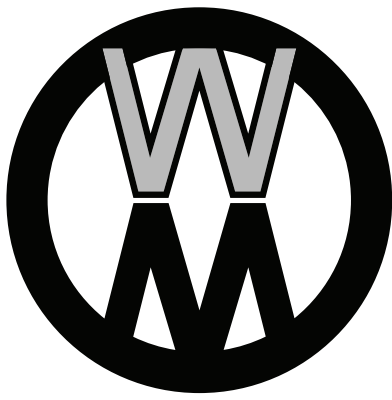




WALKER

Illustrated Parts Manual

Collection Deck and Carrier Frame Assemblies

DC36R

DC42

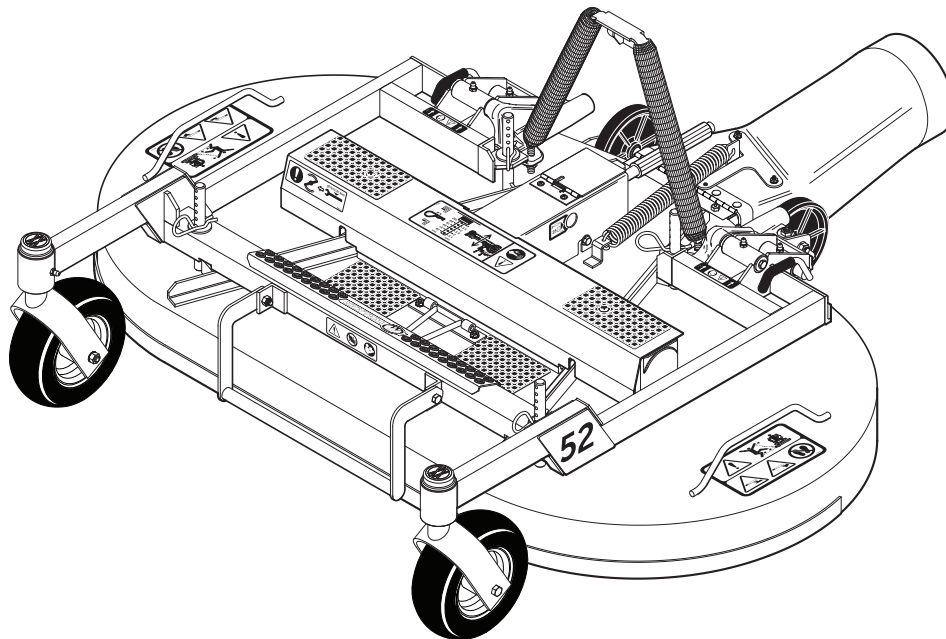
DC42R

DC48

DC48R

DC52R

DU48



Effective Date: 06.08.20
P/N 5000-57

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
AT	All-Terrain
CCW	Counter-clockwise
Conn.	Connector
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal.	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz.	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt.	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SD	Side Discharge
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
Spg.	Spring
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
Term.	Terminal
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

ILLUSTRATED PARTS LIST

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36", 42", 48" & 52" DECK DECALS / TOUCH-UP PAINT

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D
DC36R, DC42, DC42R, DC48, DC48R & DC52R Deck Decals				
1	8600-15	Caution, Tilt-Up Deck Lock	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Shaft Assembly	1
3	5846-1	Grease Fitting	PTO Shaft Guard	1
4	8600-39	Cutting Height Adjustment	Gearbox Cover	1
5	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
6	8821-14	Decal (36")	Carrier Frame	1
	8821-15	Decal (42")	Carrier Frame	1
	8821-16	Decal (48")	Carrier Frame	1
	8821-17	Decal (52")	Carrier Frame	1
7	5809-2	Decal, Walker	Carrier Frame	1
8	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
9	8600-9	Blade Mounting Torque	Gearbox Cover	1

DU48 Deck Decals

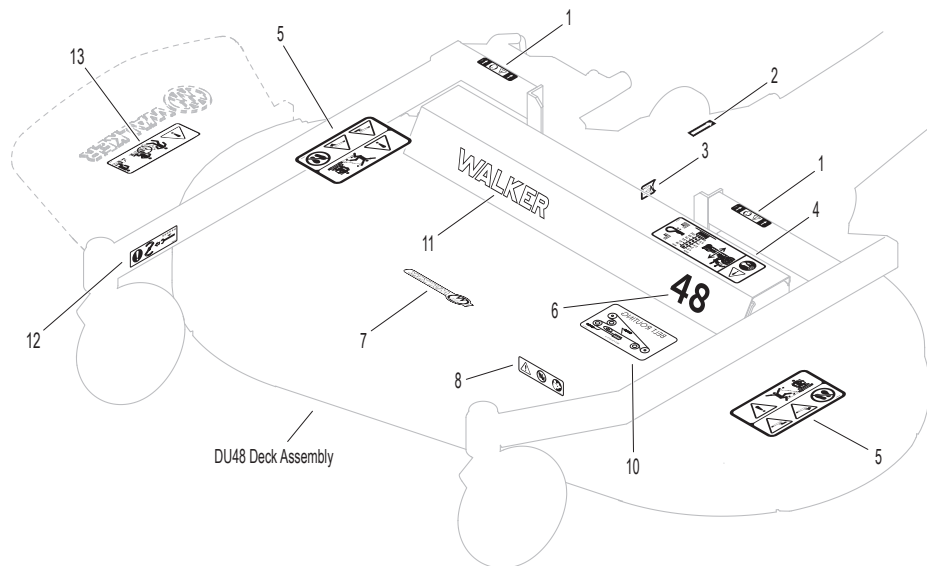
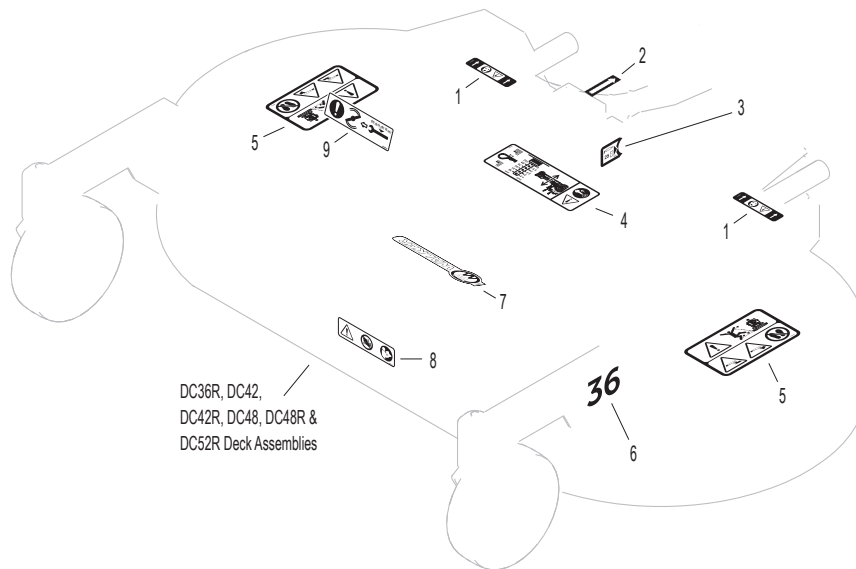
1	8600-15	Caution, Tilt-Up Deck Lock	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Shaft Assembly	1
3	5846-1	Grease Fitting	PTO Shaft Guard	1
4	8600-39	Cutting Height Adjustment	Gearbox Cover	1
5	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
6	8821-16	Decal (48")	Gearbox Cover	1
7	5809-2	Decal, Walker	Carrier Frame	1
8	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
10	2749-10	Belt Routing	Footrest, Underside	1
11	5800-7	Decal, Walker 8"	Gearbox Cover	1
12	8600-56	Blade Mounting Torque	Carrier Frame	1
13	5848-3	Danger, Side Discharge Shield	Side Discharge Shield	1

Touch-Up Paint

14	5866	Touch-Up Paint, Yellow (12 oz. Aerosol)		
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NOTE: All parts requiring decals are shipped with decals applied.

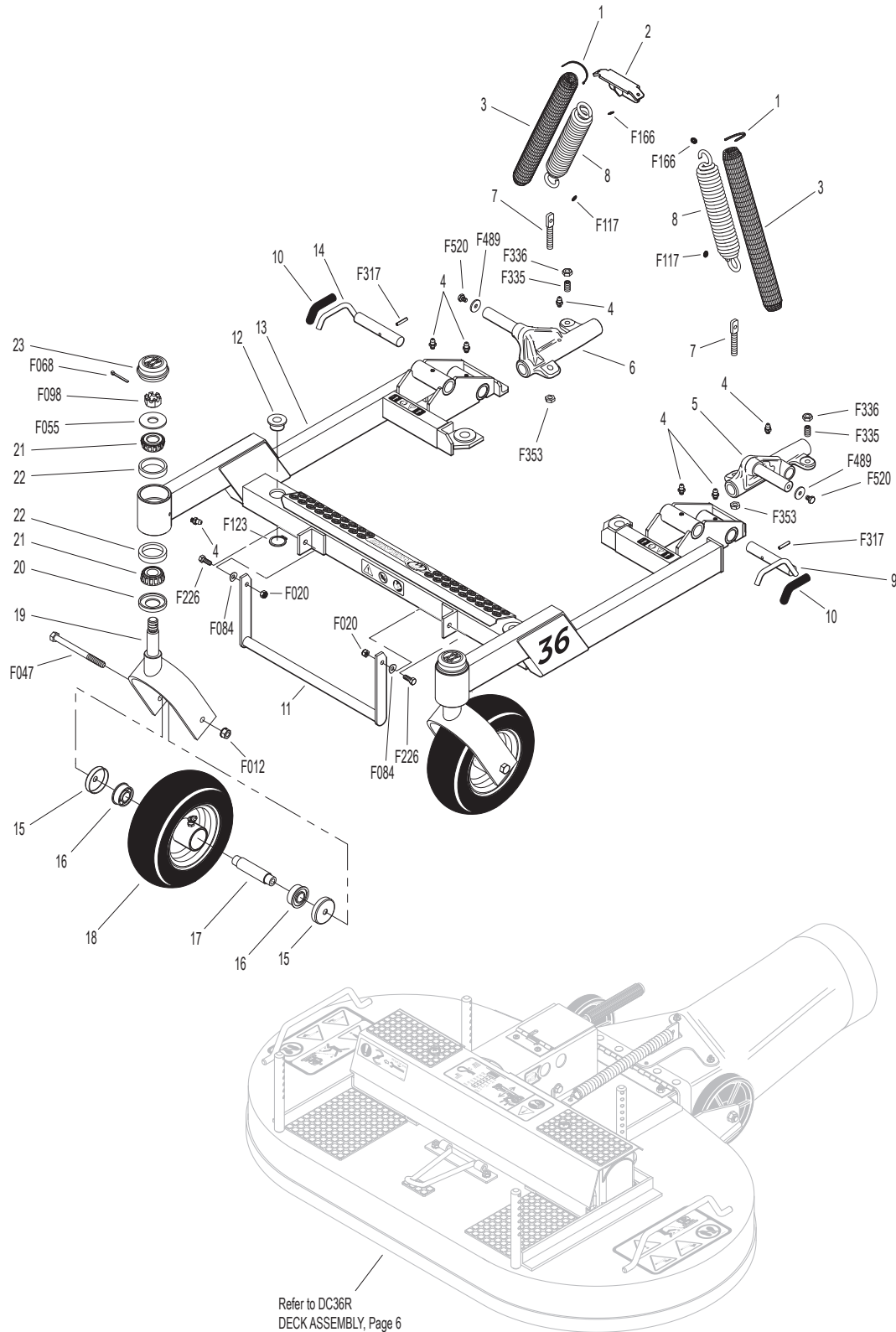
36", 42", 48" & 52" DECK DECALS / TOUCH-UP PAINT



DC36R COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5830	Grease Fitting	8	F055	5/8 SAE Washer		2
5	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 4, F353, F489 & F520)	*	F068	1/8 x 1 Cotter Pin		2
6	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 4, F353, F489 & F520)	*	F084	5/16 Wave Spring Washer		2
7	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F098	5/8-18 Slotted Hex Nut		2
8	5743-8	Extension Spring, Red (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	5708-6	36" Carrier Frame (Includes Item # 22)	1	F336	3/8-16 Jam Nut		2
	5708-1	36" Carrier Frame W/Forks (Includes Items # 19-23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

DC36R COMPLETE CARRIER FRAME ASSEMBLY



Refer to LUBRICATION POINTS, Page 36.

