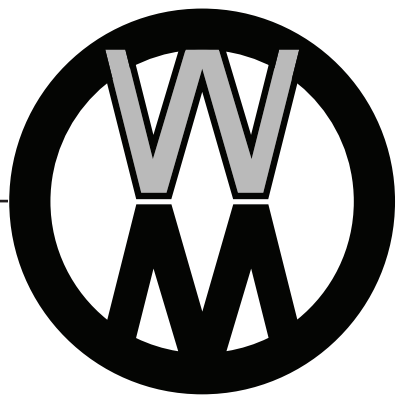




WALKER

Illustrated Parts Manual

S18



Note: The S18 is shown equipped with the optional comfort seat.

Beginning S/N: 178948
P/N 5000-72

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
-1 (as deck style designation)	Standard (Aluminum) Gear Drive Deck
-2 (as deck style designation)	Heavy Duty (Cast Iron) Gear Drive Deck
-3 (as deck style designation)	Belt Drive Deck
AT	All-Terrain
CCW	Counter-clockwise
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

ILLUSTRATED PARTS LIST

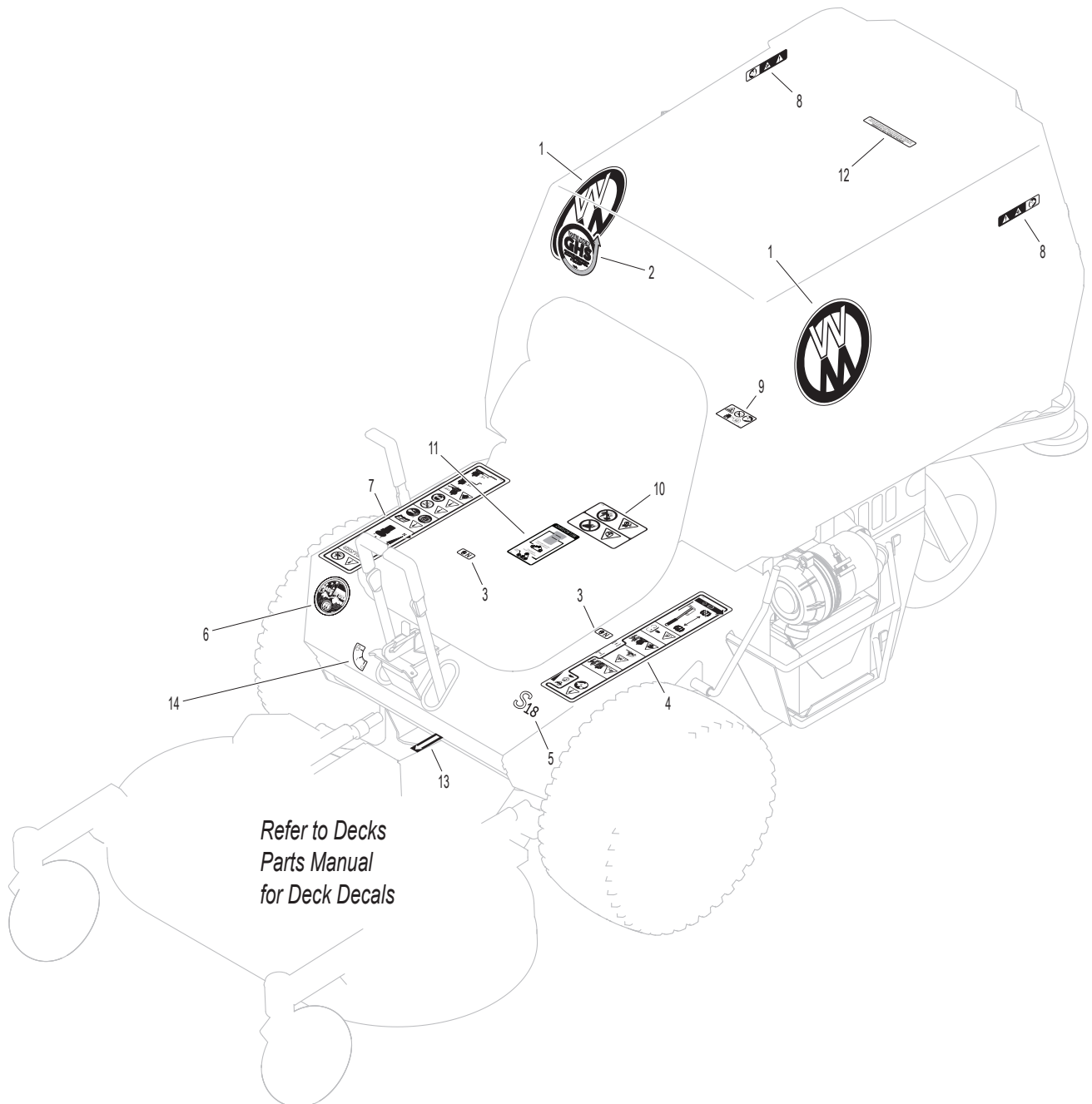
<i>Section of Tractor Covered</i>	<i>Page</i>	<i>Section of Tractor Covered</i>	<i>Page</i>
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TRACTOR DECALS

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D GHS
Walker Product Decals				
1	5800-22	Walker (8" Round)	7.0 Bushel Catcher (one on each side)	2
2	5813-2	Decal, 4" Grass-Pak Powerfil®	Powerfil® Cover Plate	1
3	9804-1	Axle Lockout	Chassis	2
4	8600-69	LH Fender	Body, LH near Seat	1
5	8821-21	Decal, S18	Body	1
6	5856-1	Made in USA	Body	1
7	8600-70	RH Fender	Body, RH near Seat	1
Danger Decals Warning Decals Caution Decals				
8	8600-10	Danger, Pinch Point	7.0 Bushel Catcher Mounting Frame Assembly (one on each side)	2
9	8600-12	Danger, Engine Exhaust	Engine	1
10	8600-4	Danger, Rotating Blower Blades	Body, Near Body Chute	1
11	5107	Decal, Belt Routing	Body, Underside	1
Maintenance Decals				
12	5869	Removable Screen	7.0 Bushel Catcher Removable Screen	1
13	6875	PTO Alignment Arrow	Universal Joint Tube Assembly	1
14	8600-54	Decal, Ignition Switch	Front Body	1

NOTE: All parts requiring decals are shipped with decals applied.

