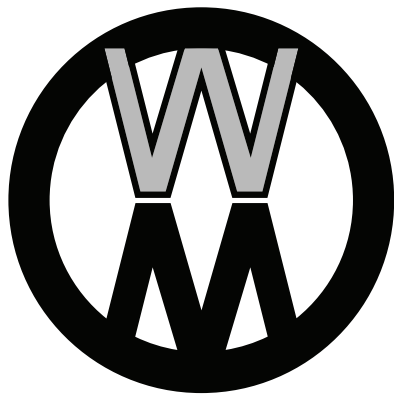




WALKER

Illustrated Parts Manual

European Deck and Carrier Frame Assemblies

DC42V-1

DC42V-2

DC42RV-2

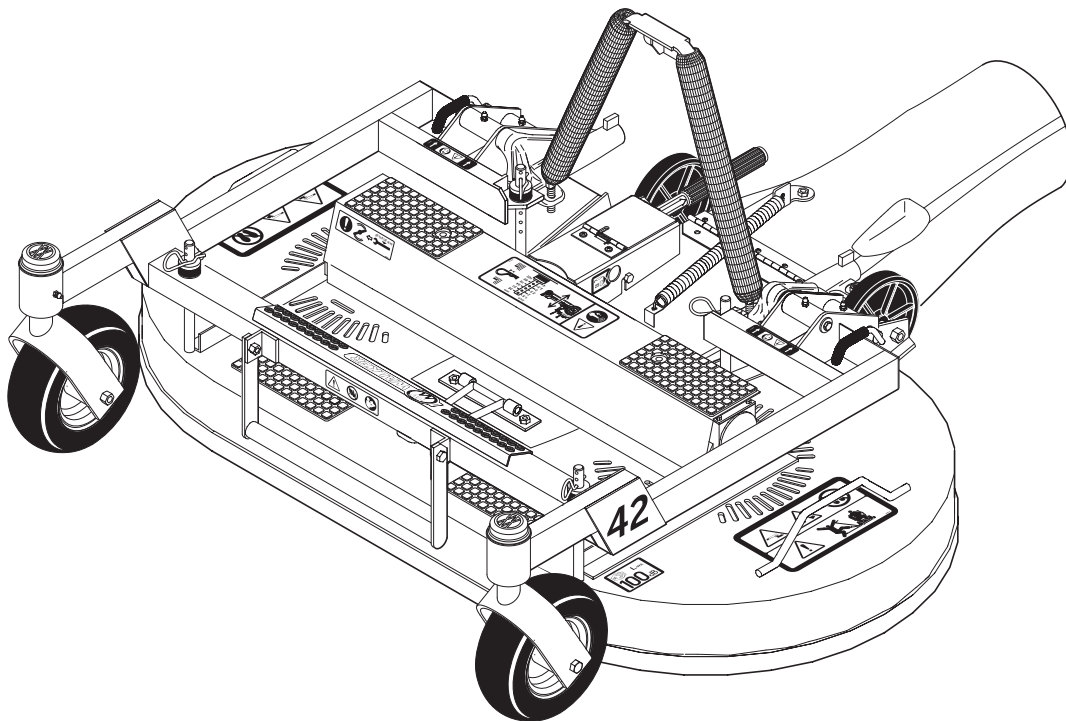
DC48V-2

DC48RV-2

DC52RV-2

DR52B-3

DR64B-3



CE

Effective Date: 06.06.18
P/N 5000-50

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
AT	All-Terrain
CCW	Counter-clockwise
Conn.	Connector
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal.	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz.	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt.	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SD	Side Discharge
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
Spg.	Spring
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
Term.	Terminal
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

ILLUSTRATED PARTS LIST

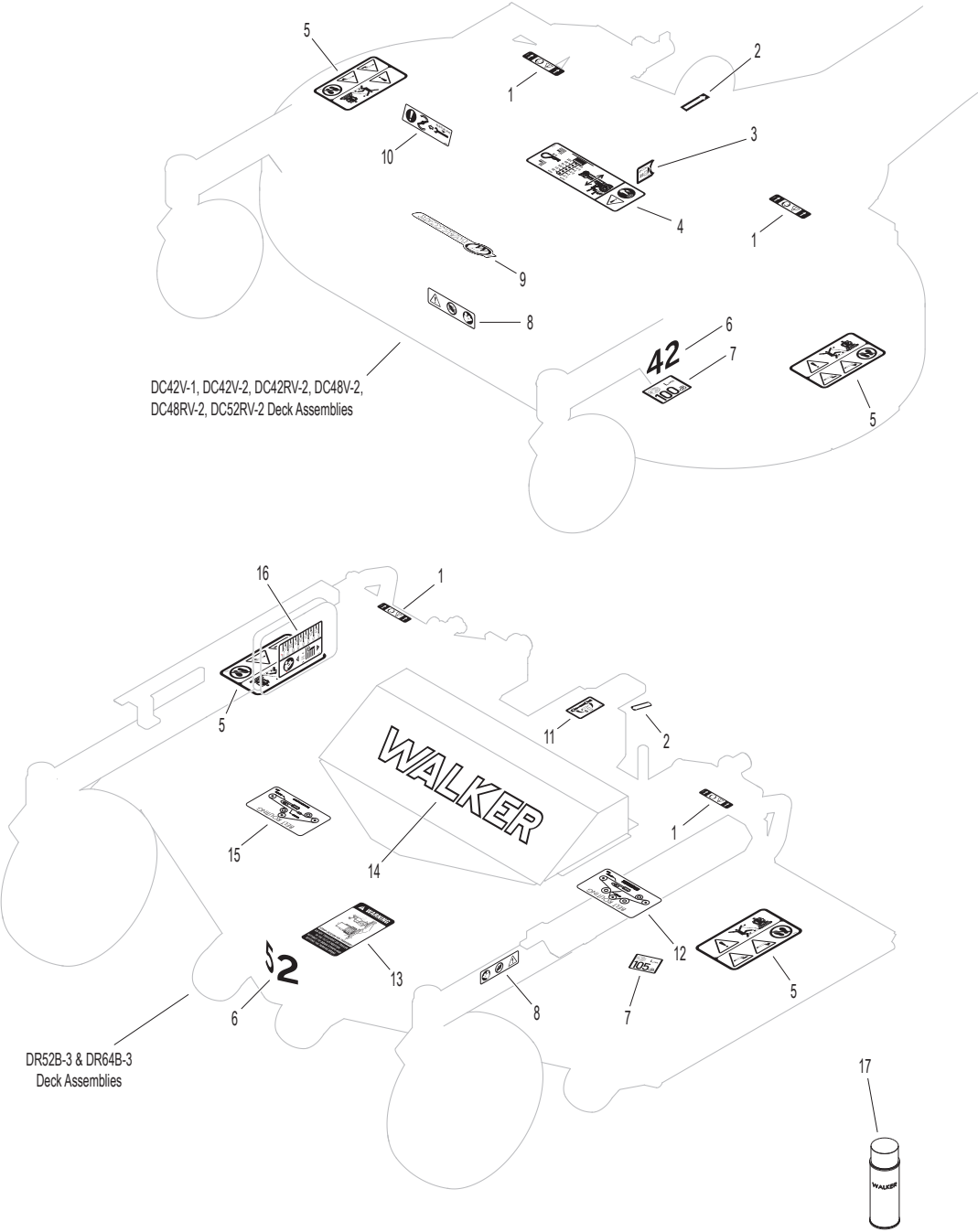
<i>Section of Deck Covered</i>	<i>Page</i>	<i>Section of Deck Covered</i>	<i>Page</i>
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DECK DECALS / TOUCH-UP PAINT

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D
DC42V-1, DC42V-2, DC42RV-2, DC48V-2, DC48RV-2 & DC52RV-2 Deck Decals				
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Shaft Assembly	1
3	5846-1	Grease Fitting	PTO Shaft Guard	1
4	8600-39	Cutting Height Adjustment	Gearbox Cover	1
5	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
6	8821-15	Decal (42")	Carrier Frame	1
	8821-16	Decal (48")	Carrier Frame	1
	8821-17	Decal (52")	Carrier Frame	1
7	8605-10	Decal, Sound Level 100dB (DC42V-1, DC42V-2 & DC42RV-2)	Deck Housing	1
	8605-15	Decal, Sound Level 105dB (DC48V-2, DC48RV-2 & DC52RV-2)	Deck Housing	1
8	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
9	5809-2	Decal, Walker	Carrier Frame	1
10	8600-9	Blade Mounting Torque	Gearbox Cover	1
DR52B-3 & DR64B-3 Deck Decals				
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Tube Assembly	1
5	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
6	8732	Decal (52")	Deck Housing, Front	1
	2732-1	Decal (64")	Deck Housing, Front	1
7	8605-15	Decal, Sound Level 105dB	Deck Housing	1
8	8600-14	Danger, Tilt-Up	Carrier Frame	1
11	8746-2	Universal Joint Lube	PTO Guard Cover	1
12	2749-5	Decal, Drive Belt Routing (DR52B-3)	Deck Housing	1
13	8653-1	Transport Warning	Spindle Cover	1
14	5800-8	Decal, Walker 16"	Belt Cover	1
15	2749-7	Decal, Drive Belt Routing (DR64B-3)	Deck Housing	1
16	2748-2	Cutting Height Adjustment	Carrier Frame	1
Touch-Up Paint				
17	5866	Touch-Up Paint, Yellow (12 oz. Aerosol)		

NOTE: All parts requiring decals are shipped with decals applied.

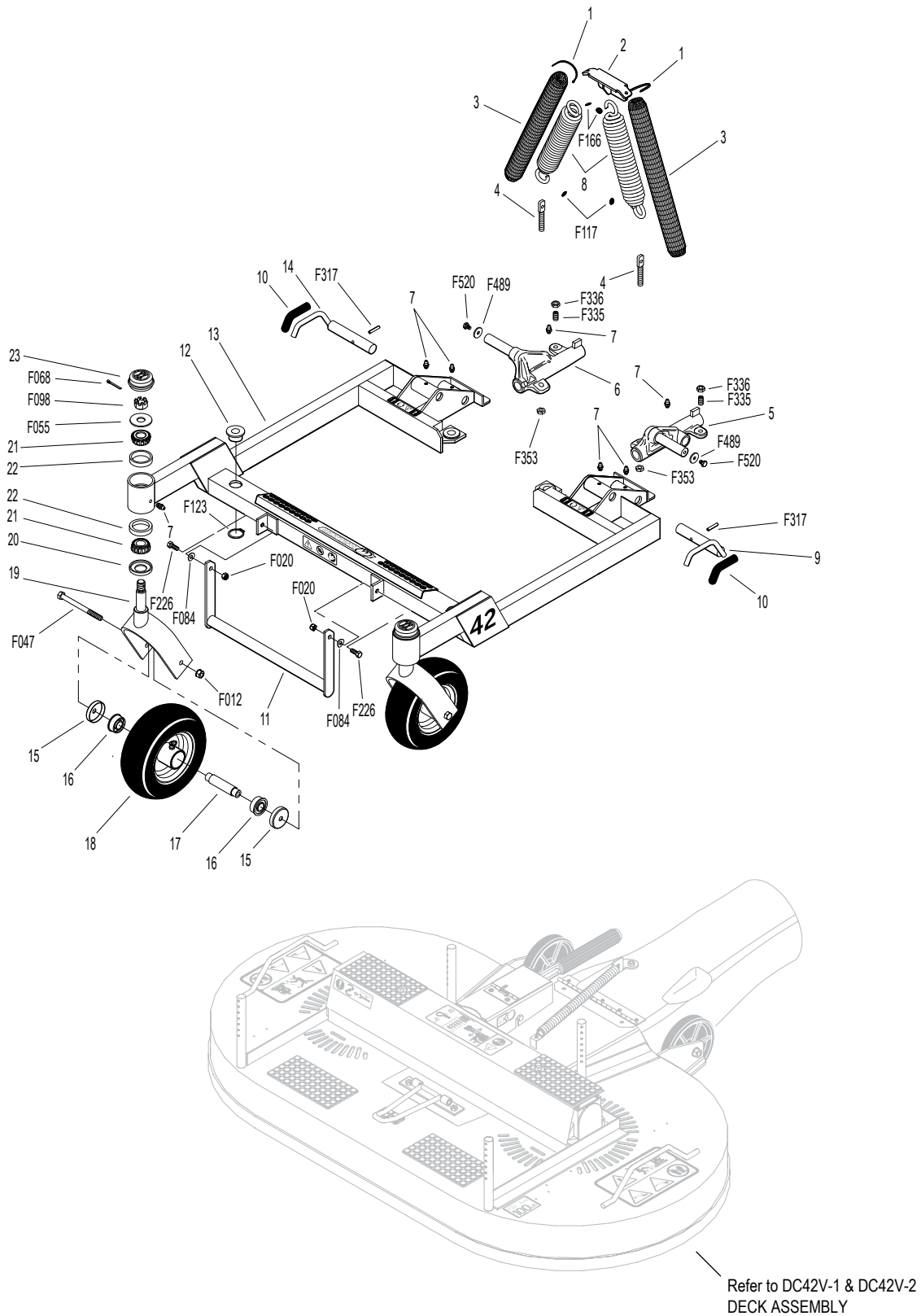
DECK DECALS / TOUCH-UP PAINT



DC42V-1 & DC42V-2 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F055	5/8 SAE Washer		2
5	8466-10	Pivot Mount, LH/Adj. (Includes Items # 7, F353, F489 & F520)	1	F068	1/8 x 1 Cotter Pin		2
6	8466-20	Pivot Mount, RH/Adj. (Includes Items # 7, F353, F489 & F520)	1	F084	5/16 Wave Spring Washer		2
7	5830	Grease Fitting	8	F098	5/8-18 Slotted Hex Nut		2
8	5743-8	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8660-13	42" Carrier Frame	1	F336	3/8-16 Jam Nut		2
	8660-12	42" Carrier Frame W/Forks (Includes Items # 19-21, 23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing, Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