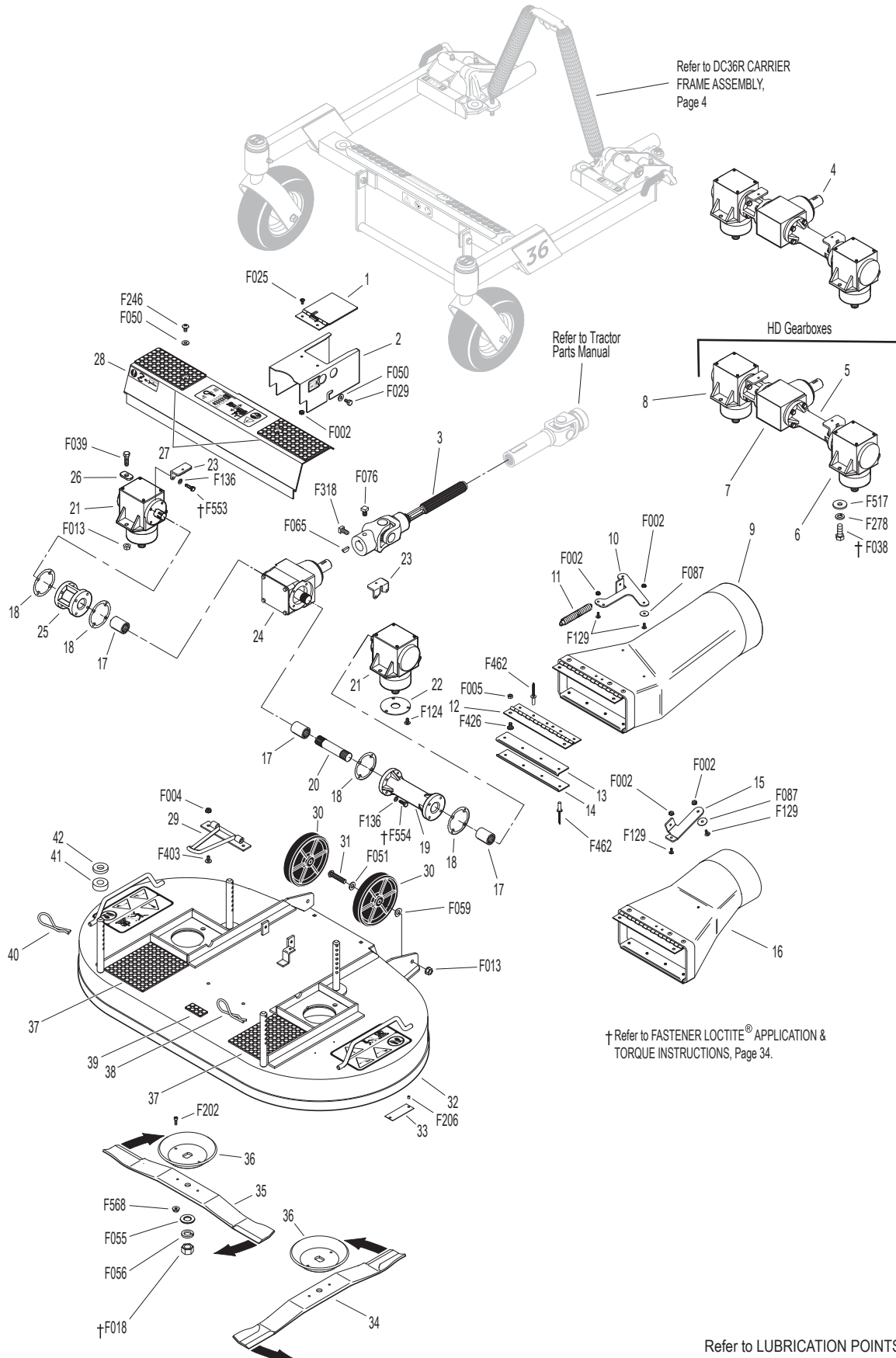
DC36R DECK ASSEMBLY

INCL. OPTIONAL HD GEARBOXES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				34	5705-36	LH Blade, 19" (RH Rotation)	1
1	8618-1	Cover, PTO Shaft Guard	1	35	5705-35	RH Blade, 19" (LH Rotation)	1
2	8619	PTO Shaft Guard	1	36	5706	Blade Hub & Trash Guard	2
	8618	PTO Shaft Guard Assembly	*	37	8735-10	Rubber Mat (5 x 6)	2
		(Includes Items # 1, 2, F002 & F025)		38	7775-1	Hitch Pin, LH (Silver) #6	2
3	5285-5	U-Joint Shaft Assembly (90 Degree)	1	39	8788-1	Rubber Mat (1 x 2)	1
		Spline, Keyed		40	7775-2	Hitch Pin, RH (Gold) #6	2
		(Includes Items # F065, F076 & F318)		41	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
4	6704-54	Gearbox and Tube Assembly (Includes Items # 17-25, F124, F136, F553 & F554)	*	42	5727-1	Washer Shim (5/8 ID)	4
5	6711-1	HD Gearbox and Tube Assembly	**	Fasteners			
		(Includes Items # 6-8, 17-20, 23, 25, F136, F553 & F554)		F002	10-24 Keps Nut		6
6	5053-9	Gearbox, HD (1:1.2) CW-CW	**	F004	1/4-20 Keps Nut		2
7	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	**	F005	1/4-20 ESNA Nut		2
8	5052-9	Gearbox, HD (1:1.2) CCW-CCW	**	F013	3/8-16 Whiz Locknut		6
9	5794	Discharge Chute W/O Spring Mount	1	F018	5/8-18 Hex Nut		2
		(Includes Items # 12-14 & F462)		F025	10-24 x 3/8 PPHMS		2
	5794-1	Discharge Chute With Spring Mount	*	F029	1/4-20 x 1/2 Hex Bolt		2
		(Includes Items # 10, 12-14, F002, F087, F129 & F462)		F038	3/8-16 x 1 Hex Bolt	4***	
10	8678	Spring Mount, Chute	1	F039	3/8-16 x 1-1/4 Hex Bolt		4
11	8677	Extension Spring (1 x 6-1/16)	1	F050	1/4 SAE Washer		4
12	5726	Chute Hinge (2 x 8)	1	F051	3/8 SAE Washer		2
13	5755-2	Chute Lip, Top	1	F055	5/8 SAE Washer		2
14	5755-3	Chute Lip, Bottom	1	F056	5/8 Split Lock Washer		2
15	8678-4	Spring Mount, Chute	1 ^Δ	F059	3/8 Wave Spring Washer		2
16	5794-3	Discharge Chute With Spring Mount	1 ^Δ	F065	3/16 x 3/4 Woodruff Key (#606)		1
		(Includes Items # 12-15, F002, F087, F129 & F462)		F076	3/8-16 x 5/8 SQH Set Screw		1
17	6054	Spline Coupling	3	F087	#10 x 7/8 Fender Washer		2
18	P007	Gasket, Cap (Peerless #788030)	4	F124	10-32 x 3/8 Taptite Machine Screw		6
19	5065	Gearbox Connector Tube (7-11/16)	1	F129	10-24 x 1/2 PTHMS		4
20	6733-4	Connecting Shaft (5-5/16)	1	F136	AN960C416L Washer		16
21	5052-11	Gearbox, LH (1:1.2)	2	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
22	5706-4	Seal Protector Plate	2 ^{ΔΔ}	F206	#2 x 3/16 Drive Pin		2
23	5704-1	Gearbox Cover Support	2	F246	1/4-20 x 1/2 PTHMS		2
24	5051-2	Tee Gearbox, Keyed (7/8" Dia. Shaft)	1	F278	3/8 Split Lock Washer	4***	
25	5060	Gearbox Connector Tube (2-5/16)	1	F318	3/8-16 x 3/4 SQH Set Screw		1
26	5052-3	1.375 x .750 x .187 Washer	4 ^{ΔΔ}	F403	1/4-20 x 1/2 PTHMS, SS		2
27	5747-11	Rubber Mat (3 x 6)	2	F426	1/4-20 x 1/2 Carriage Bolt		2
28	5746-6	36 Gearbox Cover	1	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
		(Includes Item # 27)		F517	Washer 3/8 x 1-1/8 x 1/8	4***	
Deck Housing Components				F553	1/4-20 x 1 Hex Bolt W/Loctite		4
29	8670	Tilt-Up Hook	1	F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
30	5162-12	Roller Wheel (5" Poly)	2	F568	10-24 Flange Top Lock Nut		4
		(Includes Items # 31, F013 & F059)		* Service Part Only			
31	8490	Roller Wheel Axle Bolt	2	** Item(s) used on the HD version of standard gearboxes. The HD cast iron gearboxes are interchangeable with standard aluminum gearboxes.			
32	5710-6	DC36R Deck Housing	1	*** Used on HD gearbox configuration.			
		(Includes Items # 37 & 39)		Δ Item used on Models S14i and S18 only			
33	NS	Deck Serial Number Plate	1	ΔΔ Used on standard aluminum gearbox configuration.			

DC36R DECK ASSEMBLY

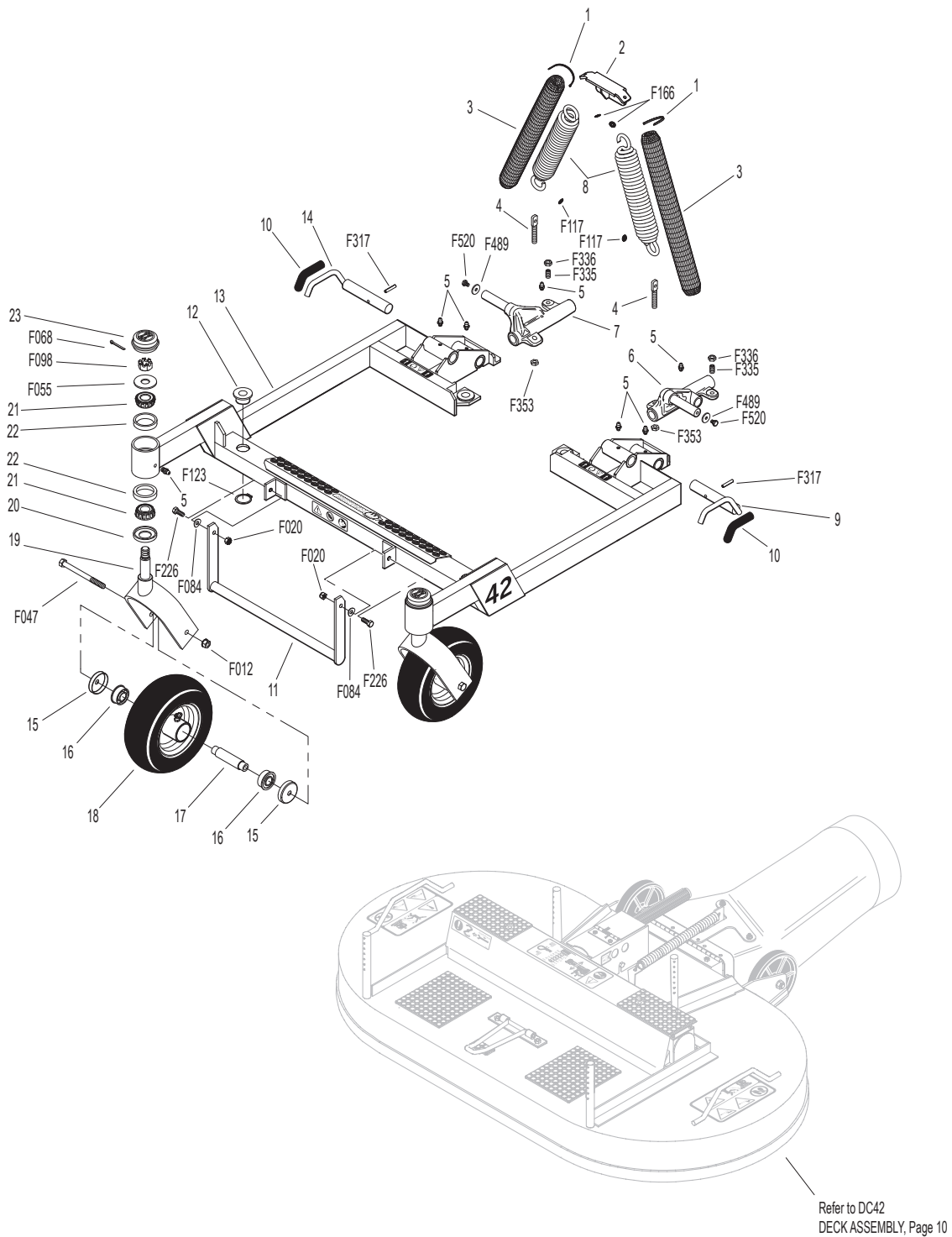
INCL. OPTIONAL HD GEARBOXES



DC42 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F055	5/8 SAE Washer		2
5	5830	Grease Fitting	8	F068	1/8 x 1 Cotter Pin		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F084	5/16 Wave Spring Washer		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F098	5/8-18 Slotted Hex Nut		2
8	5743-8	Extension Spring, Red (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8660-13	42" Carrier Frame (Includes Item # 22)	1	F336	3/8-16 Jam Nut		2
	8660-12	42" Carrier Frame W/Forks (Includes Items # 19-23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

DC42 COMPLETE CARRIER FRAME ASSEMBLY



Refer to LUBRICATION POINTS, Page 36.