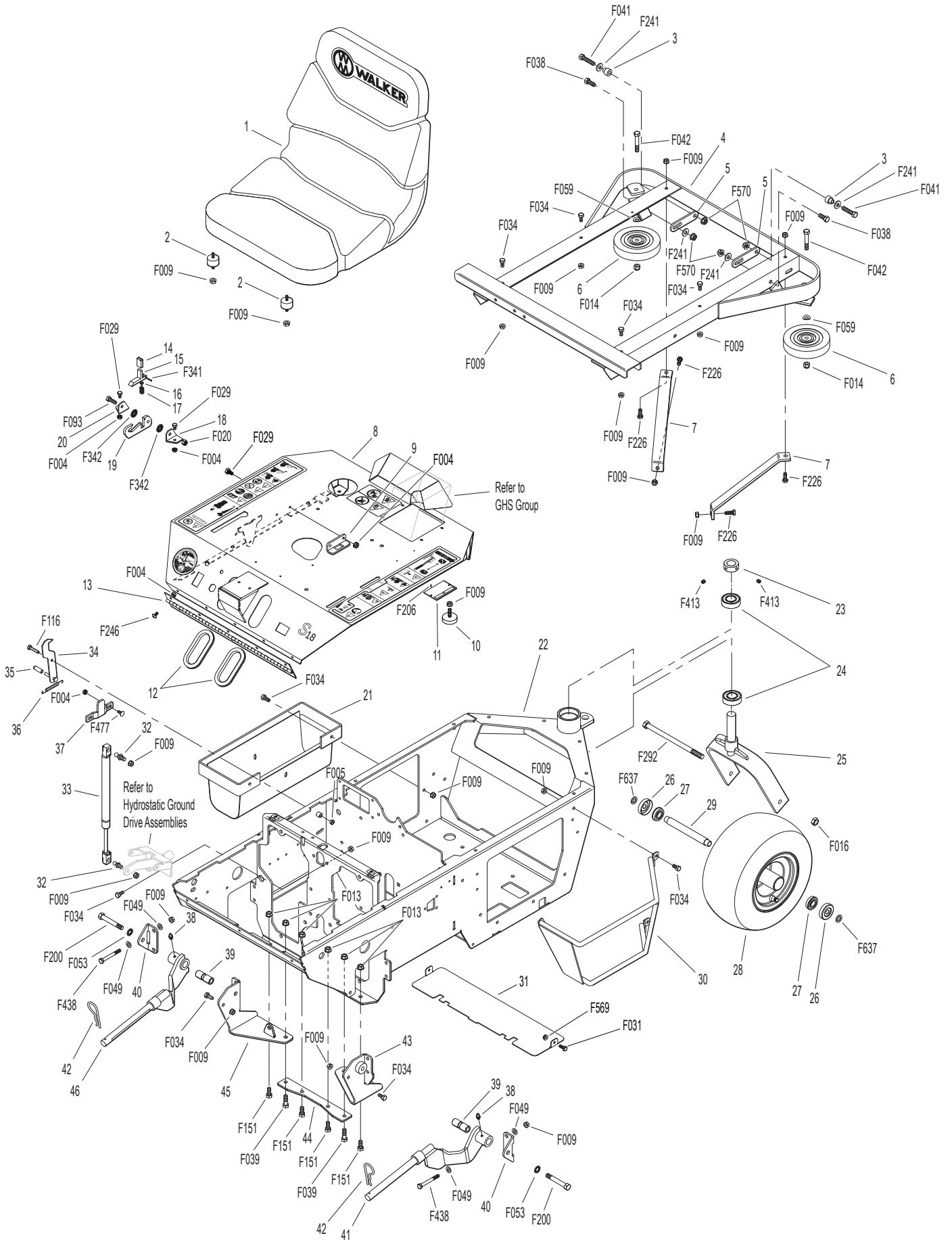
TRACTOR DECALS



BODY / CHASSIS ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Seat Assembly				Deck Support Arm & Hitch Assemblies			
1	5103-3	Seat W/Switch	1	38	5830	Grease Fitting	2
2	7440-5	Shock Mount (1-1/4 x 3/4)	4	39	6840-1	Support Arm Bushing (2-1/16)	2
Rear Bumper Assembly				40	6431-5	Deck Arm Mount	2
3	7516-5	Catcher Pivot Bushing	2	41	6431-9	Deck Arm Support, LH (Includes Item # 38)	1
4	5517-13	Rear Bumper	1	42	5775-2	Hitch Pin (#6)	2
5	7517-3	Catcher Pivot Plate	2	43	5303-5	Deck Arm Hydro Mount, LH	1
6	5162	Roller Wheel (5" Rubber)	2	44	5303-12	Hydro Crossmember Brace	1
7	5517-12	Catcher Support Brace	2	45	5303-6	Deck Arm Hydro Mount, RH	1
Body Assembly				46	6431-8	Deck Arm Support, RH (Includes Item # 38)	1
8	5100-23	Welded Body	1	Fasteners			
9	4102-1	Body Guide, Upper	1	F004	1/4-20 Keps Nut		14
10	7844	Rubber Bumper (1.25 x .250)	2	F005	1/4-20 ESNA Nut		1
11	NS	Body ID Plate	1	F009	5/16-18 Whiz Locknut		30
12	5180	Edge Molding, Lever Opening	2	F013	3/8-16 Whiz Locknut		6
13	4504-3	Hinge (19")	1	F014	3/8-16 ESNA Nut		2
Tilt-Up Latch Assembly**				F016	1/2-13 Self-Locking Nut		1
14	5847	Plastic Tip	1	F020	5/16-18 ESNA Nut		1
15	5744-20	Spring Arm, Tilt-Up Latch	1	F029	1/4-20 x 1/2 Hex Bolt		4
16	5744-10	Spring Pivot Bushing	1	F031	1/4-20 x 5/8 Hex Bolt		2
17	5744-15	Compression Spring (3/8 x 5/8)	1	F034	5/16-18 x 3/4 Hex Bolt		14
18	5744-13	Mount Angle, LH	1	F038	3/8-16 x 1 Hex Bolt		2
19	5744-12	Hook, Tilt-Up Latch	1	F039	3/8-16 x 1-1/4 Hex Bolt		2
20	5744-14	Mount Angle, RH	1	F041	3/8-16 x 1-3/4 Hex Bolt		2
Chassis Assembly				F042	3/8-16 x 2-1/4 Hex Bolt		2
21	9046	Gas Tank Mount	1	F049	5/16 SAE Washer		8
22	5300-19	Chassis Frame	1	F053	7/16 Int. Star Lock Washer		2
23	5267-1	Retainer Collar (1") (Includes Item # F413)	1	F059	3/8 Wave Spring Washer		2
24	5270-1	Ball Bearing	2	F093	5/16-18 x 1 Hex Bolt		1
25	5420-2	Tail Wheel Fork	1	F116	1/4-20 x 1-1/4 Hex Bolt		1
26	8769-12	Bearing Cup (1/2 ID)	2	F151	3/8-16 x 7/8 Hex Bolt		4
27	5037-1	Bearing, Tail Wheel	2	F200	7/16-20 x 3 Grade 8 Bolt		2
28	5035	Tail Wheel & Tire Assembly (13 x 6.50-6)	1	F206	#2 x 3/16 Drive Pin		2
	5035-1	Tail Wheel Tire (13 x 6.50-6)	*	F226	5/16-18 x 7/8 Hex Bolt		4
	5036	Tail Wheel & Hub (6 x 4.5)	*	F241	.375 x .875 x .10 Washer		4
29	5038-1	Axle Spacer Tube (6-5/8)	1	F246	1/4-20 x 1/2 PTHMS		8
30	6390-4	Battery Guard	1	F292	1/2-13 x 8-1/2 Hex Bolt, GR 5		1
31	5300-21	Debris Shield	1	F341	Coil Roll Pin (7/64 x 9/16)		1
32	5146	10mm Ball Stud	2	F342	5/16 Conical Washer		2
33	5145-4	Gas Spring Assembly (Includes Item # 32)	1	F413	5/16-24 x 5/16 Set Screw		2
34	7383-1	Body Latch Hook	1	F438	5/16-18 x 2-3/4 Hex Bolt		4
35	7854	Plastic Tip, Red	1	F477	1/4-20 x 5/8 Carriage Bolt		2
36	7222	Extension Spring (1/4 x 3)	1	F569	1/4-20 Flange Top Lock Nut		2
37	4102-2	Body Guide, Lower	1	F570	3/8-16 Flange Top Lock Nut		4
				F637	Washer .835 x .505 x .125		2
				* Service Part Only			
				** Complete Tilt-Up Latch Assembly Kit available by ordering kit # 5747.			

BODY / CHASSIS ASSEMBLY



Model S18 Beginning S/N 178948
Use only genuine **Walker®** replacement parts.

REAR BODY ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Rear Body Assembly

1	6832	Cable Clamp (9/16 x 1/4)	2
2	5100-13	Rear Body Tie-In	1
3	5100-35	Rear Body Panel, LH	1
4	5100-36	Rear Body Panel, RH	1
5	5977-8	Grommet (1 x 1-3/4)	1
6	8515-16	Catcher Handle Plate, RH	1
7	8515-15	Catcher Handle Plate, LH	1
8	7147	Spring Clip	2
9	7146	13mm Ball Stud	2
10	7145	Gas Spring Assembly (Includes Items # 8 & 9)	1
11	6515	Catcher Support Frame	1

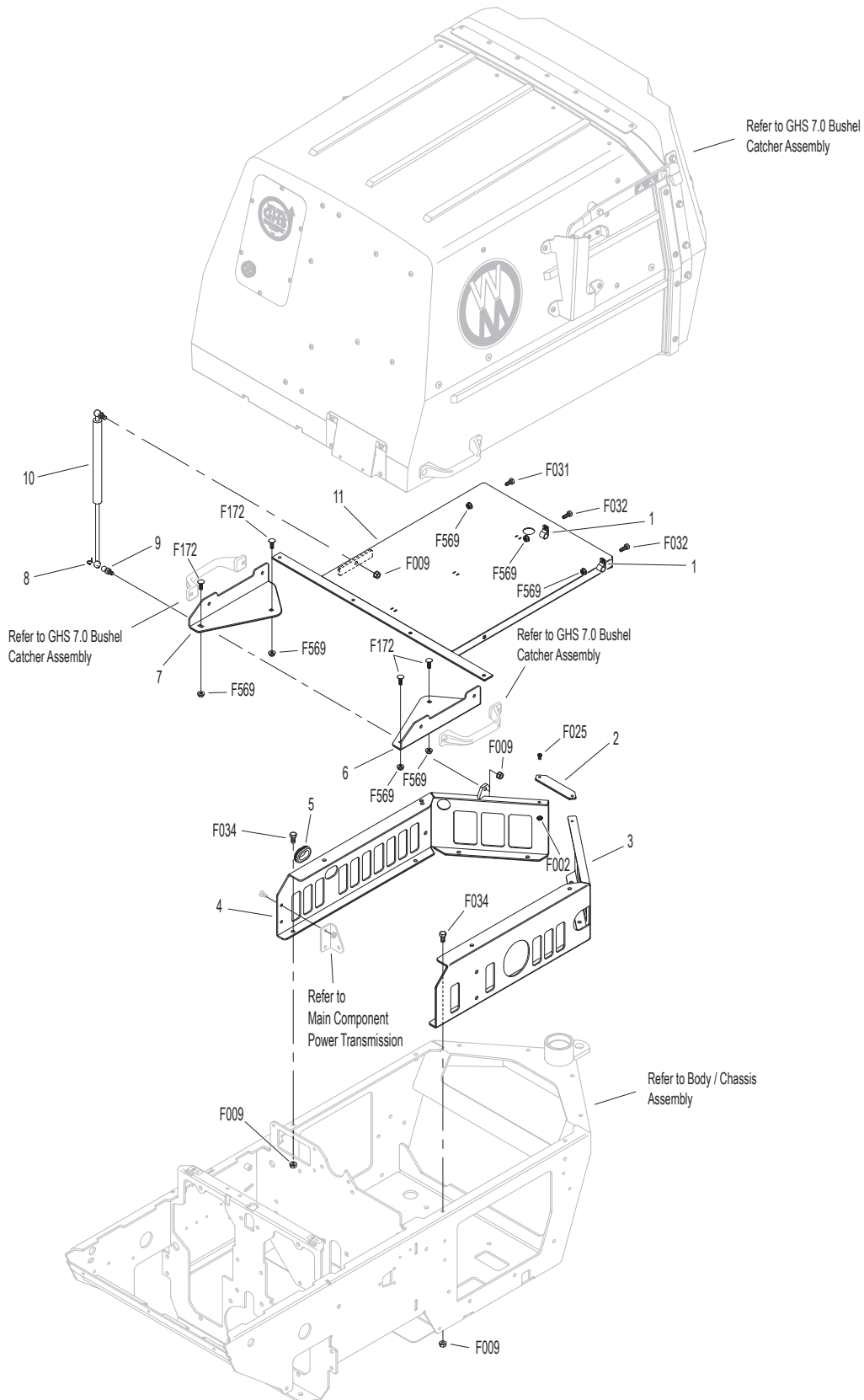
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

F002	10-24 Keps Nut	2
F009	5/16-18 Whiz Locknut	10
F025	10-24 x 3/8 PPHMS	2
F031	1/4-20 x 5/8 Hex Bolt	1
F032	1/4-20 x 3/4 Hex Bolt	2
F034	5/16-18 x 3/4 Hex Bolt	8
F172	1/4-20 x 3/4 Carriage Bolt	4
F569	1/4-20 Flange Top Lock Nut	7

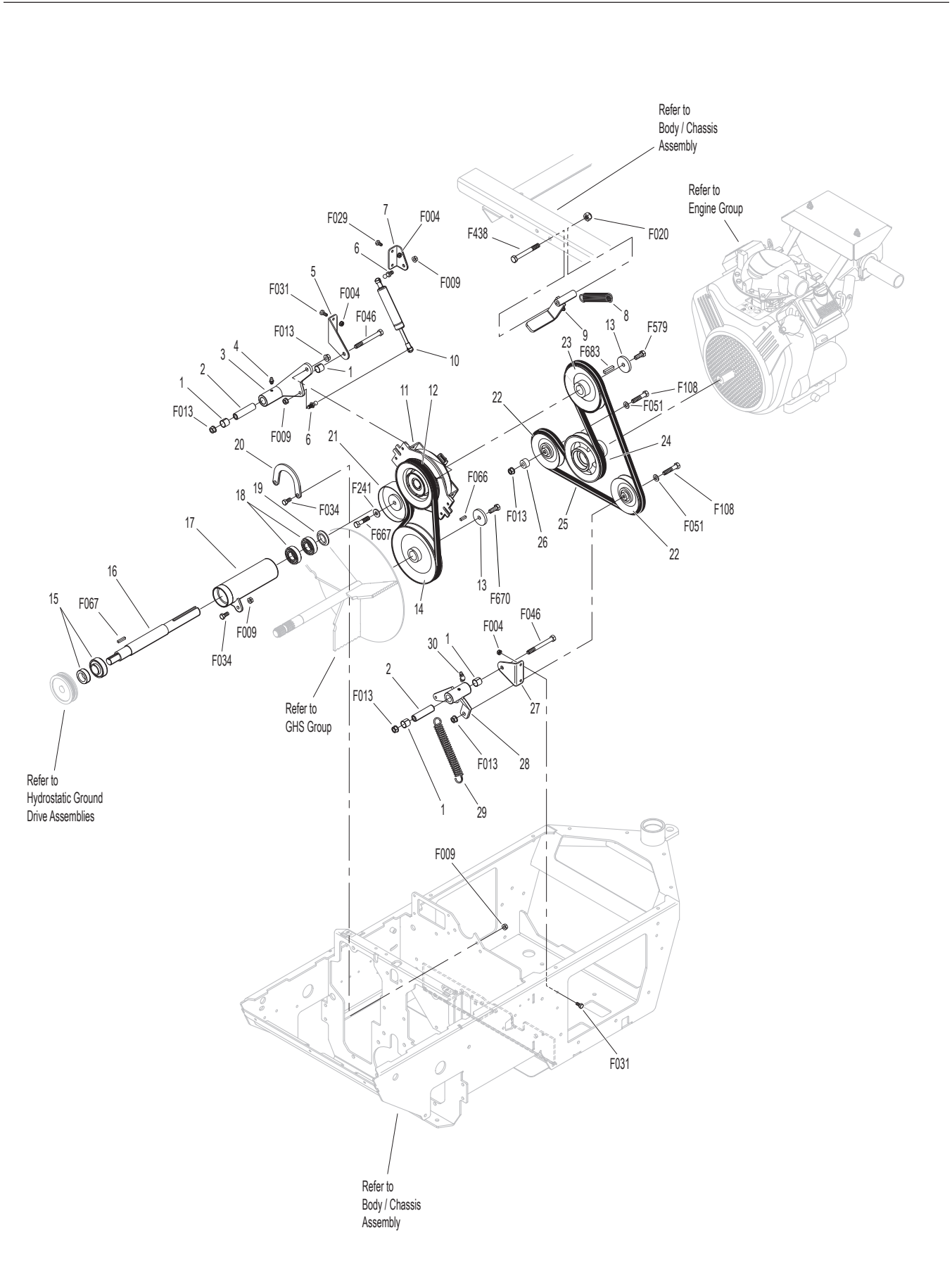
NOTE: Rear Bumper Assembly for GHS Models is not shown here.
Refer to **BODY / CHASSIS ASSEMBLY**, Page 4.

