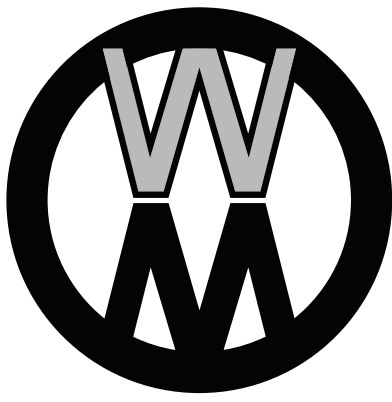




WALKER

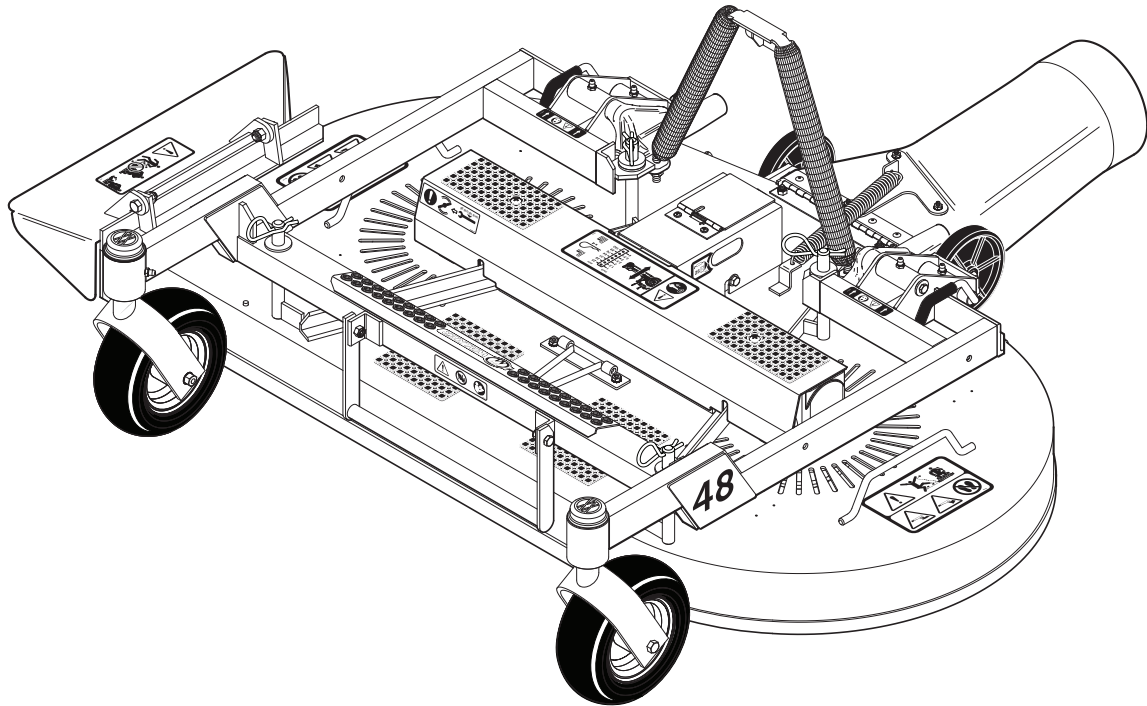
Illustrated Parts Manual

Multi Deck and Carrier Frame Assemblies

DU42-2

DU42A-2

DU48-2



Effective Date: 06.06.18
P/N 5000-48

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
AT	All-Terrain
CCW	Counter-clockwise
Conn.	Connector
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal.	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz.	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt.	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SD	Side Discharge
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
Spg.	Spring
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
Term.	Terminal
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

ILLUSTRATED PARTS LIST

<i>Section of Deck Covered</i>	<i>Page</i>	<i>Section of Deck Covered</i>	<i>Page</i>
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DECK DECALS / TOUCH-UP PAINT

