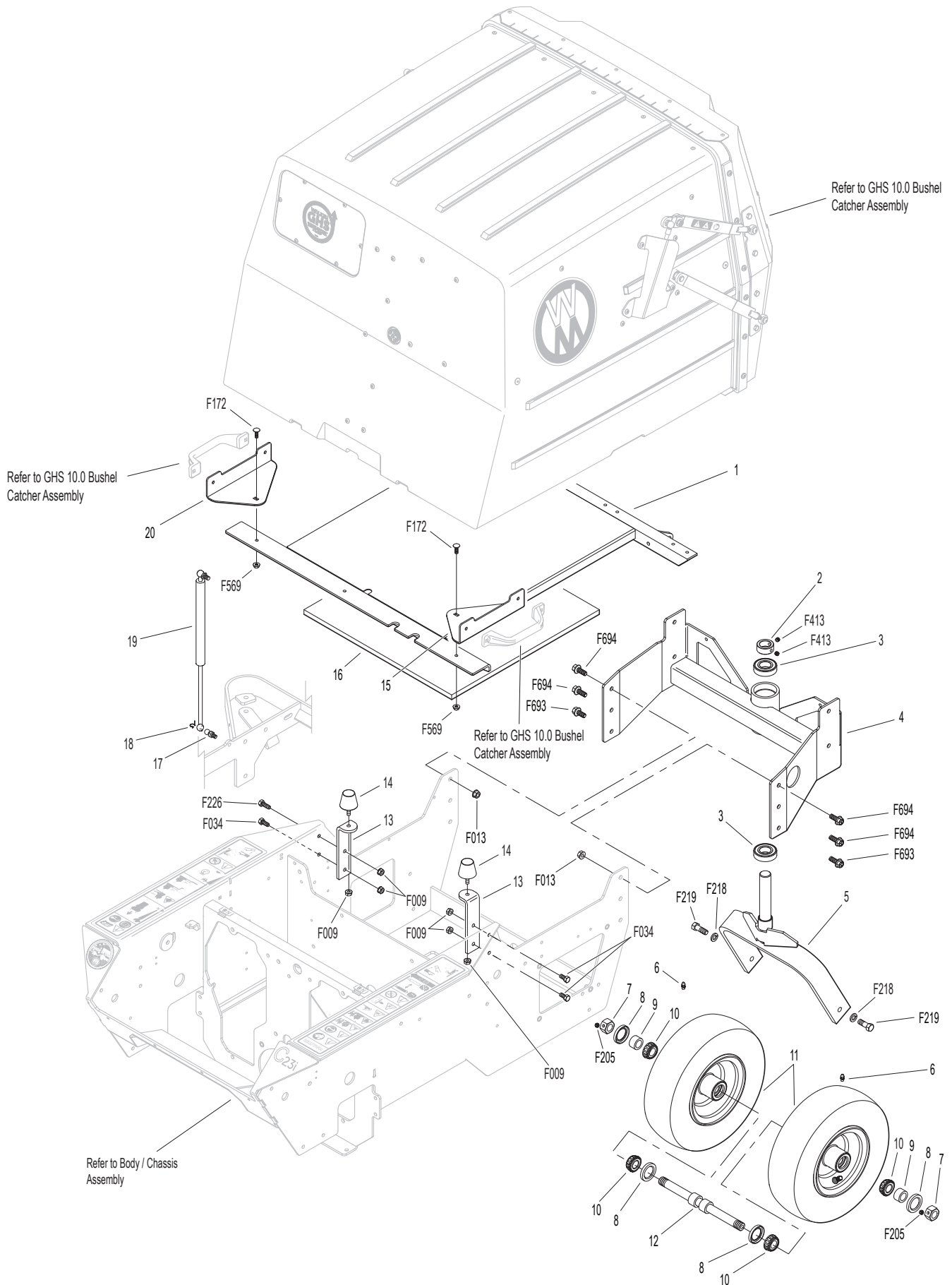
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Model C23i Beginning S/N 181528
Use only genuine **Walker®** replacement parts.

REAR BODY ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Rear Body Assembly				Fasteners			
1	6515-1	Catcher Support	1	F009	5/16-18 Whiz Locknut		6
2	5267-1	Retainer Collar (1")	1	F013	3/8-16 Whiz Locknut		6
3	5270-1	Ball Bearing	2	F034	5/16-18 x 3/4 Hex Bolt		3
4	6342-1	Rear Chassis	1	F172	1/4-20 x 3/4 Carriage Bolt		2
5	7420-12	Tail Wheel Fork	1	F205	5/16-18 x 1/4 Set Screw, Knurl Point		2
6	5830-3	Grease Fitting (45 Degrees)	2	F218	7/16 Split Lock Washer		2
7	8039	Nut, Tail Wheel Axle	2	F219	7/16-14 x 1-1/4 Hex Bolt		2
8	8768-2	Seal, Reverse Lip	4	F226	5/16-18 x 7/8 Hex Bolt		1
9	8038-1	Spacer, Wheel Axle (.750 ID x 1.125 OD)	2	F413	5/16 24 x 5/16 Set Screw		2
10	8037	Bearing Cone (3/4 ID)	4	F569	1/4-20 Flange Top Lock Nut		2
11	8035-1	Wheel & Tire Assembly (13 x 4.5-6) (With Bearing Race)	2	F693	3/8-16 x 7/8 Flanged Hex Bolt		2
	8035-3	Tail Wheel Tire (13 x 4.5-6 Ply)	*	F694	3/8-16 x 1 Flanged Hex Bolt		4
	8036	Wheel & Hub (6 x 3.25) (Includes Items # 6 & Bearing Race)	*	NOTE: Rear Bumper Assembly is not shown here. Refer to BODY / CHASSIS ASSEMBLY , Page 4.			
	8037-2	Bearing Race	*	* Service Part Only			
	7420-20	Dual Tail Wheel & Tire Assembly (Includes Items # 7-12)	*				
12	8038	Tail Wheel Axle (3/4 x 10-3/8)	1				
13	6342-7	Catcher Bumper Mount	2				
14	5845	Rubber Bumper (1.50 x 1.25)	2				
15	8515-14	Catcher Handle Plate, RH	1				
16	7190-5	Insulation Foam Pad	1				
17	7146	13mm Ball Stud	2				
18	7147	Spring Clip	2				
19	7145	Gas Spring Assembly (Includes Items # 17 & 18)	1				
20	8515-13	Catcher Handle Plate, LH	1				