REAR BODY ASSEMBLY



MAIN COMPONENT POWER TRANSMISSION

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
PTO Drive Assembly				Fasteners			
1	7201-3	Fiberglide Bearing	4	F004	1/4-20 Keps Nut		6
2	7201-7	Inner Race (2-5/8)	2	F009	5/16-18 Whiz Locknut		6
3	6358-12	PTO Tensioner Arm (Includes Items # 1 & 4)	1	F013	3/8-16 Whiz Locknut		5
4	5830	Grease Fitting	1	F020	5/16-18 ESNA Nut		1
5	6358-9	PTO Tensioner Bracket	1	F029	1/4-20 x 1/2 Hex Bolt		2
6	5146	10mm Ball Stud	2	F031	1/4-20 x 5/8 Hex Bolt		4
7	6358-8	Dampener Mount	1	F034	5/16-18 x 3/4 Hex Bolt		4
8	8250	Brake Spring (1/2 x 2-1/2)	1	F046	3/8-16 x 3-1/2 Hex Bolt		2
9	6410-10	Clutch Stop	1	F051	3/8 SAE Washer		2
10	2215-6	Pressure Dampener	1	F066	1/4 x 1/4 x 3/4 Key		1
11	6410-2	Clutch	1	F067	3/16 x 3/16 x 1 Key		1
12	5234-8	PTO Drive Belt (B34K)	1	F108	3/8-16 x 2 Hex Bolt		2
13	4401-4	Washer (1-3/4 x 3/8 x 1/4 Thk)	2	F241	.375 x .875 x .10 Washer		1
14	5238-6	PTO Drive Pulley (Includes Item # F066)	1	F438	5/16-18 x 2-3/4 Hex Bolt		1
15	5270	Bearing W/Collar (1")	1	F579	3/8-16 x 1 Hex Bolt Grade 8		1
16	6273-7	Jackshaft	1	F667	3/8-16 x 1-5/8 Hex Bolt		1
17	6394-8	Jackshaft Bearing Housing	1	F670	3/8-24 x 1 Hex Bolt Grade 8		1
18	5270-1	Ball Bearing	2	F683	1/4 x 1/4 x 1-1/8 Key		1
19	6394-11	Jackshaft Spacer	1				
20	6394-9	Jackshaft Latch Strap	1				
21	7243	Clutch Idler Pulley	1				
Engine Belt Tightener Assembly							
22	5247-2	V-Groove Idler (4")	2				
23	7240-5	Jackshaft Pulley (Includes Item # F683)	1				
24	5237-7	Engine Pulley	1				
25	4230-3	Engine Drive Belt	1				
26	6325-7	Spacer .750 x .375 x .4375	1				
27	6358-7	Tensioner Bracket	1				
28	6358-13	Engine Belt Tensioner (Includes Items # 1 & 30)	1				
29	5221-1	Extension Spring (3/4 x 5)	1				
30	5830-3	Grease Fitting (45 Degree)	1				



ENGINE GROUP

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Fuel Tank Assembly				Throttle and Choke Assemblies			
1	5082-4	2-1/4 Ratchet Fuel Cap	1	32	8108-4	Control Cable (58"), Throttle	1
2	8055-2	Fuel Tank Gauge	1	33	4108-1	Control Cable (56-1/2"), Choke	1
3	M246	Fuel Line, Tank to Filter (1/4 x 8-1/2")	1**	34	5108-1	Control Lever, Throttle and Choke	2
4	5879-3	Hose Clamp (1/2)	3	35	5108-5	Throttle Control Knob, Red	1
5	5083-8	Tank Tube (13")	1	36	5108-11	Friction Washer (.062)	1
6	8043-8	Roll Over Valve	1	37	5108-6	Choke Control Knob, Black	1
7	5083-1	Bushing, Rubber (Fits 5083)	1	38	7108	Control Assembly, Throttle and Choke (Includes Items # 34, 36, 39-41 & F201)	*
8	5977-7	Roll Over Grommet (.900 x 1-1/2)	1		2108-2	Throttle Control and Cable Assembly (Complete Control and Cable Assembly)	*
9	5020	Fuel Filter	1		4109	Choke Control and Cable Assembly (Complete Control and Cable Assembly)	*
10	5975-3	Cable Tie (#50 x 7")	3				
11	7833-2	Cable Clamp (1 x 1/4)	2	39	5108-8	Control Bracket	2
12	M246	Fuel Line, Filter to Engine (1/4 x 21")	1**	40	5108-10	Friction Washer (.125)	1
13	M113	Fuel Line (3/16 x 26")	1**	41	5108-7	Control Lock Tab	2
14	5086-7	Hose (1/4 x 6)	1	42	5172	Bearing, Delrin (.250 x .375 x .250)	2
15	5020-2	Fuel Filter, In Tank	1	Fasteners			
16	6055-2	Fuel Tank, 4.0 Gal. Gas (Black) (Includes Items # 2, 5, 6, 8, 14 & 15)	1	F002	10-24 Keps Nut		6
Engine Assembly				F004	1/4-20 Keps Nut		4
17	5303-11	Engine Support Brace	1	F005	1/4-20 ESNA Nut		2
18	4104-9	Heat Shield, Aluminum	1	F009	5/16-18 Whiz Locknut		7
19	NS	18 HP Engine (Briggs & Stratton)	1	F025	10-24 x 3/8 PPHMS		4
20	5013-16	Exhaust Clamp (1-1/4")	1	F034	5/16-18 x 3/4 Hex Bolt		3
21	5013-13	Muffler Pipe Extension	1	F049	5/16 SAE Washer		1
22	6545-3	Engine Pulley Washer	1	F050	1/4 SAE Washer		2
Precleaner Assembly				F115	#8 SAE Washer		2
23	7840-5	Hose Clamp (1.56 to 2.50)	2	F164	10-24 x 1/4 x 3/8 SHL Bolt		2
24	6087-7	Air Intake Hose	1	F183	.312 x .700 x .074 Washer		4
25	2090-21	Air Cleaner Assembly (Includes Items # 28-31)	1	F184	1/4-20 x 1/2 Hex Bolt, SS		2
26	5088-15	1/8" Female NPT Brass Cap	1	F185	1/4 Internal Star Lock Washer, SS		2
27	7854-1	Plastic Tip, Black (.218 ID)	1	F198	.250 x .625 x .040 Washer, SS		2
28	5088-3	Air Cleaner Band	1	F201	1/4 Belleville Spring Washer		4
29	2090-3	Safety Filter Insert	1	F316	5/16-18 x 1-3/4 Hex Bolt		4
30	2090-1	Air Cleaner Cartridge	1	F328	M6 x 1.0 x 16 Hex Bolt		2
31	2088-2	Air Cleaner Cap	1	F392	1/4-20 x 1 Set Screw, SS (Cup Point)		2
				F435	1/4 x 1/4 x 1-1/4 Key		1
				F481	Washer 5/16 x 1 x .125		1
				F497	M8 x 20 Hex Bolt		1
				F573	3/8-24 x 1-1/4 SFH Cap Screw		1

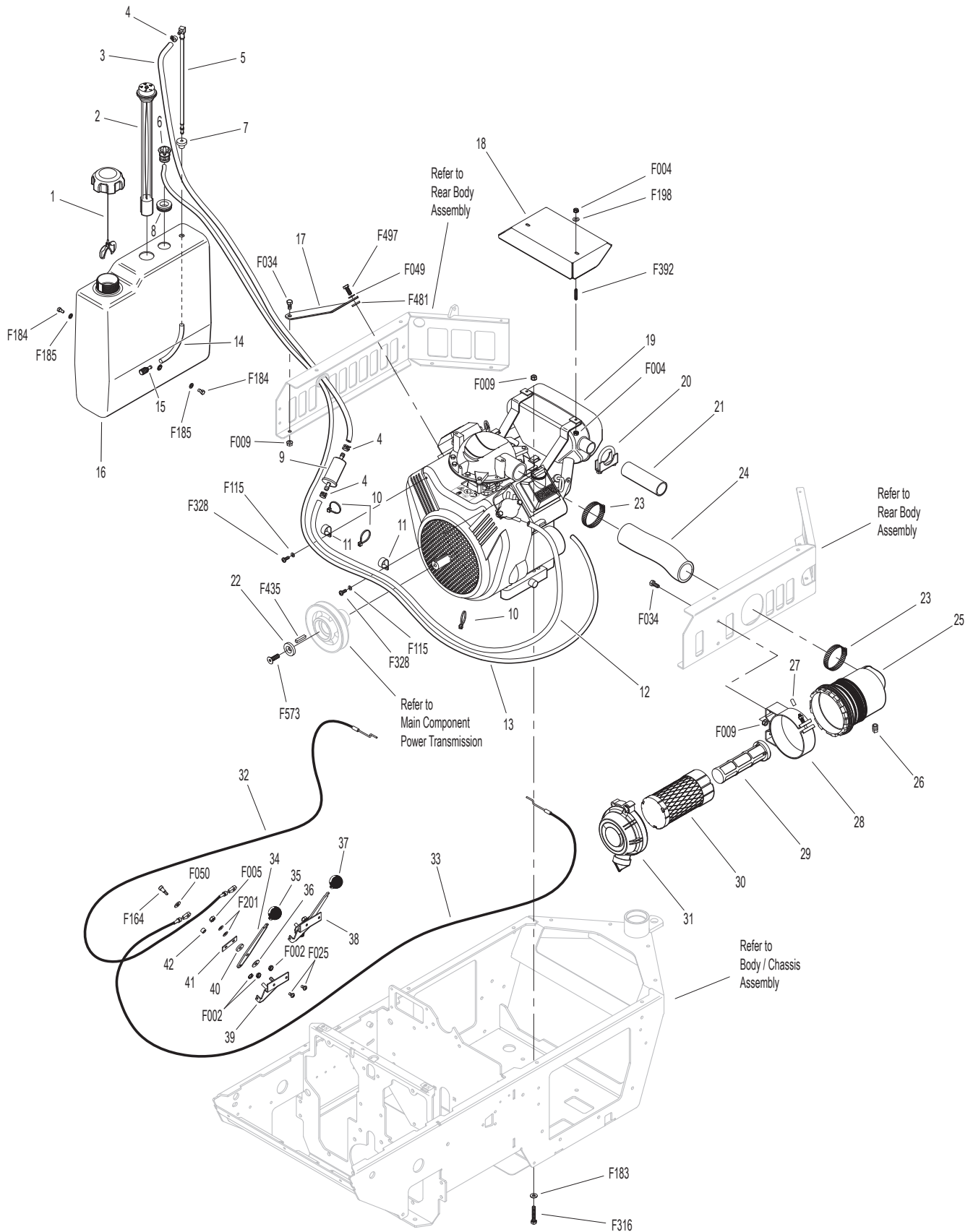
* Service Part Only

** Required hose specifications:

M113 - 3/16" ID fuel/oil/vapor hose (Gates 4219-0093 or equivalent)