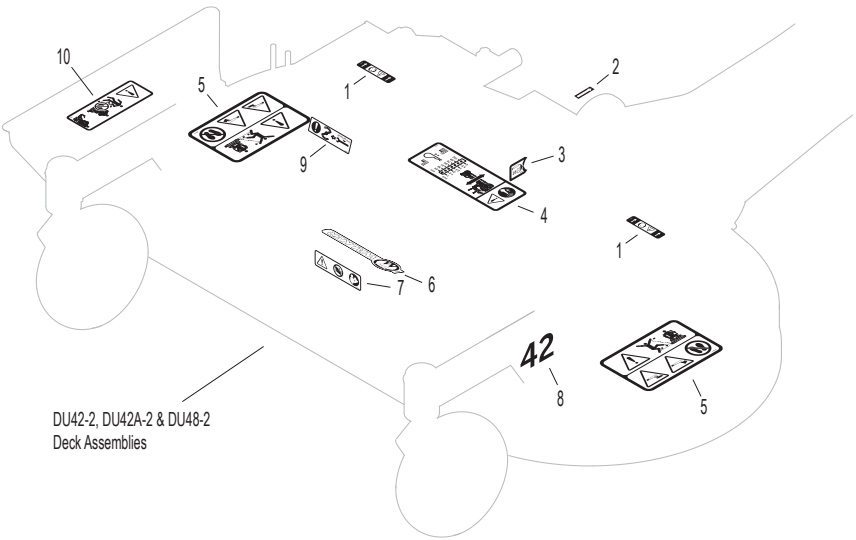
ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D
DU42-2, DU42A-2 & DU48-2 Deck Decals				
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Shaft Assembly	1
3	5846-1	Grease Fitting	PTO Shaft Guard	1
4	8600-7	Cutting Height Adjustment	Gearbox Cover	1
5	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
6	5809-2	Decal, Walker	Carrier Frame	1
7	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
8	8821-15	Decal (42")	Carrier Frame	1
	8821-16	Decal (48")	Carrier Frame	1
9	8600-9	Blade Mounting Torque	Gearbox Cover	1
10	5848-3	Danger, Side Discharge	Side Discharge Shield	1

Touch-Up Paint

11	5866	Touch-Up Paint, Yellow (12 oz. Aerosol)
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NOTE: All parts requiring decals are shipped with decals applied.