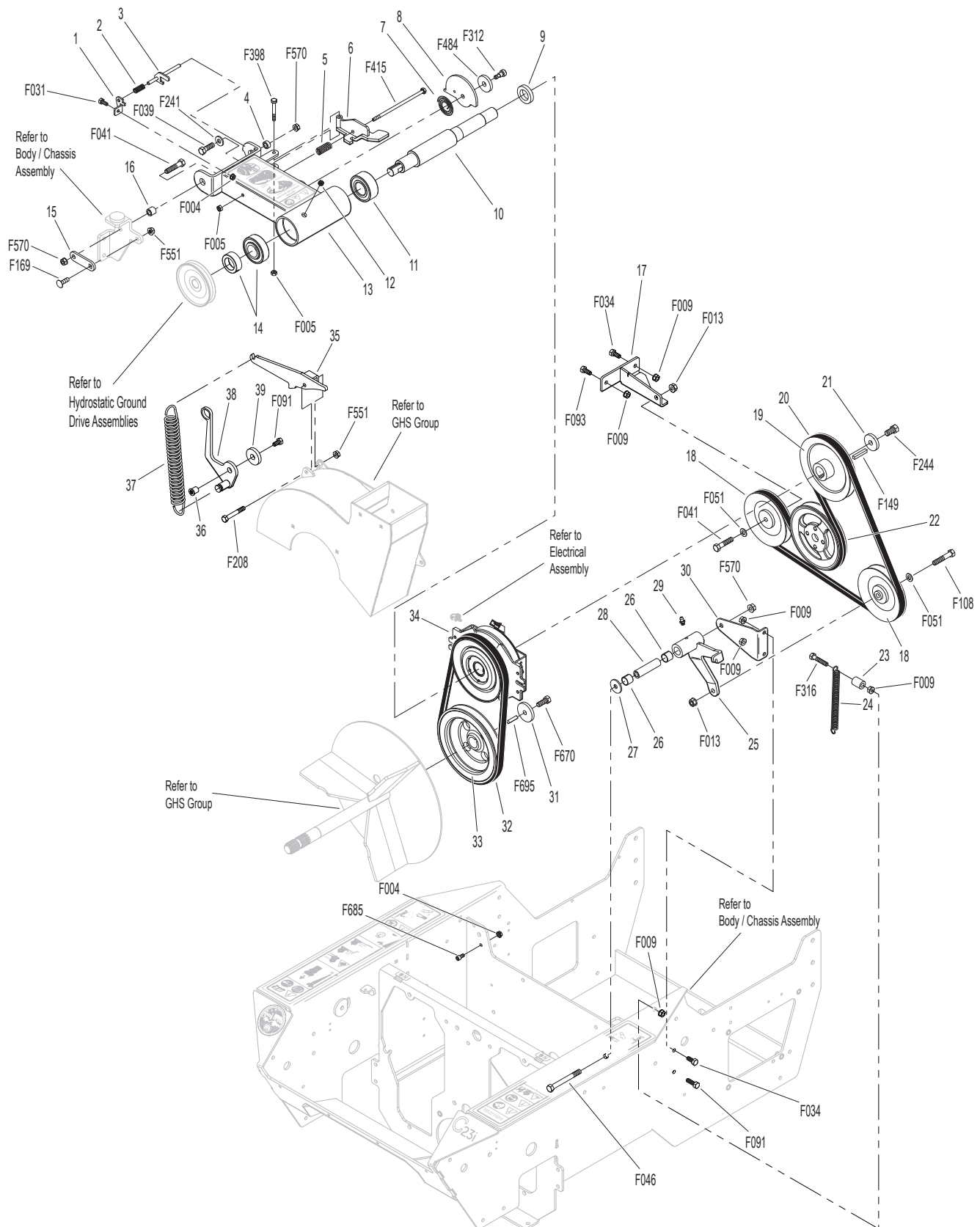
REAR BODY ASSEMBLY



MAIN COMPONENT POWER TRANSMISSION

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Swing-Away Jackshaft Assembly				Jackshaft Tensioner Assembly			
1	8394-10	Lock Tab	1	35	8394-7	Jackshaft Tensioner Lever	1
2	7223-5	Compression Spring (3/8 x 1-1/2)	1	36	7620-16	Roller Bushing	1
3	8394-9	Locking Pin	1	37	5221-6	Extension Spring (1-1/4 x 6-1/2)	1
4	6325-8	Bushing (.375 x .625 x .280)	1	38	8394-11	Jackshaft Spring Tensioner	1
5	5665-2	Compression Spring (.590 x 1.438)	1	39	8394-12	Washer (1/2 x 1-1/2 x .288)	1
6	6410-9	Clutch Stop	1	Fasteners			
7	6235	Spring, Belt Tension Cam	1	F004	1/4-20 Keps Nut		2
8	8394-18	Jackshaft Tension Cam	1	F005	1/4-20 ESNA Nut		2
9	8394-16	Jackshaft Clutch Spacer (1.625 x 1.128 x .465)	1	F009	5/16-18 Whiz Locknut		6
10	6273-6	Jackshaft	1	F013	3/8-16 Whiz Locknut		2
11	5270-3	Double Row Ball Bearing	1	F031	1/4-20 x 5/8 Hex Bolt		1
12	6207-19	1/8 NPT Plug	1	F034	5/16-18 x 3/4 Hex Bolt		2
13	8394-8	Jackshaft Swingarm Assembly (Includes Items # 10-12 & 14)	1	F039	3/8-16 x 1-1/4 Hex Bolt		1
14	5270-4	Ball Bearing	1	F041	3/8-16 x 1-3/4 Hex Bolt		2
15	8394-19	Swingarm Pivot Plate	1	F046	3/8-16 x 3-1/2 Hex Bolt		1
16	6325-3	Spacer Bushing (9/16)	1	F051	3/8 SAE Washer		2
Engine Belt Tightener Assembly				F091	5/16-18 x 5/8 Hex Bolt		2
17	6345-7	Engine Idler Mount	1	F093	5/16-18 x 1 Hex Bolt		1
18	5245-7	Idler Pulley (5/V)	2	F108	3/8-16 x 2 Hex Bolt		1
19	7240-6	Jackshaft Pulley (Includes Item # F149)	1	F149	1/4 x 1/4 x 1-1/2 Key		1
20	6230-3	Engine Belt (BB64)	1	F169	5/16-18 x 1 Carriage Bolt		1
21	8394-17	Jackshaft Washer	1	F208	5/16-18 x 2-1/4 Hex Bolt		1
22	8237-32	Engine Pulley (6/V)	1	F241	.375 x .875 x .10 Washer		1
23	M111	Hose (1/4 x 3/4")	1	F244	7/16-20 x 3/4 Hex Bolt		1
24	5221-1	Extension Spring (3/4 x 5)	1	F312	3/8 x 3/8 Shoulder Bolt		1
25	6358-14	Idler Weldment (Includes Items # 26 & 29)	1	F316	5/16-18 x 1-3/4 Hex Bolt		1
26	7201-3	Fiberglide Bearing	2	F398	1/4-20 x 2 Hex Bolt		1
27	5841	Retainer Washer (3/8 x 1-1/4)	1	F415	1/4-20 x 6-1/8 Grade 5 Hex Bolt		1
28	7201-7	Inner Race (2-5/8)	1	F484	Washer .380 ID x 1.0 OD x .120		1
29	5830	Grease Fitting	1	F551	5/16-18 Flange Top Lock Nut		2
30	6358-11	Idler Arm Mount	1	F570	3/8-16 Flange Top Lock Nut		3
PTO Drive Assembly				F670	3/8-24 x 1 Hex Bolt Grade 8		1
31	4401-4	Washer (1-3/4 x 3/8 x 1/4 Thk)	1	F685	1/4-20 x 1/2 SHC Screw		1
32	6231-1	PTO Drive Belt (B35K)	1	F695	1/4 x 1/4 x 7/8 Key		1
33	7239-2	Blower Pulley (Includes Item # F695)	1				
34	6410-1	Clutch	1				

MAIN COMPONENT POWER TRANSMISSION



ENGINE GROUP

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Engine Assembly				35	M246	Fuel Line (1/4 x 3-1/2")	1**
1	6013-21	Heat Shield Top	1	36	8018-8	Fuel Module Standoff	2
2	6013-23	Heat Shield, LH	1	37	5879-4	Hose Clamp (7/16)	1
3	6342-6	Motor Brace	1	38	8046-17	Quick Coupler Straight (5/16 x 5/16)	1
4	NS	Sensor, Oxygen (Kohler)	1	39	8055-1	Fuel Tank, 4.7 Gallon, Gas (Black) (Includes Items # 24, 40, 41 & 43-46)	1
5	8014-14	Spark Arrestor	1	40	5020-2	Fuel Filter, In Tank	1
6	NS	23 HP Kohler Engine	1	41	5086-7	Hose (1/4 x 6)	1
7	5879-5	Stepless Ear Clamp (5/8)	3	42	5082-4	2-1/4 Ratchet Fuel Cap	1
8	5879-3	Hose Clamp (1/2)	4	43	5977-7	Roll Over Grommet (.900 x 1-1/2)	1
9	8123-3	Insultherm (3/8 x 10)	1	44	5083-1	Bushing, Rubber	1
10	6013-24	Heat Shield Gusset	1	45	8055-2	Fuel Tank Gauge	1
11	6013-22	Heat Shield, RH	1	46	8043-8	Roll Over Valve	1
Precleaner Assembly				Fasteners			
12	6087-10	Air Intake Hose	1	F002	10-24 Keps Nut		8
13	6029	Hose Clamp (1-13/16 to 2-3/4)	1	F013	3/8-16 Whiz Locknut		6
14	4090	Air Cleaner Assembly (90 Deg. 2") (Includes Item # 17)	*	F025	10-24 x 3/8 PPHMS		8
15	5090-6	Air Cleaner Cartridge, VLR	1	F031	1/4-20 x 5/8 Hex Bolt		4
16	5090-5	Safety Filter Insert, VLR	1	F040	3/8-16 x 1-1/2 Hex Bolt		4
17	NS	Air Cleaner Band	1	F050	1/4 SAE Washer		2
18	7840-5	Hose Clamp (1.56 to 2.50)	1	F051	3/8 SAE Washer		2
Throttle Assembly				F090	1/4-20 x 2-1/2 Hex Bolt		2
19	5108-39	Throttle Cable (31")	1	F091	5/16-18 x 5/8 Hex Bolt		2
20	5108-5	Throttle Control Knob, Red	1	F140	7/16-14 x 1 Hex Bolt		2
21	5108-20	Control Lever, Throttle	1	F184	1/4-20 x 1/2 Hex Bolt, SS		2
22	5108-21	Control Bracket	1	F185	1/4 Internal Star Lock Washer, SS		2
23	5108-10	Friction Washer (.125)	2	F226	5/16-18 x 7/8 Hex Bolt		4
Fuel Tank Assembly				F256	7/16 SAE Washer		2
24	5083-8	Tank Tube (13")	1	F306	3/8-16 x 3/4 Hex Bolt		2
25	M246	Fuel Line (1/4 x 4")	1**	F350	1/4-20 LP Nylock		1
26	5020-3	Fuel Filter, EFI (9-12 Micron)	*	F551	5/16-18 Flange Top Lock Nut		2
27	M113	Fuel Line (3/16 x 10")	1**	F569	1/4-20 Flange Top Lock Nut		6
28	M246	Fuel Line (1/4 x 2-1/2")	1**	F638	1/4-20 x 1 Carriage Bolt		1
29	5879-9	Stepless Ear Clamp, Black (15.7)	1	F642	1/4 x .042 Belleville Washer		1
30	8046-14	Quick Connector, Male (5/16)	1	F698	#8 x 1/2 Hex Head Drilling Screw		2
31	NS	Clamp (Kohler)	1	* Service Part Only			
32	M113	Fuel Line (3/16 x 15-1/2")	1**	** Required hose specifications:			
33	M246	Fuel Line (1/4 x 16-1/2")	1**	M113 - 3/16" ID fuel/oil/vapor hose (Gates 4219-0093 or equivalent)			
34	8018-9	Fuel Pump Module Cover	1	M246 - 1/4" ID low permeation (<15g/m^2/day) fuel hose (Parker 38904 or equivalent)			

This diagram illustrates the exploded view of a generator assembly, showing the relationship between various components. The main assembly includes a generator head (1) mounted on a base (2), with a control panel (3) and a fuel tank (4). The generator head is connected to a power transmission (5) and a power switch (6). The control panel (3) features a digital display (7) and various control buttons (8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100). The fuel tank (4) is connected to a fuel line (5) and a fuel filter (6). The power transmission (5) is connected to a power switch (6) and a power outlet (7). The control panel (3) is connected to a power source (8) and a power distribution unit (9). The diagram also shows various mounting brackets (10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100) and fasteners (101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200). The diagram is labeled with various part numbers and callouts, including "To Purge Port/ Vent Fitting", "Refer to Main Component Power Transmission", and "Refer to Body / Chassis Assembly".