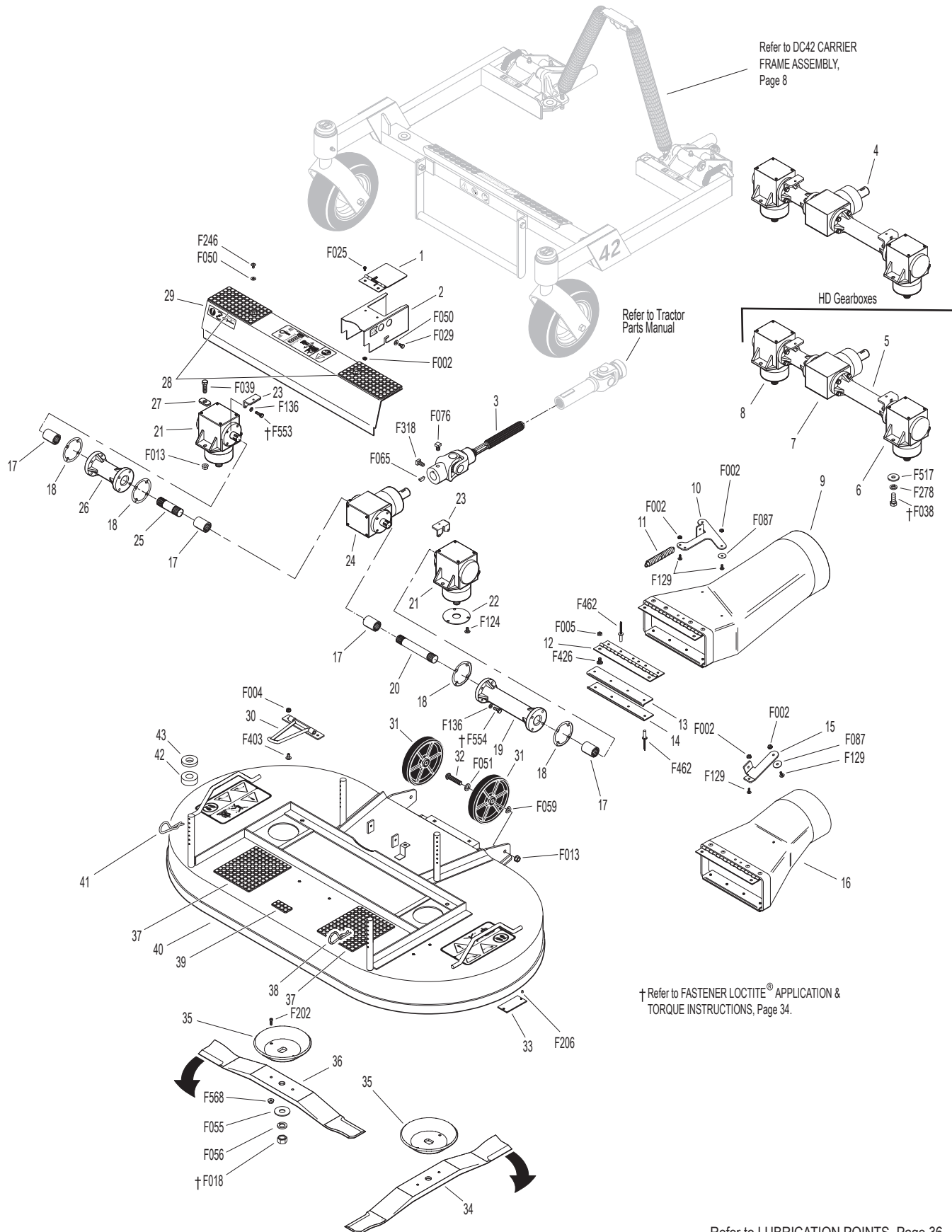
DC42 DECK ASSEMBLY

INCL. OPTIONAL HD GEARBOXES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				36	5705-4	RH Blade, 22" (LH Rotation)	1
1	8618-1	Cover, PTO Shaft Guard	1		5705-8	42 GHS Blade Set With Hubs (Includes Items # 34-36, F202 & F568)	*
2	8619	PTO Shaft Guard	1	37	8735-10	Rubber Mat (5 x 6)	2
	8618	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	38	7775-1	Hitch Pin, LH (Silver) #6	2
3	5285-5	U-Joint Shaft Assembly (90 Degree) Spline, Keyed (Includes Items # F065, F076 & F318)	1	39	8788-1	Rubber Mat (1 x 2)	1
4	6704-8	Gearbox and Tube Assembly (Includes Items # 17-26, F124, F136, F553 & F554)	1	40	5704-4	42 GHS Deck Housing (Includes Items # 37 & 39)	1
5	6711-5	HD Gearbox and Tube Assembly (Includes Items # 6-8, 17-20, 23, 25, 26, F136, F553 & F554)	**	41	7775-2	Hitch Pin, RH (Gold) #6	2
6	5052-13	Gearbox, HD (1:1) CCW-CCW	**	42	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
7	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	**	43	5727-1	Washer Shim (5/8 ID)	4
8	5053-13	Gearbox, HD (1:1) CW-CW	**	Fasteners			
9	5794	Discharge Chute W/O Spring Mount (Includes Items # 12-14 & F462)	1		F002	10-24 Keps Nut	6
	5794-1	Discharge Chute With Spring Mount (Includes Items # 10, 12-14, F002, F087, F129 & F462)	*		F004	1/4-20 Keps Nut	2
10	8678	Spring Mount, Chute	1		F005	1/4-20 ESNA Nut	2
11	8677	Extension Spring (1 x 6-1/16)	1		F013	3/8-16 Whiz Locknut	6
12	5726	Chute Hinge (2 x 8)	1		F018	5/8-18 Hex Nut	2
13	5755-2	Chute Lip, Top	1		F025	10-24 x 3/8 PPHMS	2
14	5755-3	Chute Lip, Bottom	1		F029	1/4-20 x 1/2 Hex Bolt	2
15	8678-4	Spring Mount, Chute	1 ^Δ		F038	3/8-16 x 1 Hex Bolt	4***
16	5794-3	Discharge Chute With Spring Mount (Includes Items # 12-15, F002, F087, F129 & F462)	1 ^Δ		F039	3/8-16 x 1-1/4 Hex Bolt	4
17	6054	Spline Coupling	4		F050	1/4 SAE Washer	4
18	P007	Gasket, Cap (Peerless #788030)	4		F051	3/8 SAE Washer	2
19	5063	Gearbox Connector Tube (8-5/8)	1		F055	5/8 SAE Washer	2
20	6733-3	Connecting Shaft (6-1/4)	1		F056	5/8 Split Lock Washer	2
21	5052-1	Gearbox (LH Rotation)	2		F059	3/8 Wave Spring Washer	2
22	5706-4	Seal Protector Plate	2 ^{ΔΔ}		F065	3/16 x 3/4 Woodruff Key (#606)	1
23	5704-1	Gearbox Cover Support	2		F076	3/8-16 x 5/8 SQH Set Screw	1
24	5051-2	Tee Gearbox, Keyed (7/8" Dia. Shaft)	1		F087	#10 x 7/8 Fender Washer	2
25	6733-1	Connecting Shaft (2")	1		F124	10-32 x 3/8 Taptite Machine Screw	6
26	5062	Gearbox Connector Tube (4-3/8)	1		F129	10-24 x 1/2 PTHMS	4
27	5052-3	1.375 x .750 x .187 Washer	4 ^{ΔΔ}		F136	AN960C416L Washer	16
28	5747-11	Rubber Mat (3 x 6)	2		F202	10-24 x 5/8 SHC Screw, GR5 SS	4
29	5785-5	42" Gearbox Cover (Includes Item # 28)	1		F206	#2 x 3/16 Drive Pin	2
Deck Housing Components					F246	1/4-20 x 1/2 PTHMS	2
30	8670	Tilt-Up Hook	1		F278	3/8 Split Lock Washer	4***
31	5162-12	Roller Wheel (5" Poly) (Includes Items # 32, F013 & F059)	2		F318	3/8-16 x 3/4 SQH Set Screw	1
32	8490	Roller Wheel Axle Bolt	2		F403	1/4-20 x 1/2 PTHMS, SS	2
33	NS	Deck Serial Number Plate	1		F426	1/4-20 x 1/2 Carriage Bolt	2
34	5705-3	LH Blade, 22" (RH Rotation)	1		F462	3/16 x .468 (+/- .010) Semi-Tube Rivet	8
35	5706	Blade Hub & Trash Guard	2		F517	Washer 3/8 x 1-1/8 x 1/8	4***
					F553	1/4-20 x 1 Hex Bolt W/Loctite	4
					F554	1/4-20 x 7/8 Hex Bolt W/Loctite	12
					F568	10-24 Flange Top Lock Nut	4
				*	Service Part Only		
				**	Item(s) used on the HD version of standard gearboxes. The HD cast iron gearboxes are interchangeable with standard aluminum gearboxes.		
				***	Used on HD gearbox configuration.		
				Δ	Item used on Models S14i and S18 only		
				ΔΔ	Used on standard aluminum gearbox configuration.		

DC42 DECK ASSEMBLY

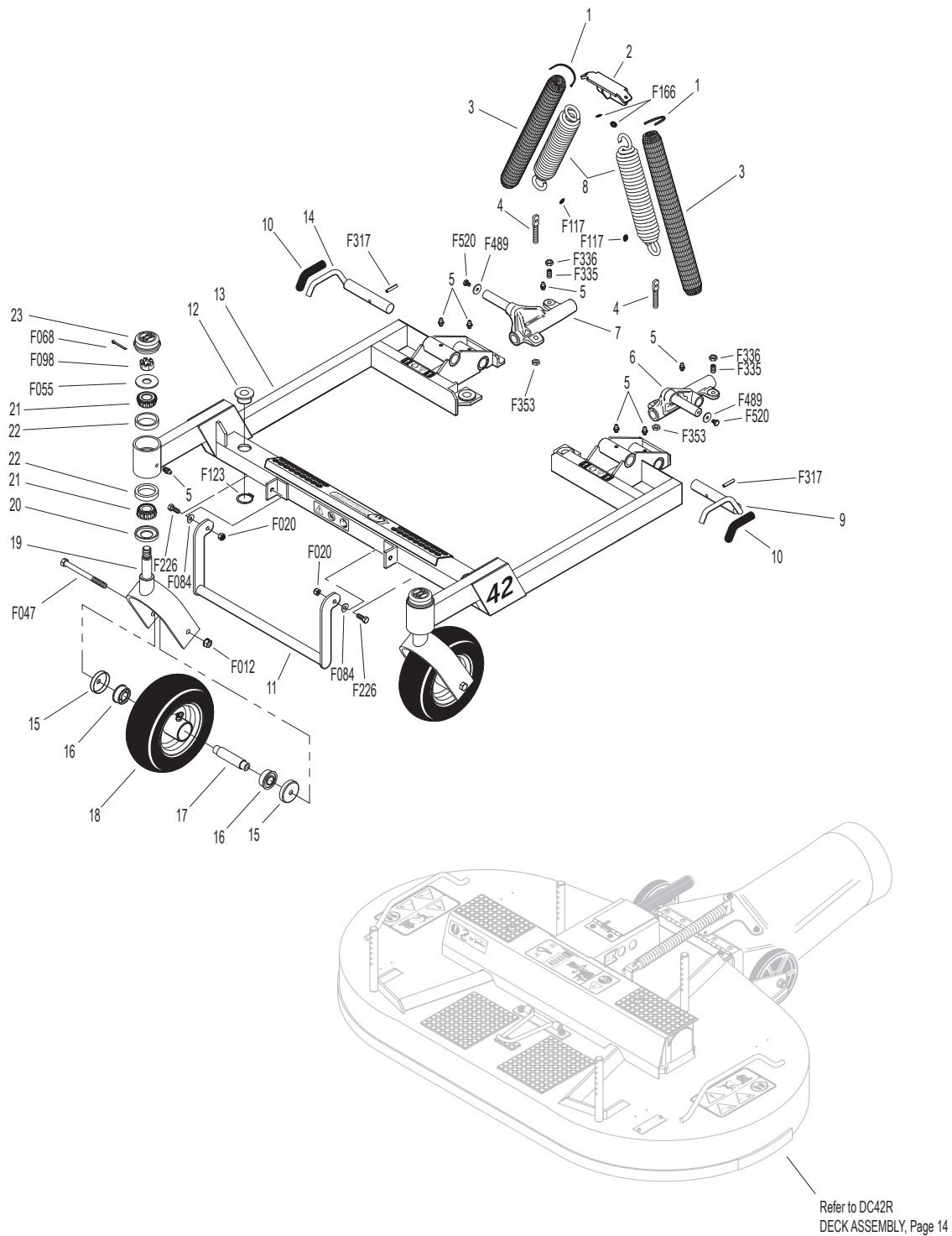
INCL. OPTIONAL HD GEARBOXES



DC42R COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F055	5/8 SAE Washer		2
5	5830	Grease Fitting	8	F068	1/8 x 1 Cotter Pin		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F084	5/16 Wave Spring Washer		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F098	5/8-18 Slotted Hex Nut		2
8	5743-8	Extension Spring, Red (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669-5	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8660-24	42R Carrier Frame (Includes Item # 22)	1	F336	3/8-16 Jam Nut		2
	8660-29	42R Carrier Frame W/Forks (Includes Items # 19-23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

DC42R COMPLETE CARRIER FRAME ASSEMBLY

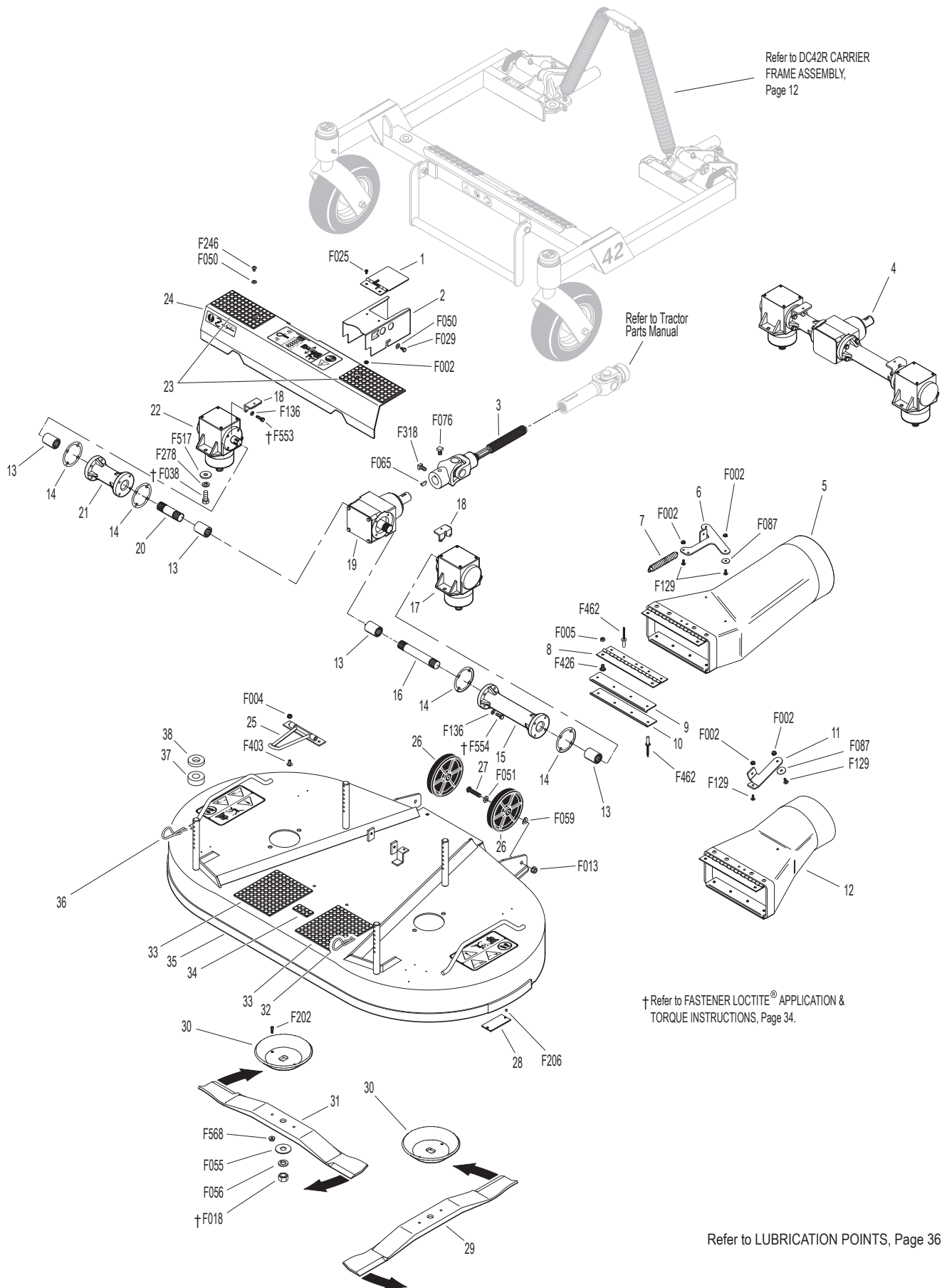


Refer to LUBRICATION POINTS, Page 36.

DC42R DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				32	7775-1	Hitch Pin, LH (Silver) #6	2
1	8618-1	Cover, PTO Shaft Guard	1	33	8735-10	Rubber Mat (5 x 6)	2
2	8619	PTO Shaft Guard	1	34	8788-1	Rubber Mat (1 x 2)	1
	8618	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	35	5703-19	DC42R Deck Housing (Includes Items # 33 & 34)	1
3	7285-4	U-Joint Shaft Assembly, Splined (Keyed) (Includes Items # F065, F076 & F318)	1	36	7775-2	Hitch Pin, RH (Gold) #6	2
4	6711-4	HD Gearbox and Tube Assembly (Includes Items #13-22, F136, F553 & F554)	1	37	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
5	5794	Discharge Chute W/O Spring Mount (Includes Items # 8-10 & F462)	1	38	5727-1	Washer Shim (5/8 ID)	4
	5794-1	Discharge Chute With Spring Mount (Includes Items # 6, 8-10, F002, F087, F129 & F462)	*	Fasteners			
6	8678	Spring Mount, Chute	1	F002	10-24 Keps Nut		6
7	8677	Extension Spring (1 x 6-1/16)	1	F004	1/4-20 Keps Nut		2
8	5726	Chute Hinge (2 x 8)	1	F005	1/4-20 ESNA Nut		2
9	5755-2	Chute Lip, Top	1	F013	3/8-16 Whiz Locknut		2
10	5755-3	Chute Lip, Bottom	1	F018	5/8-18 Hex Nut		2
11	8678-4	Spring Mount, Chute	1**	F025	10-24 x 3/8 PPHMS		2
12	5794-3	Discharge Chute With Spring Mount (Includes Items # 8-11, F002, F087, F129 & F462)	1**	F029	1/4-20 x 1/2 Hex Bolt		2
13	6054	Spline Coupling	4	F038	3/8-16 x 1 Hex Bolt		4
14	P007	Gasket, Cap (Peerless #788030)	4	F050	1/4 SAE Washer		4
15	5063	Gearbox Connector Tube (8-5/8)	1	F051	3/8 SAE Washer		2
16	6733-3	Connecting Shaft (6-1/4)	1	F055	5/8 SAE Washer		2
17	5053-13	Gearbox, HD (1:1) CW-CW	1	F056	5/8 Split Lock Washer		2
18	5704-1	Gearbox Cover Support	2	F059	3/8 Wave Spring Washer		2
19	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	1	F065	3/16 x 3/4 Woodruff Key (#606)		1
20	6733-1	Connecting Shaft (2")	1	F076	3/8-16 x 5/8 SQH Set Screw		1
21	5062	Gearbox Connector Tube (4-3/8)	1	F087	#10 x 7/8 Fender Washer		2
22	5052-13	Gearbox, HD (1:1) CCW-CCW	1	F129	10-24 x 1/2 PTHMS		4
23	5747-11	Rubber Mat (3 x 6)	2	F136	AN960C416L Washer		16
24	8629-3	42RV Gearbox Cover (Includes Item # 23)	1	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
Deck Housing Components				F206	#2 x 3/16 Drive Pin		2
25	8670	Tilt-Up Hook	1	F246	1/4-20 x 1/2 PTHMS		2
26	5162-12	Roller Wheel (5" Poly) (Includes Items # 27, F013 & F059)	2	F278	3/8 Split Lock Washer		4
27	8490	Roller Wheel Axle Bolt	2	F318	3/8-16 x 3/4 SQH Set Screw		1
28	NS	Deck Serial Number Plate	1	F403	1/4-20 x 1/2 PTHMS, SS		2
29	5705-4	LH Blade, 22" (LH Rotation)	1	F426	1/4-20 x 1/2 Carriage Bolt		2
30	5706	Blade Hub & Trash Guard	2	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
31	5705-3	RH Blade, 22" (RH Rotation)	1	F517	Washer 3/8 x 1-1/8 x 1/8		4
	5705-8	42 GHS Blade Set With Hubs (Includes Items # 29-31, F202 & F568)	*	F553	1/4-20 x 1 Hex Bolt W/Loctite		4
				F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
				F568	10-24 Flange Top Lock Nut		4
				* Service Part Only			
				** Item used on Models S14i and S18 only			