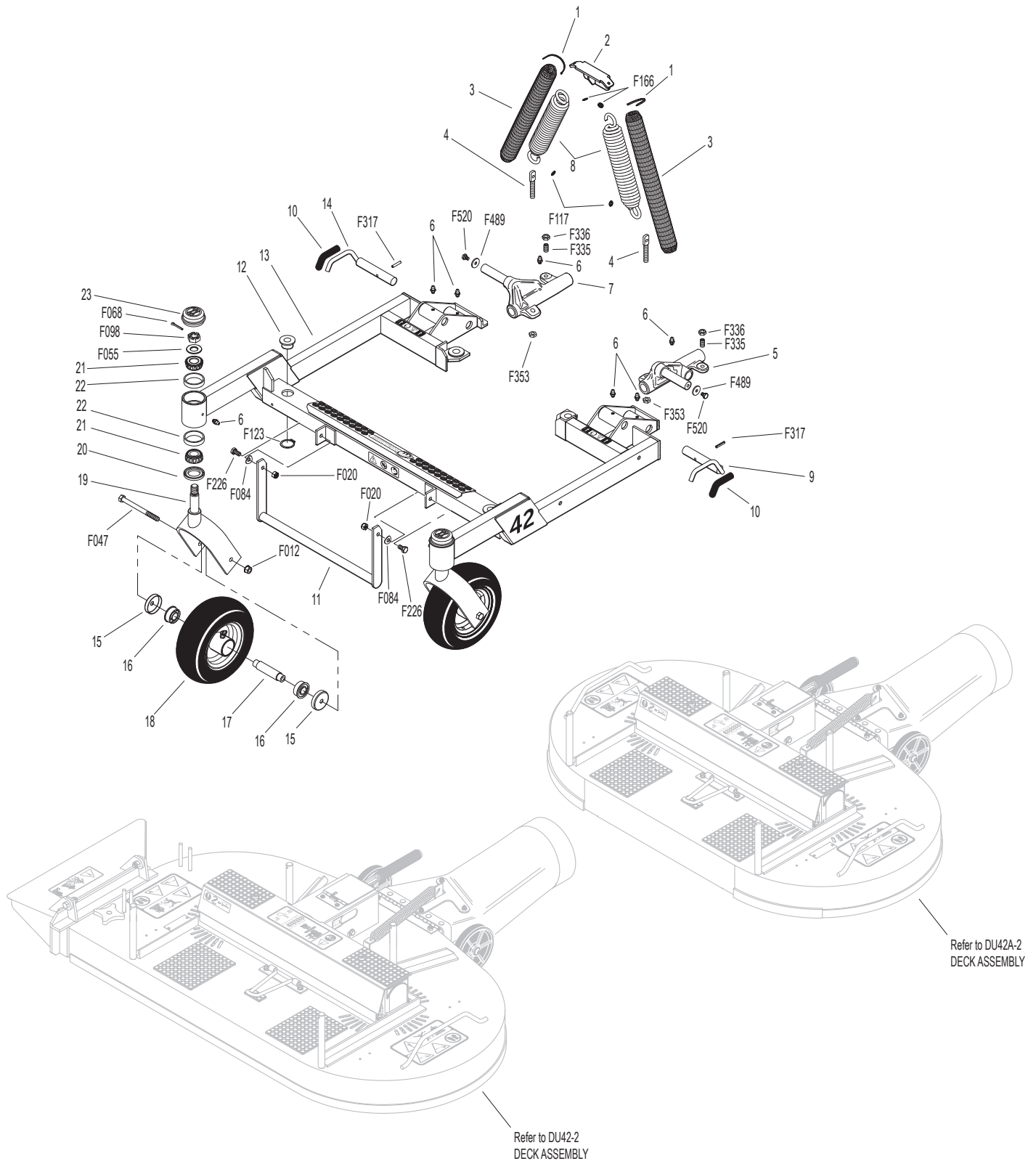
DECK DECALS / TOUCH-UP PAINT



42DU INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F055	5/8 SAE Washer		2
5	8667-3	Pivot Mount, LH/Adj. (Includes Items # 6, F353, F489 & F520)	1	F068	1/8 x 1 Cotter Pin		2
6	5830	Grease Fitting	8	F084	5/16 Wave Spring Washer		2
7	8667-4	Pivot Mount, RH/Adj. (Includes Items # 6, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
8	5743-8	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8663-2	42M Carrier Frame (Less Pivots)	1	F336	3/8-16 Jam Nut		2
	8663-3	42M Carrier Frame W/Forks (Less Pivots) (Includes Items # 6, 19-21, 23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