11

HYDROSTATIC GROUND DRIVE ASSEMBLIES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Transaxle Reservoir Assembly				Wheel Assembly			
1	6215-33	Steering Dampener Mount	1	45	5075-3	LP Wheel & Tire Assembly (18 x 8.50-10)	2
2	5830	Grease Fitting	2		5075-2	LP Tire (18 x 8.50-10)	*
3	7364-3	Idler Spring Bushing	1		5075-5	LP Wheel (10 x 7)	*
4	7364-2	Torsion Spring	1	Fasteners			
5	2025-17	Straight Thread Hose Fitting	2				
6	5879-2	Hose Clamp (7/16 Silver)	8	F005	1/4-20 ESNA Nut		2
7	M111	Hose (1/4 x 8-3/4")	2**	F009	5/16-18 Whiz Locknut		6
8	8043-9	1/4 x 1/4 x 1/4 Tee	1	F013	3/8-16 Whiz Locknut		5
9	M111	Hose (1/4 x 3")	1	F015	1/2-20 Wheel Lug Nut		8
10	5091-20	Elbow (1/4 x 1/4)	1	F029	1/4-20 x 1/2 Hex Bolt		1
11	M111	Hose (1/4 x 1-1/2")	1**	F032	1/4-20 x 3/4 Hex Bolt		2
12	4023	Oil Expansion Reservoir	1	F034	5/16-18 x 3/4 Hex Bolt		2
Ground Drive Assemblies				F041	3/8-16 x 1-3/4 Hex Bolt		1
13	4026-13	Hydro Pulley Fan	2	F042	3/8-16 x 2-1/4 Hex Bolt		2
14	4026-18	Pulley (Includes Items # 13, 15, & 17)	2	F050	1/4 SAE Washer		2
15	5025-19	Hydro Fan Nut	2	F051	3/8 SAE Washer		1
16	5245	Idler Pulley (3")	1	F067	3/16 x 3/16 x 1 Key		1
17	NS	Hydro Fan Washer	2	F171	5/16-18 x 3/8 Set Screw		2
18	4407-4	Bow Tie Cotter Pin	4	F182	1/4 x 5/8 x 1/8 Washer		4
19	2028-5	Lockout Arm, LH	1	F312	3/8 x 3/8 Shoulder Bolt		2
20	5025-44	Hydro-Gear ZT3100, LH	1	F350	1/4-20 LP Nylock		2
21	2026-6	Hydro-Gear® Oil Filter (52114)	2	F388	3/8-16 x 2-1/2 Hex Bolt		2
22	9430-1	Spacer Tube	4	F438	5/16-18 x 2-3/4 Hex Bolt		1
23	6232-10	Ground Drive Idler	1	F533	Socket Cap Bolt, 5/16-18 x 3-1/2		4
24	6325-2	Spacer Bushing (5/16)	1	F551	5/16-18 Flange Top Lock Nut		1
25	4240-2	Drive Pulley (Includes Items # F067 & F171)	1	F582	Washer 5/16 x 7/8 x .125		1
26	6232-1	Ground Drive Belt (A47)	1	* Service Part Only			
27	5026-44	Hydro-Gear ZT3100, RH	1	** Required hose specifications:			
28	2028-6	Lockout Arm, RH	1	M111 - 1/4" ID fuel/oil/vapor hose (Gates 4219-0103 or equivalent)			
Parking Brake Assembly							
29	4215-13	Dampener	1				
30	5146	10mm Ball Stud	2				
31	5281-2	Clevis Pin (5/16 x 7/8)	2				
32	5270-2	Ball Bearing	1				
33	7201-11	Inner Race (1.938)	1				
34	7406-14	Parking Brake Lever (Includes Item # 2)	1				
35	7406-1	Handle Grip, Red	1				
36	7406-12	Bearing Retainer / Spacer	1				
37	9704-3	Pivot Rod Bushing / Plastic	2				
38	5227-1	Extension Spring (1/2 x 4)	1				
39	5280-4	Clevis Fork	2				
40	5665-1	Compression Spring (2-1/2)	2				
41	5463	Steering Lever Actuator	2				
42	4303-7	Clutch Actuator Bolt (5/16)	2				
43	7406-11	Parking Brake Cross Shaft	1				
44	7406-13	Parking Brake Cross Shaft Bracket	1				

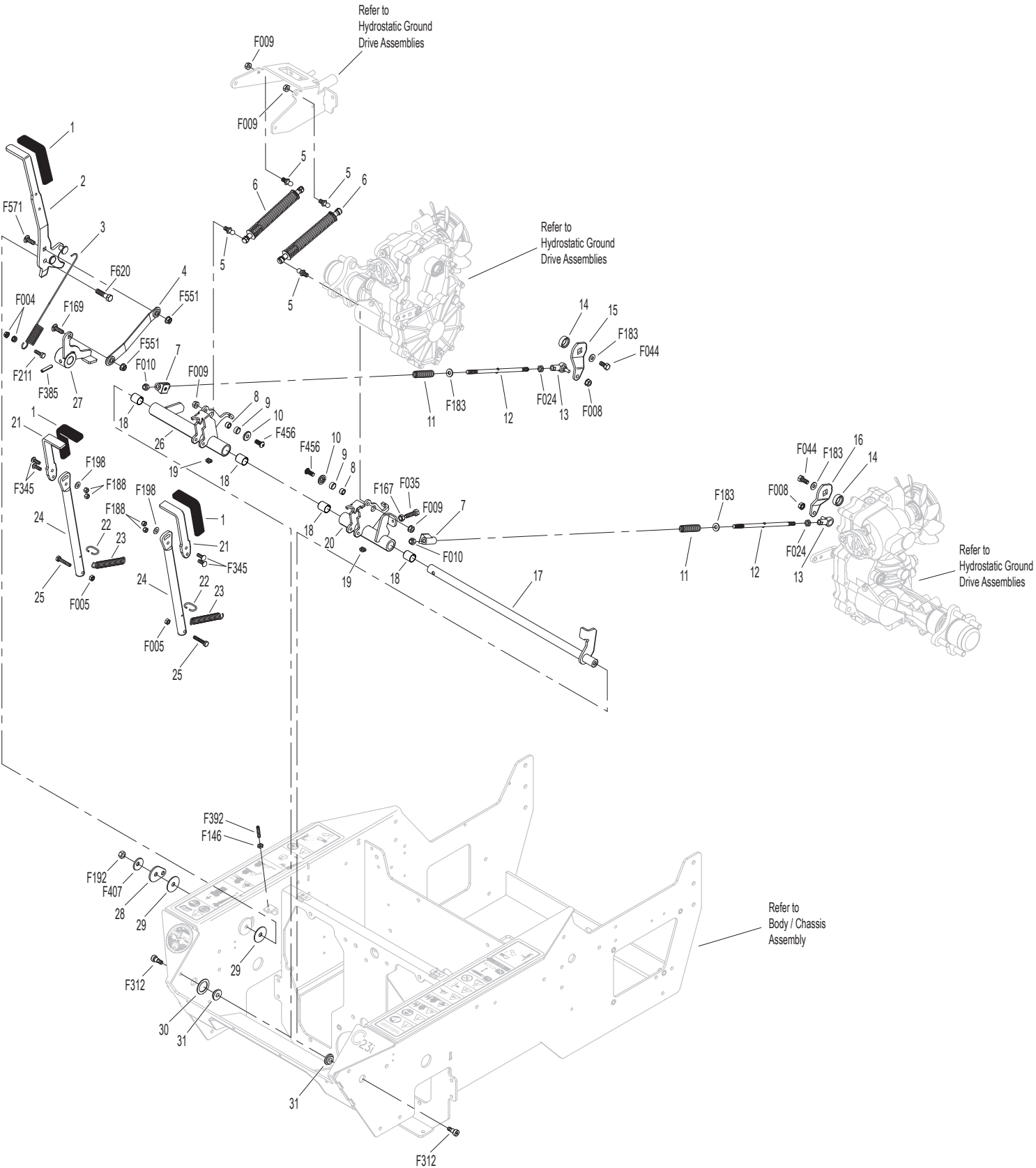
This diagram illustrates the assembly of a vehicle chassis and engine. The main components shown are the engine, transmission, chassis frame, and two large treaded tires. The diagram includes numerous numbered parts (1-45) and callouts (F001-F582) indicating specific components and their assembly points. Key callouts include:

- Refer to Main Component Power Transmission**: Located at the top right, pointing to the transmission assembly.
- Refer to Body / Chassis Assembly**: Multiple instances of this text are placed throughout the diagram, pointing to various mounting points and structural components.

The diagram shows the engine and transmission mounted on the chassis frame, with the two large tires positioned at the rear. Various bolts, nuts, and structural brackets are labeled with numbers and callouts to indicate their specific locations and functions in the assembly.