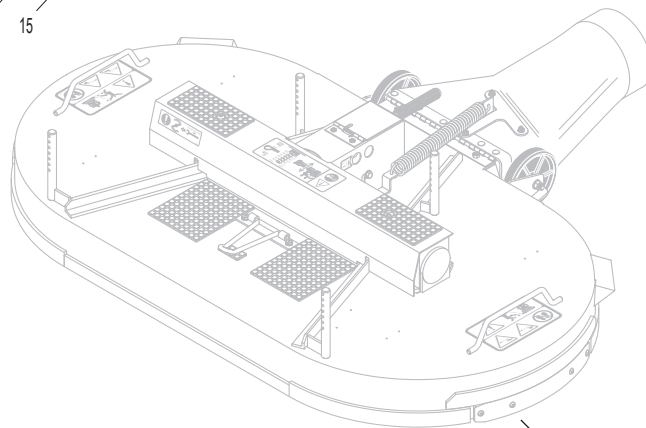
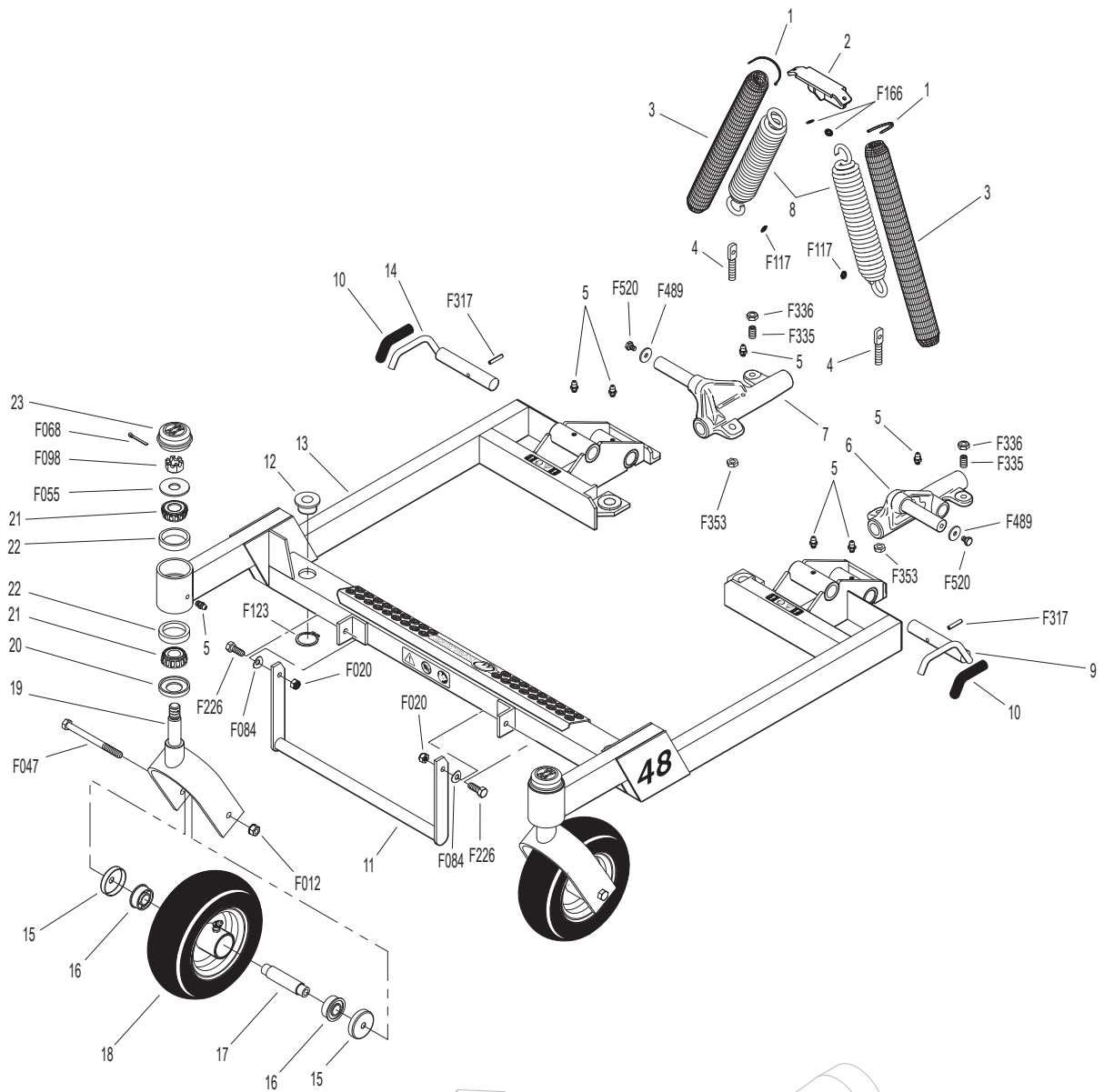
DC42R DECK ASSEMBLY



DC48 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-3	Eyebolt (3/8-16 x 2)	2	F055	5/8 SAE Washer		2
5	5830	Grease Fitting	8	F068	1/8 x 1 Cotter Pin		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F084	5/16 Wave Spring Washer		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F098	5/8-18 Slotted Hex Nut		2
8	5743-6	Extension Spring, Green (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8661-2	48" Carrier Frame (Includes Item # 22)	1	F336	3/8-16 Jam Nut		2
	8661-1	48" Carrier Frame W/Forks (Includes Items # 19-23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

DC48 COMPLETE CARRIER FRAME ASSEMBLY



Refer to DC48
DECK ASSEMBLY,
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Refer to LUBRICATION POINTS, Page 36.

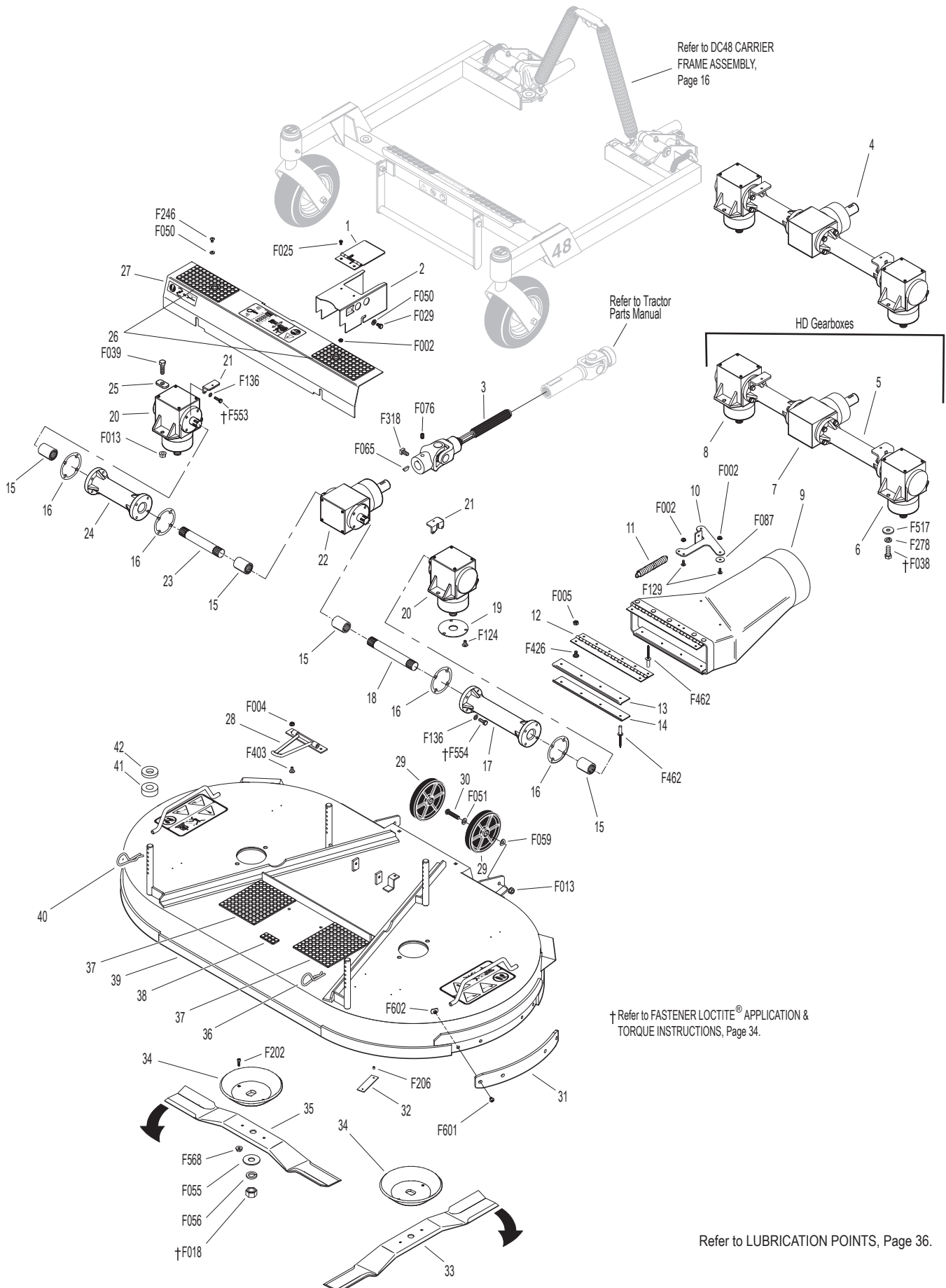
DC48 DECK ASSEMBLY

INCL. OPTIONAL HD GEARBOXES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				36	7775-1	Hitch Pin, LH (Silver) #6	2
1	8618-1	Cover, PTO Shaft Guard	1	37	8735-10	Rubber Mat (5 x 6)	2
2	8619	PTO Shaft Guard	1	38	8788-1	Rubber Mat (1 x 2)	1
	8618	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	39	7702-17	48 GHS Deck Housing (Includes Items # 31, 37, 38, F601 & F602)	1
3	7285-5	U-Joint Shaft Assembly, Spline (Keyed) (Includes Items # F065, F076 & F318)	1	40	7775-2	Hitch Pin, RH (Gold) #6	2
4	6704-17	Gearbox and Tube Assembly (Includes Items # 15-24, F124, F136, F553 & F554)	1	41	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
5	6711-10	HD Gearbox and Tube Assembly (Includes Items # 6-8, 15-18, 21, 23, 24, F136, F553 & F554)	**	42	5727-1	Washer Shim (5/8 ID)	4
6	5052-13	Gearbox, HD (1:1) CCW-CCW	**	Fasteners			
7	7751-11	HD Tee Gearbox, Keyed (1.2:1)	**	F002	10-24 Keps Nut		5
8	5053-13	Gearbox, HD (1:1) CW-CW	**	F004	1/4-20 Keps Nut		2
9	7794	48 GHS Discharge Chute W/O Spring (Includes Items # 12-14 & F462)	1	F005	1/4-20 ESNA Nut		2
	7794-1	Discharge Chute Assembly With Spring Mount (Includes Items # 10, 12-14, F002, F087, F129 & F462)	*	F013	3/8-16 Whiz Locknut		6
10	8678	Spring Mount, Chute	1	F018	5/8-18 Hex Nut		2
11	8677	Extension Spring (1 x 6-1/16)	1	F025	10-24 x 3/8 PPHMS		2
12	7726	Chute Hinge (2 x 11)	1	F029	1/4-20 x 1/2 Hex Bolt		2
13	7755-1	Chute Lip, Top	1	F038	3/8-16 x 1 Hex Bolt	4***	
14	7755-2	Chute Lip, Bottom	1	F039	3/8-16 x 1-1/4 Hex Bolt		4
15	6054	Spline Coupling	4	F050	1/4 SAE Washer		4
16	P007	Gasket, Cap (Peerless #788030)	4	F051	3/8 SAE Washer		2
17	5066	Gearbox Connector Tube (9-5/16)	1	F055	5/8 SAE Washer		2
18	6733-6	Connecting Shaft (7")	1	F056	5/8 Split Lock Washer		2
19	5706-4	Seal Protector Plate	2 ^Δ	F059	3/8 Wave Spring Washer		2
20	5052-1	Gearbox (LH Rotation)	2	F065	3/16 x 3/4 Woodruff Key (#606)		1
21	5704-1	Gearbox Cover Support	2	F076	3/8-16 x 5/8 SQH Set Screw		1
22	7751-17	Tee Gearbox, Keyed (1.2:1 Ratio)	1	F087	#10 x 7/8 Fender Washer		2
23	6733-2	Connecting Shaft (4-1/8)	1	F124	10-32 x 3/8 Taptite Machine Screw		6
24	5061	Gearbox Connector Tube (6-11/16)	1	F129	10-24 x 1/2 PTHMS		4
25	5052-3	1.375 x .750 x .187 Washer	4 ^Δ	F136	AN960C416L Washer		16
26	5747-12	Rubber Mat (3 x 6)	2	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
27	7785-3	48" Gearbox Cover (Includes Item # 26)	1	F206	#2 x 3/16 Drive Pin		2
Deck Housing Components				F246	1/4-20 x 1/2 PTHMS		2
28	8670	Tilt-Up Hook	1	F278	3/8 Split Lock Washer	4***	
29	5162-12	Roller Wheel (5" Poly) (Includes Items # 30, F013 & F059)	2	F318	3/8-16 x 3/4 SQH Set Screw		1
30	8490	Roller Wheel Axle Bolt	2	F403	1/4-20 x 1/2 PTHMS, SS		2
31	7703-1	Replaceable Wear Edge	2	F426	1/4-20 x 1/2 Carriage Bolt		2
32	NS	Deck Serial Number Plate	1	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
33	7705-1	LH Blade, 25" (RH Rotation)	1	F517	Washer 3/8 x 1-1/8 x 1/8	4***	
34	5706	Blade Hub & Trash Guard	2	F553	1/4-20 x 1 Hex Bolt W/Loctite		4
35	7705-2	RH Blade, 25" (LH Rotation)	1	F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
	7705-3	48 GHS Blade Set With Hubs (Includes Items # 33-35, F202 & F568)	*	F568	10-24 Flange Top Lock Nut		4
				F601	1/4-20 x 3/8 Torx Button Head		8
				F602	1/4-20 x 1/4 T-Nut		8
				*	Service Part Only		
				**	Item(s) used on the HD version of standard gearboxes. The HD cast iron gearboxes are interchangeable with standard aluminum gearboxes.		
				***	Used on HD gearbox configuration.		
				Δ	Used on standard aluminum gearbox configuration.		