42DU INCH COMPLETE CARRIER FRAME ASSEMBLY

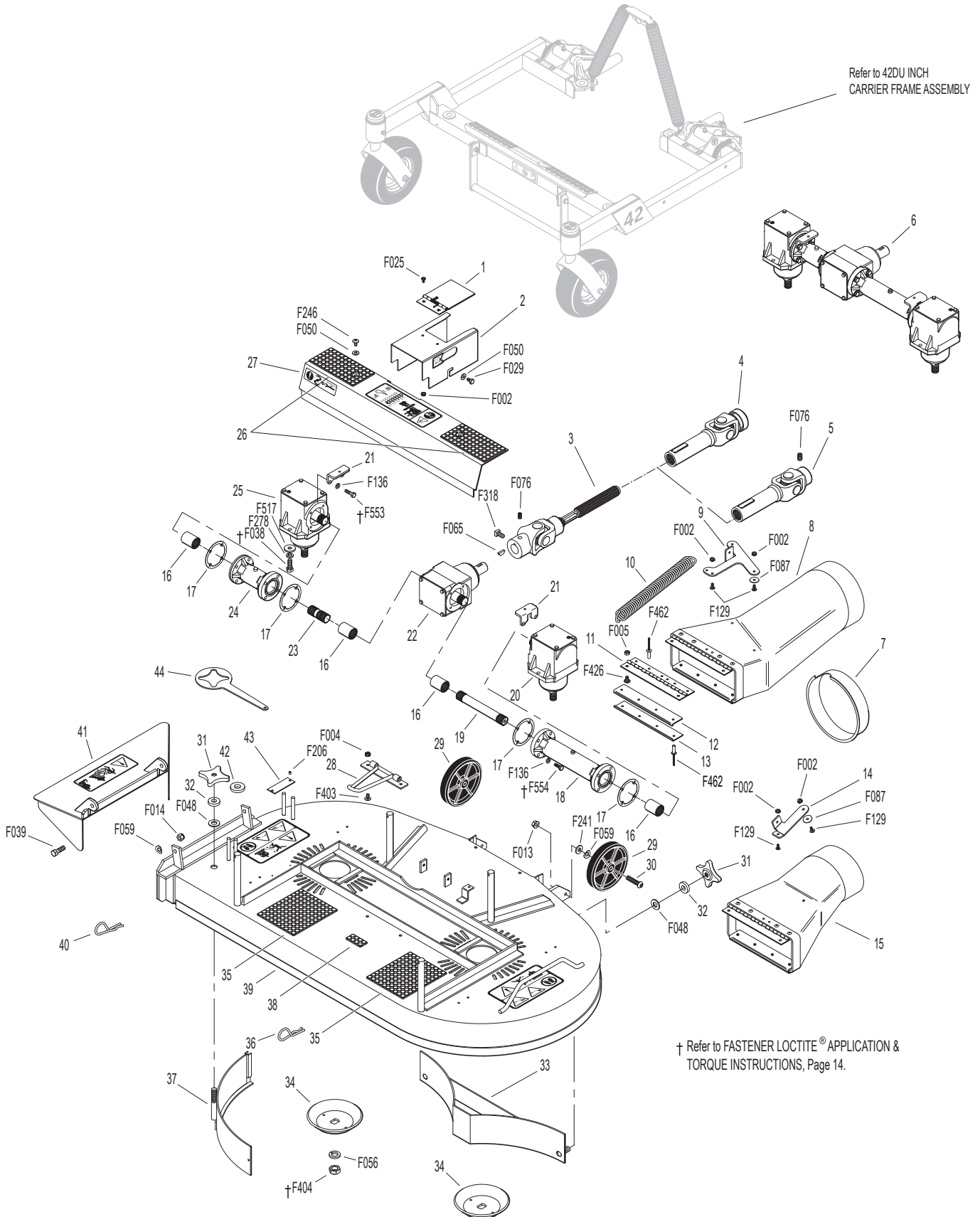


Refer to LUBRICATION POINTS, Page 16.