DC42V-1 & DC42V-2 COMPLETE CARRIER FRAME ASSEMBLY



DC42V-1 & DC42V-2 DECK ASSEMBLY

INCL. OPTIONAL HD GEARBOXES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				36	8788-1	Rubber Mat (1 x 2)	1
1	8620-3	Hinge, PTO Shaft Guard	1	37	8481	42 GHS Deck Housing (Includes Items # 34 & 36)	1
2	8618-1	Cover, PTO Shaft Guard (Includes Item # 1)	1	38	7775-2	Hitch Pin, RH (Gold) #6	2
3	8617-1	42E PTO Shaft Guard	1	39	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
	8616-1	PTO Shaft Guard Assembly (Includes Items # 1-3, F002 & F025)	*	40	5727-1	Washer Shim (5/8 ID) (1/4" Thick)	4
4	7285-5	U-Joint Shaft Assembly, Splined (Keyed) (Includes Items # F065, F076 & F318)	1	Fasteners			
5	6704-27	Gearbox and Tube Assembly, Keyed (Includes Items # 14-23, F136, F553 & F554)	1	F002	10-24 Keps Nut		4
6	6711-6	HD Gearbox and Tube Assembly (Includes Items # 7-9, 14-17, 20, 22-23, F136, F553 & F554)	**	F004	1/4-20 Keps Nut		2
7	5052-14	HD Gearbox (1:1) CCW-CCW	**	F005	1/4-20 ESNA Nut		2
8	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	**	F013	3/8-16 Whiz Locknut		6
9	5053-14	HD Gearbox (1:1) CW-CW	**	F018	5/8-18 Hex Nut		2
10	8494	Discharge Chute Assembly With Spring Mount (Includes Items # 11, 13, F002, F005, F036, F129 & F223)	*	F025	10-24 x 3/8 PPHMS		2
11	8489	Spring Mount, Chute	1	F029	1/4-20 x 1/2 Hex Bolt		2
12	8677	Extension Spring (1 x 6-1/16)	1	F036	1/4-20 x 1/2 SBH Screw		2
13	8488	Chute Hinge (2 x 8)	1	F038	3/8-16 x 1 Hex Bolt		4***
14	6054	Spline Coupling	4	F040	3/8-16 x 1-1/2 Hex Bolt		4
15	P007	Gasket, Cap (Peerless #788030)	4	F050	1/4 SAE Washer		4
16	5066	Gearbox Connector Tube (9-5/16)	1	F055	5/8 SAE Washer		2
17	6733-6	Connecting Shaft (7")	1	F056	5/8 Split Lock Washer		2
18	5052-10	Gearbox (LH Rotation)	2	F059	3/8 Wave Spring Washer		2
19	5706-4	Seal Protector Plate	2 ^Δ	F065	3/16 x 3/4 Woodruff Key (#606)		1
20	5704-1	Gearbox Cover Support	2	F076	3/8-16 x 5/8 SQH Set Screw		1
21	5051-2	Tee Gearbox, Keyed (7/8" Dia. Shaft)	1	F087	#10 x 7/8 Fender Washer		2
22	6732-8	Connecting Shaft (1-5/16)	1	F124	10-32 x 3/8 Tapitite Machine Screw		6
23	5068	Gearbox Connector Tube (3-11/16)	1	F129	10-24 x 1/2 PTHMS		2
24	5052-3	1.375 x .750 x .187 Washer	4 ^Δ	F136	AN960C416L Washer		16
25	5747-11	Rubber Mat (3 x 6)	2	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
26	8629-1	Gearbox Cover (42") (Includes Item # 25)	1	F206	#2 x 3/16 Drive Pin		2
Deck Housing Components				F223	3/16 x 5/16 Semi-Tube Rivet		*
27	8670	Tilt-Up Hook	1	F224	3/16 x 7/16 Semi-Tube Rivet		*
28	5162-12	Roller Wheel (5" Poly) (Includes Items # 29, F013 & F059)	2	F246	1/4-20 x 1/2 PTHMS		2
29	8490	Roller Wheel Axle Bolt	2	F278	3/8 Split Lock Washer		4***
30	NS	Deck Serial Number Plate	1	F318	3/8-16 x 3/4 SQH Set Screw		1
31	5705-3	Blade, 22" (RH Rotation)	1	F403	1/4-20 x 1/2 PTHMS, SS		2
32	5706	Blade Hub & Trash Guard	2	F517	Washer 3/8 x 1-1/8 x 1/8		4***
33	5705-4	Blade, 22" (LH Rotation)	1	F553	1/4-20 x 1 Hex Bolt W/Loctite		4
	5705-8	42 GHS Blade Set With Hubs (Includes Items # 31-33, F202 & F568)	*	F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
34	5747-10	Rubber Mat, No-Hole (3 x 6)	2	F568	10-24 Flange Top Lock Nut		4
35	7775-1	Hitch Pin, LH (Silver) #6	2	* Service Part Only			
				** Item(s) used on the HD version of standard gearboxes. The HD cast iron gearboxes are interchangeable with standard aluminum gearboxes.			
				*** Used on HD gearbox configuration.			
				Δ Used on standard aluminum gearbox configuration.			

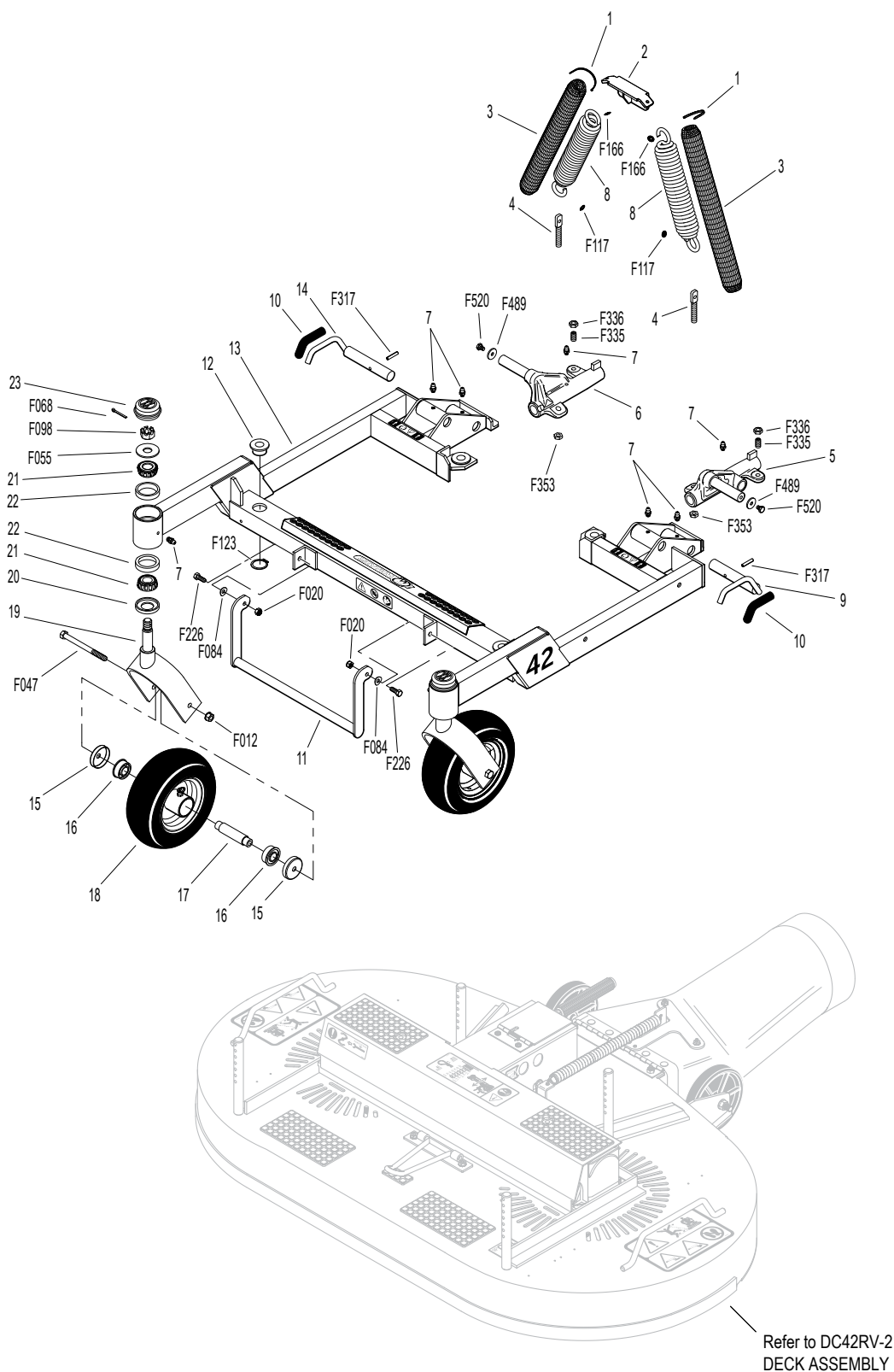
INCL. OPTIONAL HD GEARBOXES



DC42RV-2 COMPLETE CARRIER FRAME ASSEMBLY

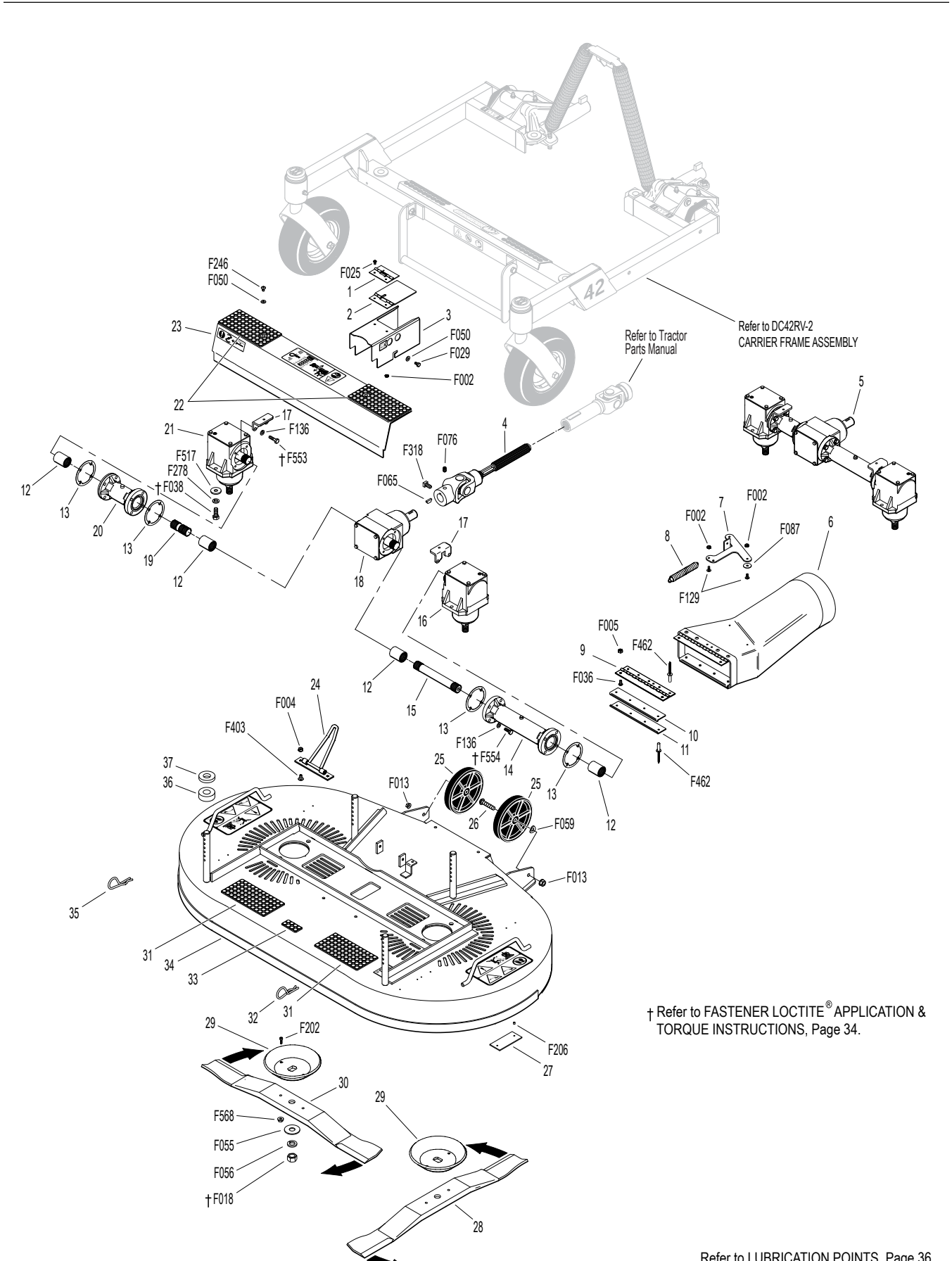
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F055	5/8 SAE Washer		2
5	8466-10	Pivot Mount, LH/Adj. (Includes Items # 7, F353, F489 & F520)	1	F068	1/8 x 1 Cotter Pin		2
6	8466-20	Pivot Mount, RH/Adj. (Includes Items # 7, F353, F489 & F520)	1	F084	5/16 Wave Spring Washer		2
7	5830	Grease Fitting	8	F098	5/8-18 Slotted Hex Nut		2
8	5743-8	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669-5	DGHS48R Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8660-24	42" Carrier Frame	1	F336	3/8-16 Jam Nut		2
	8660-29	42" Carrier Frame W/Forks (Includes Items # 19-21, 23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing, Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