DC48 DECK ASSEMBLY

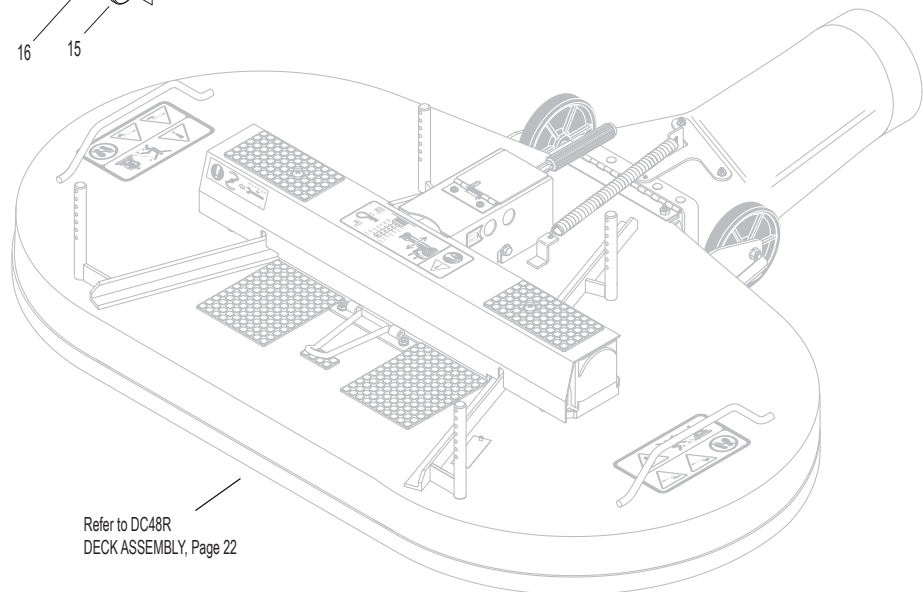
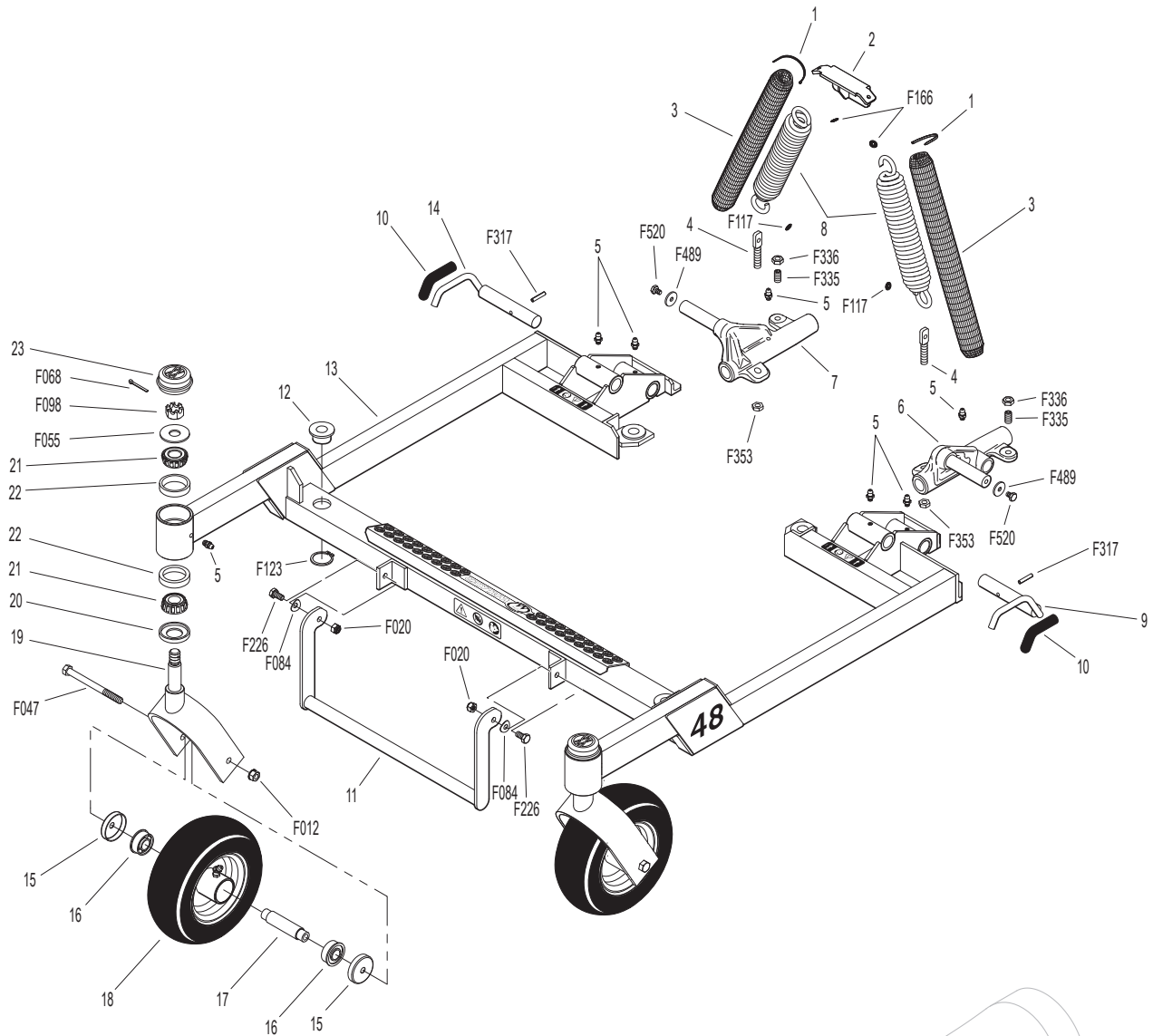
INCL. OPTIONAL HD GEARBOXES



DC48R COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-3	Eyebolt (3/8-16 x 2)	2	F055	5/8 SAE Washer		2
5	5830	Grease Fitting	8	F068	1/8 x 1 Cotter Pin		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F084	5/16 Wave Spring Washer		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F098	5/8-18 Slotted Hex Nut		2
8	5743-6	Extension Spring, Green (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669-5	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8661-7	48R Carrier Frame (Includes Item # 22)	1	F336	3/8-16 Jam Nut		2
	8661-6	48R Carrier Frame W/Forks (Includes Items # 19-23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

DC48R COMPLETE CARRIER FRAME ASSEMBLY



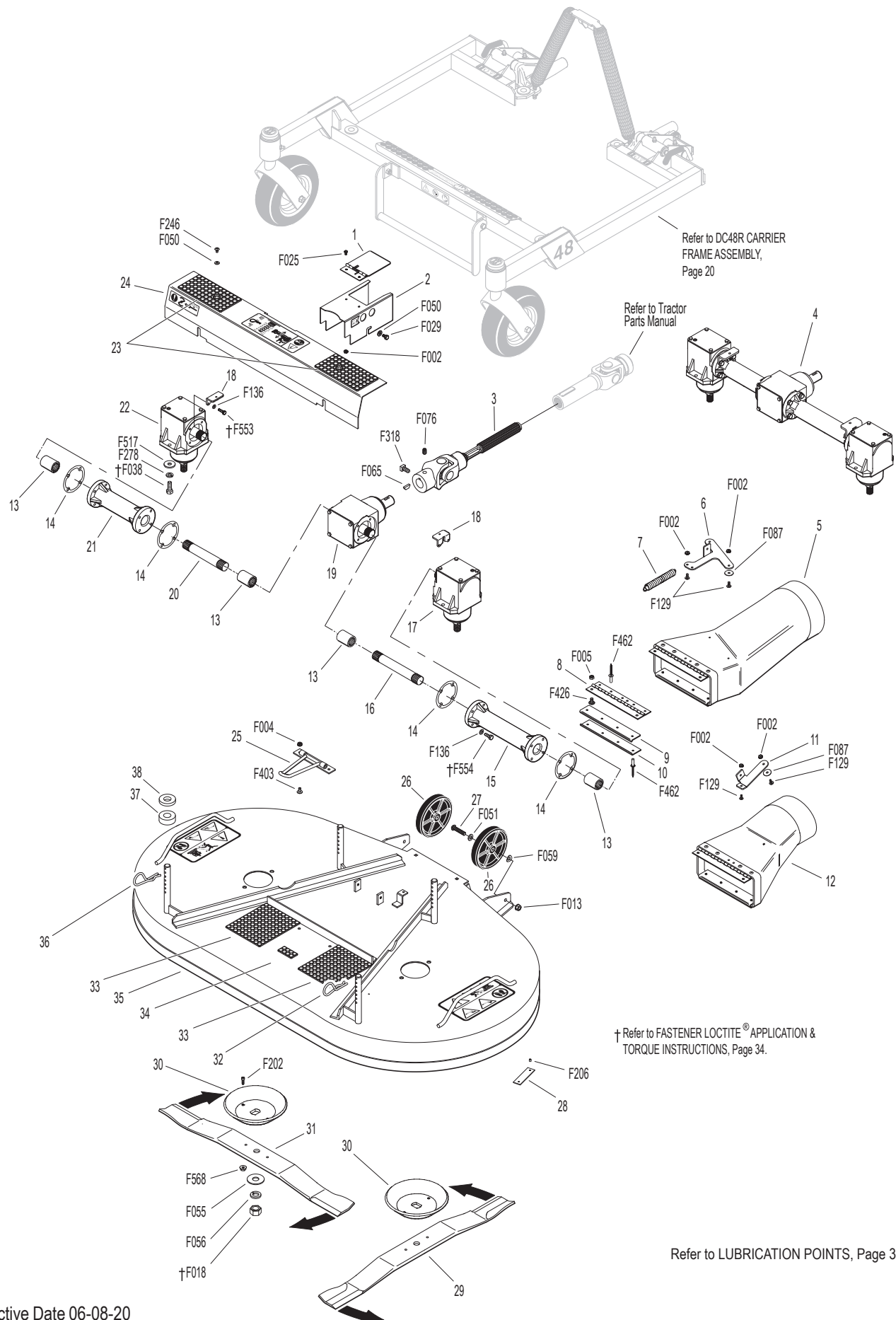
Refer to DC48R
DECK ASSEMBLY, Page 22

Refer to LUBRICATION POINTS, Page 36.

DC48R DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				30	5706	Blade Hub & Trash Guard	2
1	8618-1	Cover, PTO Shaft Guard	1	31	7705-1	RH Blade, 25" (RH Rotation)	1
2	8619	PTO Shaft Guard	1	32	7775-1	Hitch Pin, LH (Silver) #6	2
	8618	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	33	8735-10	Rubber Mat (5 x 6)	2
3	7285-5	U-Joint Shaft Assembly, Spline (Keyed) (Includes Items # F065, F076 & F318)	1	34	8788-1	Rubber Mat (1 x 2)	1
4	6711-9	HD Gearbox and Tube Assembly (Includes Items # 13-21, F136, F553 & F554)	1	35	7702-6	48R GHS Deck Housing (Includes Items # 33 & 34)	1
5	5794	Discharge Chute W/O Spring Mount (Includes Items # 8-10 & F462)	1	36	7775-2	Hitch Pin, RH (Gold) #6	2
	5794-1	Discharge Chute With Spring Mount (Includes Items # 6, 8-10, F002, F087, F129 & F462)	*	37	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
6	8678	Spring Mount, Chute	1	38	5727-1	Washer Shim (5/8 ID)	4
7	8677	Extension Spring (1 x 6-1/16)	1	Fasteners			
8	5726	Chute Hinge (2 x 8)	1	F002	10-24 Keps Nut		6
9	5755-2	Chute Lip, Top	1	F004	1/4-20 Keps Nut		2
10	5755-3	Chute Lip, Bottom	1	F005	1/4-20 ESNA Nut		2
11	8678-4	Spring Mount, Chute	1**	F013	3/8-16 Whiz Locknut		2
12	5794-3	Discharge Chute With Spring Mount (Includes Items # 8-11, F002, F087, F129 & F462)	1**	F018	5/8-18 Hex Nut		2
13	6054	Spline Coupling	4	F025	10-24 x 3/8 PPHMS		2
14	P007	Gasket, Cap (Peerless #788030)	4	F029	1/4-20 x 1/2 Hex Bolt		2
15	5066	Gearbox Connector Tube (9-5/16)	1	F038	3/8-16 x 1 Hex Bolt		4
16	6733-6	Connecting Shaft (7")	1	F050	1/4 SAE Washer		4
17	5053-13	HD Gearbox (1:1) CW-CW	1	F051	3/8 SAE Washer		2
18	5704-1	Gearbox Cover Support	2	F055	5/8 SAE Washer		2
19	7751-18	HD Tee Gearbox, Keyed (1.2:1) Input (CW-CCW & CW)	1	F056	5/8 Split Lock Washer		2
20	6733-2	Connecting Shaft (4-1/8)	1	F059	3/8 Wave Spring Washer		2
21	5061	Gearbox Connector Tube (6-11/16)	1	F065	3/16 x 3/4 Woodruff Key (#606)		1
22	5052-13	HD Gearbox (1:1) CCW-CCW	1	F076	3/8-16 x 5/8 SQH Set Screw		1
23	5747-12	Rubber Mat (3 x 6)	2	F087	#10 x 7/8 Fender Washer		2
24	7785-3	48" Gearbox Cover (Includes Item # 23)	1	F129	10-24 x 1/2 PTHMS		4
Deck Housing Components				F136	AN960C416L Washer		16
25	8670-9	Tilt-Up Hook	1	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
26	5162-12	Roller Wheel (5" Poly) (Includes Items # 27, F013 & F059)	2	F206	#2 x 3/16 Drive Pin		2
27	8490	Roller Wheel Axle Bolt	2	F246	1/4-20 x 1/2 PTHMS		2
28	NS	Deck Serial Number Plate	1	F278	3/8 Split Lock Washer		4
29	7705-2	LH Blade, 25" (LH Rotation)	1	F318	3/8-16 x 3/4 SQH Set Screw		1
	7705-3	48 GHS Blade Set With Hubs (Includes Items # 29-31, F202 & F568)	*	F403	1/4-20 x 1/2 PTHMS, SS		2
				F426	1/4-20 x 1/2 Carriage Bolt		2
				F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
				F517	Washer 3/8 x 1-1/8 x 1/8		4
				F553	1/4-20 x 1 Hex Bolt W/Loctite		4
				F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
				F568	10-24 Flange Top Lock Nut		4
				* Service Part Only			
				** Item used on Model S18 only			

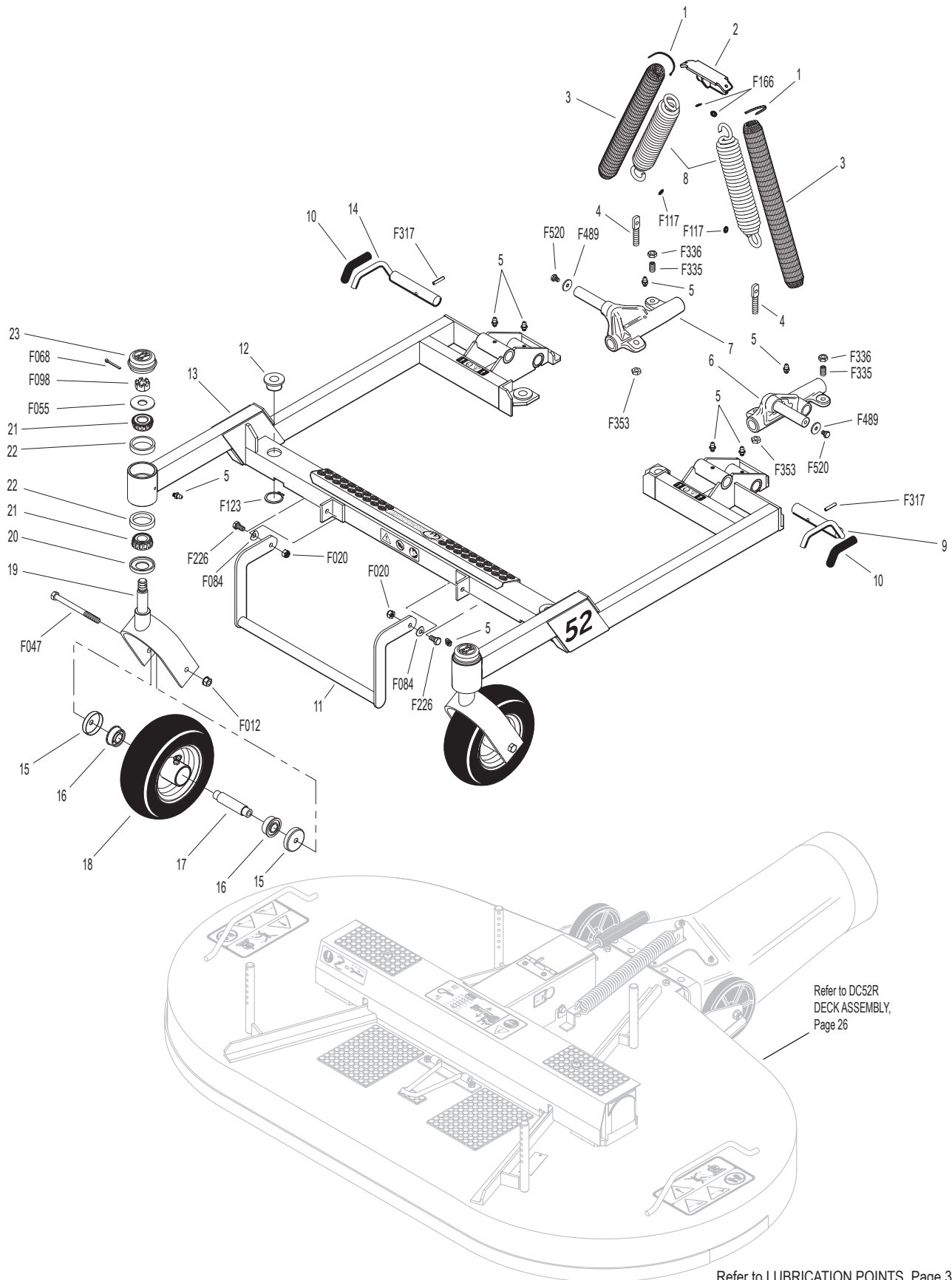
DC48R DECK ASSEMBLY



DC52R COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-3	Eyebolt (3/8-16 x 2)	2	F055	5/8 SAE Washer		2
5	5830	Grease Fitting	8	F068	1/8 x 1 Cotter Pin		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F084	5/16 Wave Spring Washer		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F098	5/8-18 Slotted Hex Nut		2
8	5743-6	Extension Spring, Green (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669-4	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8811-3	52GHS Carrier Frame (Includes Item # 22)	1	F336	3/8-16 Jam Nut		2
	8811-2	52GHS Carrier Frame W/Forks (Includes Items # 19-23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