DU42-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				39	5701-12	DGHS42M Deck Housing (Includes Items # 35 & 38)	1
1	8618-1	Cover, PTO Shaft Guard	1	40	7775-2	Hitch Pin, RH (Gold) #6	2
2	8619-4	PTO Shaft Guard	1	41	6708-3	42M Discharge Shield	1
	8618-5	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	42	5727-1	Washer Shim (5/8 ID)	4
3	5285-5	U-Joint Shaft Assembly (90 Degree) Spline, Keyed (Includes Items # F065, F076 & F318)	1	43	NS	Deck Serial Number Plate	1
4	7275-16	U-Joint Tube Assembly (10" OAL), Spline	1	44	5703-16	Wrench	***
5	5275-15	U-Joint Tube Assembly (9.5" OAL), Spline (Includes Item # F076)	1	Fasteners			
6	6711-4	Gearbox and Tube Assembly (Includes Items # 16-25, F136, F553 & F554)	1	F002	10-24 Keps Nut		6
7	5595-2	Intake Cover, GHS	**	F004	1/4-20 Keps Nut		2
8	5794-2	Discharge Chute Assembly With Spring Mount (Includes Items # 8, 9, 11-13 & F462)	*	F005	1/4-20 ESNA Nut		2
9	8678	Spring Mount, Chute	1	F013	3/8-16 Whiz Locknut		2
10	8677	Extension Spring (1 x 6-1/16)	1	F014	3/8-16 ESNA Nut		2
11	5726	Chute Hinge (2 x 8)	1	F025	10-24 x 3/8 PPHMS		2
12	5755-2	Chute Lip, Top	1	F029	1/4-20 x 1/2 Hex Bolt		2
13	5755-3	Chute Lip, Bottom	1	F038	3/8-16 x 1 Hex Bolt		4
14	8678-4	Spring Mount, Chute	1 ^Δ	F039	3/8-16 x 1-1/4 Hex Bolt		2
15	5794-3	Discharge Chute With Spring Mount (Includes Items # 11-14 & F462)	1 ^Δ	F048	1/2 SAE Washer		3
16	6054	Spline Coupling	4	F050	1/4 SAE Washer		4
17	P007	Gasket, Cap (Peerless #788030)	4	F056	5/8 Split Lock Washer		2
18	5063	Gearbox Connector Tube (8-5/8)	1	F059	3/8 Wave Spring Washer		4
19	6733-3	Connecting Shaft (6-1/4)	1	F065	3/16 x 3/4 Woodruff Key (#606)		1
20	5053-13	HD Gearbox (1:1) CW-CW	1	F076	3/8-16 x 5/8 SQH Set Screw		*
21	5704-1	Gearbox Cover Support	2	F087	#10 x 7/8 Fender Washer		4
22	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	1	F129	10-24 x 1/2 PTHMS		4
23	6733-1	Connecting Shaft (2")	1	F136	AN960C416L Washer		16
24	5062	Gearbox Connector Tube (4-3/8)	1	F206	#2 x 3/16 Drive Pin		2
25	5052-13	HD Gearbox (1:1) CCW-CCW	1	F241	.375 x .875 x .10 Washer		2
26	5747-11	Rubber Mat (3 x 6)	2	F246	1/4-20 x 1/2 PTHMS		2
27	5785-5	42" Gearbox Cover (Includes Item # 26)	1	F278	3/8 Split Lock Washer		4
Deck Housing Components				F318	3/8-16 x 3/4 SQH Set Screw		1
28	8670	Tilt-Up Hook	1	F403	1/4-20 x 1/2 PTHMS, SS		2
29	5162-12	Roller Wheel (5" Poly) (Includes Items # 30, F013 & F059)	2	F404	5/8-18 Jam Nut		2
30	8490	Roller Wheel Axle Bolt	2	F426	1/4-20 x 1/2 Carriage Bolt		2
31	5703-1	Knob (1/2-13) (Includes Item # 32)	3	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
32	5727	Washer Shim (1/2 ID)	3	F517	Washer 3/8 x 1-1/8 x 1/8		4
33	6708-1	Rear Baffle	1	F553	1/4-20 x 1 Hex Bolt W/Loctite		4
34	5706	Blade Hub & Trash Guard	2	F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
35	8735-10	Rubber Mat (5 x 6)	2	* Service Part Only			
36	7775-1	Hitch Pin, LH (Silver) #6	2	** Plugs Blower when GHS is not in use.			
37	6708-4	Chute Baffle (1/4" Thick)	1	*** The wrench is used to assist the installation/removal of P/N 5703-1 (Knob).			
38	8788-1	Rubber Mat (1 x 2)	1	Δ Item used on Model S14 only			
				NOTE: Order Item # 4 to use the splined deck PTO shaft with Model T23, T25i, T30i, D21d, C19 and C19i.			
				NOTE: Order Item # 5 to use the splined deck PTO shaft with Model S14i.			