DC42RV-2 COMPLETE CARRIER FRAME ASSEMBLY



DC42RV-2 DECK ASSEMBLY

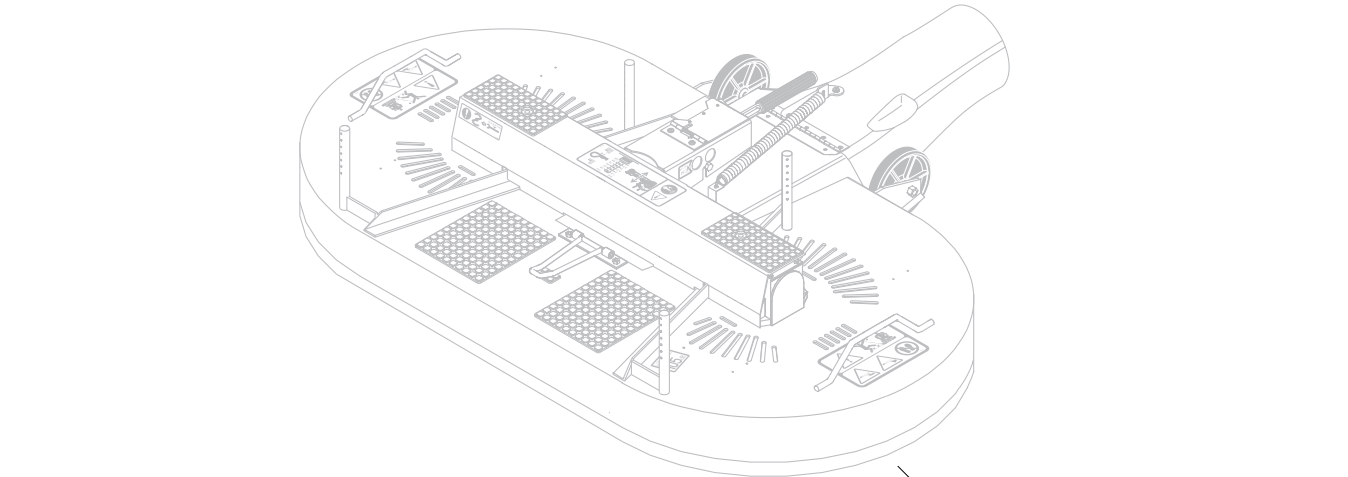
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				30	5705-3	Blade, 22" (RH Rotation)	1
1	8620-3	Hinge, PTO Shaft Guard	1	31	5747-10	Rubber Mat, No-Hole (3 x 6)	2
2	8618-1	Cover, PTO Shaft Guard (Includes Item # 1)	1	32	7775-1	Hitch Pin, LH (Silver) #6	2
3	8619	PTO Shaft Guard	1	33	8788-1	Rubber Mat (1 x 2)	1
	8618	PTO Shaft Guard Assembly (Includes Items # 1-3, F002 & F025)	*	34	5703-18	DC42RV Deck Housing (Includes Items # 31 & 33)	1
4	7285-4	U-Joint Shaft Assembly, Splined (Keyed) (Includes Items # F065, F076 & F318)	1	35	7775-2	Hitch Pin, RH (Gold) #6	2
5	6711-4	HD Gearbox and Tube Assembly (Includes Items # 12-21, F136, F553 & F554)	1	36	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
6	5794-1	Discharge Chute Assembly With Spring Mount (Includes Items # 7, 9-11, F002, F005, F036, F129 & F462)	*	37	5727-1	Washer Shim (5/8 ID) (1/4" Thick)	4
7	8678	Spring Mount, Chute	1	Fasteners			
8	8677	Extension Spring (1 x 6-1/16)	1	F002	10-24 Keps Nut		4
9	5726	Chute Hinge (2 x 8)	1	F004	1/4-20 Keps Nut		2
10	5755-2	Chute Lip, Top	1	F005	1/4-20 ESNA Nut		2
11	5755-3	Chute Lip, Bottom	1	F013	3/8-16 Whiz Locknut		6
12	6054	Spline Coupling	4	F018	5/8-18 Hex Nut		2
13	P007	Gasket, Cap (Peerless #788030)	4	F025	10-24 x 3/8 PPHMS		2
14	5063	Gearbox Connector Tube (8-5/8)	1	F029	1/4-20 x 1/2 Hex Bolt		2
15	6733-3	Connecting Shaft (6-1/4")	1	F036	1/4-20 x 1/2 SBH Screw		2
16	5053-13	HD Gearbox (1:1) CW-CW	1	F038	3/8-16 x 1 Hex Bolt		4
17	5704-1	Gearbox Cover Support	2	F050	1/4 SAE Washer		4
18	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	1	F055	5/8 SAE Washer		2
19	6733-1	Connecting Shaft (2")	1	F056	5/8 Split Lock Washer		2
20	5062	Gearbox Connector Tube (4-3/8)	1	F059	3/8 Wave Spring Washer		2
21	5052-13	HD Gearbox (1:1) CCW-CCW	1	F065	3/16 x 3/4 Woodruff Key (#606)		1
22	5747-11	Rubber Mat (3 x 6)	2	F076	3/8-16 x 5/8 SQH Set Screw		1
23	8629-3	Gearbox Cover (42") (Includes Item # 22)	1	F087	#10 x 7/8 Fender Washer		2
Deck Housing Components				F129	10-24 x 1/2 PTHMS		2
24	8670	Tilt-Up Hook	1	F136	AN960C416L Washer		16
25	5162-12	Roller Wheel (5" Poly) (Includes Items # 26, F013 & F059)	2	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
26	8490	Roller Wheel Axle Bolt	2	F206	#2 x 3/16 Drive Pin		2
27	NS	Deck Serial Number Plate	1	F246	1/4-20 x 1/2 PTHMS		2
28	5705-4	Blade, 22" (LH Rotation)	1	F278	3/8 Split Lock Washer		4
	5705-8	42 GHS Blade Set With Hubs (Includes Items # 28-30, F202 & F568)	*	F318	3/8-16 x 3/4 SQH Set Screw		1
29	5706	Blade Hub & Trash Guard	2	F403	1/4-20 x 1/2 PTHMS, SS		2
				F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
				F517	Washer 3/8 x 1-1/8 x 1/8		4
				F553	1/4-20 x 1 Hex Bolt W/Loctite		4
				F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
				F568	10-24 Flange Top Lock Nut		4
				* Service Part Only			



Refer to LUBRICATION POINTS, Page 36.

DC48V-2 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-3	Eyebolt, (3/8-16 x 2)	2	F055	5/8 SAE Washer		2
5	5830	Grease Fitting	8	F068	1/8 x 1 Cotter Pin		2
6	8466-10	Pivot Mount, LH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F084	5/16 Wave Spring Washer		2
7	8466-20	Pivot Mount, RH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
8	5743-6	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8661-2	48" Carrier Frame	1	F336	3/8-16 Jam Nut		2
	8661-1	48" Carrier Frame W/Forks (Includes Items # 19-21, 23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing, Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

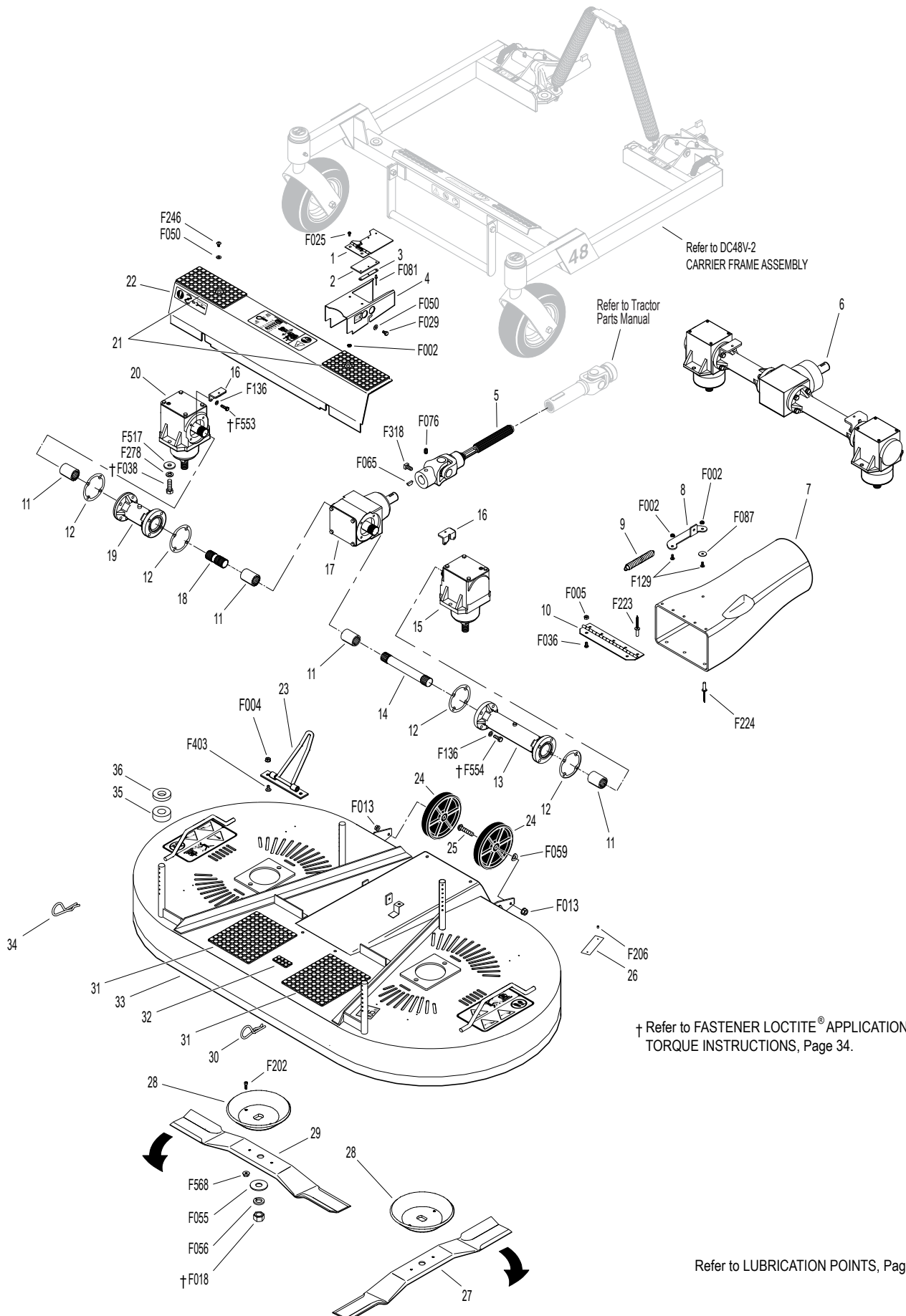


Effective Date 06-06-18
Use only genuine **Walker**® replacement parts.

DC48V-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				30	7775-1	Hitch Pin, LH (Silver) #6	2
1	8618-2	Cover, PTO Shaft Guard (Includes Items # 2, 3 & F081)	1	31	8735-10	Rubber Mat (5 x 6)	2
2	5161-10	Rubber Flap	1	32	8788-1	Rubber Mat (1 x 2)	1
3	8620-30	Backing Plate, Flap	1	33	7702-15	48 GHS Deck Housing (Includes Items # 31 & 32)	1
4	8561-4	48E PTO Shaft Guard	1	34	7775-2	Hitch Pin, RH (Gold) #6	2
	8560-1	PTO Shaft Guard Assembly (Includes Items # 1-4, F002, F025 & F081)	*	35	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
5	7285-5	U-Joint Shaft Assembly, Splined (Keyed) (Includes Items # F065, F076 & F318)	1	36	5727-1	Washer Shim (5/8 ID)	4
6	6711-11	HD Gearbox and Tube Assembly (Includes Items # 11-20, F136, F553 & F554)	1	Fasteners			
7	8494	Discharge Chute Assembly With Spring Mount (Includes Items # 8, 10, F002, F087, F129 & F223)	*		F002	10-24 Keps Nut	4
8	8489	Spring Mount, Chute	1		F004	1/4-20 Keps Nut	2
9	8677	Extension Spring (1 x 6-1/16)	1		F005	1/4-20 ESNA Nut	2
10	8488	Chute Hinge (2 x 8)	1		F013	3/8-16 Whiz Locknut	2
11	6054	Spline Coupling	4		F018	5/8-18 Hex Nut	2
12	P007	Gasket, Cap (Peerless #788030)	4		F025	10-24 x 3/8 PPHMS	2
13	5067	Gearbox Connector Tube (11-5/8)	1		F029	1/4-20 x 1/2 Hex Bolt	2
14	6733-7	Connecting Shaft (9-1/8)	1		F036	1/4-20 x 1/2 SBH Screw	2
15	5052-14	HD Gearbox (1:1) CCW-CCW	1		F038	3/8-16 x 1 Hex Bolt	4
16	5704-1	Gearbox Cover Support	2		F050	1/4 SAE Washer	4
17	7751-11	HD Tee Gearbox, Keyed (1.2:1)	1		F055	5/8 SAE Washer	2
18	6733-1	Connecting Shaft (2")	1		F056	5/8 Split Lock Washer	2
19	5062	Gearbox Connector Tube (4-3/8)	1		F059	3/8 Wave Spring Washer	2
20	5053-14	HD Gearbox (1:1) CW-CW	1		F065	3/16 x 3/4 Woodruff Key (#606)	1
21	5747-12	Rubber Mat (3 x 6)	2		F076	3/8-16 x 5/8 SQH Set Screw	1
22	8559-3	48" Gearbox Cover (Includes Item # 21)	1		F081	A/A45D Aluminum Pop Rivet	3
Deck Housing Components					F087	#10 x 7/8 Fender Washer	1
23	8670	Tilt-Up Hook	1		F129	10-24 x 1/2 PTHMS	2
24	5162-12	Roller Wheel (5" Poly) (Includes Items # 25, F013 & F059)	2		F136	AN960C416L Washer	16
25	8490	Roller Wheel Axle Bolt	2		F202	10-24 x 5/8 SHC Screw, GR5 SS	4
26	NS	Deck Serial Number Plate	1		F206	#2 x 3/16 Drive Pin	2
27	7705-1	Blade, 25" (RH Rotation)	1		F223	3/16 x 5/16 Semi-Tube Rivet	*
28	5706	Blade Hub & Trash Guard	2		F224	3/16 x 7/16 Semi-Tube Rivet	*
29	7705-2	Blade, 25" (LH Rotation)	1		F246	1/4-20 x 1/2 PTHMS	2
	7705-3	48 GHS Blade Set With Hubs (Includes Items # 27-29, F202 & F568)	*		F278	3/8 Split Lock Washer	4
					F318	3/8-16 x 3/4 SQH Set Screw	1
					F403	1/4-20 x 1/2 PTHMS, SS	2
					F517	Washer 3/8 x 1-1/8 x 1/8	4
					F553	1/4-20 x 1 Hex Bolt W/Loctite	4
					F554	1/4-20 x 7/8 Hex Bolt W/Loctite	12
					F568	10-24 Flange Top Lock Nut	4
				* Service Part Only			