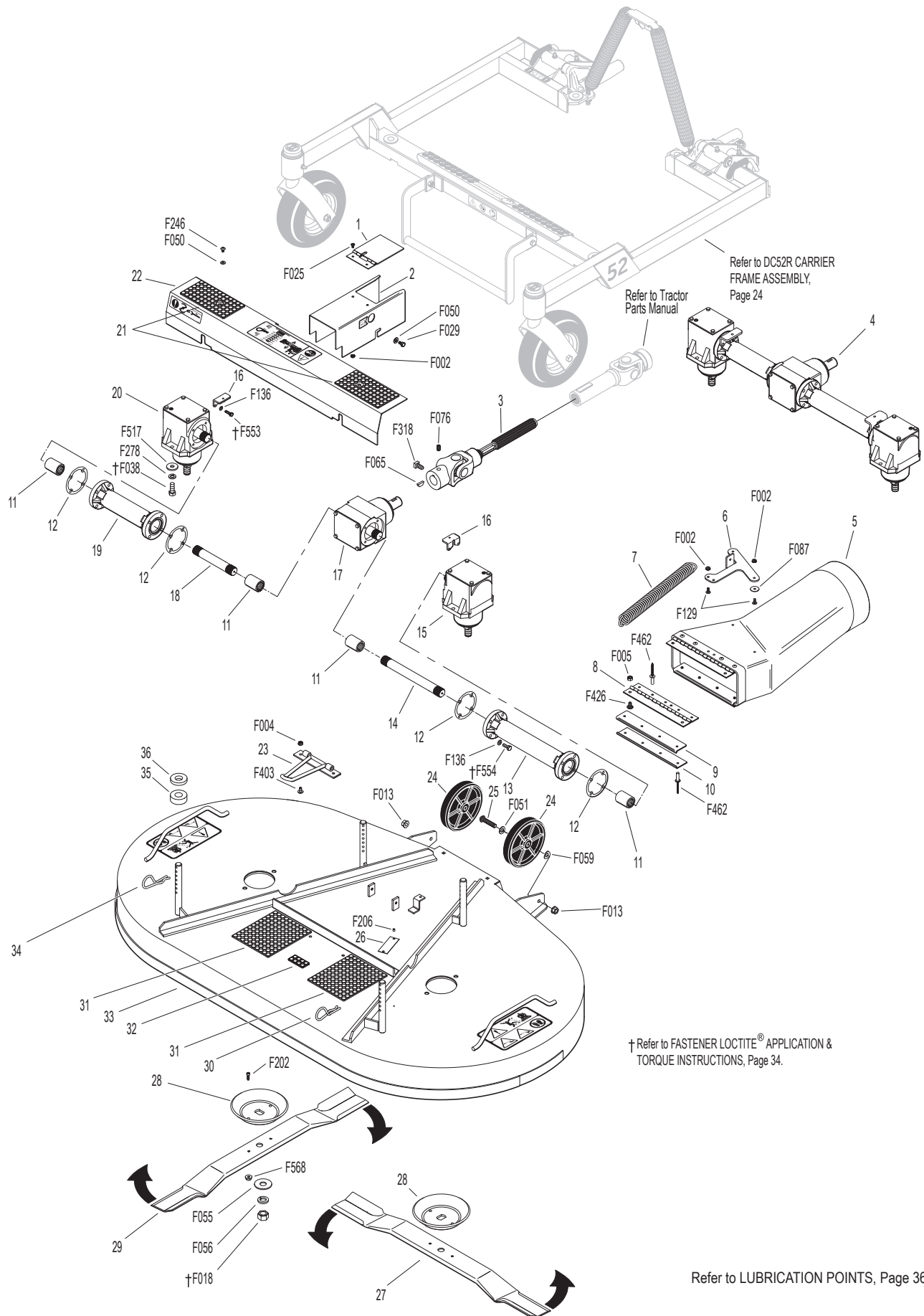
DC52R COMPLETE CARRIER FRAME ASSEMBLY



DC52R DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				30	7775-1	Hitch Pin, LH (Silver) #6	2
1	8618-1	Cover, PTO Shaft Guard	1	31	8735-10	Rubber Mat (5 x 6)	2
2	8619-3	PTO Shaft Guard, 52GHS	1	32	8788-1	Rubber Mat (1 x 2)	1
	8618-4	PTO Shaft Guard Assembly/52 (Includes Items # 1, 2, F002 & F025)	*	33	8810-2	52 GHS Deck Housing (Includes Items # 31 & 32)	1
3	7285-5	U-Joint Shaft Assembly, Spline (Keyed) (Includes Items # F065, F076 & F318)	1	34	7775-2	Hitch Pin, RH (Gold) #6	2
4	6711-14	DC52R Gearbox and Tube Assembly (Includes Items # 11-20, F136, F553 & F554)	1	35	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
5	5794	Discharge Chute W/O Spring Mount (Includes Items # 8-10 & F462)	1	36	5727-1	Washer Shim (5/8 ID)	4
	5794-1	Discharge Chute With Spring Mount (Includes Items # 6, 8-10, F002, F087, F129 & F462)	*	Fasteners			
6	8678	Spring Mount, Chute	1	F002	10-24 Keps Nut		5
7	8677	Extension Spring (1 x 6-1/16)	1	F004	1/4-20 Keps Nut		2
8	5726	Chute Hinge (2 x 8)	1	F005	1/4-20 ESNA Nut		2
9	5755-2	Chute Lip, Top	1	F013	3/8-16 Whiz Locknut		2
10	5755-3	Chute Lip, Bottom	1	F018	5/8-18 Hex Nut		2
11	6054	Spline Coupling	4	F025	10-24 x 3/8 PPHMS		2
12	P007	Gasket, Cap (Peerless #788030)	4	F029	1/4-20 x 1/2 Hex Bolt		2
13	5068-3	Connector Tube (10-5/16)	1	F038	3/8-16 x 1 Hex Bolt		4
14	6733-10	Connecting Shaft (8-1/32)	1	F050	1/4 SAE Washer		4
15	5053-13	Gearbox, HD (1:1) CW-CW	1	F051	3/8 SAE Washer		2
16	5704-1	Gearbox Cover Support	2	F055	5/8 SAE Washer		2
17	7751-18	HD Tee Gearbox, Keyed (1.2:1) Input (CW-CCW & CW)	1	F056	5/8 Split Lock Washer		2
18	6733-4	Connecting Shaft (5-5/16)	1	F059	3/8 Wave Spring Washer		2
19	5065	Connector Tube (7-11/16)	1	F065	3/16 x 3/4 Woodruff Key (#606)		1
20	5052-13	Gearbox, HD (1:1) CCW-CCW	1	F076	3/8-16 x 5/8 SQH Set Screw		1
21	5747-12	Rubber Mat (3 x 6)	2	F087	#10 x 7/8 Fender Washer		2
22	6786-2	52 GHS Gearbox Cover (Includes Item # 21)	1	F129	10-24 x 1/2 PTHMS		4
Deck Housing Components				F136	AN960C416L Washer		16
23	8670-9	Tilt-Up Hook	1	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
24	5162-12	Roller Wheel (5" Poly) (Includes Items # 25, F013 & F059)	2	F206	#2 x 3/16 Drive Pin		2
25	8490	Roller Wheel Axle Bolt	2	F246	1/4-20 x 1/2 PTHMS		2
26	NS	Deck Serial Number Plate	1	F278	3/8 Split Lock Washer		4
27	7705-35	LH Blade, 27" (LH Rotation)	1	F318	3/8-16 x 3/4 SQH Set Screw		1
28	5706	Blade Hub & Trash Guard	2	F403	1/4-20 x 1/2 PTHMS, SS		2
29	7705-34	RH Blade, 27" (RH Rotation)	1	F426	1/4-20 x 1/2 Carriage Bolt		2
	7705-41	52 GHS Blade Set With Hubs (Includes Items # 27-29, F202 & F568)	*	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
				F517	Washer 3/8 x 1-1/8 x 1/8		4
				F553	1/4-20 x 1 Hex Bolt W/Loctite		4
				F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
				F568	10-24 Flange Top Lock Nut		4
				* Service Part Only			

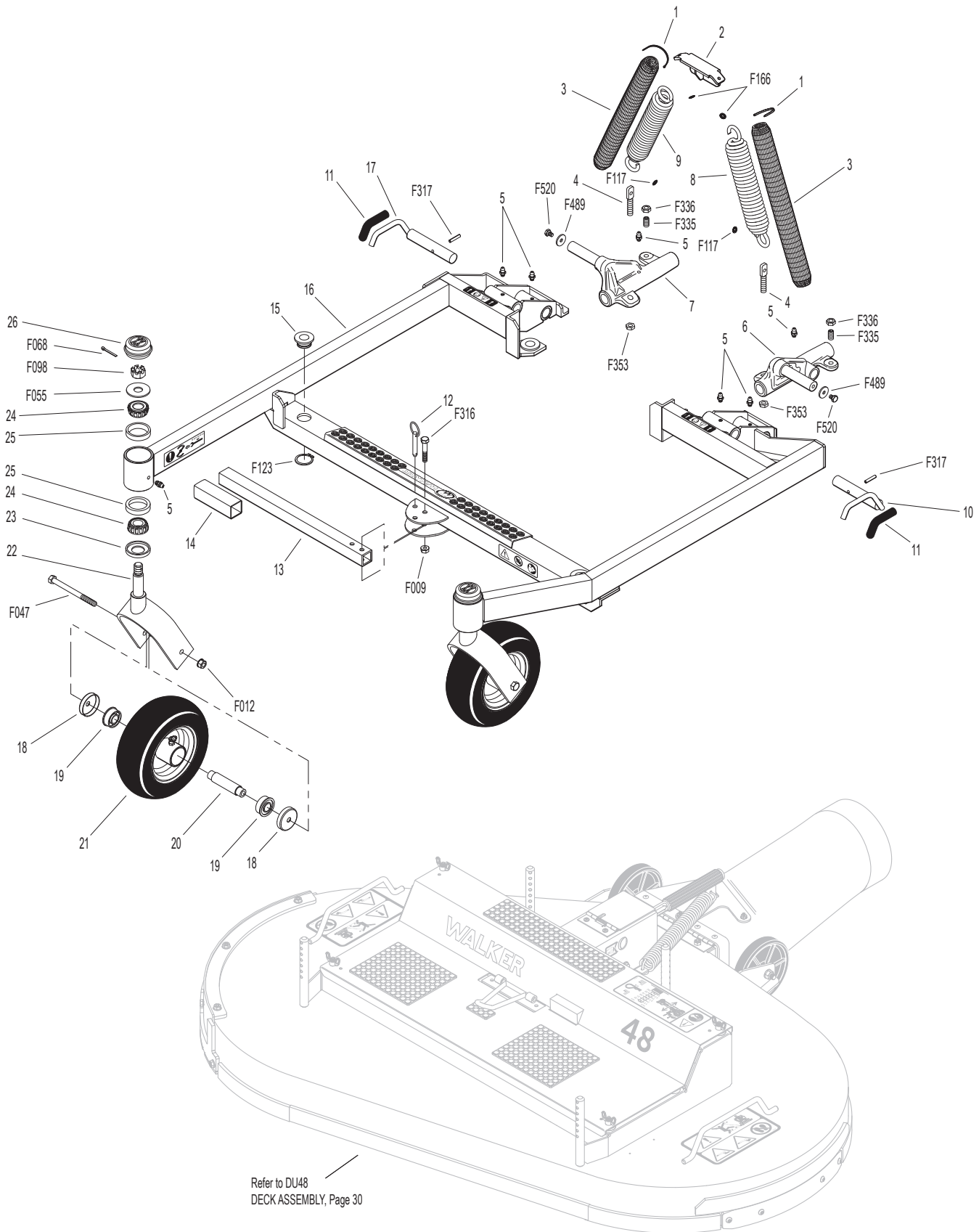
DC52R DECK ASSEMBLY



DU48 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F009	5/16-18 Whiz Locknut		1
2	5744-1	Spring Clip Bracket	1	F012	3/8-16 Keps Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-3	Eyebolt (3/8-16 x 2)	2	F055	5/8 SAE Washer		2
5	5830	Grease Fitting	8	F068	1/8 x 1 Cotter Pin		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F098	5/8-18 Slotted Hex Nut		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*	F117	Retainer Ring		2
8	5743-6	Extension Spring, Green (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	1	F123	1" External Snap Ring		4
9	5743-8	Extension Spring, Red (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	1	F166	Retainer Ring		2
Carrier Frame Components				F316	5/16-18 x 1-3/4 Hex Bolt		1
10	8674-11	Lever, Deck Lock, LH	1	F317	3/16 x 1 Split Spring Pin		2
11	7406-1	Handle Grip (Red)	2	F335	3/8-16 x 7/8 Set Screw, SS		2
12	7775-4	Detent Pin 5/16 x 1-1/2	1	F336	3/8-16 Jam Nut		2
13	6811-2	Tilt Bar With Grip (14-1/2") (Includes Item # 14)	1	F353	3/8-16 ESNA LP Nut		2
14	5850-5	Handle Grip (1 x 1 x 3-3/4")	1	F489	Washer 1/4 x 7/8 x .090		2
15	5740-2	Deck Pin Bushing (5/8)	4	F520	1/4-28 x 3/8 Hex Bolt		2
16	8661-14	DU48 Carrier Frame (Includes Item # 25)	1	* Service Part Only			
	8661-13	DU48 Carrier Frame W/Forks (Includes Items # 22-26, F055, F068 & F098)	*				
17	8674-10	Lever, Deck Lock, RH	1				
Caster Wheel Components							
18	8769-11	Bearing Cup (3/8 ID)	4				
19	5714-11	Bearing	4				
20	5714-10	Axle Tube (3.417)	2				
21	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 18-20)	2				
22	5770-1	Caster Wheel Fork	2				
23	8768-1	Seal (1-3/4 x 1-1/8)	2				
24	8037	Bearing Cone (3/4 ID)	4				
25	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
26	8769-10	Dust Cap, Deck Caster	2				

DU48 COMPLETE CARRIER FRAME ASSEMBLY



Refer to LUBRICATION POINTS, Page 36.