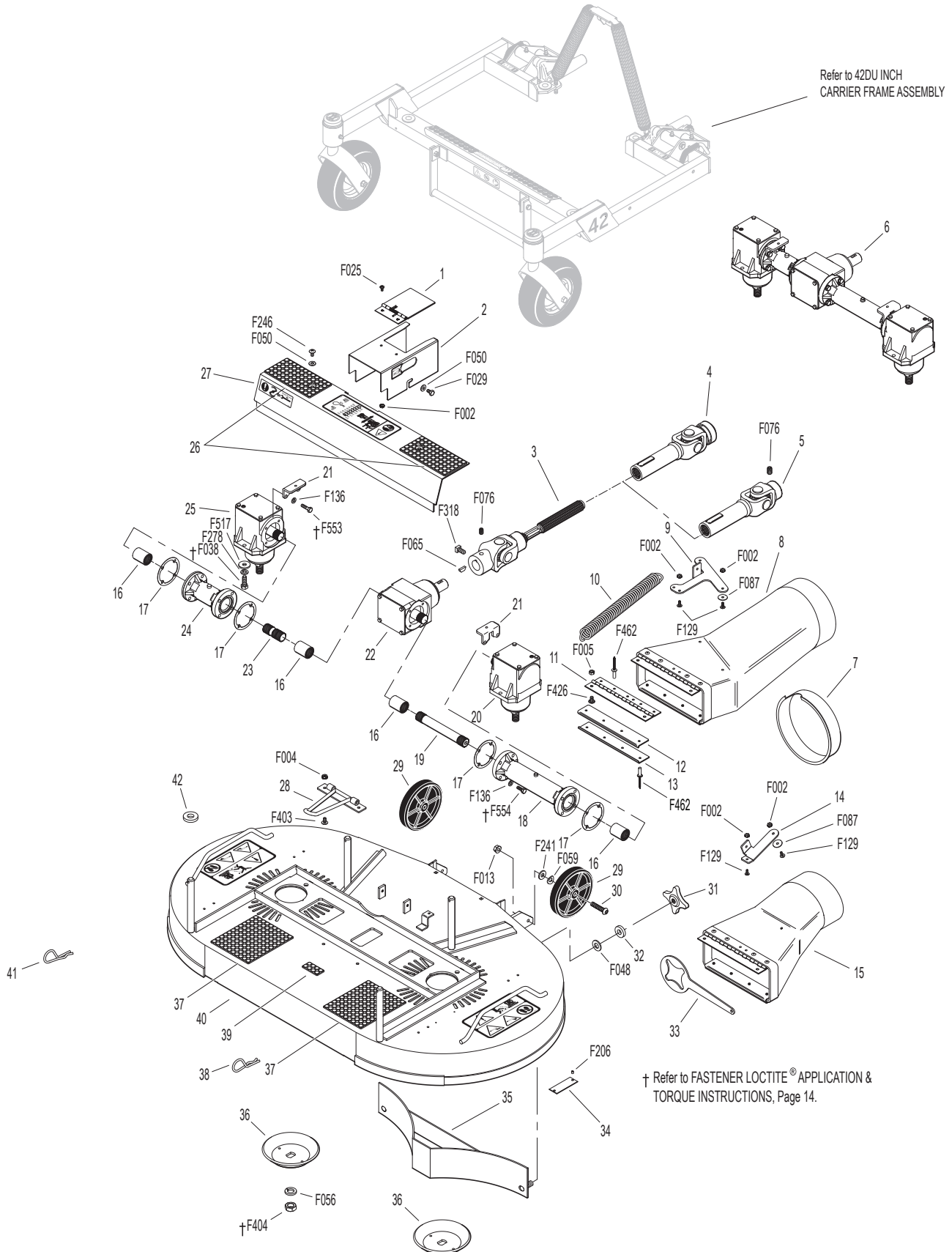
DU42-2 DECK ASSEMBLY



DU42A-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				37	8735-10	Rubber Mat (5 x 6)	2
1	8618-1	Cover, PTO Shaft Guard	1	38	7775-1	Hitch Pin, LH (Silver) #6	2
2	8619-4	PTO Shaft Guard	1	39	8788-1	Rubber Mat (1 x 2)	1
	8618-5	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	40	5701-14	DU42A Deck Housing (Includes Item # 37)	1
3	5285-5	U-Joint Shaft Assembly (90 Degree) Spline, Keyed (Includes Items # F065, F076 & F318)	1	41	7775-2	Hitch Pin, RH (Gold) #6	2
4	7275-16	U-Joint Tube Assembly (10" OAL), Spline	1	42	5727-1	Washer Shim (5/8 ID)	4
5	5275-15	U-Joint Tube Assembly (9.5" OAL), Spline (Includes Item # F076)	1	Fasteners			
6	6711-4	Gearbox and Tube Assembly (Includes Items # 16-25, F136, F553 & F554)	1	F002	10-24 Keps Nut		6
7	5595-2	Intake Cover, GHS	**	F004	1/4-20 Keps Nut		2
8	5794-2	Discharge Chute Assembly With Spring Mount (Includes Items # 8, 9, 11-13 & F462)	*	F005	1/4-20 ESNA Nut		2
9	8678	Spring Mount, Chute	1	F013	3/8-16 Whiz Locknut		2
10	8677	Extension Spring (1 x 6-1/16)	1	F025	10-24 x 3/8 PPHMS		2
11	5726	Chute Hinge (2 x 8)	1	F029	1/4-20 x 1/2 Hex Bolt		2
12	5755-2	Chute Lip, Top	1	F038	3/8-16 x 1 Hex Bolt		4
13	5755-3	Chute Lip, Bottom	1	F048	1/2 SAE Washer		2
14	8678-4	Spring Mount, Chute	1 ^Δ	F050	1/4 SAE Washer		4
15	5794-3	Discharge Chute With Spring Mount (Includes Items # 11-14 & F462)	1 ^Δ	F056	5/8 Split Lock Washer		2
16	6054	Spline Coupling	4	F059	3/8 Wave Spring Washer		2
17	P007	Gasket, Cap (Peerless #788030)	4	F065	3/16 x 3/4 Woodruff Key (#606)		1
18	5063	Gearbox Connector Tube (8-5/8)	1	F076	3/8-16 x 5/8 SQH Set Screw		*
19	6733-3	Connecting Shaft (6-1/4)	1	F087	#10 x 7/8 Fender Washer		4
20	5053-13	HD Gearbox (1:1) CW-CW	1	F129	10-24 x 1/2 PTHMS		4
21	5704-1	Gearbox Cover Support	2	F136	AN960C416L Washer		16
22	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	1	F206	#2 x 3/16 Drive Pin		2
23	6733-1	Connecting Shaft (2")	1	F241	.375 x .875 x .10 Washer		2
24	5062	Gearbox Connector Tube (4-3/8)	1	F246	1/4-20 x 1/2 PTHMS		2
25	5052-13	HD Gearbox (1:1) CCW-CCW	1	F278	3/8 Split Lock Washer		4