STEERING CONTROL ASSEMBLIES

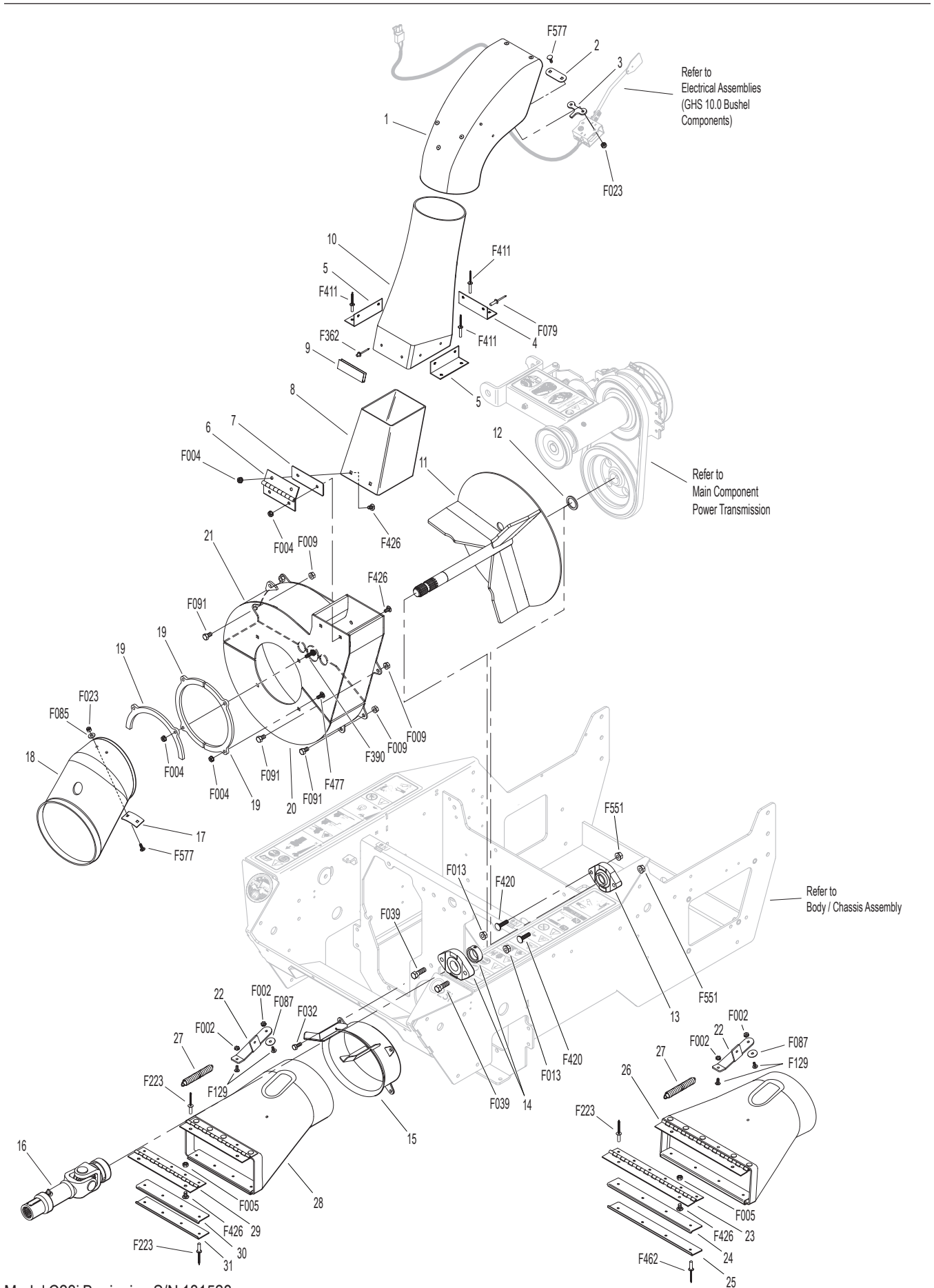
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Steering Lever & FSC Assemblies				Fasteners			
1	5850-2	Handle Grip, Foam (5-1/2)	3	F004	1/4-20 Keps Nut		2
2	4170-2	FSC Lever	1	F005	1/4-20 ESNA Nut		2
3	4219-1	Extension Spring	1	F008	5/16-24 Keps Nut		2
4	4170-3	FSC Linkage	1	F009	5/16-18 Whiz Locknut		4
5	5146	10mm Ball Stud	4	F010	5/16-24 ESNA Nut		2
6	4199-4	Steering Lever Dampener Assembly	2	F024	5/16-24 Jam Nut		2
7	5463-4	Steering Lever Actuator	2	F035	5/16-18 x 1-1/4 Hex Bolt		1
8	5463-5	Steering Arm Pivot Bushing (SS)	2	F044	5/16-24 x 3/4 Hex Bolt		2
9	7201-2	Fiberglide Bearing (1/2")	2	F146	1/4-20 Jam Nut		1
10	4215-14	Step Washer	2	F167	5/16-18 Hex Nut		1
11	5665-1	Compression Spring (2-1/2)	2	F169	5/16-18 x 1 Carriage Bolt		1
12	5213-7	Control Rod (8-3/8)	2	F183	.312 x .700 x .074 Washer		4
13	5214-2	Ball Joint (5/16-24) (Nylon Lined)	2	F188	1/4-20 Self-Locking Nut		4
14	2212-3	Seal Retainer	2	F192	3/8-24 Self-Locking Nut		1
15	6212-8	Transmission Control Arm, RH	1	F198	.250 x .625 x .040 Washer, SS		2
16	6212-9	Transmission Control Arm, LH	1	F211	1/4-20 x 7/8 Hex Bolt		1
17	6451-7	Steering Pivot Shaft W/Stop	1	F312	3/8 x 3/8 Shoulder Bolt		2
18	8201-3	Fiberglide Bearing	4	F345	1/4-20 x .770 Knurled Bolt		4
19	5830	Grease Fitting	2	F385	1/4 x 1-1/4 Roll Pin		1
20	6451-5	Speed Control Actuator, LH (Includes Items # 18 & 19)	1	F392	1/4-20 x 1 Set Screw/SS Cup Point		1
21	5453-14	Steering Lever Handle, Adjustable (Includes Items # 1, F188, F198 & F345)	2	F407	Belleville Washer 3/8 x 1.187, SS		1
22	5450	D-Clip	2	F456	5/16-18 x 3/4 SBH Cap Screw, SS		2
23	5222	Extension Spring (1/2 x 3-1/4)	2	F551	5/16-18 Flange Top Lock Nut		2
24	6452-1	Steering Lever Tube W/Tab	2	F571	5/16-18 x 7/8 Carriage Bolt		1
25	4452-6	Steering Pivot (1/4-20 x 1-5/8)	2	F620	3/8-24 x 1-1/2 Hex Bolt		1
26	6451-6	Speed Control Actuator, RH (Includes Items # 18 & 19)	1				
27	6451-8	FSC Friction Actuator	1				
28	4142-1	FSC Cam	1				
29	5141	FSC Friction Washer (1-1/2 x 3/8 x 1/16)	2				
30	4142-2	FSC Friction Washer (1-1/2 x 1-1/32 x 1/16)	1				
31	9704-3	Pivot Rod Bushing / Plastic	2				



Model C23i Beginning S/N 181528
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GHS GROUP