DU48 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Non-Collection Components			
1	8618-1	Cover, PTO Shaft Guard	1	49	5726	Chute Hinge (2 x 8)	1
2	8619-8	PTO Shaft Guard	1	50	5722-2	NC Baffle, DU48	1
	8618-8	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	51	6709-11	Side Discharge Adapter	1
3	7307-1	Shock Mount (1.0 x .25) Double Stud	4	52	1709-5	Backup Plate	1
4	8670-16	Tilt-Up Hook	1	53	1709-3	Rubber Shield	1
5	8670-15	Tilt-Up Hook Spacer	1	54	1709-6	Discharge Shield Frame	1
6	7434-1	Washer 1-3/8 x 5/8-1/2 Thick (Rubber)	4	Mulch/Collection Components			
7	5727-1	Washer Shim (5/8 ID)	4	55	5722-3	Kicker Baffle, DU48	1
8	5162-12	Roller Wheel (5" Poly) (Includes Items # 9, F013 & F059)	2	56	5722-1	Housing Cover, DU48	1
9	8490	Roller Wheel Axle Bolt	2	Fasteners			
10	5722-10	DU48 Deck Housing	1		F002	10-24 Keps Nut	5
11	7703-1	Replaceable Wear Edge	2		F004	1/4-20 Keps Nut	4
12	NS	Deck Serial Number Plate	1		F005	1/4-20 ESNA Nut	6
13	7307-9	Pull Through Bumper	3		F009	5/16-18 Whiz Locknut	5
14	7775-1	Hitch Pin, LH (Silver) #6	2		F012	3/8-16 Keps Nut	1
15	7775-2	Hitch Pin, RH (Gold) #6	2		F013	3/8-16 Whiz Locknut	18
16	8735-10	Rubber Mat (5 x 6)	2		F014	3/8-16 ESNA Nut	2
17	8788-1	Rubber Mat (1 x 2)	1		F019	1/4-20 ESNA Wing Nut	4
18	8662-8	Footrest (Includes Items # 16, 17 & 19)	1		F025	10-24 x 3/8 PPHMS	2
19	8735-8	Rubber Mat (2-1/2 x 12)	1		F029	1/4-20 x 1/2 Hex Bolt	3
Blade Drive Components					F031	1/4-20 x 5/8 Hex Bolt	3
20	5285-5	U-Joint Shaft Assembly (90 Degree) Spline, Keyed (Includes Items # F067, F076 & F318)	1		F039	3/8-16 x 1-1/4 Hex Bolt	14
21	5270	Bearing W/Collar (1")	1		F040	3/8-16 x 1-1/2 Hex Bolt	1
22	8726-4	Mount Base / PTO Housing	1		F041	3/8-16 x 1-3/4 Hex Bolt	3
23	2724-17	Guide Rod Bushing	4		F048	1/2 SAE Washer	2
24	8645-22	8mm Nut	1		F049	5/16 SAE Washer	1
25	2723-16	Guide Rod (8-5/8") Clear Zinc	2		F050	1/4 SAE Washer	2
26	2215-10	Deck Belt Dampener	1		F051	3/8 SAE Washer	5
27	5146	10mm Ball Stud	1		F059	3/8 Wave Spring Washer	4
28	5841	Retainer Washer (3/8 x 1-1/4)	3		F067	3/16 x 3/16 x 1 Key	1
29	8726-2	PTO Drive Shaft	1		F076	3/8-16 x 5/8 SQH Set Screw	1
30	5270-1	Ball Bearing	1		F087	#10 x 7/8 Fender Washer	2
31	2245-6	Idler Pulley Shaft	2		F123	1" External Snap Ring	4
32	5245-2	Idler Pulley (2-3/4")	2		F129	10-24 x 1/2 PTHMS	4
33	2240-12	Blade Pulley (Includes Item # F500)	2		F169	5/16-18 x 1 Carriage Bolt	3
34	5245-5	Idler Pulley (2-1/4")	1		F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)	2
35	8731-3	Blade Drive Belt	1		F172	1/4-20 x 3/4 Carriage Bolt	1
36	5245-6	Idler Pulley Shaft	1		F191	3/8 x 1-1/2 x 3/16 Washer	1
37	2265	Bearing (20mm)	2		F206	#2 x 3/16 Drive Pin	2
38	5245-4	Idler Pulley, Micro-V (3.25)	1		F241	.375 x .875 x .10 Washer	2
39	2245-2	Idler Pulley	1		F265	1/2-20 x 1-1/2 Hex Bolt	2
40	6240-4	Drive Pulley, Micro-V (3")	1		F306	3/8-16 x 3/4 Hex Bolt	5
41	8724-14	Idler Mount Weldment	1		F318	3/8-16 x 3/4 SQH Set Screw	1
Blade Spindle Components					F356	1/4-20 x 5/8 PTHMS, SS	2
42	8052-5	Blade Spindle	2		F388	3/8-16 x 2-1/2 Hex Bolt	1
43	7705-29	LH/RH Blade, 24-3/8" (RH Rotation)	2		F404	5/8-18 Jam Nut	2
Collection Components					F426	1/4-20 x 1/2 Carriage Bolt	2
44	8677	Extension Spring (1 x 6-1/16)	1		F445	1-7/8 Internal Snap Ring	2
45	8678	Spring Mount, Chute	1		F458	Washer 1-1/4 x 5/8 x 3/16	2
46	5794	Discharge Chute W/O Spring Mount (Includes Items # 47-49 & F462)	1		F462	3/16 x .468 (+/- .010) Semi-Tube Rivet	8
	5794-1	Discharge Chute Assembly With Spring Mount (Includes Items # 45, 47-49, F002, F087, F129 & F462)	*		F477	1/4-20 x 5/8 Carriage Bolt	3
47	5755-2	Chute Lip, Top	1		F500	3/16 x 3/16 x 9/16 Key	3
48	5755-3	Chute Lip, Bottom	1		F504	1/4-20 Whiz Locknut	1
					F551	5/16-18 Flange Top Lock Nut	5
					F569	1/4-20 Flange Top Lock Nut	5
					F571	5/16-18 x 7/8 Carriage Bolt	6
					F601	1/4-20 x 3/8 Torx Button Head	8
					F602	1/4-20 x 1/4 T-Nut	8
				*	Service Part Only		

Refer to Tractor Parts Manual

† Refer to FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS, Page 34.

Refer to LUBRICATION POINTS, Page 36.

Refer to LUBRICATION POINTS, Page 36.

DU48 USAGE AND SAFETY

SAFETY INSTRUCTIONS:

The DU48 deck is designed to switch between operating as a collection deck and a side discharge deck. It ships from the factory configured as a collection deck. **It is critical that the deck be fully assembled as either a collection deck or a side discharge deck prior to use.**



DANGER

Never operate the deck unless it is fully assembled. Operating the deck without the Discharge Shield or the Housing Cover in place could result in bodily injury from contact with the blades and/or damage from thrown objects.

USAGE INSTRUCTIONS:

Converting from Collection to Side Discharge

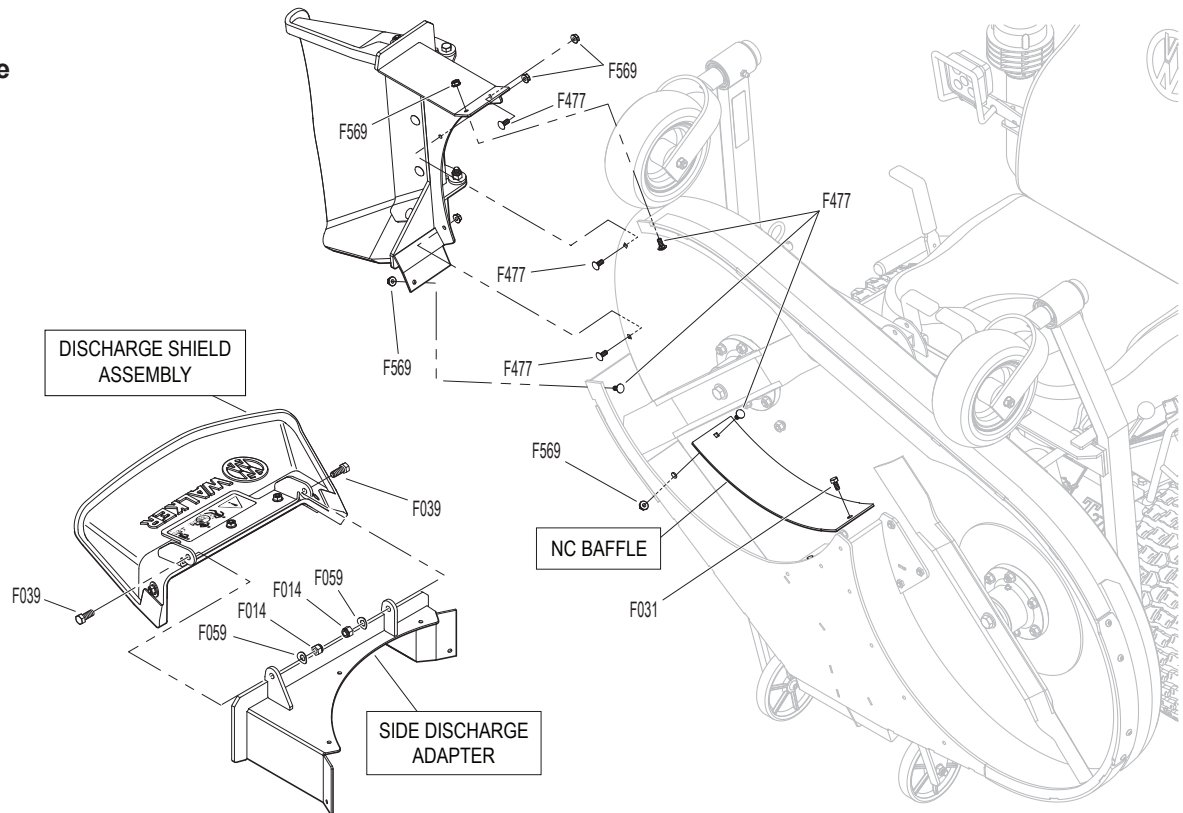
1. Mount the Discharge Shield Assembly to the Side Discharge Adapter (P/N 6709-11) as shown in the **Side Discharge Configuration** illustration. The rear tab of the Discharge Shield aligns behind the tab on the Discharge Adapter. This step only needs to be done with the initial install.
2. Tilt-up and secure the deck.
3. Remove the Housing Cover (P/N 5722-1) as shown in the **Collection Configuration** illustration and save the F390 1/4-20 x 7/8 carriage bolt for future reinstallation.
4. Using the hardware from the Housing Cover and the additional F477 1/4-20 x 5/8 carriage bolt that replaces the F390, install the Side Discharge Adapter as shown in the **Side Discharge Configuration** illustration.
5. Install the NC (Non-Collection) Baffle (P/N 5722-2) over the opening to the discharge chute. Remove and reuse the F031 bolt that comes mounted to the deck to secure the LH side of the NC Baffle. Use the F477 carriage bolt and F569 top lock nut provided to secure the RH side. Position the baffle with the square opening for the carriage bolt on the RH side.

Converting from Side Discharge to Collection

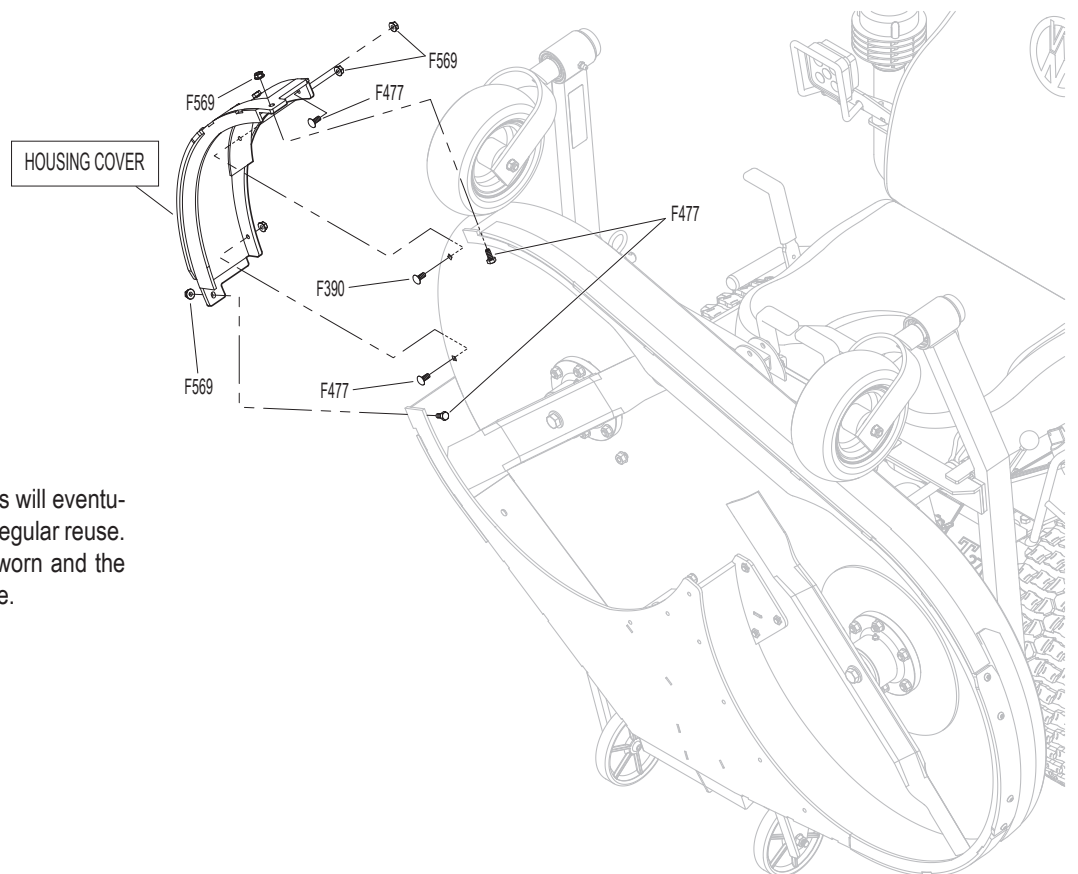
1. Tilt-up and secure the deck.
2. Remove the Side Discharge Adapter (P/N 6709-11) with the Discharge Shield Assembly attached to it, and save the middle F477 carriage bolt for future reinstallation.
3. Using the remaining mounting hardware from the Side Discharge Adapter and the previously saved F390, install the Housing Cover (P/N 5722-1) as shown in the **Collection Configuration** illustration.
4. Remove the NC Baffle (P/N 5722-2) over the opening to the discharge chute, and reinstall the F031 bolt in the opening on the deck to keep debris from building up. Save the F477 carriage bolt and F569 nut with the baffle for future use.

DU48 USAGE AND SAFETY

Side Discharge Configuration



Collection Configuration



NOTE: The F569 top lock nuts will eventually need to be replaced with regular reuse. Replace the nuts if they are worn and the locking function is not effective.

FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS

ITEM NO.	DESCRIPTION
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DC HD Gear Drive Assemblies

- 1 **Apply** Loctite® Threadlocker # 242 (Blue) to P/N F038 (3/8-16 x 1 Hex Bolt, used on Gearbox Mounting Hardware) prior to assembly. Torque to 115 lb·in. (13.0 N·m).
- 2 **Torque** P/N F553 (1/4-20 x 1 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) and F554 (1/4-20 x 7/8 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) to 115 lb·in. (13.0 N·m).

DC Deck Assembly

- 3 **Torque** P/N F553 (1/4-20 x 1 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) and F554 (1/4-20 x 7/8 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) to 90 lb·in. (10.2 N·m).
- 4 **Torque** P/N F018 (5/8-18 Hex Nut) to 60 lb·ft (81.4 N·m). **DO NOT** apply Loctite®.