M246 - 1/4" ID low permeation (<15g/m²/day) fuel hose (Parker 38904 or equivalent)

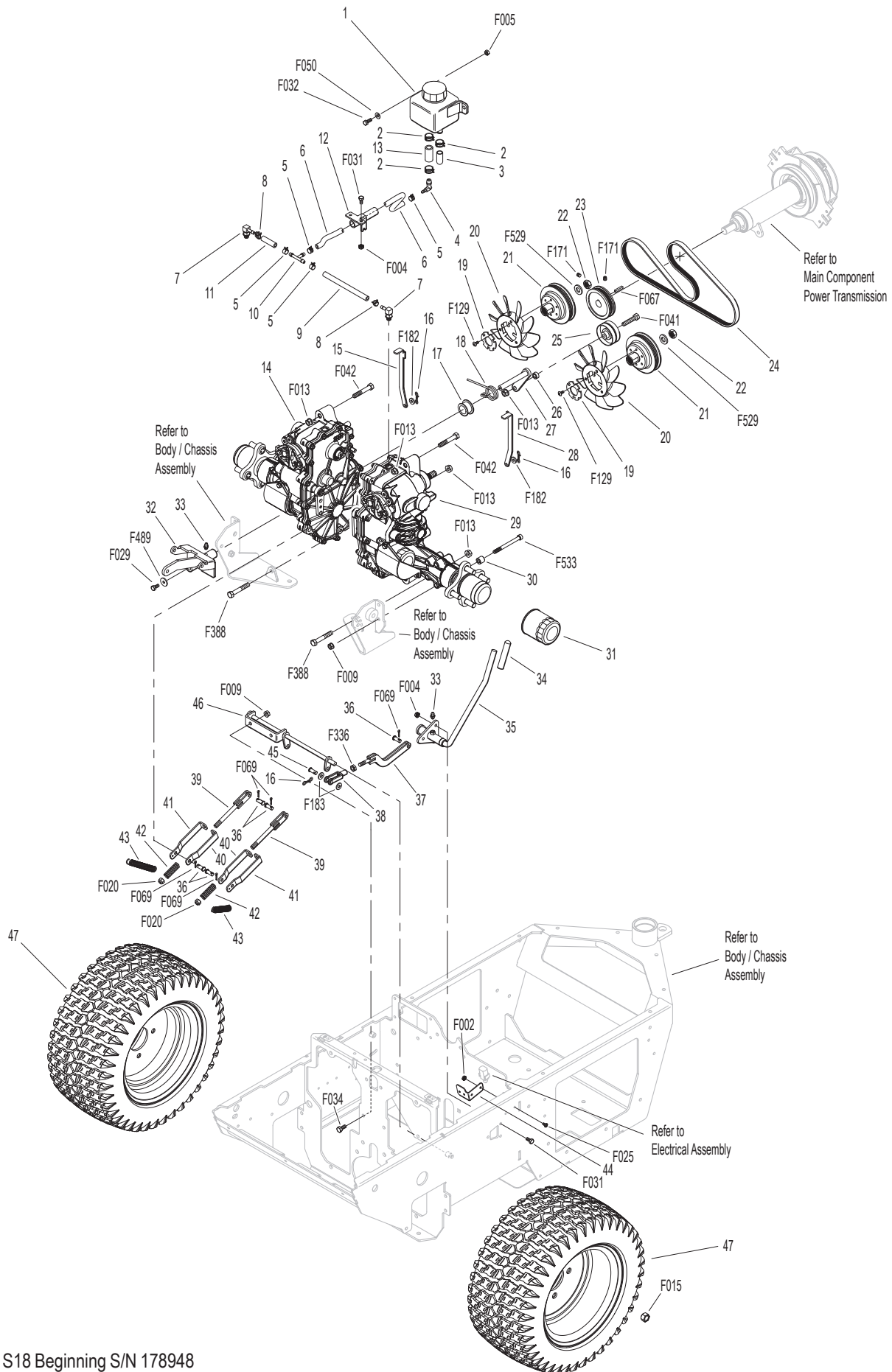
ENGINE GROUP



HYDROSTATIC GROUND DRIVE ASSEMBLIES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Transaxle Reservoir Assembly				40	6406-4	Parking Brake Pull Mount, Inner	2
1	2025-1	Oil Expansion Reservoir (71327)	1	41	6406-5	Parking Brake Pull Mount, Outer	2
2	5879-8	Hose Clamp (13/16)	3	42	5665-1	Compression Spring (2-1/2)	2
3	2025-8	Reservoir Bottom Caps	1	43	5222	Extension Spring (1/2 x 3-1/4)	2
4	4025-3	Elbow (1/4 x 1/2)	1	44	5942-19	Parking Brake Safety Switch Mount	1
5	5879-3	Hose Clamp (1/2)	4	45	2406-4	Clevis Pin (5/16 x 1-1/8)	1
6	M111	Hose (1/4 x 14")	1**	46	6406-3	Parking Brake Actuator	1
7	2025-17	Straight Thread Hose Fitting	2	Wheel Assembly			
8	5879-2	Hose Clamp (7/16)	2	47	5075-3	LP Wheel & Tire Assembly (18 x 8.50-10)	2
9	M111	Hose (1/4 x 6-5/8")	1**		5075-2	LP Tire (18 x 8.50-10)	*
10	8043-9	1/4 x 1/4 x 1/4 Tee	1		5075-5	LP Wheel (10 x 7)	*
11	M111	Hose (1/4 x 1-5/8")	1**	Fasteners			
12	7364-9	Reservoir Hose Guide	1	F002	10-24 Keps Nut		2
13	5087-1	Hose (1/2 x 1-3/4)	1	F004	1/4-20 Keps Nut		5
Ground Drive Assemblies				F005	1/4-20 ESNA Nut		2
14	5026-32	Hydro-Gear ZT3100, RH	1	F009	5/16-18 Whiz Locknut		6
15	2028-6	Lockout Arm, RH	1	F013	3/8-16 Whiz Locknut		5
16	4407-4	Bow Tie Cotter Pin	3	F015	1/2-20 Wheel Lug Nut		8
17	7364-3	Idler Spring Bushing	1	F020	5/16-18 ESNA Nut		2
18	7364-2	Torsion Spring	1	F025	10-24 x 3/8 PPHMS		2
19	5025-18	Hydro Fan Washer	2	F029	1/4-20 x 1/2 Hex Bolt		1
20	5025-17	Hydro Fan	2	F031	1/4-20 x 5/8 Hex Bolt		5
21	7244-22	Hydro Pulley (4.075) Splined	2	F032	1/4-20 x 3/4 Hex Bolt		2
22	5025-19	Hydro Fan Nut	2	F034	5/16-18 x 3/4 Hex Bolt		2
23	7241-2	Transmission Drive Pulley (3-1/4MV) (Includes Items # F067 & F171)	1	F041	3/8-16 x 1-3/4 Hex Bolt		1
24	5232-1	Ground Drive Belt (Micro V)	1	F042	3/8-16 x 2-1/4 Hex Bolt		2
25	5245-5	Idler Pulley (2-1/4)	1	F050	1/4 SAE Washer		2
26	6325-2	Spacer Bushing (5/16)	1	F067	3/16 x 3/16 x 1 Key		1
27	6345-4	Idler Arm	1	F069	3/32 x 1/2 Cotter Pin		5
28	2028-5	Lockout Arm, LH	1	F129	10-24 x 1/2 PTHMS		6
29	5025-32	Hydro-Gear ZT3100, LH	1	F171	5/16-18 x 3/8 Set Screw		2
30	9430-1	Spacer Tube	4	F182	1/4 x 5/8 x 1/8 Washer		2
31	2026-6	Hydro-Gear® Oil Filter (52114)	2	F183	.312 x .700 x .074 Washer		2
32	6215-3	Shock Mount / Body Lift Arm (Includes Item # 33)	1	F336	3/8-16 Jam Nut		1
33	5830	Grease Fitting	2	F388	3/8-16 x 2-1/2 Hex Bolt		2
Parking Brake Assembly				F489	Washer 1/4 x 7/8 x .090		1
34	7406-1	Handle Grip, Red	1	F529	Washer 1.0 OD x .515 ID x 1/8		2
35	6406-6	Parking Brake Lever (Includes Item # 33)	1	F533	Socket Cap Bolt, 5/16-18 x 3-1/2		4
36	8655-4	Clevis Pin (5/16 x 3/4)	5	* Service Part Only			
37	6406-1	Brake Actuator Pull	1	** Required hose specifications:			
38	2280	Clevis (3/8)	1	M111 - 1/4" ID fuel/oil/vapor hose (Gates 4219-0103 or equivalent)			
39	6406-2	Parking Brake Pull Rod	2				