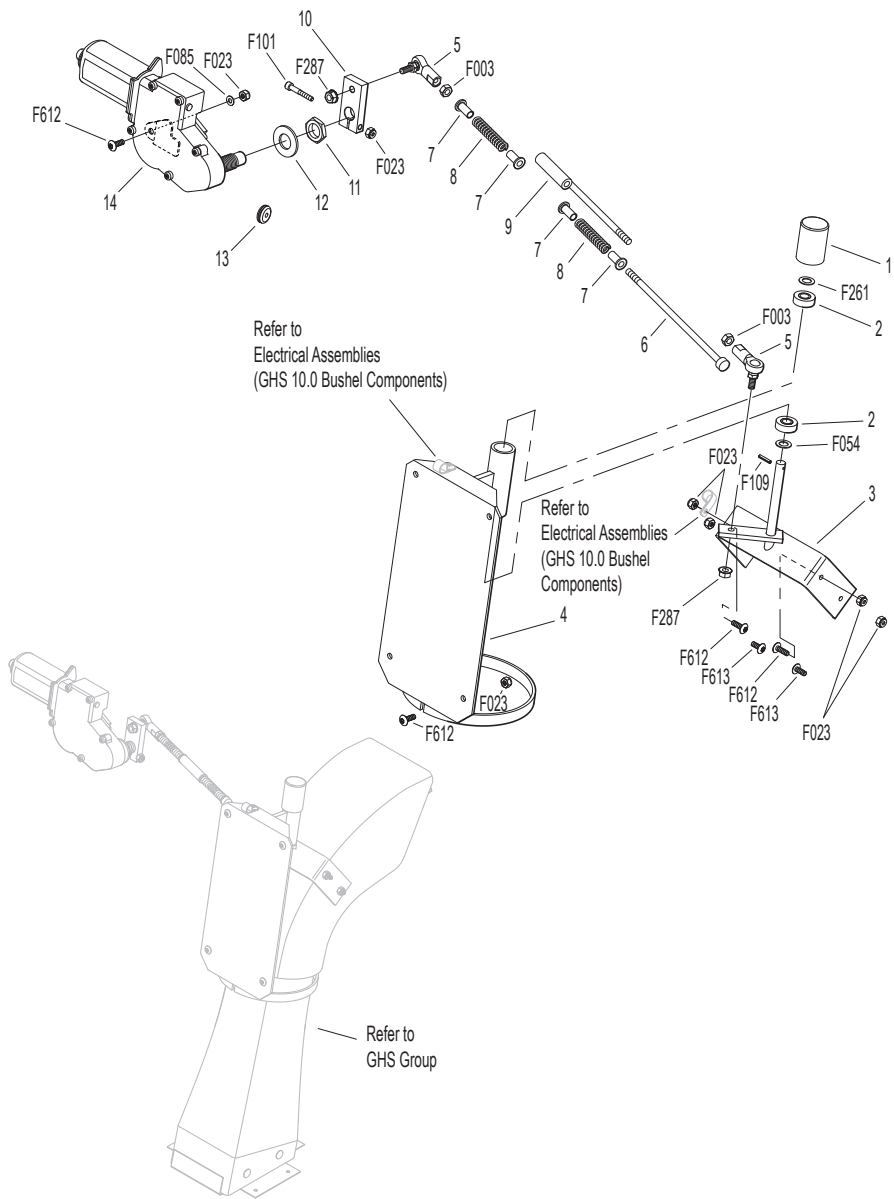
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Delivery Chute Assembly				Fasteners			
1	5515-4	Elbow Delivery Spout	1	F002	10-24 Keps Nut		2
2	5592-24	Backing Plate, Grass-Pak® Switch	1	F004	1/4-20 Keps Nut		8
3	5592-23	Grass-Pak® Housing Spacer	1	F005	1/4-20 ESNA Nut		2
4	5578	Rear Clip, Chute Mount	1	F009	5/16-18 Whiz Locknut		4
5	5577	Side Clip, Chute Mount	2	F013	3/8-16 Whiz Locknut		2
6	7504-7	Hinge (4")	1	F023	10-24 ESNA Nut		4
7	7504-10	Hinge Spacer	1	F032	1/4-20 x 3/4 Hex Bolt		4
8	6530-7	Body Chute	1	F039	3/8-16 x 1-1/4 Hex Bolt		2
9	5578-10	Front Clip, Chute Mount	1	F079	A/A66D Aluminum Pop Rivet		6
10	8511-1	Delivery Chute W/Clips (Includes Items # 4, 5, 9, F362 & F411)	1	F085	3/16 Rivet Backup Washer		2
Blower Assembly				F087	#10 x 7/8 Fender Washer		1
11	6545-13	Blower Wheel	1	F091	5/16-18 x 5/8 Hex Bolt		4
12	6545-8	Blower Spacer	1	F129	10-24 x 1/2 PTHMS		2
13	6349-8	Flanged Bearing (1")	1	F223	3/16 x 5/16 Semi-Tube Rivet		8
14	4349-14	Flanged Bearing (1") Machine Flat	1	F362	A/A62D Alum. Pop Rivet (3/16D x 13/32L)		2
15	5526-10	Receiver Cone	1	F390	1/4-20 x 7/8 Carriage Bolt		2
16	7275-3	U-Joint Tube, Splined	1	F411	3/16 Bulbex Rivet		6
17	5794-13	Fixed Chute Clip	1	F420	5/16-18 x 1-1/4 Carriage Bolt		2
18	5794-7	Fixed Chute	1	F426	1/4-20 x 1/2 Carriage Bolt		6
19	6543-12	Blower Faceplate Ring	3	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		4
20	6543-57	Blower Weldment, Bottom	1	F477	1/4-20 x 5/8 Carriage Bolt		2
21	6543-56	Blower Weldment, Top	1	F551	5/16-18 Flange Top Lock Nut		2
Deck Chute Assemblies				F577	10-24 x 5/8 Carriage Bolt		4
22	8678-5	Spring Mount, Chute	1	* Used with DC48 deck only			
23	7726	Chute Hinge (2 x 11)	1	** Used with all other decks			
24	7755-1	Chute Lip, Top	1				
25	7755-2	Chute Lip, Bottom	1				
26	7794-2	Discharge Chute W/Spring Mount (C23i / Wide) (Includes Items # 22-25, F223 & F462)	1*				
27	8677	Extension Spring (1 x 6-1/16)	1				
28	5794-11	Discharge Chute W/Spring Mount (C23i / Narrow) (Includes Items # 22, 29-31 & F223)	1**				
29	5726	Chute Hinge (2 x 8)	1				
30	5755-2	Chute Lip, Top	1				
31	5755-3	Chute Lip, Bottom	1				



GHS POWERFIL® ASSEMBLY

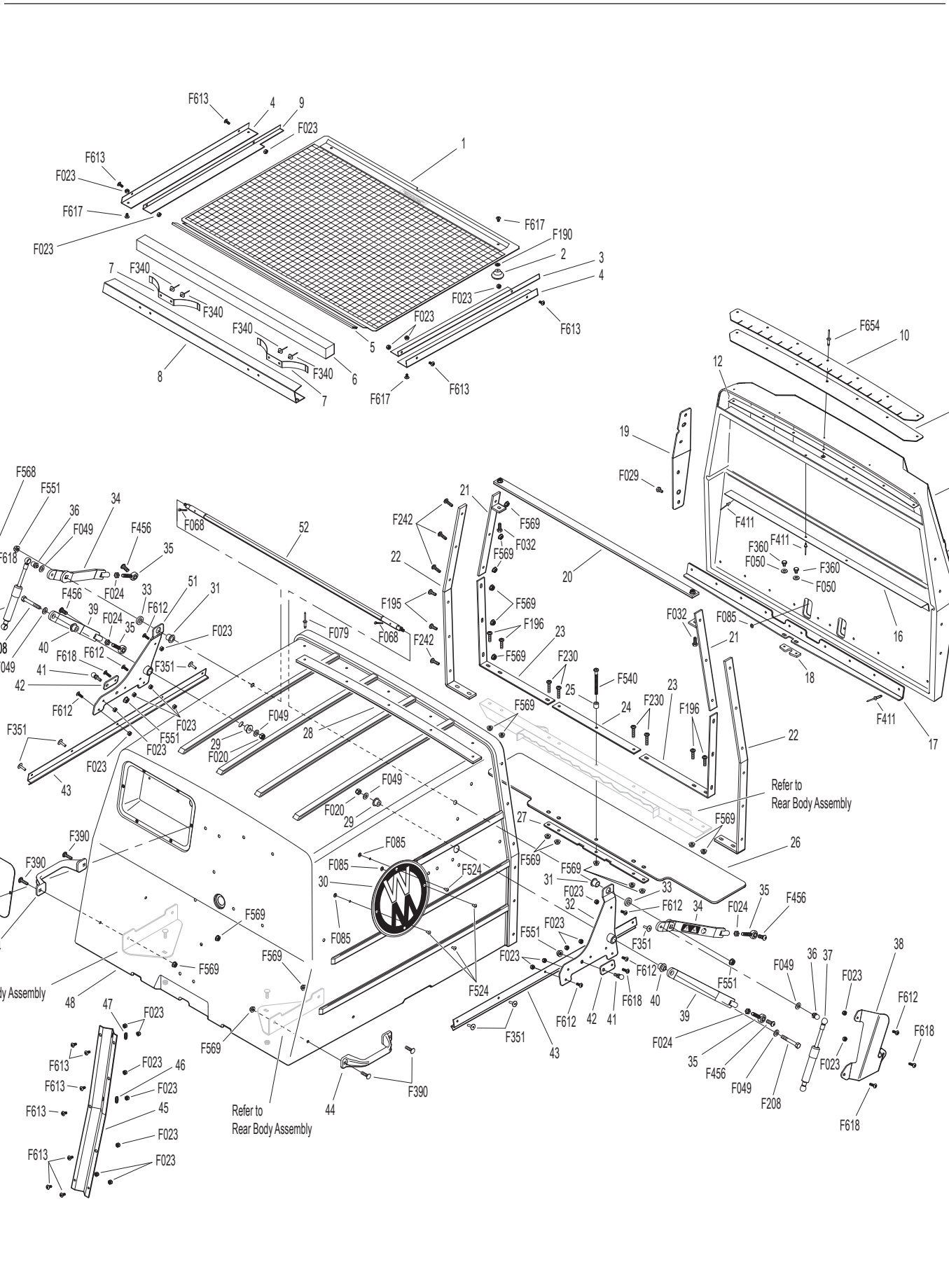
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
10.0 GHS Powerfil® Assembly				Fasteners			
1	5551-3	Bearing Cap, Powerfil®	1		F003	1/4-28 Hex Nut	2
2	5551-1	Pivot Bearing (#S3PP)	2		F023	10-24 ESNA Nut	10
3	5518-6	Pivot, Delivery Spout	1		F054	AN960616 Washer	1
4	5517-2	Pivot Mount	1		F085	3/16 Rivet Backup Washer	1
5	5552	Ball Joint (1/4-28)	2		F101	10-24 x 1-1/4 SHC Screw	1
6	5558-1	Powerfil® Push Rod	1		F109	1/8 x 5/8 Roll Pin	1
7	5553-3	Bushing, Powerfil® Actuator	4		F261	AN960616L Washer	1
8	5553-1	Compression Spring (1/2 x 2)	2		F287	1/4-28 Keps Nut	2
9	5558-2	Powerfil® Actuator Rod	1		F612	10-24 x 5/8 Truss Head Torx	7
	5549	Actuator Rod Assembly (Includes Items # 5-9, F003 & F287)	*		F613	10-24 x 1/2 Truss Head Torx	2
10	5554	Actuator Arm	1	* Service Part Only			
11	5519-3	Motor Mount Nut (5/8-24)	*				
12	5519-2	Motor Mount Washer	*				
13	5976-2	Grommet (3/16 x 3/4)	1				
14	5519-5	Actuator Motor (12V) (Includes Items # 11 & 12)	1				