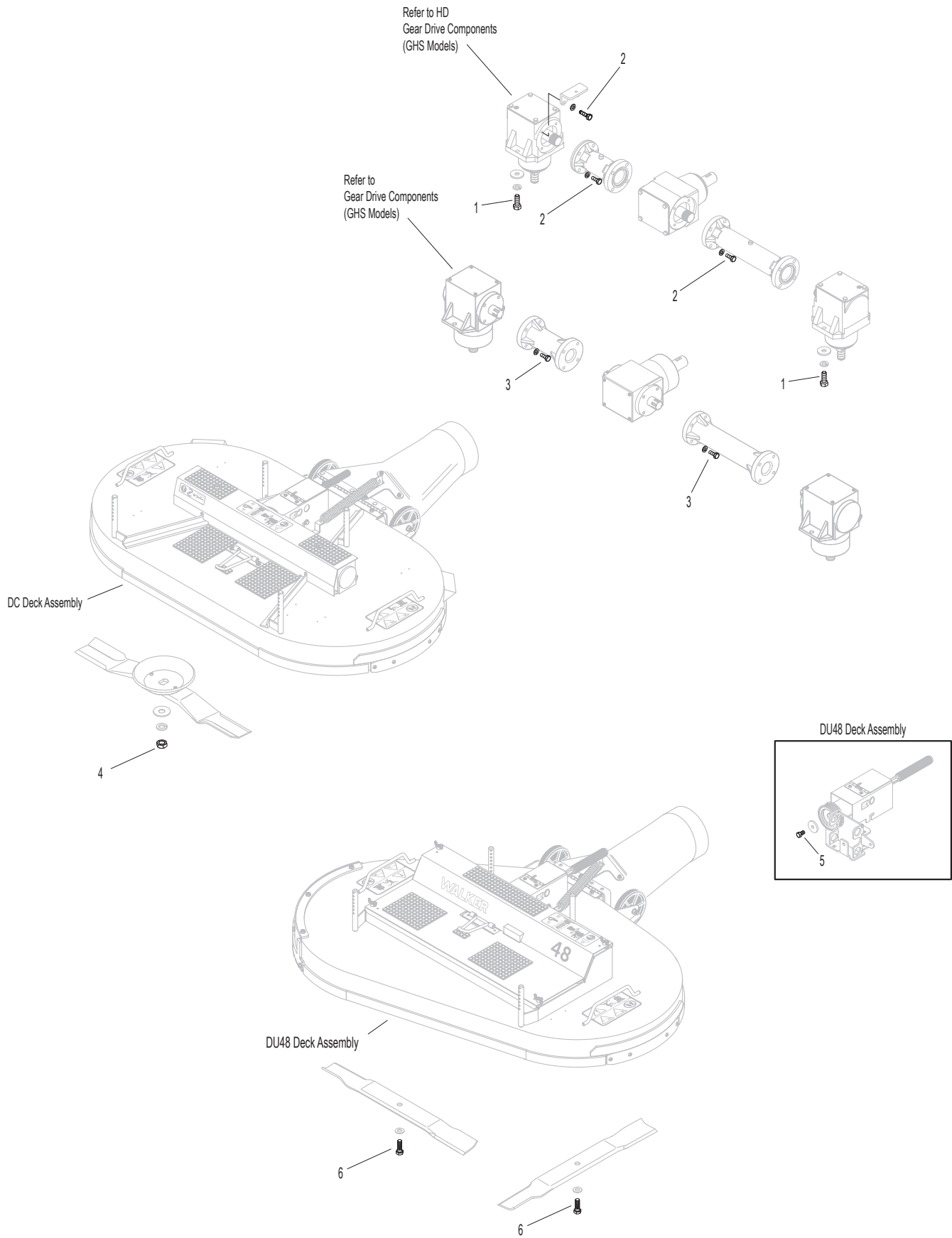
ITEM NO.	DESCRIPTION
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DU48 Deck Assembly

- 5 **Apply** Loctite® Threadlocker # 242 (Blue) to P/N F306 (3/8-16 x 3/4 Hex Bolt, used on Drive Pulley) prior to assembly. Torque to 30.9 lb·ft (41.8 N·m).
- 6 **Torque** P/N F265 (1/2-20 x 1-1/2 Hex Bolt, used on underside of blades) to 70 lb·ft (95 N·m). **DO NOT** apply Loctite®.

NOTE: Models DC48 and DU48 are shown here. Refer to individual deck assemblies for exact locations and quantities of items listed above.

FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS



LUBRICATION POINTS

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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36", 42", 48" & 52" Assemblies

1	Deck Caster Wheel Fork Pivot	Grease	2
2	Deck Caster Wheel Bearing	Grease	2
3	Tee Gearbox, Deck	Oil*	1
4	Blade Drive Gearbox	Oil*	2
5	Universal Joint Shaft Assembly	Grease**	1
6	Pivot Assembly, Tilt-Up Deck	Grease	4
7	Deck Support Arm Socket	Grease	2

DU48 Assembly

1	Deck Caster Wheel Fork Pivot	Grease	2
2	Deck Caster Wheel Bearing	Grease	2
5	Universal Joint Shaft Assembly	Grease**	1
6	Pivot Assembly, Tilt-Up Deck	Grease	4
7	Deck Support Arm Socket	Grease	2
8	Blade Spindle	Grease	2

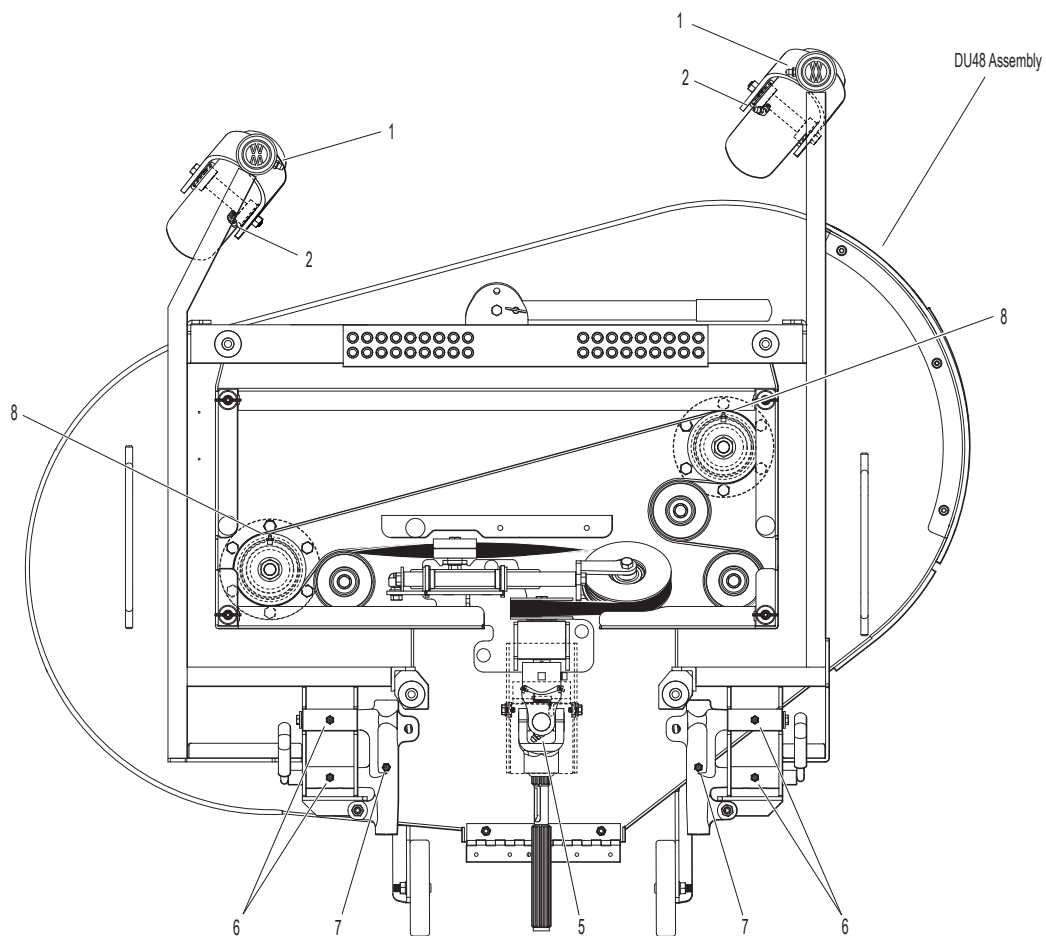
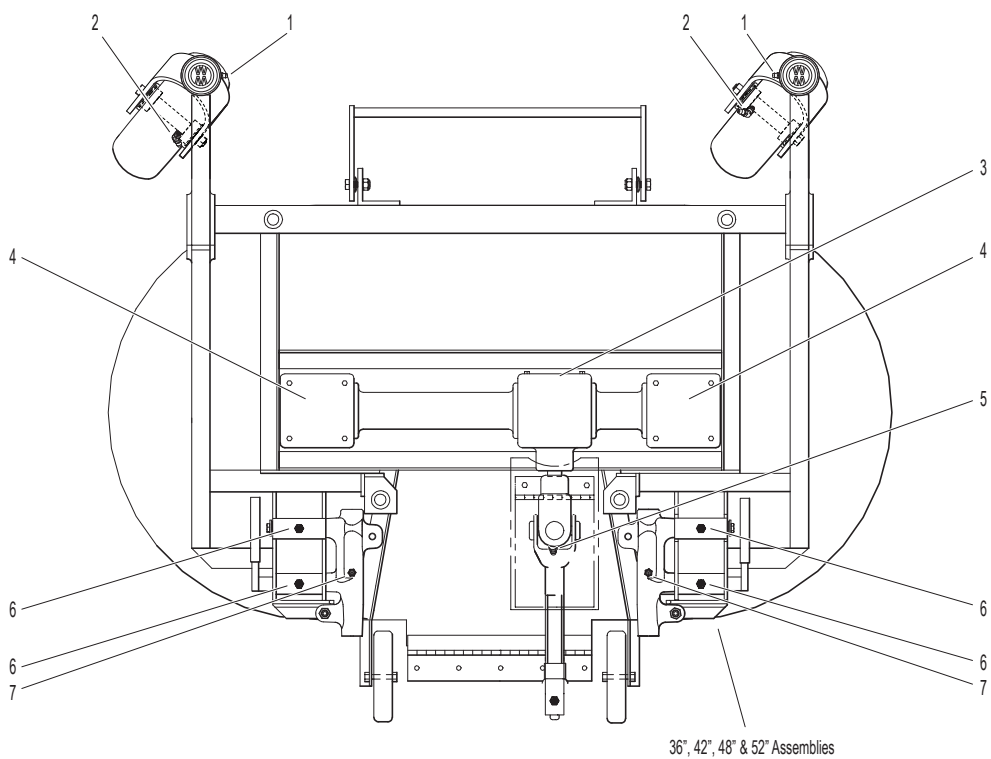
ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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* Gearboxes are permanently lubricated and sealed requiring no scheduled lubrication. Oil level should be checked only when an oil leak is noted.

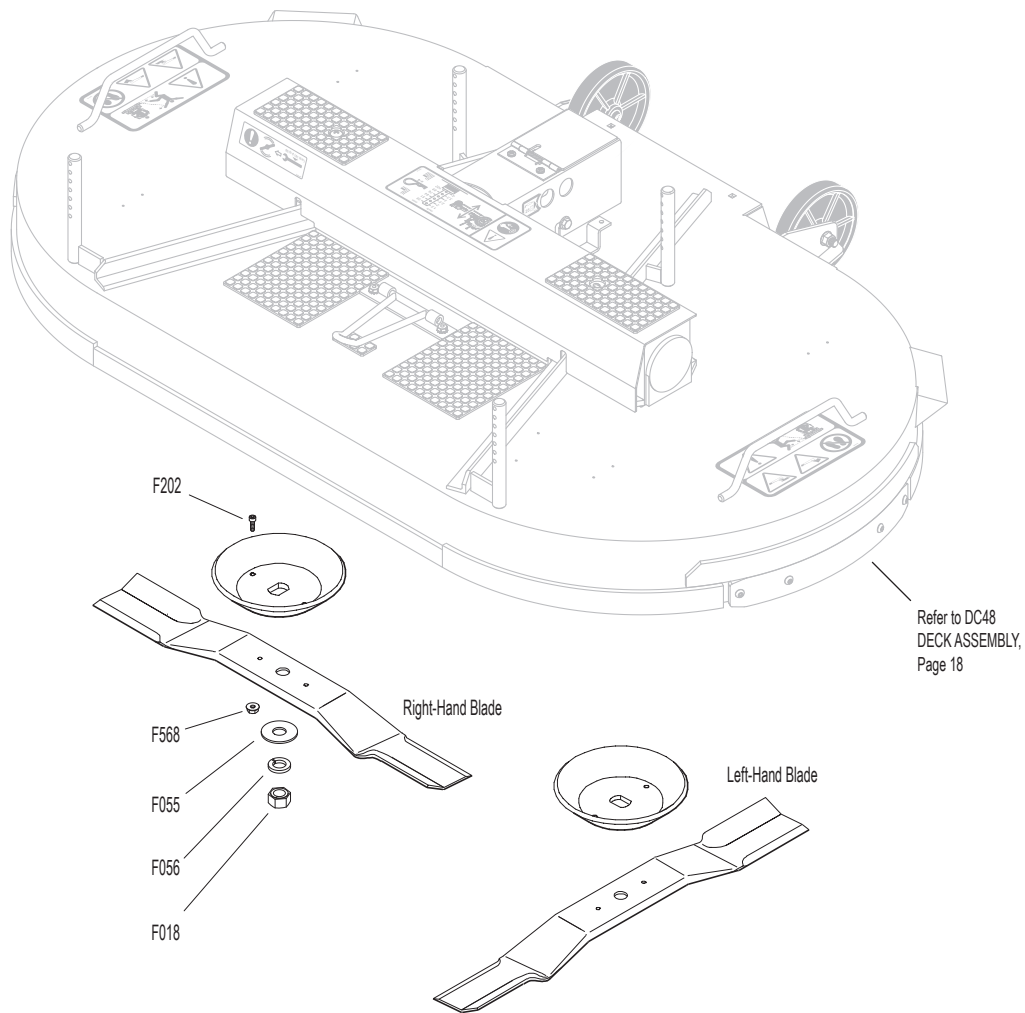
** Grease every 25 hours.

NOTE: Exact location of some Lubrication Points may vary slightly from those shown in the illustration. Decks shown in the illustration are for reference only; for further information on location of parts not shown here, refer to the parts listings for individual Carrier Frames and Deck Assemblies.

LUBRICATION POINTS



BLADE USAGE CHART



TWO BLADE DECKS	RH BLADE	LH BLADE	BLADE SET
DC36R	5705-36	5705-35	
DC42	5705-4	5705-3	5705-8
DC42R	5705-3	5705-4	5705-8
DC48	7705-2	7705-1	7705-3
DC48R	7705-1	7705-2	7705-3
DC52R	7705-34	7705-35	7705-41
DU48	7705-29	7705-29	

Right hand and left hand orientated with operator on seat.

All blade sets include 5706 (Blade Hub & Trash Guard), F202 & F568 unless otherwise specified.

MAINTENANCE AND SERVICE RECORD SHEET

[illegible]

MAINTENANCE AND SERVICE RECORD SHEET

[illegible]

DECK / TRACTOR COMPATIBILITY CHART							
	DC36R	DC42	DC42R	DC48	DC48R	DC52R	DU48
S14 GHS	*	X	X				
S14i GHS	*	X	X				
S18 GHS	*	X	X		X		
C19 GHS	*	X	X	X	X	X	X
C19i GHS	*	X	X	X	X	X	X
T23 GHS	*	X	X	X	X	X	X
T25i GHS	*	X	X	X	X	X	X
T27i GHS	*	X	X	X	X	X	X
T30i GHS	*	X	X	X	X	X	X
D21d GHS	*	X	X	X	X	X	X
	X Deck and tractor are fully compatible. * Requires narrow drive tires.						

LIMITED WARRANTY FOR WALKER COMMERCIAL RIDER MOWER

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within two (2) years after the date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty.

2. WHAT THIS WARRANTY DOES NOT COVER:

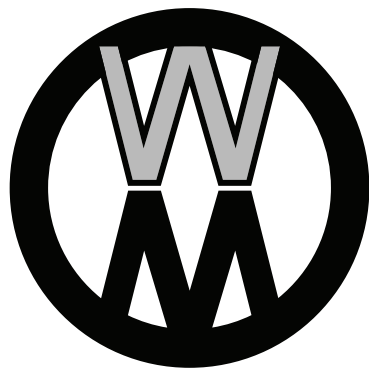
- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



WALKER

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