HYDROSTATIC GROUND DRIVE ASSEMBLIES

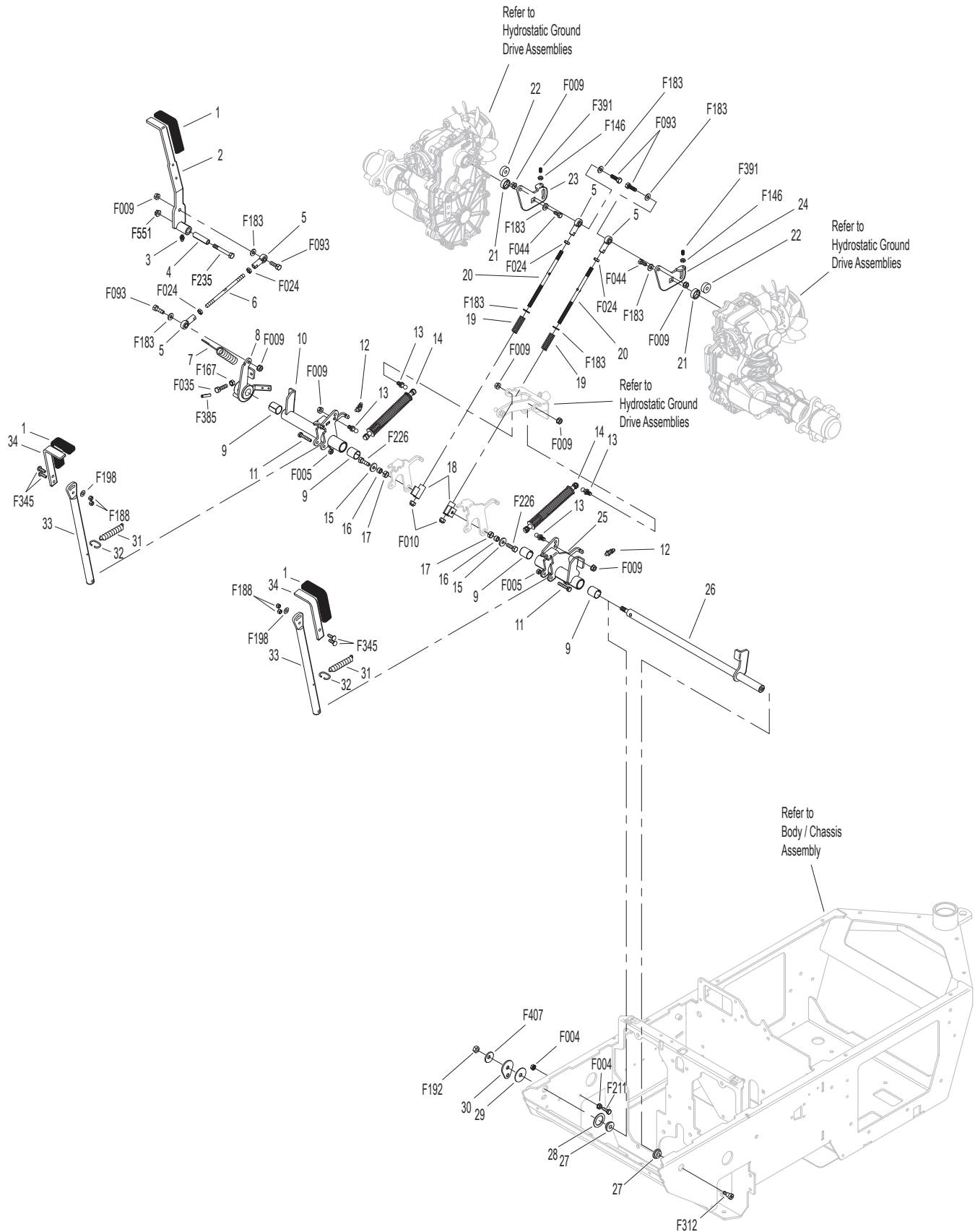


STEERING CONTROL ASSEMBLIES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Steering Lever & FSC Assemblies				Fasteners			
1	5850-2	Handle Grip, Foam (5-1/2)	3	F004	1/4-20 Keps Nut		2
2	4170-4	FSC Lever Assembly (Includes Item # 3)	*	F005	1/4-20 ESNA Nut		2
3	5830	Grease Fitting	1	F009	5/16-18 Whiz Locknut		8
4	7201-11	Inner Race (1.938)	1	F010	5/16-24 ESNA Nut		2
5	5214-4	Ball Joint (5/16-24) W/O Stud	4	F024	5/16-24 Jam Nut		4
6	4173-3	Control Rod (4-7/16)	1	F035	5/16-18 x 1-1/4 Hex Bolt		1
7	4219	Extension Spring (3/4 x 6-1/2)	1	F044	5/16-24 x 3/4 Hex Bolt		2
8	4451-9	FSC Friction Actuator	1	F093	5/16-18 x 1 Hex Bolt		4
9	8201-3	Fiberglide Bearing	4	F146	1/4-20 Jam Nut		2
10	6451-2	Speed Control Actuator, RH (Includes Items # 9 & 12)	1	F167	5/16-18 Hex Nut		1
11	4452-6	Steering Pivot (1/4-20 x 1-5/8)	2	F183	.312 x .700 x .074 Washer		8
12	5830-3	Grease Fitting (45 Degree)	2	F188	1/4-20 Self-Locking Nut		4
13	5146	10mm Ball Stud	4	F192	3/8-24 Self-Locking Nut		1
14	4199-4	Steering Lever Dampener Assembly	2	F198	.250 x .625 x .040 Washer, SS		2
15	5463-6	Washer 5/16 x 3/4 x .250	2	F211	1/4-20 x 7/8 Hex Bolt		1
16	5463-5	Steering Arm Pivot Bushing (SS)	2	F226	5/16-18 x 7/8 Hex Bolt		2
17	7201-2	Fiberglide Bearing (1/2")	2	F235	5/16-18 x 2-1/2 Hex Bolt		1
18	5463-4	Steering Lever Actuator	2	F312	3/8 x 3/8 Shoulder Bolt		1
19	5665-1	Compression Spring (2-1/2)	2	F345	1/4-20 x .770 Knurled Bolt		4
20	4213-2	Control Rod (6-3/4)	2	F385	1/4 x 1-1/4 Roll Pin		1
21	2212-3	Seal Retainer	2	F391	1/4-20 x 1/2 Set Screw, SS		2
22	2212	Transmission Control Arm Stop	2	F407	Belleville Washer 3/8 x 1.187, SS		1
23	6212-2	Transmission Control Arm, RH	1	F551	5/16-18 Flange Top Lock Nut		1
24	6212-3	Transmission Control Arm, LH	1				
25	6451-1	Speed Control Actuator, LH (Includes Items # 9 & 12)	1				
26	4451-1	Steering Pivot Shaft W/Stop	1				
27	9704-3	Pivot Rod Bushing / Plastic	2				
28	4142-2	FSC Friction Washer (1-1/2 x 1-1/32 x 1/16)	1				
29	5141	FSC Friction Washer (1-1/2 x 3/8 x 1/16)	1				
30	4142-1	FSC Cam	1				
31	5222	Extension Spring (1/2 x 3-1/4)	2				
32	5450	D-Clip	2				
33	6452-1	Steering Lever Tube W/Tab	2				
34	5453-10	Steering Lever Handle / Adjustable (Includes Items # 1 & F345)	2				

* Service Part Only

STEERING CONTROL ASSEMBLIES



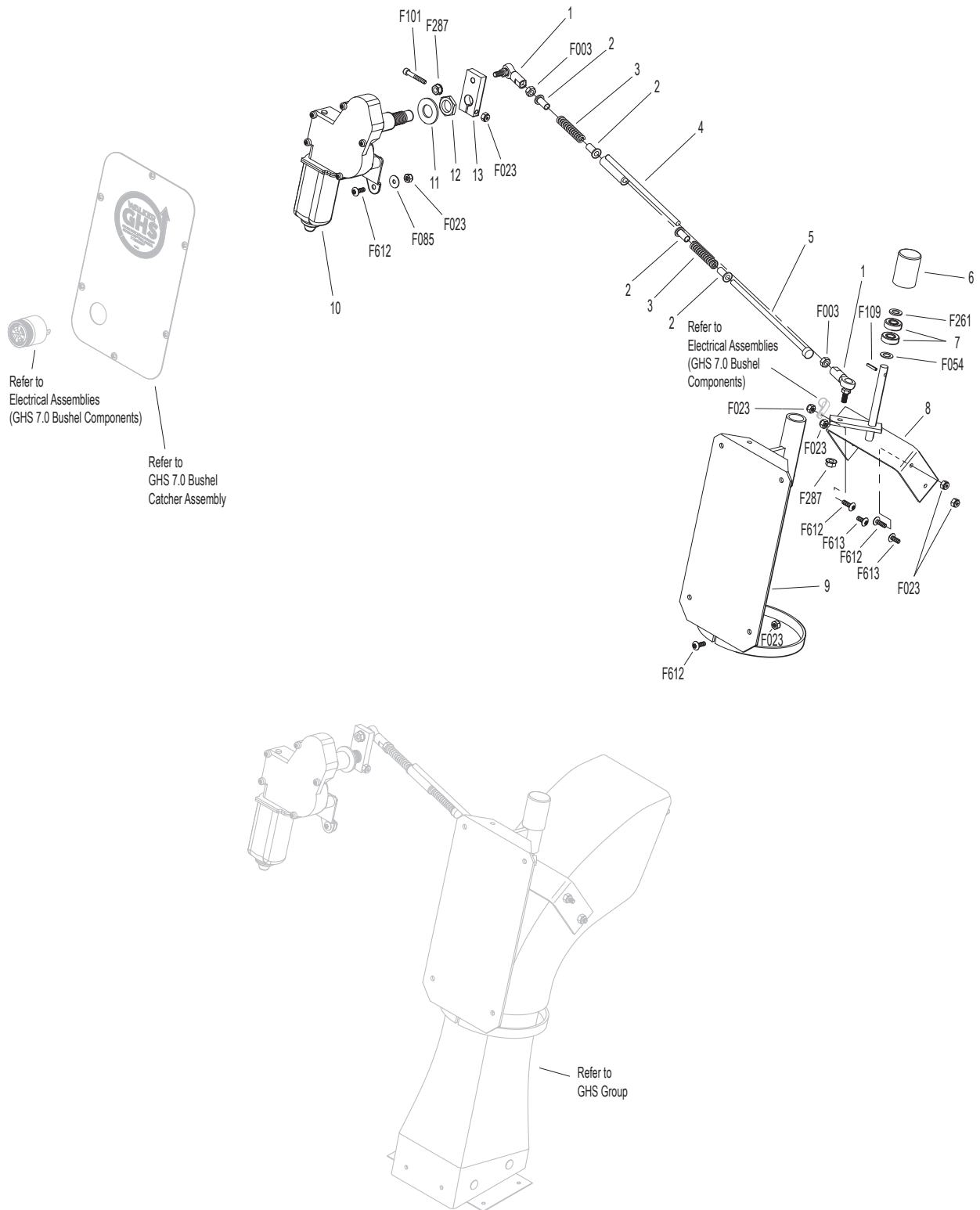
GHS GROUP

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Delivery Chute Assembly				Fasteners			
1	5515-4	Elbow Delivery Spout	1	F002	10-24 Keps Nut		6
2	5592-24	Backing Plate, Grass-Pak® Switch	1	F005	1/4-20 ESNA Nut		2
3	5592-23	Grass-Pak® Housing Spacer	1	F009	5/16-18 Whiz Locknut		2
4	5578-1	Rear Clip Notched, Chute Mount	1	F013	3/8-16 Whiz Locknut		2
5	5577	Side Clip, Chute Mount	2	F023	10-24 ESNA Nut		2
6	6530-6	Body Chute	1	F032	1/4-20 x 3/4 Hex Bolt		4
7	7511-5	Outside Chute Cover Lip	1	F039	3/8-16 x 1-1/4 Hex Bolt		2
8	7511-4	Inside Chute Cover Lip	1	F079	A/A66D Aluminum Pop Rivet		2
9	7511-2	7.0 Delivery Chute W/Clips (Includes Items # 4, 5, F079 & F411)	1	F087	#10 x 7/8 Fender Washer		1
Blower Assembly				F091	5/16-18 x 5/8 Hex Bolt		9
10	6349-8	Flanged Bearing (1")	1	F128	10-24 x 3/8 PTHMS		4
11	4349-14	Flanged Bearing (1") Machine Flat	1	F129	10-24 x 1/2 PTHMS		2
12	5526-9	Receiver Cone	1	F172	1/4-20 x 3/4 Carriage Bolt		2
13	7275-3	U-Joint Tube, Splined	1	F411	3/16 Bulbex Rivet		12
14	7275-9	Quick Coupler Installation Tool	*Δ	F420	5/16-18 x 1-1/4 Carriage Bolt		2
15	5794-3	Discharge Chute With Spring Mount (Includes Items # 16-18, 20, F002, F087, F129 & F462)	1	F426	1/4-20 x 1/2 Carriage Bolt		2
16	5755-2	Chute Lip, Top	1	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
17	5755-3	Chute Lip, Bottom	1	F569	1/4-20 Flange Top Lock Nut		13
18	5726	Chute Hinge (2 x 8)	1	F577	10-24 x 5/8 Carriage Bolt		2
19	8677	Extension Spring (1 x 6-1/16)	1	F638	1/4-20 x 1 Carriage Bolt		2
20	8678-4	Spring Mount, Chute	1	* Service Part Only			
21	5794-5	Fixed Chute	1	Δ The Quick Coupler Installation Tool is used to assist the instal- lation of the Quick Coupler Tube and PTO Shaft connection by holding the disconnect ring in the retracted position when joined to the tractor spline shaft on the PTO gearbox.			
22	6543-12	Blower Faceplate Ring	3				
23	6543-11	Blower	1				
24	6545-12	Blower Wheel	1				
25	6545-8	Blower Spacer	1				