GHS POWERFIL® ASSEMBLY



GHS 10.0 BUSHEL CATCHER ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Upper Baffle Screen Assembly (Removable)				46	5976-2	Grommet (3/16 x 3/4)	1
1	7512-8	Removable Screen (3/16 Hole) (Includes Items # 2, 5, F190 & F617)	1**	47	5977-3	Grommet (9/16)	1
2	7506	Knob / Threaded Insert (10-24)	2	48	8602-3	10.0 Catcher W/O Powerfil®, Gray (Includes Door)	*
3	8606-3	Channel Top, LH	1		8602-4	10.0 Catcher W/Powerfil®, Gray (Includes Door)	*
4	8606-2	Channel Bottom	2		8610-5	10.0 Bushel Catcher Box, Gray	*
5	7856-1	Edge Molding (26")	1	49	8607-9	Powerfil® Cover Plate	1
6	7507	Screen Seal (27-1/2)	1	50	8155-2	Gas Spring Cover, RH	1
7	7505	Mustache Spring	2	51	8608-8	Hinge Plate, RH	1
8	8606	C-Channel (10.0)	1	52	8608-9	Torsion Bar	1
	8606-20	C-Channel With Spring (10.0) (Includes Items # 7, 8 & F340)	*	5598-2 Optional Dump Bag (Not Shown)			
9	8606-4	Channel Top, RH	1	May be ordered as an option. Contact your Walker dealer.			
10.0 Exhaust Deflector Door Assembly				Fasteners			
10	8607-16	Upper Seal Support	1		F020	5/16-18 ESNA Nut	2
11	8607-17	Upper Door Seal	1		F023	10-24 ESNA Nut	29
12	8607-18	Backup Plate	1		F024	5/16-24 Jam Nut	4
13	8512-4	10.0 Catcher Box Door, Gray (Includes Items # 10-14, 16, 17, F085, F411, F649 & F654)	1		F029	1/4-20 x 1/2 Hex Bolt	8
14	5583	Handle	1		F032	1/4-20 x 3/4 Hex Bolt	2
15	8607-1	Door Mount, LH	1		F049	5/16 SAE Washer	6
16	8607-12	Upper Door Stiffener	1		F050	1/4 SAE Washer	2
17	8607-7	Lower Door Stiffener	1		F068	1/8 x 1 Cotter Pin	2
18	8607-8	Door Guide	1		F079	A/A66D Aluminum Pop Rivet	5
19	8607-2	Door Mount, RH	1		F085	3/16 Rivet Backup Washer	10
GHS 10.0 Bushel Catcher Assembly					F094	8-32 x 1/2 PTHMS	6
20	8608-13	Center Strap	1		F190	#10 Internal Star Lock Washer	2
21	8608-3	Upper Frame Doubler	2		F195	1/4-20 x 3/4 PPHMS, SS	4
22	8608-1	Outside Box Strap	2		F196	1/4-20 x 1 PPHMS, SS	4
23	8608-2	Lower Frame Doubler	2		F208	5/16-18 x 2-1/4 Hex Bolt	2
24	8608-4	Center Frame Doubler	1		F230	1/4-20 x 1-1/4 PPHMS, SS	4
25	8608-11	Catcher Door Finger	1		F242	1/4-20 x 7/8 PPHMS, SS	8
26	8610-8	Catcher Dump Flap	1		F340	Rivet, Aluminum	4
27	8610-3	Backing Plate, Dump Flap	1		F351	Aluminum Pop Rivet	6
28	7584	Reinforcing Strap	1		F360	1/4-20 x 3/8 Hex Bolt	2
29	5103-5	Pivot Bushing Inner	2		F390	1/4-20 x 7/8 Carriage Bolt	4
30	5801-4	Decal Plate, Round	2		F411	3/16 Bulbex Rivet	21
31	7620-3	Pivot Bushing (1/2 x 9/16)	2		F456	5/16-18 x 3/4 SBH Cap Screw, SS	4
32	8608-7	Hinge Plate, LH	1		F524	3/16 x 3/8 Aluminum Rivet, Black	8
33	5103-7	Outside Torsion Bushing	2		F540	1/4-20 x 1-3/4 PPHMS, SS	1
34	8607-4	Upper Arm	2		F551	5/16-18 Flange Top Lock Nut	4
35	5214-12	Ball Joint (5/16-24)	4		F568	10-24 Flange Top Lock Nut	1
36	5155-12	5/16 Ball Stud	2		F569	1/4-20 Flange Top Lock Nut	27
37	5155-4	Gas Spring	2		F612	10-24 x 5/8 Truss Head Torx	8
38	8155-1	Gas Spring Cover, LH	1		F613	10-24 x 1/2 Truss Head Torx	11
39	8607-3	Lower Arm	2		F617	10-24 x 3/8 Truss Head Torx	4
40	5103-6	Pivot Bushing Outer	2		F618	10-24 x 3/4 Truss Head Torx	6
41	5155-13	3/4 Ball Stud	2		F649	3/16 x .510/.625 Grip Range Rivet, SS	4
42	5523-6	Gas Spring Plate	2		F654	3/16 x .510/.625 Grip Range Rivet	7
43	8608-10	Box Support, Gas Spring	2	*	Service Part Only		
44	7532-1	Handle, Catcher Lift	2	**	This screen can be replaced by P/N 7512-11 Removable Screen (3/4" holes) for improved air flow performance in wet conditions.		
45	8117	Wire Harness Channel	1				