DC48V-2 DECK ASSEMBLY



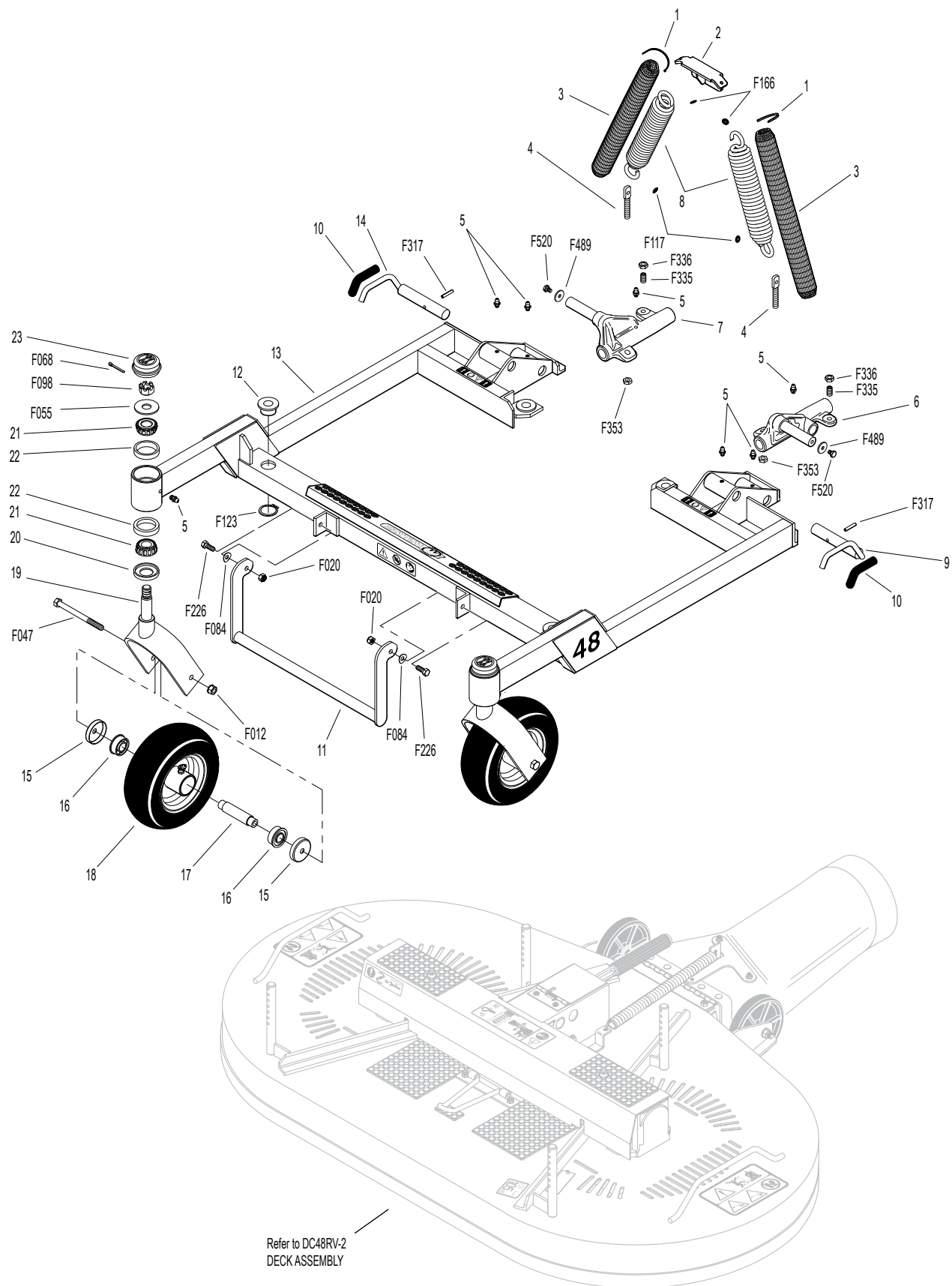
† Refer to FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS, Page 34.

Refer to LUBRICATION POINTS, Page 36.

DC48RV-2 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-3	Eyebolt (3/8-16 x 2)	2	F055	5/8 SAE Washer		2
5	5830	Grease Fitting	8	F068	1/8 x 1 Cotter Pin		2
6	8667-3	Pivot Mount, LH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F084	5/16 Wave Spring Washer		2
7	8667-4	Pivot Mount, RH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
8	5743-6	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669-5	DGHS48R Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8661-5	48RE Carrier Frame (Less Pivots)	1	F336	3/8-16 Jam Nut		2
	8661-4	48RE Carrier Frame W/Forks (Less Pivots) * (Includes Items # 19-21, 23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

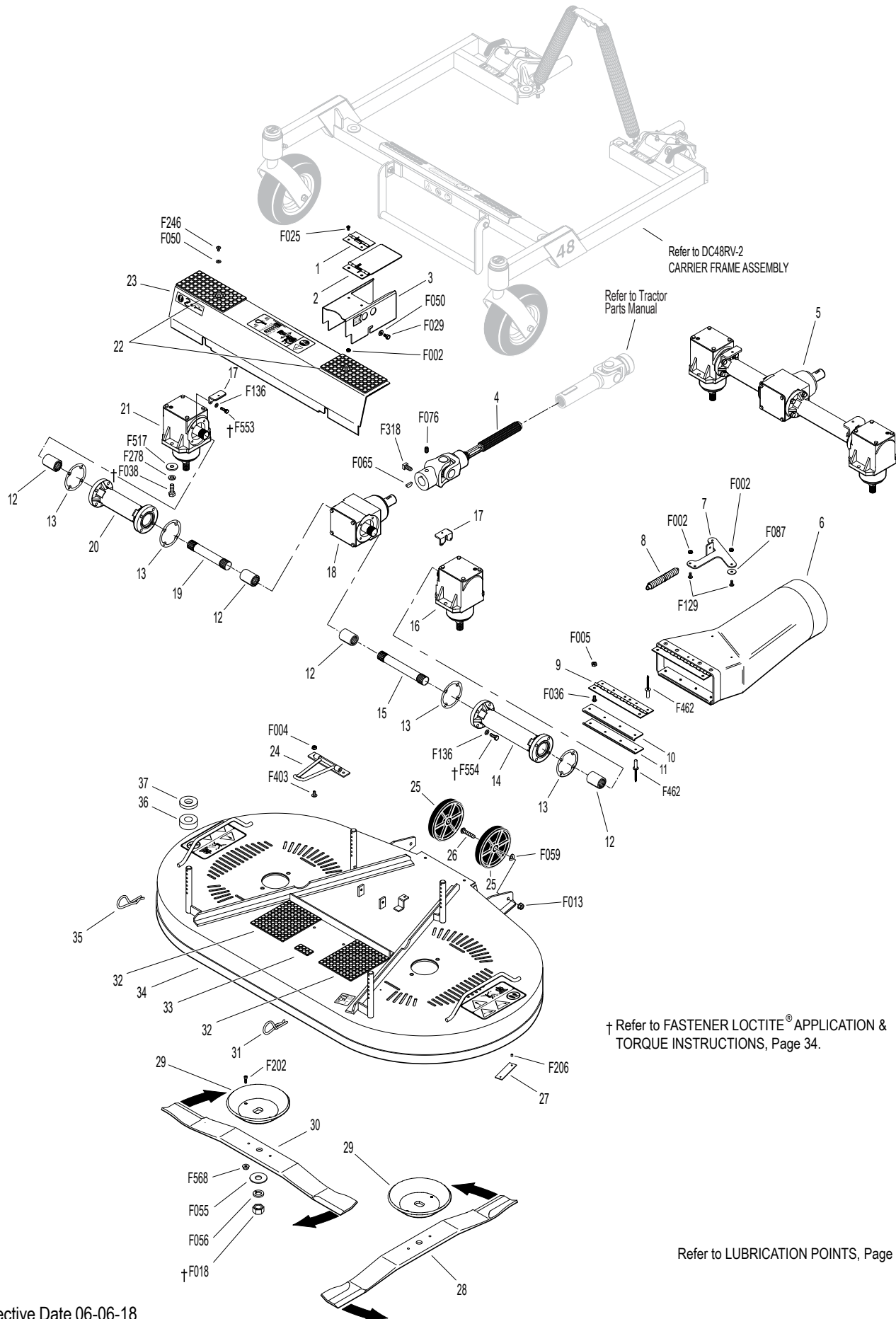
DC48RV-2 COMPLETE CARRIER FRAME ASSEMBLY



DC48RV-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				29	5706	Blade Hub & Trash Guard	2
1	8620-3	Hinge, PTO Shaft Guard	1	30	7705-1	Blade, 25" (RH Rotation)	1
2	8618-1	Cover, PTO Shaft Guard (Includes Item # 1)	1	31	7775-1	Hitch Pin, LH (Silver) #6	2
3	8619	PTO Shaft Guard	1	32	8735-10	Rubber Mat (5 x 6)	2
	8618	PTO Shaft Guard Assembly (Includes Items # 1-3, F002 & F025)	*	33	8788-1	Rubber Mat (1 x 2)	1
4	7285-5	U-Joint Shaft Assembly, Splined (Keyed) (Includes Items # F065, F076 & F318)	1	34	7702-4	48RE GHS Deck Housing (Includes Items # 32 & 33)	1
5	6711-9	HD Gearbox and Tube Assembly (Includes Items # 12-21, F136, F553 & F554)	1	35	7775-2	Hitch Pin, RH (Gold) #6	2
6	5794	48 GHS Discharge Chute W/O Spring (Includes Items # 9-11 & F462)	1	36	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
	5794-1	Discharge Chute With Spring Mount (Includes Items # 6, 7, 9-11 & F462)	*	37	5727-1	Washer Shim (5/8 ID)	4
7	8678	Spring Mount, Chute	1	Fasteners			
8	8677	Extension Spring (1 x 6-1/16)	1		F002	10-24 Keps Nut	6
9	5726	Chute Hinge (2 x 8)	1		F004	1/4-20 Keps Nut	2
10	5755-2	Chute Lip, Top	1		F005	1/4-20 ESNA Nut	2
11	5755-3	Chute Lip, Bottom	1		F013	3/8-16 Whiz Locknut	2
12	6054	Spline Coupling	4		F018	5/8-18 Hex Nut	2
13	P007	Gasket, Cap (Peerless #788030)	4		F025	10-24 x 3/8 PPHMS	2
14	5066	Gearbox Connector Tube (9-5/16)	1		F029	1/4-20 x 1/2 Hex Bolt	2
15	6733-6	Connecting Shaft (7")	1		F036	1/4-20 x 1/2 SBH Screw	2
16	5053-13	HD Gearbox (1:1) CW-CW	1		F038	3/8-16 x 1 Hex Bolt	4
17	5704-1	Gearbox Cover Support	2		F050	1/4 SAE Washer	4
18	7751-18	HD Tee Gearbox, Keyed (1.2:1) Input (CW-CCW & CW)	1		F055	5/8 SAE Washer	2
19	6733-2	Connecting Shaft (4-1/8)	1		F056	5/8 Split Lock Washer	2
20	5061	Gearbox Connector Tube (6-11/16)	1		F059	3/8 Wave Spring Washer	2
21	5052-13	HD Gearbox (1:1) CCW-CCW	1		F065	3/16 x 3/4 Woodruff Key (#606)	1
22	5747-12	Rubber Mat (3 x 6)	2		F076	3/8-16 x 5/8 SQH Set Screw	1
23	7785-3	48" Gearbox Cover (Includes Item # 22)	1		F087	#10 x 7/8 Fender Washer	2
Deck Housing Components					F129	10-24 x 1/2 PTHMS	4
24	8670-9	Tilt-Up Hook	1		F136	AN960C416L Washer	16
25	5162-12	Roller Wheel (5" Poly) (Includes Items # 26, F013 & F059)	2		F202	10-24 x 5/8 SHC Screw, GR5 SS	4
26	8490	Roller Wheel Axle Bolt	2		F206	#2 x 3/16 Drive Pin	2
27	NS	Deck Serial Number Plate	1		F246	1/4-20 x 1/2 PTHMS	2
28	7705-2	Blade, 25" (LH Rotation)	1		F278	3/8 Split Lock Washer	4
	7705-3	48 GHS Blade Set With Hubs (Includes Items # 28-30, F202 & F568)	*		F318	3/8-16 x 3/4 SQH Set Screw	1
					F403	1/4-20 x 1/2 PTHMS, SS	2
					F462	3/16 x .468 (+/- .010) Semi-Tube Rivet	8
					F517	Washer 3/8 x 1-1/8 x 1/8	4
					F553	1/4-20 x 1 Hex Bolt W/Loctite	4
					F554	1/4-20 x 7/8 Hex Bolt W/Loctite	12
					F568	10-24 Flange Top Lock Nut	4
				* Service Part Only			

DC48RV-2 DECK ASSEMBLY



DC52RV-2 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-3	Eyebolt (3/8-16 x 2)	2	F055	5/8 SAE Washer		2
5	5830	Grease Fitting	8	F068	1/8 x 1 Cotter Pin		2
6	8667-3	Pivot Mount, LH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F084	5/16 Wave Spring Washer		2
7	8667-4	Pivot Mount, RH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
8	5743-6	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669-4	52GHS Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8811-3	52GHS Carrier Frame	1	F336	3/8-16 Jam Nut		2
	8811-2	52GHS Carrier Frame W/Forks (Includes Items # 19-23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

This diagram illustrates the assembly of a vehicle chassis, showing the relationship between various components. The main chassis frame is labeled with the number 11. Key components and their assembly points are detailed as follows:

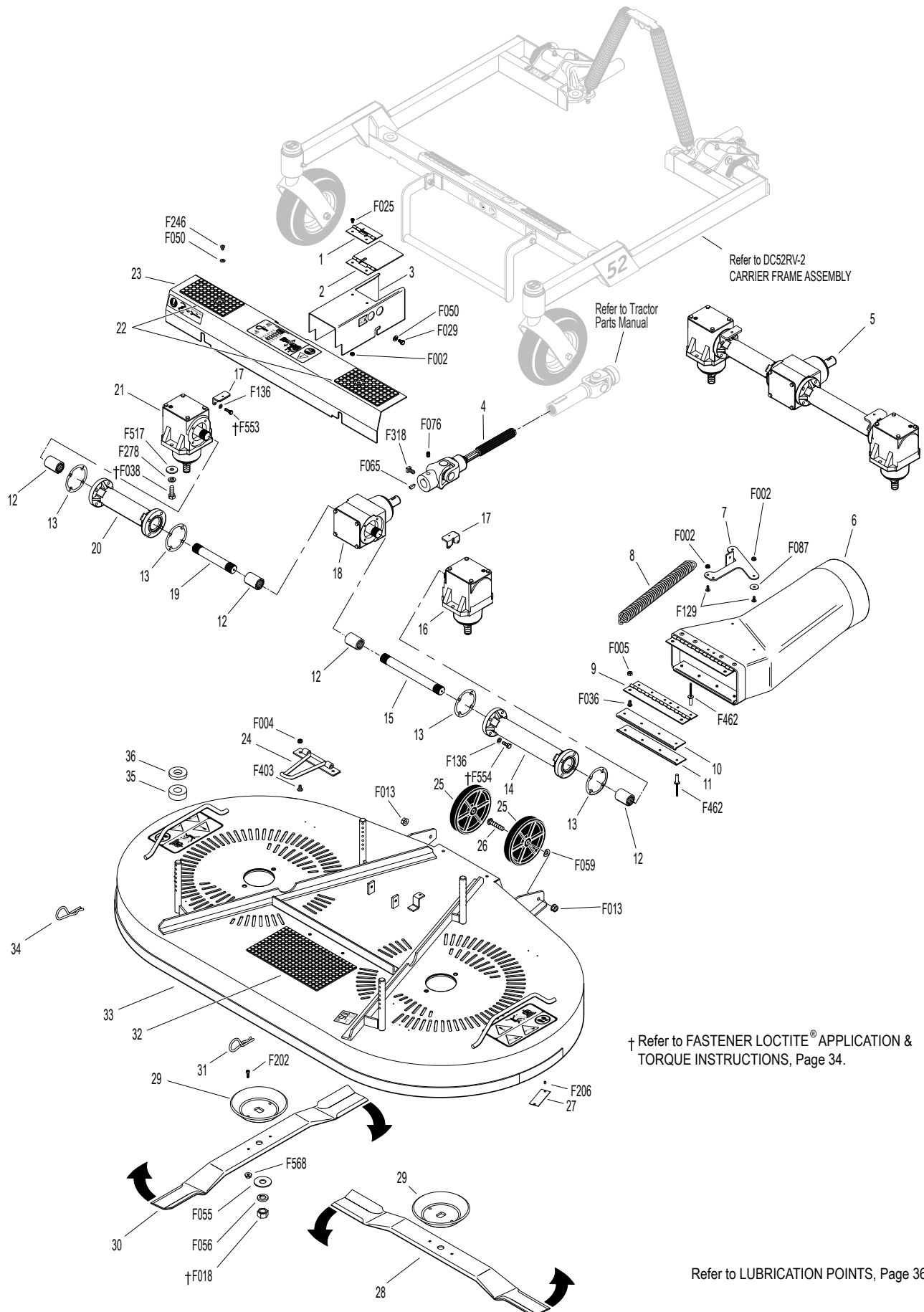
- Front Wheel Assembly:** The front wheel (18) is mounted on an axle (17) which passes through a hub (16) and is secured with a nut (15). The axle is supported by a suspension system including a shock absorber (F012) and a control arm (F047).
- Rear Wheel Assembly:** The rear wheel is mounted on an axle (17) which passes through a hub (16) and is secured with a nut (15). The axle is supported by a suspension system including a shock absorber (F012) and a control arm (F047).
- Suspension Components:** The diagram shows various suspension parts including springs (3, 4, 8), shock absorbers (F012, F047), control arms (F049, F050), and bushings (F055, F098, F068).
- Frame and Chassis:** The main chassis frame (11) is shown with various mounting points for the suspension and other components. The frame is labeled with the number 52.
- Assembly Instructions:** The diagram includes several callouts and labels for specific parts and assembly points, such as F020, F084, F226, F123, F166, F317, F335, F336, F353, F489, and F520.
- Reference:** The diagram refers to the DC52RV-2 DECK ASSEMBLY and the LUBRICATION POINTS, Page 36.

Refer to LUBRICATION POINTS, Page 36.

DC52RV-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				29	5706	Blade Hub & Trash Guard	2
1	8620-3	Hinge, PTO Shaft Guard	1	30	7705-6	Blade 27" (RH Rotation)	1
2	8618-1	Cover, PTO Shaft Guard (Includes Item # 1)	1		7705-9	52 GHS Blade Set With Hubs (Includes Items # 28-30, F202 & F568)	*
3	8619-3	PTO Shaft Guard, 52GHS	1	31	7775-1	Hitch Pin, LH (Silver) #6	2
	8618-4	PTO Shaft Guard Assembly/52 (Includes Items # 1-3, F002 & F025)	*	32	8786-10	Rubber Mat (6 x 10-1/2)	1
4	7285-5	U-Joint Shaft Assembly, Splined (Keyed) (Includes Items # F065, F076 & F318)	1	33	8810-3	52 GHSE Deck Housing (Includes Item # 32)	1
5	6711-14	HD Gearbox and Tube Assembly (Includes Items # 12-21, F136, F553 & F554)	1	34	7775-2	Hitch Pin, RH (Gold) #6	2
6	5794	Discharge Chute W/O Spring Mount (6-1/2 Diameter) (Includes Items # 9-11 & F462)	1	35	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
	5794-1	Discharge Chute W/Spring Mount (Includes Items # 6, 7, 9-11 & F462)	*	36	5727-1	Washer Shim (5/8 ID)	4
7	8678	Spring Mount, Chute	1	Fasteners			
8	8677	Extension Spring (1 x 6-1/16)	1		F002	10-24 Keps Nut	6
9	5726	Chute Hinge (2 x 8)	1		F004	1/4-20 Keps Nut	2
10	5755-2	Chute Lip, Top	1		F005	1/4-20 ESNA Nut	2
11	5755-3	Chute Lip, Bottom	1		F013	3/8-16 Whiz Locknut	2
12	6054	Spline Coupling	4		F018	5/8-18 Hex Nut	2
13	P007	Gasket, Cap (Peerless #788030)	4		F025	10-24 x 3/8 PPHMS	2
14	5068-3	Connector Tube (10-5/16)	1		F029	1/4-20 x 1/2 Hex Bolt	2
15	6733-10	Connecting Shaft (8-1/32)	1		F036	1/4-20 x 1/2 SBH Screw	2
16	5053-13	HD Gearbox (1:1) CW-CW	1		F038	3/8-16 x 1 Hex Bolt	4
17	5704-1	Gearbox Cover Support	2		F050	1/4 SAE Washer	4
18	7751-18	HD Tee Gearbox, Keyed (1.2:1) Input (CW-CCW & CW)	1		F055	5/8 SAE Washer	2
19	6733-4	Connecting Shaft (5-5/16)	1		F056	5/8 Split Lock Washer	2
20	5065	Connector Tube (7-11/16)	1		F059	3/8 Wave Spring Washer	2
21	5052-13	HD Gearbox (1:1) CCW-CCW	1		F065	3/16 x 3/4 Woodruff Key (#606)	1
22	5747-12	Rubber Mat (3 x 6)	2		F076	3/8-16 x 5/8 SQH Set Screw	1
23	6786-2	52 GHS Gearbox Cover (Includes Item # 22)	1		F087	#10 x 7/8 Fender Washer	2
Deck Housing Components					F129	10-24 x 1/2 PTHMS	4
24	8670-9	Tilt-Up Hook	1		F136	AN960C416L Washer	16
25	5162-12	Roller Wheel (5" Poly) (Includes Items # 26, F013 & F059)	2		F202	10-24 x 5/8 SHC Screw, GR5 SS	4
26	8490	Roller Wheel Axle Bolt	2		F206	#2 x 3/16 Drive Pin	2
27	NS	Deck Serial Number Plate	1		F246	1/4-20 x 1/2 PTHMS	2
28	7705-7	Blade 27" (LH Rotation)	1		F278	3/8 Split Lock Washer	4
					F318	3/8-16 x 3/4 SQH Set Screw	1
					F403	1/4-20 x 1/2 PTHMS, SS	2
					F462	3/16 x .468 (+/- .010) Semi-Tube Rivet	8
					F517	Washer 3/8 x 1-1/8 x 1/8	4
					F553	1/4-20 x 1 Hex Bolt W/Loctite	4
					F554	1/4-20 x 7/8 Hex Bolt W/Loctite	12
					F568	10-24 Flange Top Lock Nut	4
				*	Service Part Only		

DC52RV-2 DECK ASSEMBLY



DR52B-3 & DR64B-3 CARRIER FRAME FOOTREST COMPONENTS

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Footrest Components				Fasteners			
1	8735-11	Rubber Mat (4 x 6)	2	F009	5/16-18 Whiz Locknut		7
2	2724-17	Guide Rod Bushing	4	F020	5/16-18 ESNA Nut		1
3	2786-12	Footrest, RH (Includes Item # 1)	1	F034	5/16-18 x 3/4 Hex Bolt		2
4	2786-11	Footrest, LH (Includes Item # 1)	1	F038	3/8-16 x 1 Hex Bolt		1
5	2786-10	Adjustable Footrest Rod	2	F051	3/8 SAE Washer		1
6	2786-15	Footrest Lock Channel, LH	1	F123	1" External Snap Ring		4
7	2786-14	Footrest Lock Channel, RH	1	F226	5/16-18 x 7/8 Hex Bolt		4
Tilt-Up Hook Components				F268	5/16-18 x 3 Hex Bolt		1
8	8670-14	Tilt-Up Hook Base	1	F335	3/8-16 x 7/8 Set Screw, SS		2
9	5841	Retainer Washer (3/8 x 1-1/4)	1*	F336	3/8-16 Jam Nut		2
10	5845-1	Rubber Latch	1	F353	3/8-16 ESNA LP Nut		1
11	8670-13	Tilt-Up Hook	1	* Item used on DR64B-3 only			

NOTE: Model DR52B-3 is shown.

Refer to DR52B-3
CARRIER FRAME ASSEMBLY or
DR64B-3 CARRIER FRAME ASSEMBLY

Effective Date 06-06-18
Use only genuine **Walker®** replacement parts.

DR52B-3 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				35	2214-10	Rod End, Female (3/8-24)	4
1	2744-1	Spring Clip Bracket	1	36	2722-4	Pivot Shaft	2
2	5975-3	Cable Tie (50# x 7")	4	37	2655	Lift Chain	4
3	5743-12	Spring Cover	2	38	4407-4	Bow Tie Cotter Pin	2
4	5743-13	Extension Spring (Includes Items # 3, F545 & F548)	2	39	2215-4	Height Adjustment Rod	2
5	2723-10	Counter Weight Spring Mount	2	40	5146-1	10mm Ball Stud x 5/8	2
6	2723-19	Locking Arm, LH (Includes Item # F432)	1	41	5146	10mm Ball Stud	2
7	5830	Grease Fitting	10	42	2215	Gas Spring Assembly	2
8	2667-1	Pivot Mount, LH (Includes Item # 7)	1	43	2721-5	Lifting Arm Assembly (Includes Item # 7)	1
9	2723-4	Pivot Shaft	2	44	2721-2	Lifting Cross Tube	1
10	2667-2	Pivot Mount, RH (Includes Item # 7)	1	45	2723-7	Height Adjustment Arm (Includes Item # 46)	1
11	2723-15	Locking Arm, RH (Includes Item # F432)	1	46	5850-3	Handle Grip, Foam (3-1/4)	1
Carrier Frame Components				47	2722-7	Foot Pedal Pad	1
12	2215-2	Gas Spring Cover, RH	1	48	2722-6	Deck Height Adjustment Trigger (Includes Item # 7)	1
13	2723-2	Outer Height Adjustment Plate	1	Fasteners			
14	7775-9	Wire Lock Pin (5/16 x 1-3/8)	1	F004	1/4-20 Keps Nut	6	
15	2720-3	Height Adjustment Spacer	4	F009	5/16-18 Whiz Locknut	13	
16	2723-1	Inner Height Adjustment Plate	1	F013	3/8-16 Whiz Locknut	14	
17	2215-3	Gas Spring Cover, LH	1	F035	5/16-18 x 1-1/4 Hex Bolt	2	
18	8740	Deck Pin Bushing (3/4 ID)	4	F038	3/8-16 x 1 Hex Bolt	2	
19	2911-8	DR52 Carrier Frame	1	F039	3/8-16 x 1-1/4 Hex Bolt	2	
20	7775-5	Lock Pin (5/16 x 1-5/8)	1	F040	3/8-16 x 1-1/2 Hex Bolt	5	
21	8811-25	Tilt Bar W/Grip (35") (Includes Item # 22)	1	F048	1/2 SAE Washer	2	
22	5850-5	Handle Grip (1 x 1 x 3-3/4)	1	F050	1/4 SAE Washer	6	
Caster Wheel Components				F071	3/4 External Snap Ring	2	
23	8769-8	Dust Cap, Deck Caster	2	F090	1/4-20 x 2-1/2 Hex Bolt	4	
24	8769-6	Bearing Cone (1" ID)	4	F132	1/4-20 x 2-3/4 Hex Bolt	2	
25	8769-5	Bearing Cup (2 x 1-5/8)	4	F205	5/16-18 x 1/4 Set Screw (Knurl Point)	2	
26	8769-7	Seal	2	F215	3/8-16 x 1/2 x 1/2 S Bolt	2	
27	2770	Caster Wheel Fork	2	F218	7/16 Split Lock Washer	4	
28	7038	Wheel Axle (3/4 x 5-9/16)	2	F219	7/16-14 x 1-1/4 Hex Bolt	4	
29	8768-2	Seal, Reverse Lip	4	F226	5/16-18 x 7/8 Hex Bolt	5	
30	8037	Bearing Cone (3/4 ID)	4	F241	.375 x .875 x .10 Washer	18	
31	8035-1	Wheel & Tire (13 x 4.5-6) (W/Bearing Race)	2	F263	1-1/4 External Snap Ring	6	
32	8038-1	Spacer, Wheel Axle (.750 ID x 1.125 OD)	2	F268	5/16-18 x 3 Hex Bolt	1	
33	8039	Nut, Wheel Axle	2	F298	3/8-24 Jam Nut	4	
Deck Lift Components				F344	3/4-16 Slotted Hex Nut	2	
34	2722-5	Deck Height Adjustment, LH (Includes Item # 7)	1	F348	1/8 x 1-1/2 Cotter Pin	2	
				F378	3/8-16 x 6 Hex Bolt	1	
				F432	3/16 x 1/2 Split Spring Pin	2	
				F436	3/16 x 1-1/8 Roll Pin	4	
				F437	Clevis Pin (1/4 x 1)	2	
				F438	5/16-18 x 2-3/4 Hex Bolt	1	
				F545	Retention Washer (.250 Wire)	2	
				F548	Retention Ring (.235 Wire)	2	
				F639	Belleville Washer (1.5 x .755 x .072)	2	