GHS POWERFIL® ASSEMBLY (7.0)

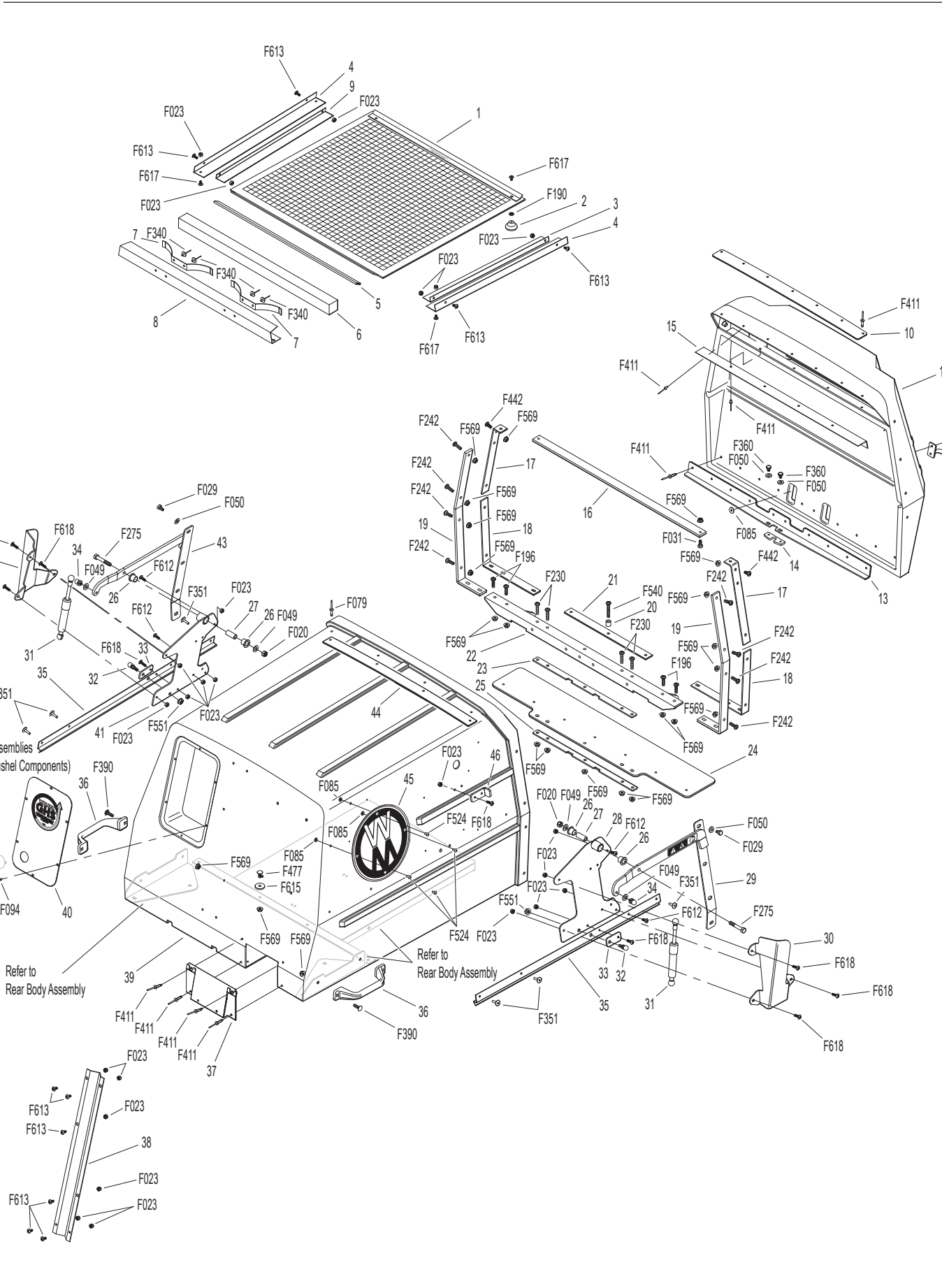
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
7.0 GHS Powerfil® Assembly				Fasteners			
1	5552	Ball Joint (1/4-28)	2		F003	1/4-28 Hex Nut	2
2	5553-3	Bushing, Powerfil® Actuator	4		F023	10-24 ESNA Nut	10
3	5553-1	Compression Spring (1/2 x 2)	2		F054	AN960616 Washer	1
4	5558-2	Powerfil® Actuator Rod	1		F085	3/16 Rivet Backup Washer	1
	5549	Actuator Rod Assembly (Includes Items # 1-5 & F003)	*		F101	10-24 x 1-1/4 SHC Screw	1
5	5558-1	Powerfil® Push Rod	1		F109	1/8 x 5/8 Roll Pin	1
6	5551-3	Bearing Cap, Powerfil®	1		F261	AN960616L Washer	1
7	5551-1	Pivot Bearing (#S3PP)	2		F287	1/4-28 Keps Nut	2
8	5518-2	Pivot, Delivery Spout	1		F612	10-24 x 5/8 Truss Head Torx	7
9	5517-2	Pivot Mount	1		F613	10-24 x 1/2 Truss Head Torx	2
10	5519-5	Actuator Motor (12V) (Includes Items # 11 & 12)	1	*	Service Part Only		
11	5519-2	Motor Mount Washer	*				
12	5519-3	Motor Mount Nut (5/8-24)	*				
13	5554	Actuator Arm	1				

GHS POWERFIL® ASSEMBLY (7.0)



GHS 7.0 BUSHEL CATCHER ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Upper Baffle Screen Assembly (Removable)				40	7607-8	Powerfil® Cover Plate	1
1	7512-12	Removable Screen (3/16 Hole) (Includes Items # 2, F190 & F617)	1**	41	7608-4	Hinge Plate, RH	1
2	7506	Knob / Threaded Insert (10-24)	2	42	8155-8	7.0 Gas Spring Cover, RH	1
3	7509-7	Channel Top, LH	1	43	7607-14	Catcher Door Arm, RH	1
4	8606-2	Channel Bottom	2	44	7584-3	Reinforcing Strap	1
5	6856-1	Edge Molding (21-3/4")	1	45	5801-4	Decal Plate, Round	2
6	6507	Screen Seal (23-1/4")	1	46	7608-5	Door Arm Stop	2
7	7505	Mustache Spring	2	5598-2 Optional Dump Bag (Not Shown)			
8	7509-6	C-Channel With Spring (Includes Items # 7 & F340)	1	May be ordered as an option. Contact your Walker dealer.			
9	7509-8	Channel Top, RH	1	Fasteners			
7.0 Exhaust Deflector Door Assembly				F020	5/16-18 ESNA Nut		2
10	7607-3	Upper Door Seal	1	F023	10-24 ESNA Nut		28
11	7510-4	7.0 Catcher Box Door (Includes Frame) (Includes Items # 10, 12, 13, 15, F085, F411 & F649)	1	F029	1/4-20 x 1/2 Hex Bolt		2
12	5583	Handle	1	F031	1/4-20 x 5/8 Hex Bolt		2
13	7607-6	Lower Door Stiffener (7.0)	1	F049	5/16 SAE Washer		4
14	8607-8	Door Guide	1	F050	1/4 SAE Washer		4
15	7607-5	Upper Door Stiffener	1	F079	A/A66D Aluminum Pop Rivet		10
GHS 7.0 Bushel Catcher Assembly				F085	3/16 Rivet Backup Washer		12
16	7503-8	Center Strap (7.0)	1	F094	8-32 x 1/2 PTHMS		6
17	7503-6	Upper Frame Doubler (7.0)	2	F190	#10 Internal Star Lock Washer		2
18	7503-5	Lower Frame Doubler (7.0)	2	F196	1/4-20 x 1 PPHMS, SS		4
19	7503-4	Outside Box Strap (7.0)	2	F230	1/4-20 x 1-1/4 PPHMS, SS		4
20	8608-11	Catcher Door Finger	1	F242	1/4-20 x 7/8 PPHMS, SS		8
21	8608-4	Center Frame Doubler	1	F275	5/16-18 x 2 Hex Bolt		2
22	7503-11	Catcher Mount	1	F340	Rivet, Aluminum		4
23	7610-4	Catcher Dump Flap Spacer (7.0)	1	F351	Aluminum Pop Rivet		6
24	7610-8	Catcher Dump Flap With Plate	1	F360	1/4-20 x 3/8 Hex Bolt		2
25	8610-3	Backing Plate / Dump Flap	1	F390	1/4-20 x 7/8 Carriage Bolt		4
26	7620-3	Pivot Bushing (1/2 x 9/16)	4	F411	3/16 Bulbex Rivet		32
27	7607-7	Bushing	2	F442	1/4-20 x 5/8 PTHMS		2
28	7608-3	Hinge Plate, LH	1	F477	1/4-20 x 5/8 Carriage Bolt		4
29	7607-15	Catcher Door Arm, LH	1	F524	3/16 x 3/8 Aluminum Rivet, Black		8
30	8155-7	7.0 Gas Spring Cover, LH	1	F540	1/4-20 x 1-3/4 PPHMS, SS		1
31	5155-5	Gas Spring	2	F551	5/16-18 Flange Top Lock Nut		2
32	5155-13	3/4 Ball Stud	2	F569	1/4-20 Flange Top Lock Nut		29
33	5523-6	Gas Spring Plate	2	F612	10-24 x 5/8 Truss Head Torx		4
34	5155-12	5/16 Ball Stud	2	F613	10-24 x 1/2 Truss Head Torx		10
35	5155-15	Box Support, Gas Spring	2	F615	1.0 x .255 x .125 Washer		4
36	7532-1	Handle, Catcher Lift	2	F617	10-24 x 3/8 Truss Head Torx		4
37	7511-6	Chute Cover	1	F618	10-24 x 3/4 Truss Head Torx		12
38	7557-1	7.0 Wire Harness Channel	1	F649	3/16 x .510/.625 Grip Range Rivet, SS		4
39	7510-3	7.0 Bushel Catcher Box	1	* Service Part Only			
	7502-6	7.0 Catcher W/Powerfil® (Includes Door)	*	** This screen can be replaced by P/N 7512-13 Removable Screen (3/4" holes) for improved air flow performance in wet conditions.			