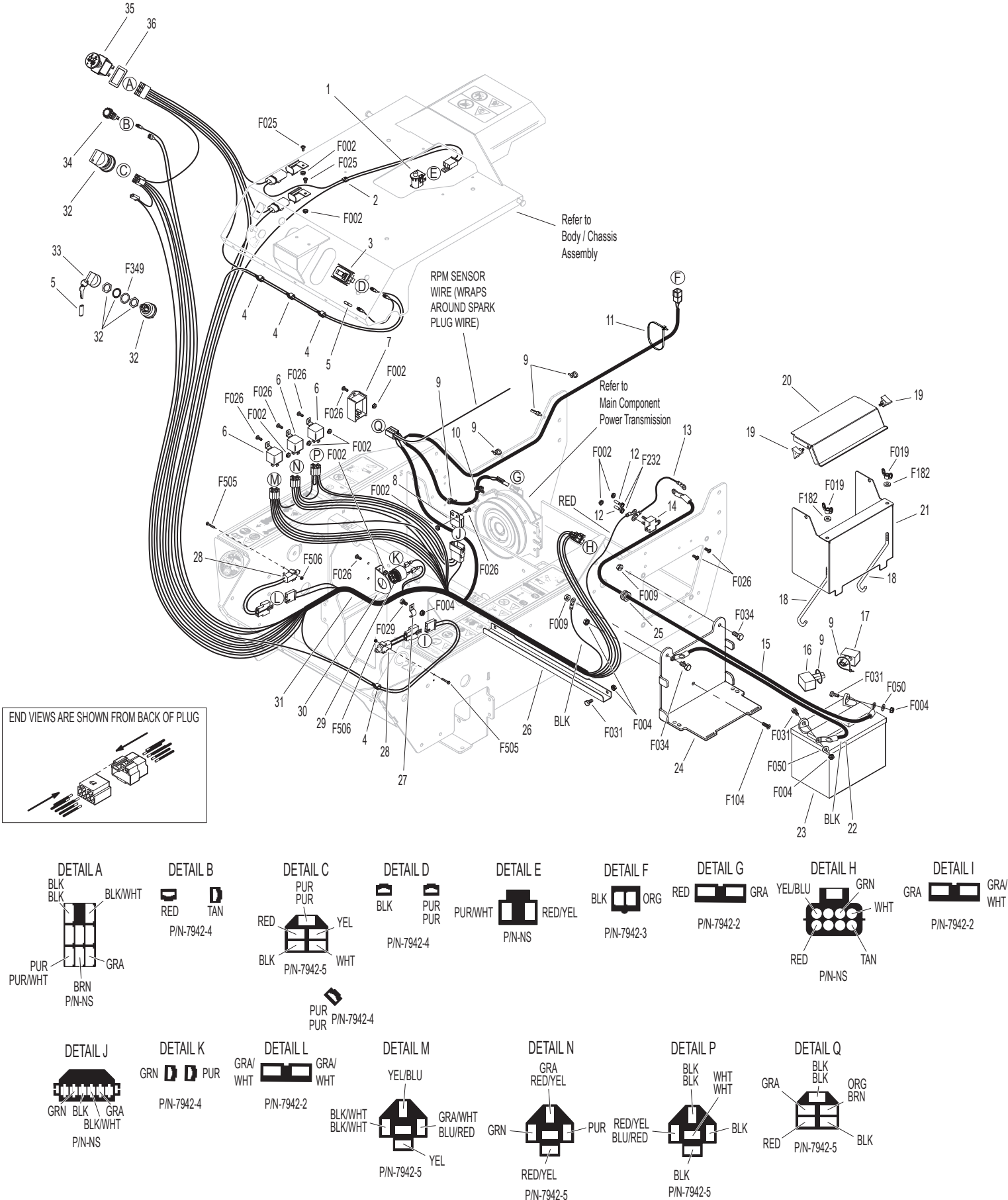


Model C23i Beginning S/N 181528
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ELECTRICAL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Electrical Assembly				Fasteners			
1	6104-11	Seat Switch, Comfort Seat (NO)	1	F002	10-24 Keps Nut		12
2	7834-2	Wire Saddle (2 Wires)	1	F004	1/4-20 Keps Nut		5
3	8990-1	Hourmeter (Global)	1	F009	5/16-18 Whiz Locknut		2
4	5833-1	Cable Clamp (1/4 x 1/4)	4	F019	1/4-20 ESNA Wing Nut		2
5	7854	Plastic Tip / Red	2	F025	10-24 x 3/8 PPHMS		2
6	6941-9	Relay Switch 30/40 Amp	3	F026	10-24 x 1/2 PPHMS		10
7	4410-16	Soft Start Control	1	F029	1/4-20 x 1/2 Hex Bolt		1
8	7948-6	Time Delay Module	1	F031	1/4-20 x 5/8 Hex Bolt		4
9	5975-1	Cable Tie (18# x 3-3/4")	6	F034	5/16-18 x 3/4 Hex Bolt		2
10	7834-4	Wire Clamp .197-.354	1	F050	1/4 SAE Washer		2
11	5975-3	Cable Tie (50# x 7")	1	F104	1/4-20 x 3/4 PFH Bolt		1
12	8404-8	Plastic Cover, Red	2	F182	1/4 x 5/8 x 1/8 Washer		2
13	4940-11	Jumper Wire	1	F232	10-32 Keps Nut		2
14	8941	Circuit Breaker (30 Amp) (Auto Reset/Sealed)	1	F349	Washer .835 ID 1.122 OD, SS		1
15	2940-2	Battery Cable (22")	1	F505	6-32 x 7/8 Hex Trim MS, SS		4
16	5932	Battery Terminal Insul., Black (-)	1	F506	6-32 Nylock Nut		4
17	5933	Battery Terminal Insul., Red (+)	1	NOTE: Decals for this assembly are not shown here. Refer to TRACTOR DECALS , Page 2, for Decal listing and place- ment information.			
18	5839	Hook Bolt	2				
19	2703-5	Knob, 10-24 x 1/2	2				
20	4910-5	Cover Plate	1				
21	4910-1	Battery Hold Down Bracket	1				
22	4940-8	Starter Solenoid Cable	1				
23	NS	Battery (12V/350 CCA/Wet/SP-40)	1				
24	4910-7	Battery Mount	1				
25	4977	Grommet (1/2 x 13/16 x 3/16)	1				
26	6342-5	Wiring Channel	1				
27	5835-6	Clamp Half (5/8) .218 Hole	1				
28	5942-8	Safety Switch (NO), Delta Side Mount	2				
29	8536-2	Warning Horn Assembly	1				
30	8536-5	Warning Horn Bracket	1				
31	6940-24	Wire Harness Assembly	1				
32	8960-15	Ignition Switch (With Keys) (Includes Items # 29, 30 & F349)	1				
33	8960-3	Key Set W/Umbrella	1				
34	8996-9	Red Indicator Light Assembly	1				
35	4950	PTO Switch	1				
36	4950-10	PTO Switch Spacer	1				

ELECTRICAL ASSEMBLY



Model C23i Beginning S/N 181528
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ELECTRICAL ASSEMBLIES (GHS 10.0 BUSHEL COMPONENTS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Horn & Harness Channel Assemblies

1	5977-2	Grommet, Cut (1/8 x 3/8)	2
2	5975-1	Cable Tie (18# x 3-3/4")	1
3	5975-3	Cable Tie (50# x 7")	1
4	5536-2	Horn, Full Signal	*

Harness & Grass-Pak® Switch Assemblies

5	8950-4	Powerfil® Wire Harness (7.0 / 10.0)	1
6	5594-6	Aluminum Shaft & Vane Assembly	1
7	5592-20	Grass-Pak® Switch Assembly	1
8	5833	Cable Clamp (1/4)	2

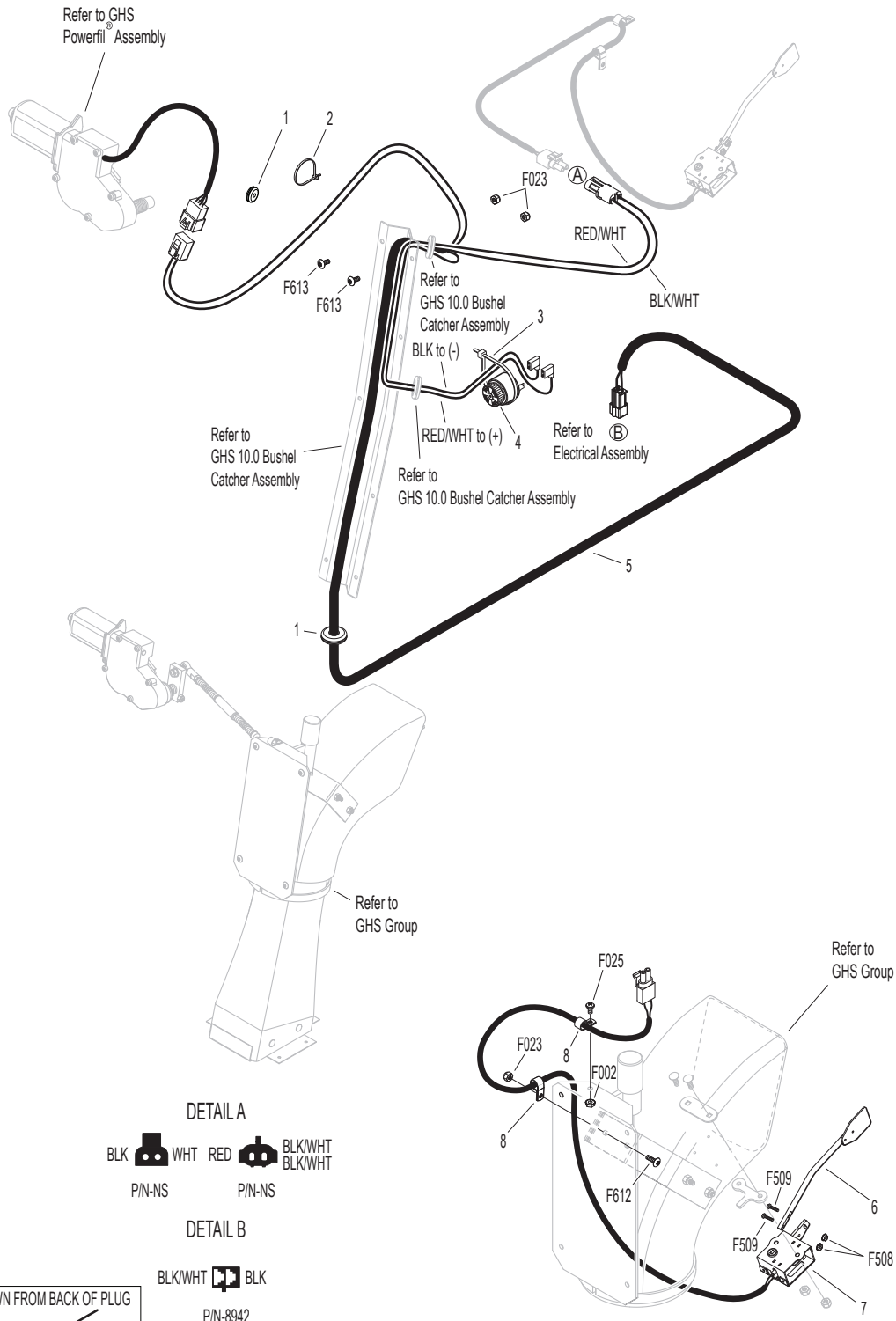
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

F002	10-24 Keps Nut	1
F023	10-24 ESNA Nut	3
F025	10-24 x 3/8 PPHMS	1
F508	4-40 Keps Nut, SS	2
F509	4-40 x 1/2 Hex Head, SS	2
F612	10-24 x 5/8 Truss Head Torx	1
F613	10-24 x 1/2 Truss Head Torx	2

* Service Part Only

ELECTRICAL ASSEMBLIES (GHS 10.0 BUSHEL COMPONENTS)