Refer to
DR52B-3 DECK ASSEMBLY

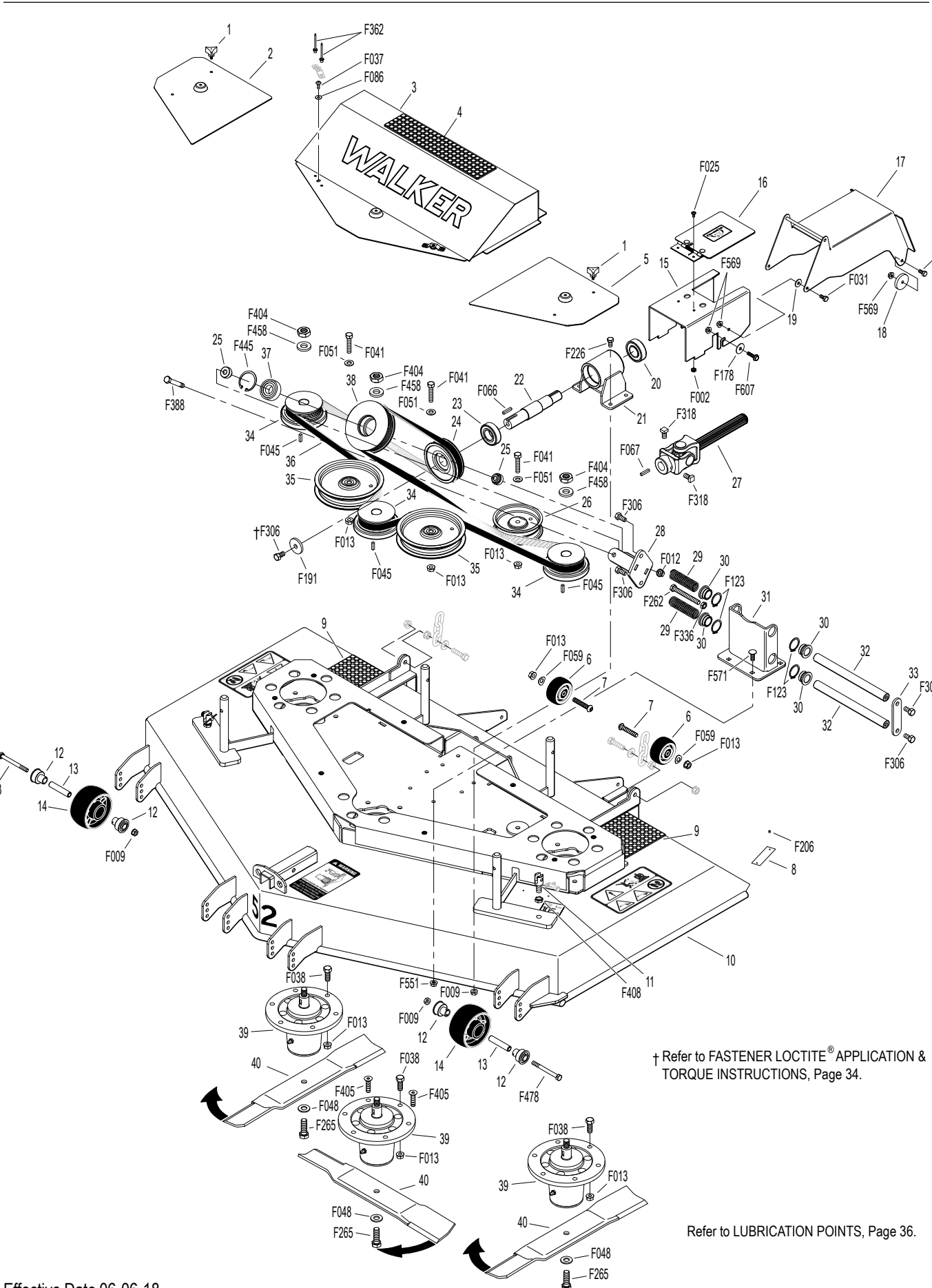


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DR52B-3 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Blade Spindle Components			
1	2703-5	Knob, 10-24 x 1/2	4	39	2052-1	Blade Spindle	3
2	2723-12	Spindle Cover, RH	1	40	7705-14	Blade (18.333)	3
3	2786-16	Belt Cover	1	Fasteners			
		(Includes Items # 4, F037, F086 & F362)		F002	10-24 Keps Nut		2
4	8735-8	Rubber Mat (2-1/2 x 12)	1	F009	5/16-18 Whiz Locknut		6
5	2723-13	Spindle Cover, LH	1	F012	3/8-16 Keps Nut		1
6	9772	Roller Wheel Assembly (2-1/2)	2	F013	3/8-16 Whiz Locknut		23
		(Includes Item # F059)		F025	10-24 x 3/8 PPHMS		2
7	8490-1	Roller Wheel Axle Bolt	2	F031	1/4-20 x 5/8 Hex Bolt		4
8	NS	Deck Serial Number Plate	1	F037	10-24 x 5/8 PTH Screw		2
9	8735-10	Rubber Mat (5 x 6)	2	F038	3/8-16 x 1 Hex Bolt		16
10	2910-9	DR52 Deck Housing (Includes Item # 9)	1	F041	3/8-16 x 1-3/4 Hex Bolt		3
11	2720-5	Deck Height Adjustment Clevis	2	F045	3/16 x 3/16 x 3/4 Key		3
12	6715-3	Roller Wheel Bearing	8	F048	1/2 SAE Washer		3
13	6715-4	Axle Spacer Tube	4	F051	3/8 SAE Washer		3
14	6715-2	Roller Wheel	4	F059	3/8 Wave Spring Washer		2
Blade Drive Components				F066	1/4 x 1/4 x 3/4 Key		1
15	2619-6	PTO Shaft Guard	1	F067	3/16 x 3/16 x 1 Key		1
16	2039-6	Cover, PTO Shaft Guard	1	F086	#10 SAE Washer		2
17	2039-5	PTO Shaft Guard 52, Long	1	F123	1" External Snap Ring		4
18	2039-3	Wear Disc	2	F178	1/4 x 1 Fender Washer		2
19	5108-11	Friction Washer (.062)	2	F191	3/8 x 1-1/2 x 3/16 Washer		1
20	5270	Bearing W/Collar (1")	1	F206	#2 x 3/16 Drive Pin		2
21	2726	PTO Bearing Housing	1	F226	5/16-18 x 7/8 Hex Bolt		4
22	2726-4	PTO Drive Shaft	1	F262	3/8-16 x 4 Hex Bolt All Thread		1
23	5270-1	Ball Bearing	1	F265	1/2-20 x 1-1/2 Hex Bolt		3
24	2240-11	Drive Pulley (3-3/4)	1	F306	3/8-16 x 3/4 Hex Bolt		5
25	2245-6	Idler Pulley Shaft	2	F318	3/8-16 x 3/4 SQH Set Screw		2
26	7245-2	Idler Pulley	1	F336	3/8-16 Jam Nut		1
27	8285-4	U-Joint Shaft Assembly, Spline	1	F362	A/A62D Alum. Pop Rivet		*
		(Includes Item # F318)			(3/16 D x 13/32 L)		
28	2724-14	Idler Mount Weldment	1	F388	3/8-16 x 2-1/2 Hex Bolt		1
29	5195-2	Compression Spring (1 x 6-3/8) (Black)	2	F404	5/8-18 Jam Nut		3
30	2724-17	Guide Rod Bushing	4	F405	3/8-16 x 1-1/2 FHA Screw, SS		2
31	2725-8	Mount Base	1	F408	7/16-20 Jam Nut		2
32	2723-16	Guide Rods (8-5/8) Clear Zinc	2	F445	1-7/8 Internal Snap Ring		1
33	2724-19	Guide Rod Stop	1	F458	Washer 1-1/4 x 5/8 x 3/16		3
34	2240-6	Blade Drive Pulley (3-1/8) W/Shield	3	F478	5/16-18 x 3-1/4 Hex Bolt		4
35	8245	Idler Pulley (6")	2	F551	5/16-18 Flange Top Lock Nut		4
36	2731-2	Blade Drive Belt (1150L4-K)	1	F569	1/4-20 Flange Top Lock Nut		6
37	2265	Bearing (20mm)	1	F571	5/16-18 x 7/8 Carriage Bolt		4
38	2245-2	Idler Pulley	1	F607	1/4-20 x 1 Flange Head Hex Bolt		2

* Service Part Only

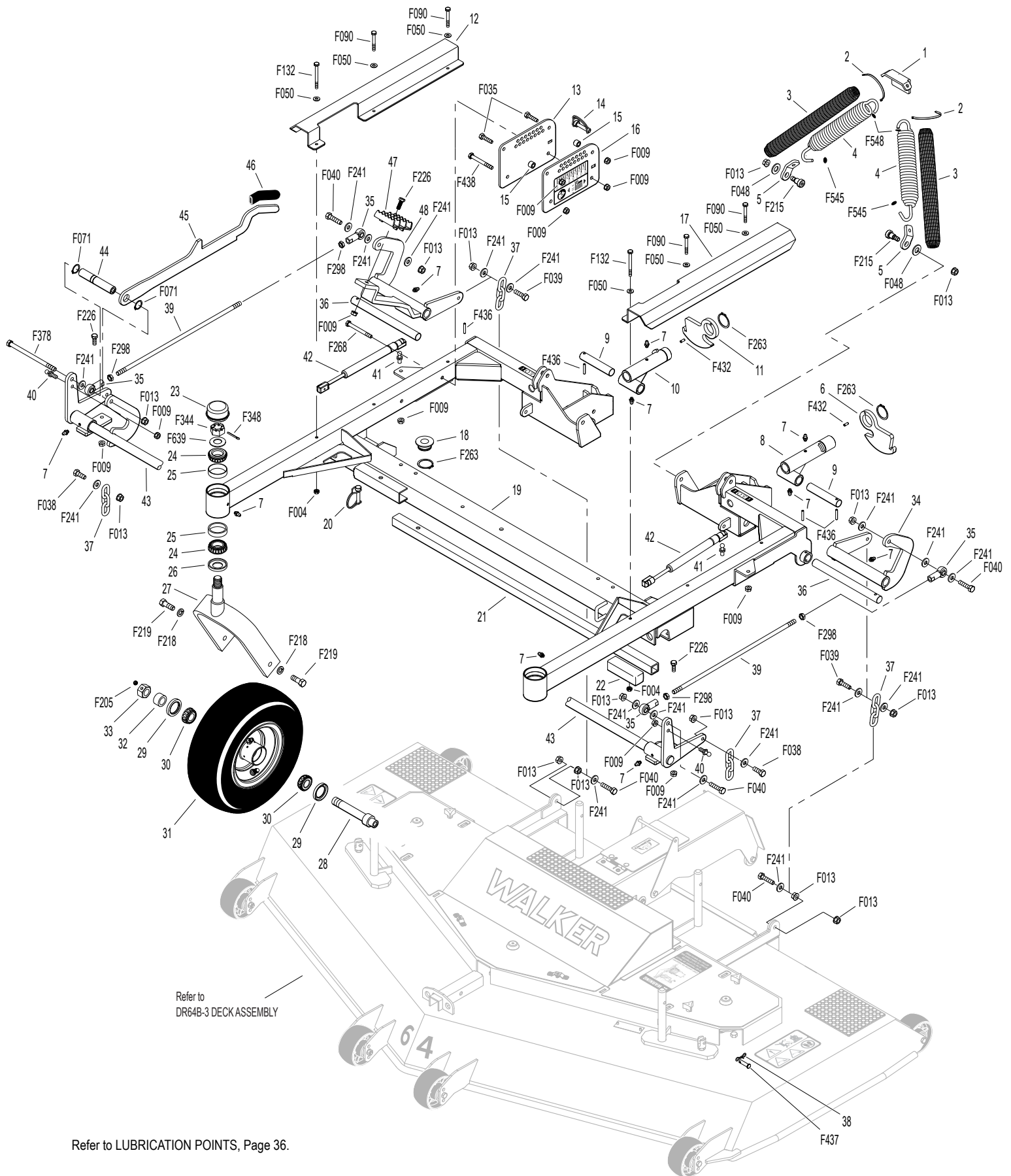


Refer to LUBRICATION POINTS, Page 36.