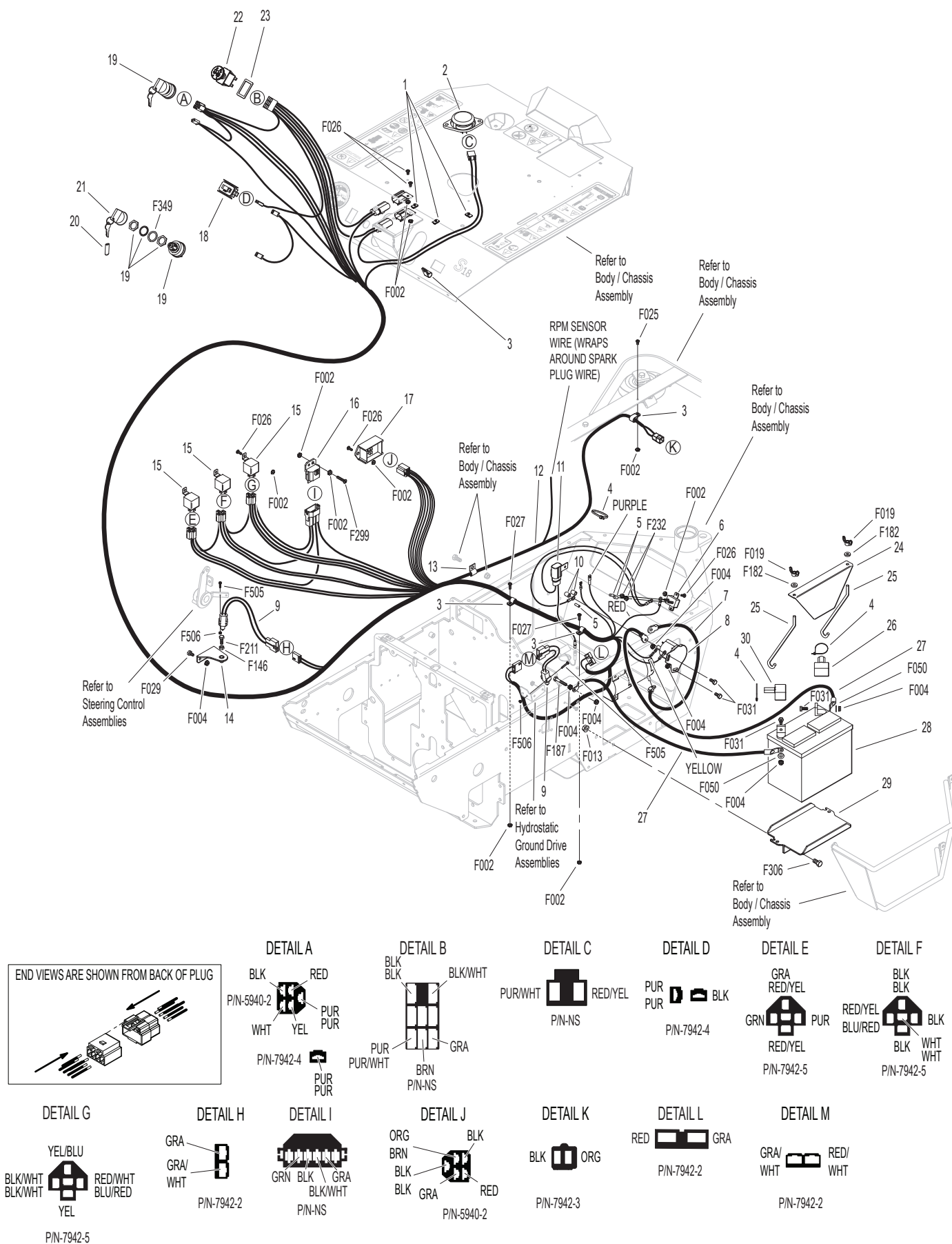


Model S18 Beginning S/N 178948
Use only genuine **Walker®** replacement parts.

ELECTRICAL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Electrical Assembly				Fasteners			
1	7834-3	Wire Saddle (3 Wires)	3	F002	10-24 Keps Nut		16
2	5103-12	Seat Switch	1	F004	1/4-20 Keps Nut		8
3	5832	Cable Clamp (1/2)	5	F013	3/8-16 Whiz Locknut		2
4	5975-1	Cable Tie (18# x 3-3/4")	3	F019	1/4-20 ESNA Wing Nut		2
5	8404-8	Plastic Cover, Red	3	F025	10-24 x 3/8 PPHMS		1
6	8941	Circuit Breaker (30 Amp)	1	F026	10-24 x 1/2 PPHMS		9
		(Auto Reset/Sealed)		F027	10-24 x 5/8 PPHMS		2
7	6922	Battery Cable (+)	1	F029	1/4-20 x 1/2 Hex Bolt		2
8	4929	Starter Solenoid	1	F031	1/4-20 x 5/8 Hex Bolt		4
9	5942-8	Safety Switch (NO), Delta Side Mount	2	F050	1/4 SAE Washer		2
10	6681-23	Plastic Cap, Black	2	F146	1/4-20 Jam Nut		1
11	4940-15	30A Fuse, Jumper Wire Assembly	1	F182	1/4 x 5/8 x 1/8 Washer		2
12	5943-11	Wire Harness Assembly	1	F187	1/4-20 x 1-1/2 Hex Bolt		1
13	5835-4	Cable Clamp (1/2) .343 Hole	1	F211	1/4-20 x 7/8 Hex Bolt		1
14	4024-13	Safety Switch Plate	1	F232	10-32 Keps Nut		2
15	6941-9	Relay Switch 30/40 Amp	3	F299	10-24 x 1 PPHMS		2
16	7948-6	Time Delay Module	1	F306	3/8-16 x 3/4 Hex Bolt		2
17	4410-16	Soft Start Control	1	F349	Washer .835 ID 1.122 OD, SS		1
18	8990-1	Hourmeter (Global)	1	F505	6-32 x 7/8 Hex Trim MS, SS		4
19	8960-15	Ignition Switch (With Keys)	1	F506	6-32 Nylock Nut		4
		(Includes Items # 20, 21 & F349)		NOTE: Decals for this assembly are not shown here. Refer to TRACTOR DECALS , Page 2, for Decal listing and placement information.			
20	7854	Plastic Tip / Red	1				
21	8960-3	Key Set W/Umbrella	1				
22	4950	PTO Switch	1				
23	4950-10	PTO Switch Spacer	1				
Battery Assembly							
24	5844-3	Battery Hold-Down Bar	1				
25	5839	Hook Bolt	2				
26	5933	Battery Terminal Insul., Red (+)	1				
27	4940-8	Started Solenoid Cable	2				
28	NS	Battery (12V/300 CCA/Wet/SP-35)	1				
29	6390-3	Battery Pan	1				
30	5932	Battery Terminal Insul., Black (-)	1				

ELECTRICAL ASSEMBLY



Model S18 Beginning S/N 178948
Use only genuine **Walker®** replacement parts.

ELECTRICAL ASSEMBLIES (GHS 7.0 BUSHEL COMPONENTS)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Horn & Harness Channel Assemblies

1	5536-2	Horn, Full Signal	*
2	5976-2	Grommet (3/16 x 3/4)	2
3	5975-1	Cable Tie (18# x 3-3/4")	1

Harness & Grass-Pak® Switch Assemblies

4	8950-4	Powerfil Wire Harness (7.0/10.0)	1
5	7834	Nylon Clamp (1/4)	1
6	5833	Cable Clamp (1/4)	2
7	5594-6	Aluminum Shaft & Vane Assembly	1
8	5592-20	Grass-Pak® Switch Assembly	1

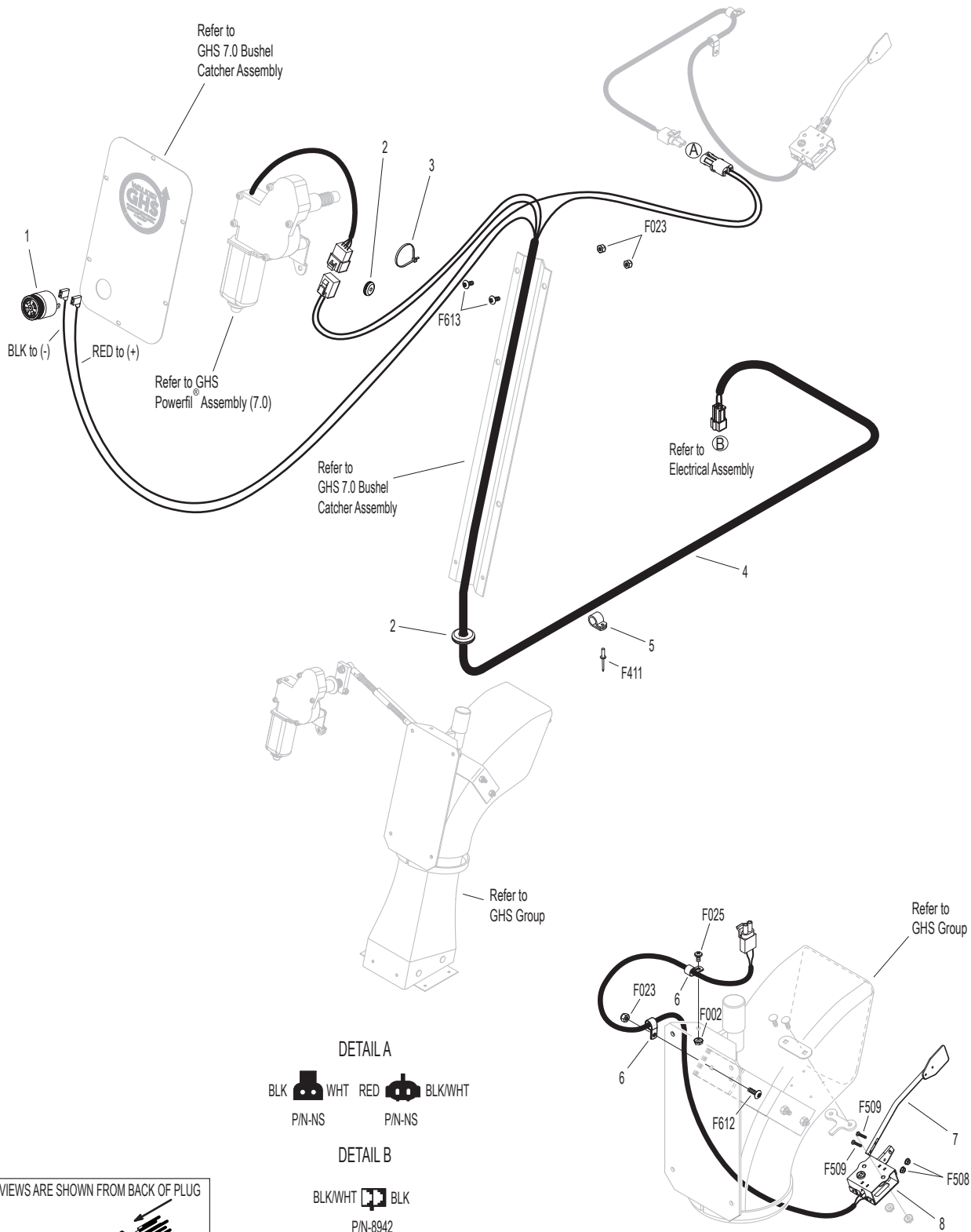
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

F002	10-24 Keps Nut	1
F023	10-24 ESNA Nut	3
F025	10-24 x 3/8 PPHMS	1
F411	3/16 Bulbex Rivet	1
F508	4-40 Keps Nut, SS	2
F509	4-40 x 1/2 Hex Head, SS	2
F612	10-24 x 5/8 Truss Head Torx	1
F613	10-24 x 1/2 Truss Head Torx	2