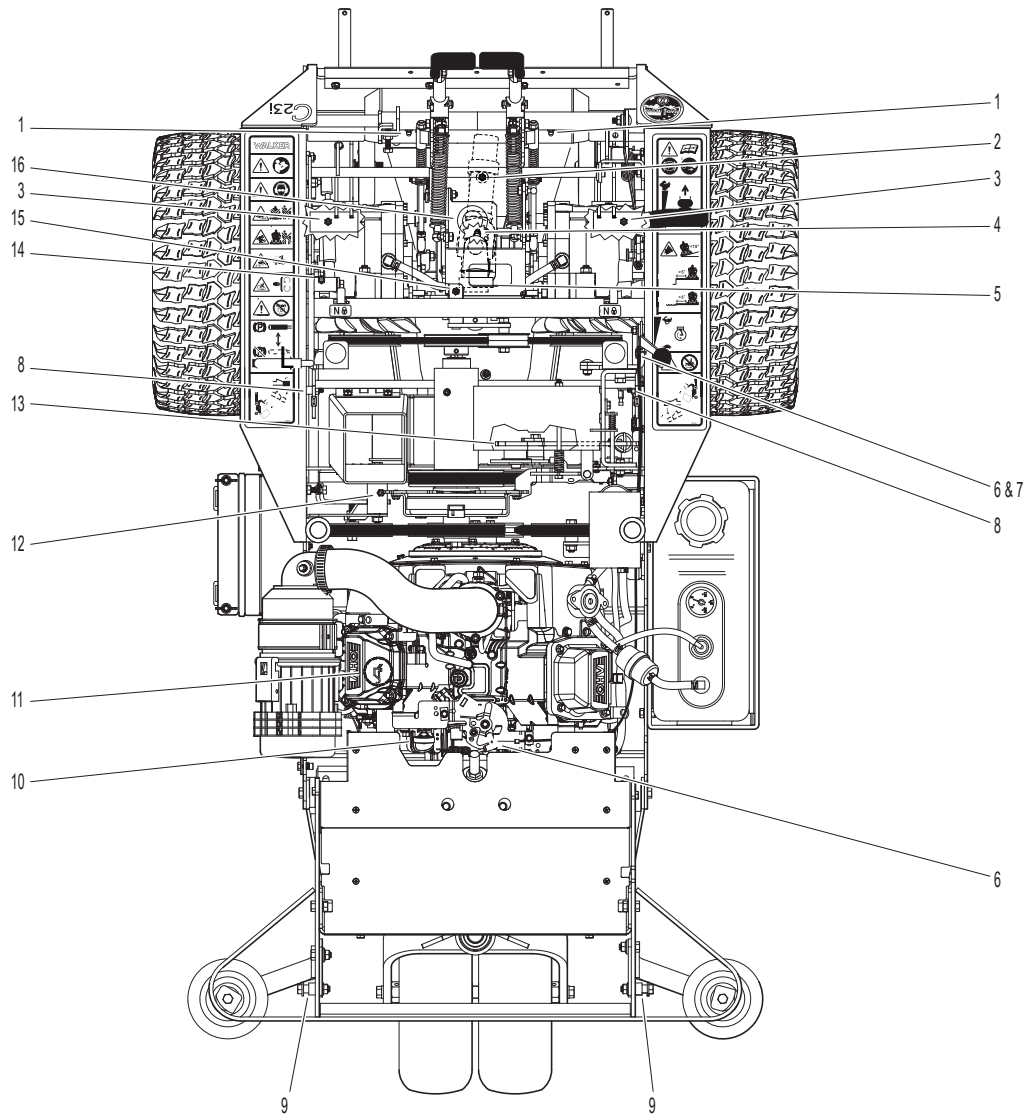


LUBRICATION POINTS

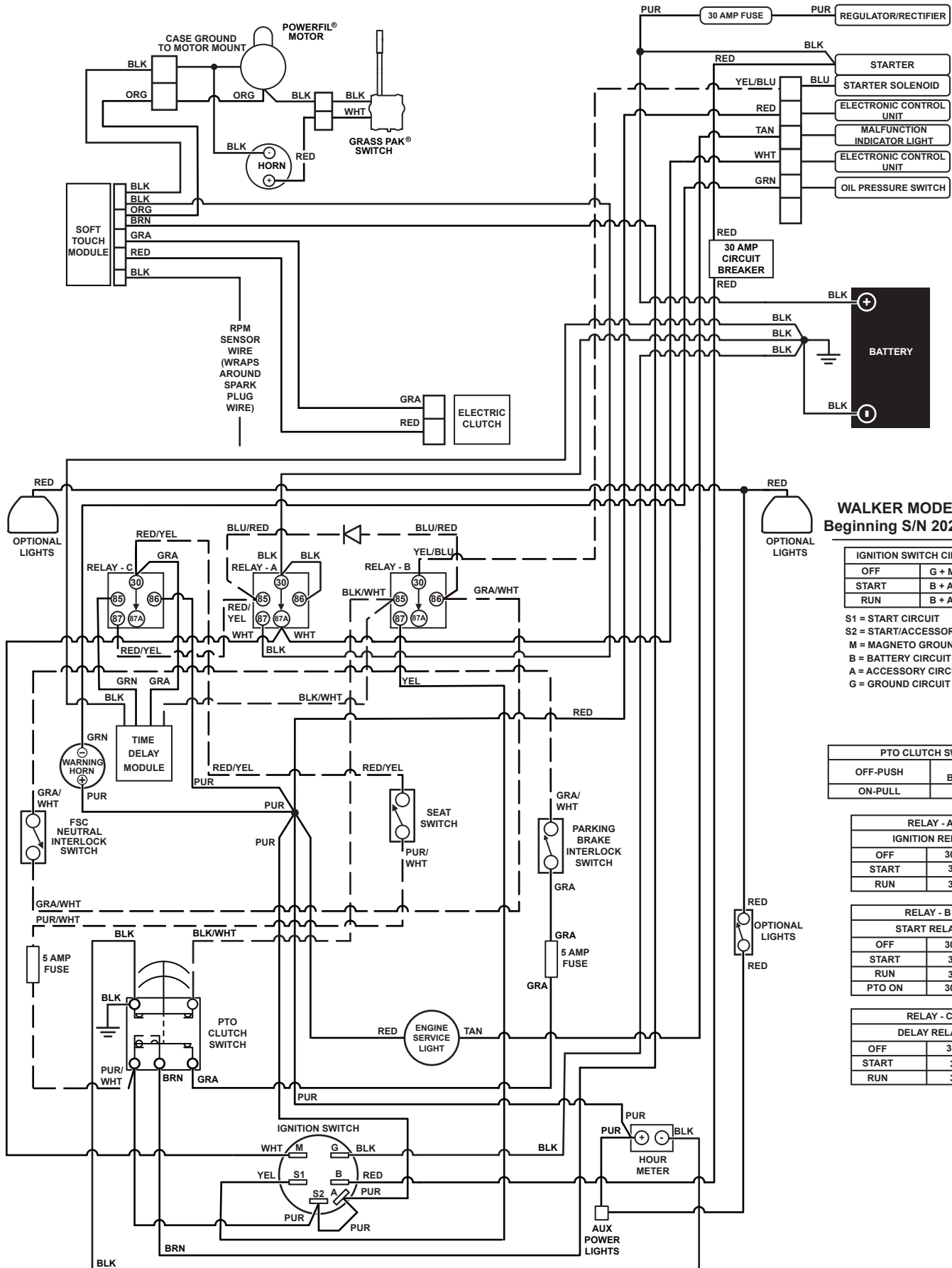
ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
Lubrication Points			
1	Steering Lever Pivot	Grease	2
2	Deck-to-PTO Coupling (Grease Spline Slide Area)	Grease	1
3	Deck Support Arm Pivot	Grease	2
4	Universal Joint Tube Assembly	Grease*	1
5	Universal Joint Quick Connect Spline (Grease Slide Area)	Grease	1
6	Throttle Control Cable Ends	Oil	2
7	Throttle Control Pivot	Oil	1
8	Seat Panel Latch Pivot	Oil	2
9	Catcher Hinge Point	Oil	2
10	Engine Dipstick	Oil**	1
11	Engine Oil Fill	Oil**	1
12	Engine Idler Pivot	Grease	1

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
13	Jackshaft Tensioner Lever*** (Grease Contact Point)	Grease	1
14	Parking Brake Lever Pivot	Grease	1
15	Ground Drive Idler Pivot	Grease	1
16	Transaxle Oil Reservoir	Oil/20W-50	1
* Grease every 25 hours.			
** Refer to C23i Operator's Manual for procedure for checking and changing oil in Engine Crankcase.			
*** Contact point located under jackshaft. Access with jackshaft in raised position.			
NOTE: See Model C23i Operator's Manual (6000-36) for proper lubrication intervals.			

LUBRICATION POINTS



WIRING SCHEMATIC



WALKER MODEL C23i Beginning S/N 2023-181528

IGNITION SWITCH CIRCUITS	
OFF	G + M
START	B + A / S1 + S2
RUN	B + A

S1 = START CIRCUIT
S2 = START/ACCESSORY CIRCUIT
M = MAGNETO GROUND CIRCUIT
B = BATTERY CIRCUIT
A = ACCESSORY CIRCUIT
G = GROUND CIRCUIT

PTO CLUTCH SWITCH	
OFF-PUSH	PUR + GRA BLK+BLK/WHT
ON-PULL	PUR+BRN

RELAY - A	
IGNITION RELAY	
OFF	30 + 87A
START	30 + 87
RUN	30 + 87

RELAY - B	
START RELAY	
OFF	30 + 87A
START	30 + 87
RUN	30 + 87
PTO ON	30 + 87A

RELAY - C	
DELAY RELAY	
OFF	30 + 87A
START	30 + 87
RUN	30 + 87

LIMITED WARRANTY FOR WALKER MODEL C23i RIDER MOWERS

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within two (2) years* after the date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty **except** the following components which are warranted separately by their respective manufacturers:

Kohler Engine

Battery

The available warranties covering these items are furnished with each mower. Walker does not assume any warranty obligation, liability or modification for these items, which are covered exclusively by the stated warranty of the respective manufacturers noted above.

* Extended warranties are offered for the following powertrain components:

- A two (2) year or 2000 hour (whichever comes first) warranty is offered for Hydro-Gear ZT3100 Hydrostatic transaxle; covers full cost of replacement up to 1000 hours of use, and after 1000 hours warranty coverage is prorated against 2000 hours.

2. WHAT THIS WARRANTY DOES NOT COVER:

- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



WALKER

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