DR64B-3 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				36	2722-3	Pivot Shaft	2
1	2744-1	Spring Clip Bracket	1	37	2655	Lift Chain	4
2	5975-7	Cable Tie (50# x 11")	4	38	4407-4	Bow Tie Cotter Pin	2
3	5743-12	Spring Cover	2	39	2215-4	Height Adjustment Rod	2
4	5743-13	Extension Spring (Includes Items # 3, F545 & F548)	2	40	5146-1	10mm Ball Stud x 5/8	2
5	2723-10	Counter Weight Spring Mount	2	41	5146	10mm Ball Stud	2
6	2723-19	Locking Arm, LH (Includes Item # F432)	1	42	2215	Gas Spring Assembly	2
7	5830	Grease Fitting	10	43	2721-4	Lifting Arm Assembly (Includes Item # 7)	1
8	2667-1	Pivot Mount, LH (Includes Item # 7)	1	44	2721-2	Lifting Cross Tube	1
9	2723-4	Pivot Shaft	2	45	2723-3	Height Adjustment Arm (Includes Item # 46)	1
10	2667-2	Pivot Mount, RH (Includes Item # 7)	1	46	5850-3	Handle Grip, Foam (3-1/4)	1
11	2723-15	Locking Arm, RH (Includes Item # F432)	1	47	2722-7	Foot Pedal Pad	1
Carrier Frame Components				48	2722-2	Deck Height Adjustment Trigger (Includes Item # 7)	1
12	2215-2	Gas Spring Cover, RH	1	Fasteners			
13	2723-2	Outer Height Adjustment Plate	1	F004	1/4-20 Keps Nut	6	
14	7775-9	Wire Lock Pin (5/16 x 1-3/8)	1	F009	5/16-18 Whiz Locknut	13	
15	2720-3	Height Adjustment Spacer	4	F013	3/8-16 Whiz Locknut	14	
16	2723-1	Inner Height Adjustment Plate	1	F035	5/16-18 x 1-1/4 Hex Bolt	2	
17	2215-3	Gas Spring Cover, LH	1	F038	3/8-16 x 1 Hex Bolt	2	
18	8740	Deck Pin Bushing (3/4 ID)	4	F039	3/8-16 x 1-1/4 Hex Bolt	2	
19	2911-6	DR64 Carrier Frame	1	F040	3/8-16 x 1-1/2 Hex Bolt	5	
20	7775-5	Lock Pin (5/16 x 1-5/8)	1	F048	1/2 SAE Washer	2	
21	8811-25	Tilt Bar W/Grip (35") (Includes Item # 22)	1	F050	1/4 SAE Washer	6	
22	5850-5	Handle Grip (1 x 1 x 3-3/4)	1	F071	3/4 External Snap Ring	2	
Caster Wheel Components				F090	1/4-20 x 2-1/2 Hex Bolt	4	
23	8769-8	Dust Cap, Deck Caster	2	F132	1/4-20 x 2-3/4 Hex Bolt	2	
24	8769-6	Bearing Cone (1" ID)	4	F205	5/16-18 x 1/4 Set Screw (Knurl Point)	2	
25	8769-5	Bearing Cup (2 x 1-5/8)	4	F215	3/8-16 x 1/2 x 1/2 S Bolt	2	
26	8769-7	Seal	2	F218	7/16 Split Lock Washer	4	
27	2770	Caster Wheel Fork	2	F219	7/16-14 x 1-1/4 Hex Bolt	4	
28	7038	Wheel Axle (3/4 x 5-9/16)	2	F226	5/16-18 x 7/8 Hex Bolt	5	
29	8768-2	Seal, Reverse Lip	4	F241	.375 x .875 x .10 Washer	18	
30	8037	Bearing Cone (3/4 ID)	4	F263	1-1/4 External Snap Ring	6	
31	8035-1	Wheel & Tire (13 x 4.5-6) (W/Bearing Race)	2	F268	5/16-18 x 3 Hex Bolt	1	
32	8038-1	Spacer, Wheel Axle (.750 ID x 1.125 OD)	2	F298	3/8-24 Jam Nut	4	
33	8039	Nut, Wheel Axle	2	F344	3/4-16 Slotted Hex Nut	2	
Deck Lift Components				F348	1/8 x 1-1/2 Cotter Pin	2	
34	2722-1	Deck Height Adjustment, LH (Includes Item # 7)	1	F378	3/8-16 x 6 Hex Bolt	1	
35	2214-10	Rod End, Female (3/8-24)	4	F432	3/16 x 1/2 Split Spring Pin	2	
				F436	3/16 x 1-1/8 Roll Pin	4	
				F437	Clevis Pin (1/4 x 1)	2	
				F438	5/16-18 x 2-3/4 Hex Bolt	1	
				F545	Retention Washer (.250 Wire)	2	
				F548	Retention Ring (.235 Wire)	2	
				F639	Belleville Washer (1.5 x .755 x .072)	2	

DR64B-3 COMPLETE CARRIER FRAME ASSEMBLY



Refer to LUBRICATION POINTS, Page 36.

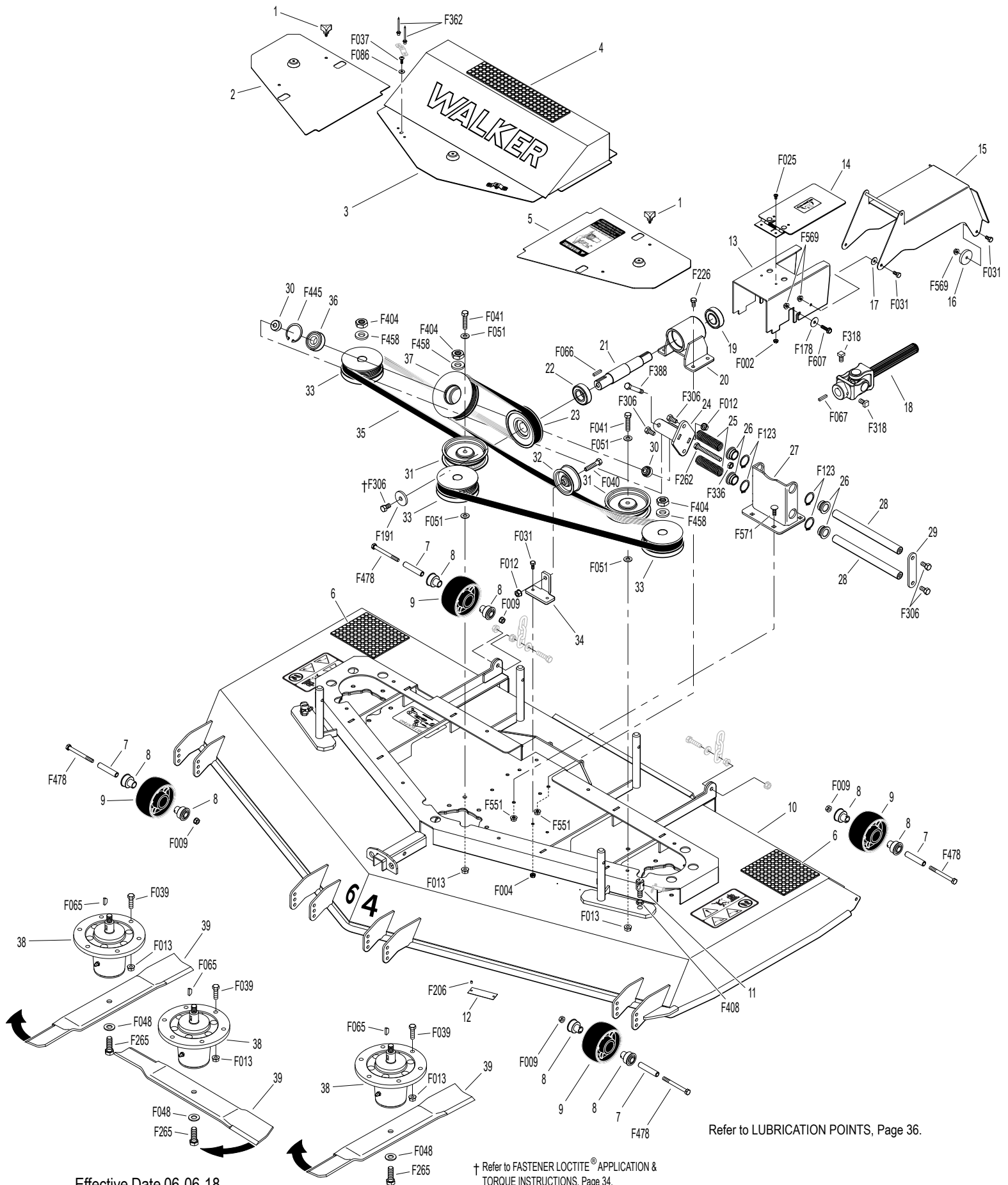
Effective Date 06-06-18
Use only genuine **Walker®** replacement parts.

DR64B-3 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Blade Spindle Components			
1	2703-5	Knob, 10-24 x 1/2	4	38	2052-1	Blade Spindle	3
2	2723-18	Spindle Cover, RH	1	39	7705-28	Blade 22.166"	3
3	2787-10	Belt Cover (Includes Items # 4, F037, F086 & F362)	1	Fasteners			
4	8735-8	Rubber Mat (2-1/2 x 12)	1	F002	10-24 Keps Nut		2
5	2723-17	Spindle Cover, LH	1	F004	1/4-20 Keps Nut		2
6	8735-10	Rubber Mat (5 x 6)	2	F009	5/16-18 Whiz Locknut		6
7	6715-4	Axle Spacer Tube	6	F012	3/8-16 Keps Nut		2
8	6715-3	Roller Wheel Bearing	12	F013	3/8-16 Whiz Locknut		20
9	6715-2	Roller Wheel	6	F025	10-24 x 3/8 PPHMS		2
10	2910-8	DR64 Deck Housing (Includes Item # 6)	1	F031	1/4-20 x 5/8 Hex Bolt		6
11	2720-5	Deck Height Adjustment Clevis	2	F037	10-24 x 5/8 PTH Screw		2
12	NS	Deck Serial Number Plate	1	F039	3/8-16 x 1-1/4 Hex Bolt		18
Blade Drive Components				F040	3/8-16 x 1-1/2 Hex Bolt		1
13	2619-5	PTO Shaft Guard	1	F041	3/8-16 x 1-3/4 Hex Bolt		2
14	2039-2	Cover, PTO Shaft Guard	1	F048	1/2 SAE Washer		3
15	2039-1	PTO Shaft Guard 64, Long	1	F051	3/8 SAE Washer		4
16	2039-3	Wear Disc	2	F065	3/16 x 3/4 Woodruff Key (#606)		3
17	5108-11	Friction Washer (.062)	2	F066	1/4 x 1/4 x 3/4 Key		1
18	8285-4	U-Joint Shaft Assembly, Spline (Includes Item # F318)	1	F067	3/16 x 3/16 x 1 Key		1
19	5270	Bearing W/Collar (1")	1	F086	#10 SAE Washer		2
20	2726-2	PTO Bearing Housing	1	F123	1" External Snap Ring		4
21	2726-5	PTO Drive Shaft	1	F178	1/4 x 1 Fender Washer		2
22	5270-1	Ball Bearing	1	F191	3/8 x 1-1/2 x 3/16 Washer		1
23	2240-11	Drive Pulley (3-3/4)	1	F206	#2 x 3/16 Drive Pin		2
24	2724-14	Idler Mount Weldment	1	F226	5/16-18 x 7/8 Hex Bolt		4
25	5195-2	Compression Spring (1 x 6-3/8) (Black)	2	F262	3/8-16 x 4 Hex Bolt All Thread		1
26	2724-17	Guide Rod Bushing	4	F265	1/2-20 x 1-1/2 Hex Bolt		3
27	2725-8	Mount Base	1	F306	3/8-16 x 3/4 Hex Bolt		5
28	2723-16	Guide Rod (8-5/8) Clear Zinc	2	F318	3/8-16 x 3/4 SQH Set Screw		2
29	2724-19	Guide Rod Stop	1	F336	3/8-16 Jam Nut		1
30	2245-6	Idler Pulley Shaft	2	F362	A/A62D Alum. Pop Rivet (3/16 D x 13/32 L)		*
31	7245-2	Idler Pulley	2	F388	3/8-16 x 2-1/2 Hex Bolt		1
32	5245-1	Idler Pulley	1	F404	5/8-18 Jam Nut		3
33	2240-9	Blade Drive Pulley (3.8) W/Shield	3	F408	7/16-20 Jam Nut		2
34	5245-9	Idler Mount	1	F445	1-7/8 Internal Snap Ring		1
35	2731-5	Blade Drive Belt (1340 L4-K)	1	F458	Washer 1-1/4 x 5/8 x 3/16		3
36	2265	Bearing (20mm)	1	F478	5/16-18 x 3-1/4 Hex Bolt		6
37	2245-2	Idler Pulley	1	F551	5/16-18 Flange Top Lock Nut		8
				F569	1/4-20 Flange Top Lock Nut		6
				F571	5/16-18 x 7/8 Carriage Bolt		4
				F607	1/4-20 x 1 Flange Head Hex Bolt		2

* Service Part Only

DR64B-3 DECK ASSEMBLY



Refer to LUBRICATION POINTS, Page 36.

Effective Date 06-06-18
Use only genuine **Walker**® replacement parts.

† Refer to FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS, Page 34.

FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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HD Gear Drive Assemblies

Item # 1 apply to all HD deck models.

- 1 **Torque** P/N F553 (1/4-20 x 1 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) and F554 (1/4-20 x 7/8 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) to 115 in-lb (13.0 N·m).
- 2 **Apply** Loctite® Threadlocker # 242 (Blue) to P/N F038 (3/8-16 x 1 Hex Bolt, used on Gearbox Mounting Hardware) prior to assembly. Torque to 115 lb·in. (13.0 N·m).

DC Deck Assemblies

Items # 2 & 3 apply to all standard deck models.