* Service Part Only

ELECTRICAL ASSEMBLIES (GHS 7.0 BUSHEL COMPONENTS)



LUBRICATION POINTS

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
Lubrication Points			
1	Steering Lever Pivot	Grease	2
2	FSC Lever Pivot	Grease	1
3	Deck-to-PTO Coupling (Grease Spline Slide Area)	Grease	1
4	Universal Joint Tube Assembly	Grease*	1
5	Deck Support Arm Pivot	Grease	2
6	Universal Joint Quick Connect Spline (Grease Slide Area)	Grease	1
7	Ground Drive Idler Pivot	Grease	1
8	Transaxle Oil Reservoir	Oil/20W-50	1
9	Body Latch Pivot	Oil	1
10	PTO Belt Tightener Pivot	Grease	1
11	Catcher Hinge Point	Oil	2
12	Throttle Control Cable Ends	Oil	2

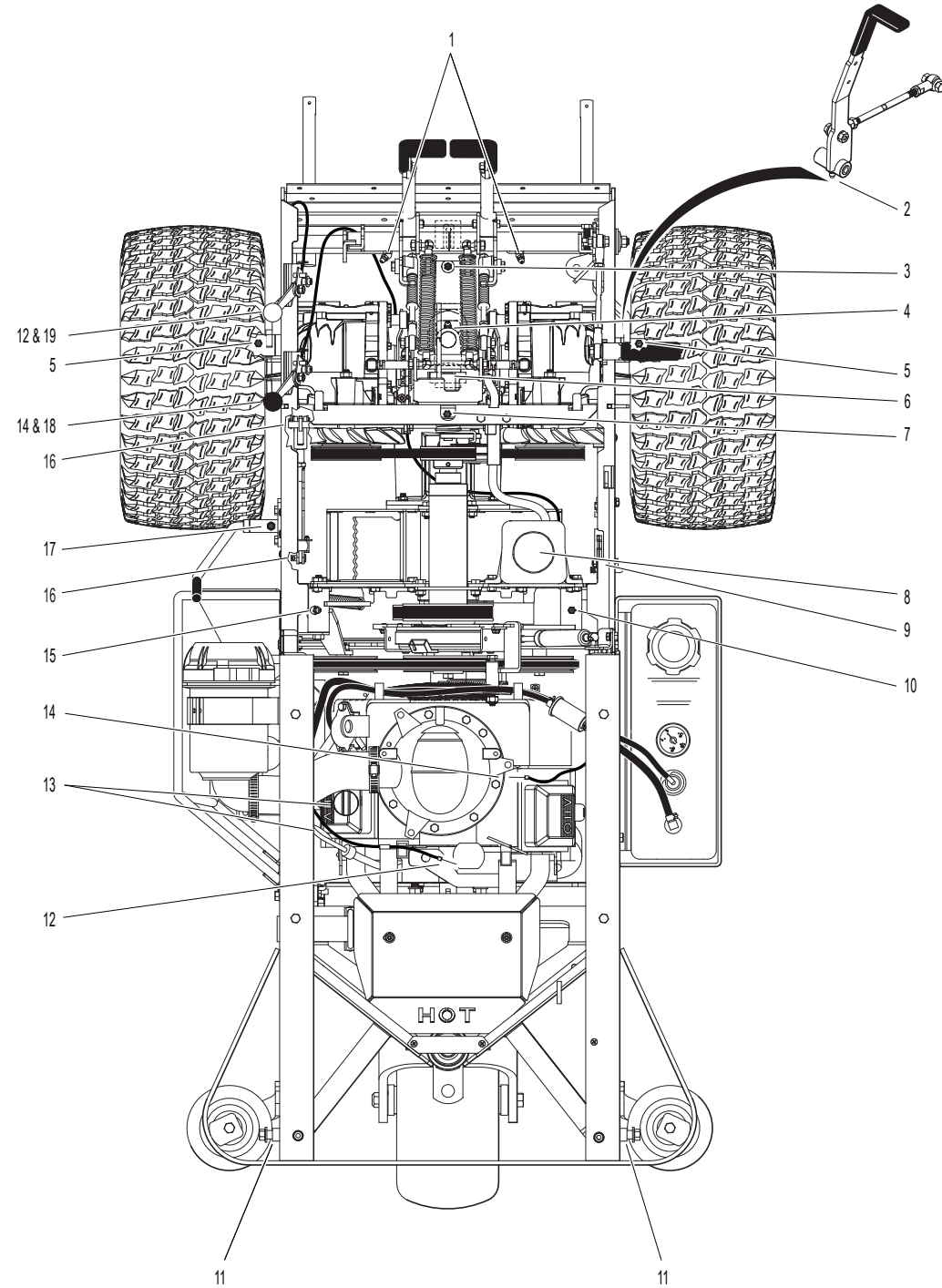
ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
13	Engine Dipstick / Oil Fill	Oil**	1
14	Choke Control Cable Ends	Oil	2
15	Engine Idler Pivot	Grease	1
16	Parking Brake Clevis	Oil	2
17	Parking Brake Lever Pivot	Grease	1
18	Choke Control Pivot	Oil	1
19	Throttle Control Pivot	Oil	1

* Grease every 25 hours.

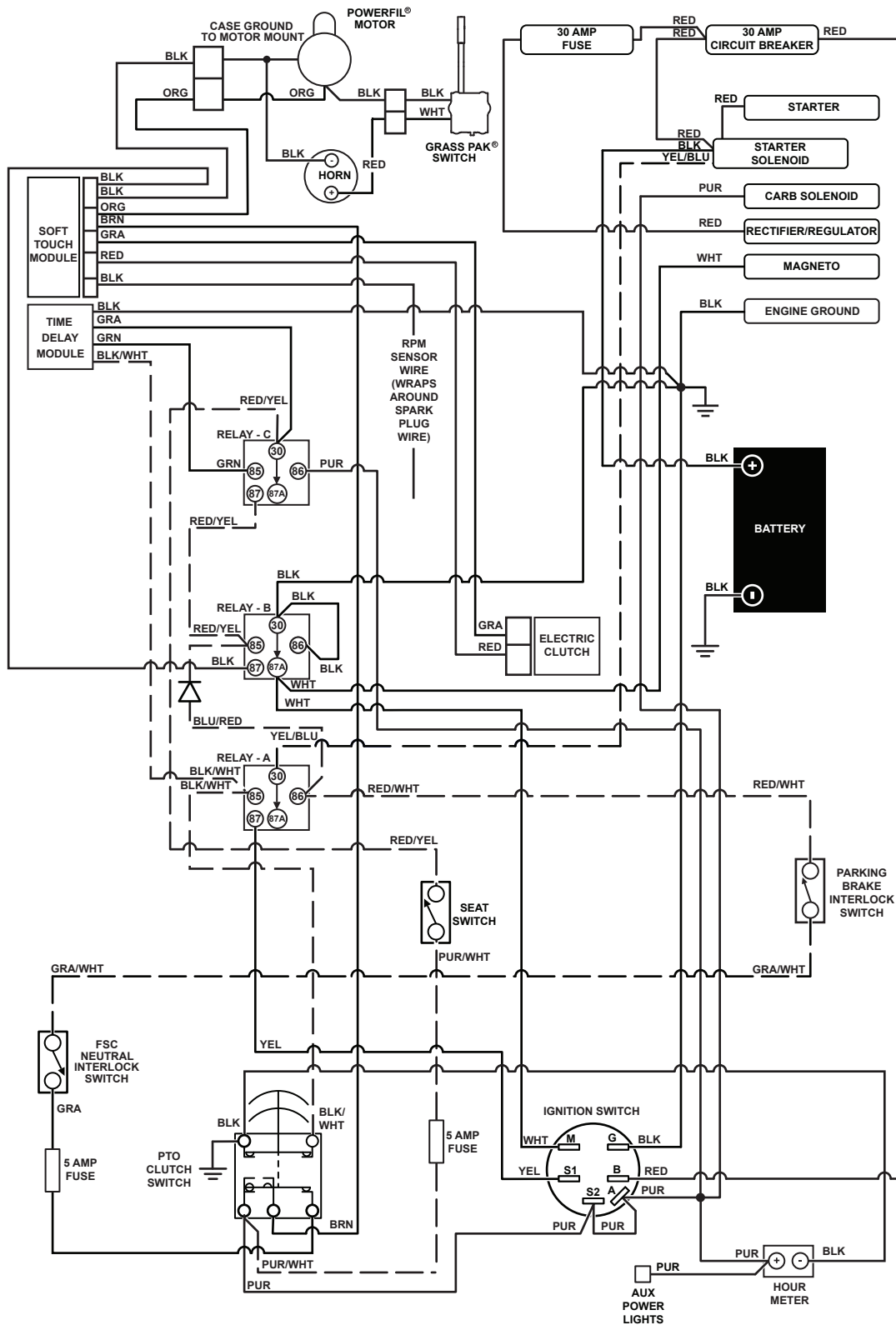
** Refer to S18 **Operator's Manual** for procedure for checking and changing oil in Engine Crankcase.

NOTE: See Model S18 **Operator's Manual** (5000-71) for proper lubrication intervals.

LUBRICATION POINTS



WIRING SCHEMATIC



WALKER MODEL S18 Beginning S/N 2022-178948

IGNITION SWITCH CIRCUITS	
OFF	G + M
START	B + A / S1 + S2
RUN	B + A

S1 = START CIRCUIT
 S2 = START/ACCESSORY CIRCUIT
 M = MAGNETO GROUND CIRCUIT
 B = BATTERY CIRCUIT
 A = ACCESSORY CIRCUIT
 G = GROUND CIRCUIT

PTO CLUTCH SWITCH	
OFF-PUSH	PUR + GRA BLK+BLK/WHT
ON-PULL	PUR+BRN

RELAY - A	
START RELAY	
OFF	30 + 87A
START	30 + 87
RUN	30 + 87
PTO ON	30 + 87A

RELAY - B	
IGNITION RELAY	
OFF	30 + 87A
START	30 + 87
RUN	30 + 87
PTO ON	30 + 87A

RELAY - C	
DELAY RELAY	
OFF	30 + 87A
START	30 + 87
RUN	30 + 87

LIMITED WARRANTY FOR WALKER MODEL S18 RIDER MOWER

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within two (2) years* after the date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty **except** the following components which are warranted separately by their respective manufacturers:

Briggs & Stratton Engine
Battery

The available warranties covering these items are furnished with each mower. Walker does not assume any warranty obligation, liability or modification for these items, which are covered exclusively by the stated warranty of the respective manufacturers noted above.

* A two (2) year or 2000 hour (whichever comes first) warranty is offered for Hydro-Gear ZT3100 hydrostatic transmissions; covers full cost of replacement up to 1000 hours of use, and after 1000 hours warranty coverage is prorated against 2000 hours.

2. WHAT THIS WARRANTY DOES NOT COVER:

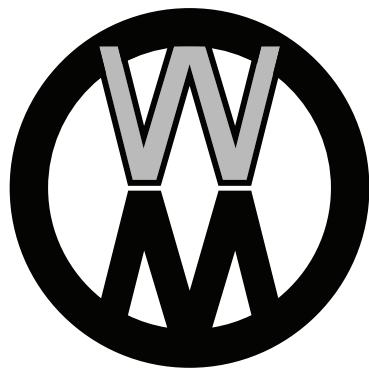
- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



WALKER

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