- 3 **Torque** P/N F553 (1/4-20 x 1 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) and F554 (1/4-20 x 7/8 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) to 90 in-lb (10.2 N·m).
- 4 **Torque** P/N F018 (5/8-18 Hex Nut) used on underside of blades to 60 ft-lb (81.4 N·m). **DO NOT** apply Loctite®.

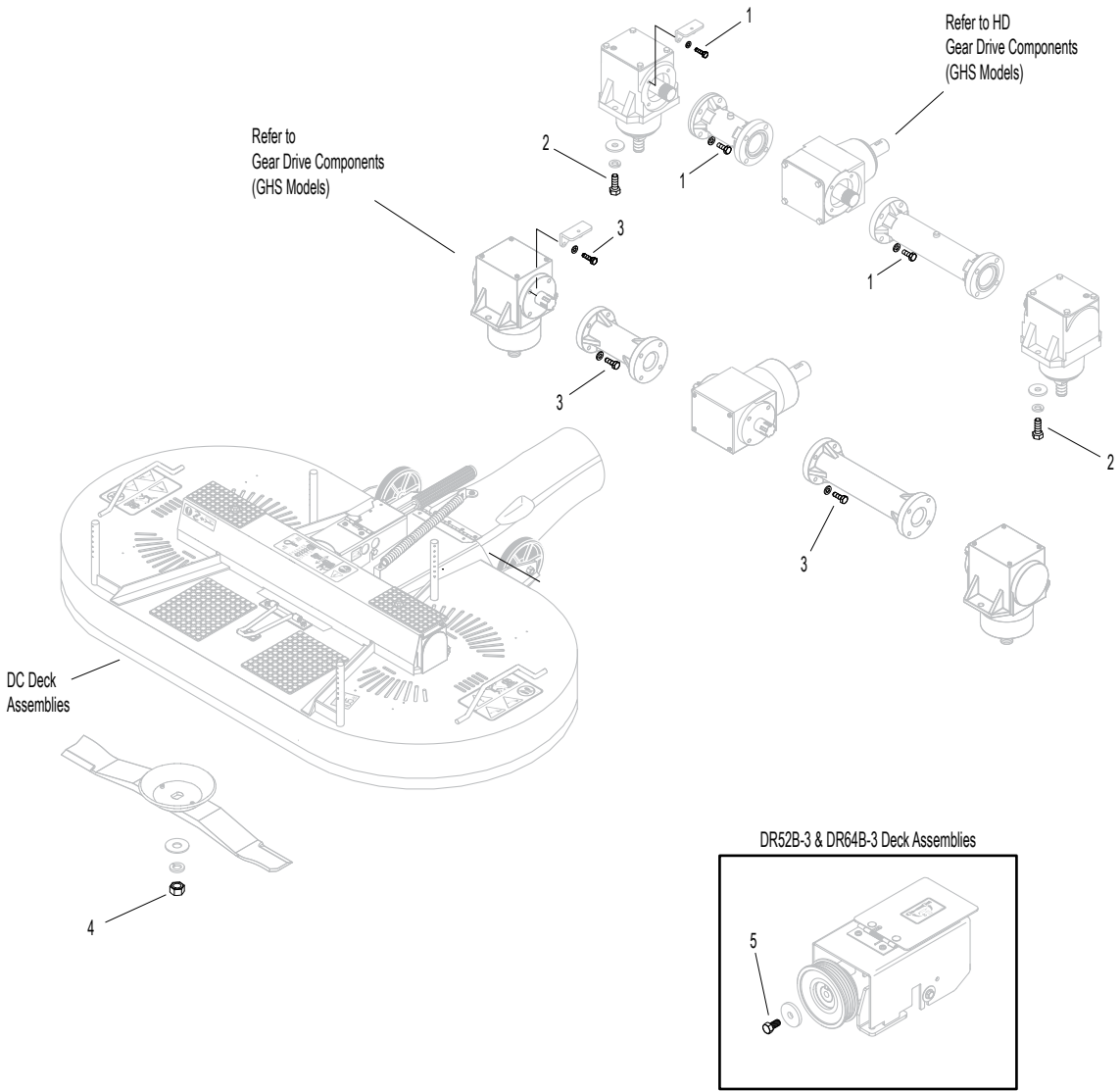
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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DR52B-3 & DR64B-3 Deck Assemblies

- 5 **Apply** Loctite® Threadlocker # 242 (Blue) to P/N F306 (3/8-16 x 3/4 Hex Bolt, used on Drive Pulley) prior to assembly. Torque to 30.9 lb·ft (41.8 N·m).

NOTE: Model DC48V-2 is shown here. Refer to individual deck assemblies for exact locations and quantities of items listed above.

FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS



LUBRICATION POINTS

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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DC42V-1, DC42V-2, DC42RV-2, DC48V-2, DC48RV-2, DC52RV-2 & DR52B-3 Assemblies

1	Deck Caster Wheel Fork Pivot	Grease	2
2	Blade Drive Gearbox	Oil*	2
3	Tee Gearbox, Deck	Oil*	1
4	Universal Joint Shaft Assembly	Grease**	1
5	Pivot Assembly, Tilt-Up Deck	Grease	4
6	Deck Support Arm Socket	Grease	2

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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DR52B-3 & DR64B-3 Assemblies

1	Deck Caster Wheel Fork Pivot	Grease	2
4	Universal Joint Shaft Assembly	Grease***	1
5	Pivot Assembly, Tilt-Up Deck	Grease	2
6	Deck Support Arm Socket	Grease	2
7	Deck Caster Wheel Bearing	Grease	2
8	Front Deck Lift Pivot	Grease	2
9	Rear Deck Lift Pivot	Grease	2
10	Blade Spindle	Grease	3

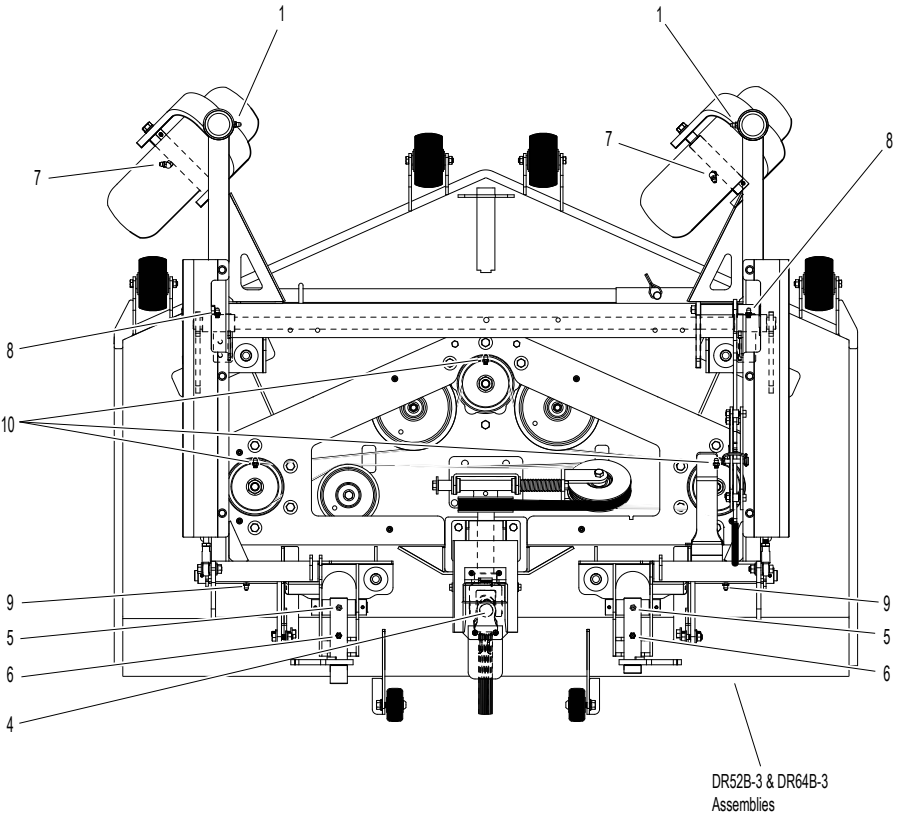
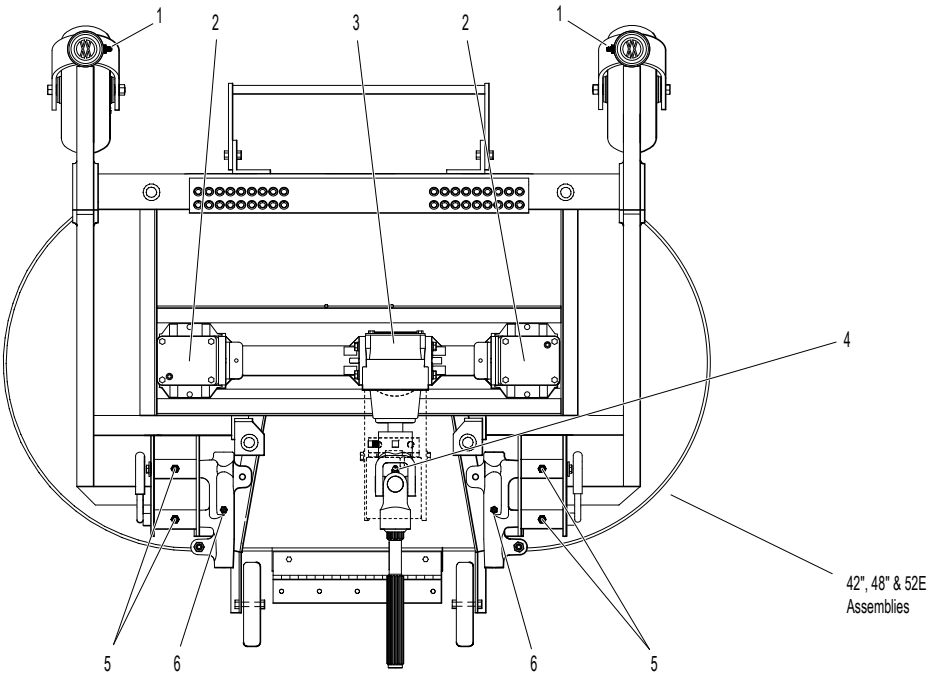
* Gearboxes are permanently lubricated and sealed requiring no scheduled lubrication. Oil level should be checked only when an oil leak is noted.

** Grease every 25 hours.

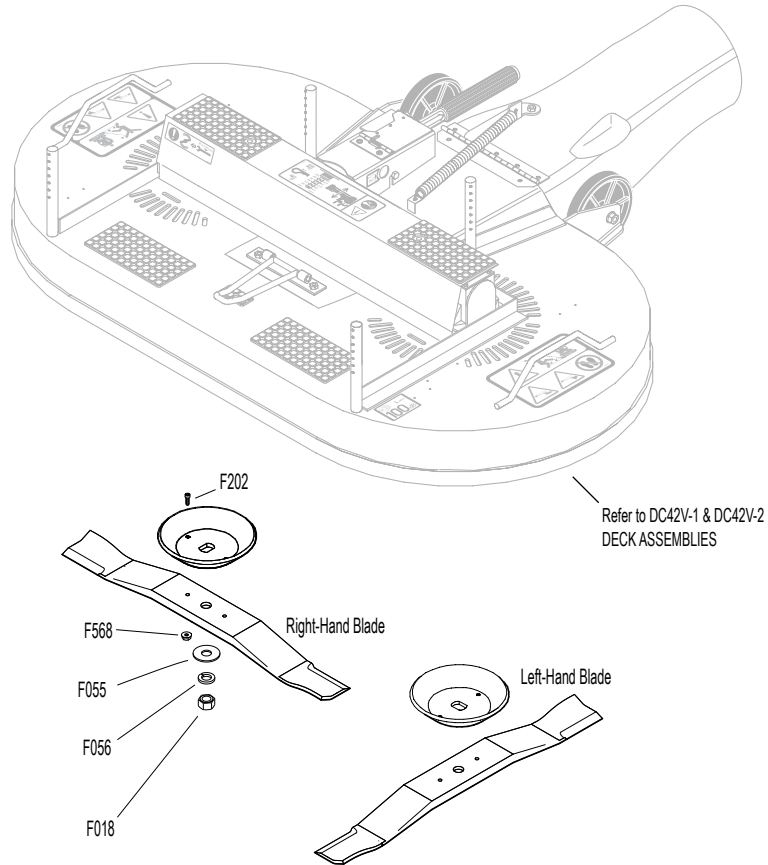
*** Grease every eight (8) hours.

NOTE: Exact location of some Lubrication Points may vary slightly from those shown in the illustration. Decks shown in the illustration are for reference only; for further information on location of parts not shown here, refer to the parts listings for individual Carrier Frames and Deck Assemblies.

LUBRICATION POINTS



BLADE USAGE CHART



TWO BLADE DECKS	RH BLADE	LH BLADE	BLADE SET
DC42V-1	5705-4	5705-3	5705-8
DC42V-2	5705-4	5705-3	5705-8
DC42RV-2	5705-3	5705-4	5705-8
DC48V-2	7705-2	7705-1	7705-3
DC48RV-2	7705-1	7705-2	7705-3
DC52RV-2	7705-6	7705-7	7705-9

THREE BLADE DECK	SINGLE BLADE	BLADE SET
DR52B-3	7705-14	
DR64B-3	7705-28	

Right hand and left hand orientated with operator on seat.

All blade sets include 5706 (Blade Hub & Trash Guard), F202 & F568 unless otherwise specified.

MAINTENANCE AND SERVICE RECORD SHEET

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LIMITED WARRANTY FOR WALKER COMMERCIAL RIDER MOWER

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within two (2) years* after the date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty.

2. WHAT THIS WARRANTY DOES NOT COVER:

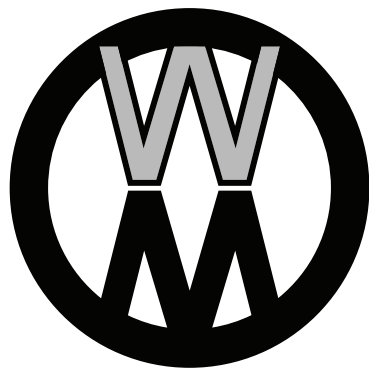
- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



WALKER

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