26	5747-11	Rubber Mat (3 x 6)	2	F318	3/8-16 x 3/4 SQH Set Screw		1
27	5785-5	42" Gearbox Cover (Includes Item # 26)	1	F403	1/4-20 x 1/2 PTHMS, SS		2
Deck Housing Components				F404	5/8-18 Jam Nut		2
28	8670	Tilt-Up Hook	1	F426	1/4-20 x 1/2 Carriage Bolt		2
29	5162-12	Roller Wheel (5" Poly) (Includes Items # 30, F013 & F059)	2	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
30	8490	Roller Wheel Axle Bolt	2	F517	Washer 3/8 x 1-1/8 x 1/8		4
31	5703-1	Knob (1/2-13) (Includes Item # 32)	2	F553	1/4-20 x 1 Hex Bolt W/Loctite		4
32	5727	Washer Shim (1/2 ID)	2	F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
33	5703-16	Wrench	***	* Service Part Only			
34	NS	Deck Serial Number Plate	1	** Plugs Blower when GHS is not in use.			
35	6708-1	Rear Baffle	1	*** The wrench is used to assist the installation/removal of P/N 5703-1 (Knob).			
36	5706	Blade Hub & Trash Guard	2	Δ Item used on Model S14 only			
				NOTE: Order Item # 4 to use the splined deck PTO shaft with Model T23, T25i, T30i, D21d, C19 and C19i.			
				NOTE: Order Item # 5 to use the splined deck PTO shaft with Model S14i.			

DU42A-2 DECK ASSEMBLY



Refer to LUBRICATION POINTS, Page 16.

48DU INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-1	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F055	5/8 SAE Washer		2
5	8667-3	Pivot Mount, LH/Adj. (Includes Items # 6, F353, F489 & F520)	1	F068	1/8 x 1 Cotter Pin		2
6	5830	Grease Fitting	8	F084	5/16 Wave Spring Washer		2
7	8667-4	Pivot Mount, RH/Adj. (Includes Items # 6, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
8	5743-6	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F117	Retainer Ring		2
Carrier Frame Components				F123	1" External Snap Ring		4
9	8674-11	Lever, Deck Lock, LH	1	F166	Retainer Ring		2
10	7406-1	Handle Grip (Red)	2	F226	5/16-18 x 7/8 Hex Bolt		2
11	8669	Lift Handle	1	F317	3/16 x 1 Split Spring Pin		2
12	5740-2	Deck Pin Bushing (5/8)	4	F335	3/8-16 x 7/8 Set Screw, SS		2
13	8661-8	48DU Carrier Frame (Less Pivots)	1	F336	3/8-16 Jam Nut		2
	8661-9	48DU Carrier Frame W/Forks (Less Pivots) * (Includes Items # 6, 19-21, 23, F055, F068 & F098)	*	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

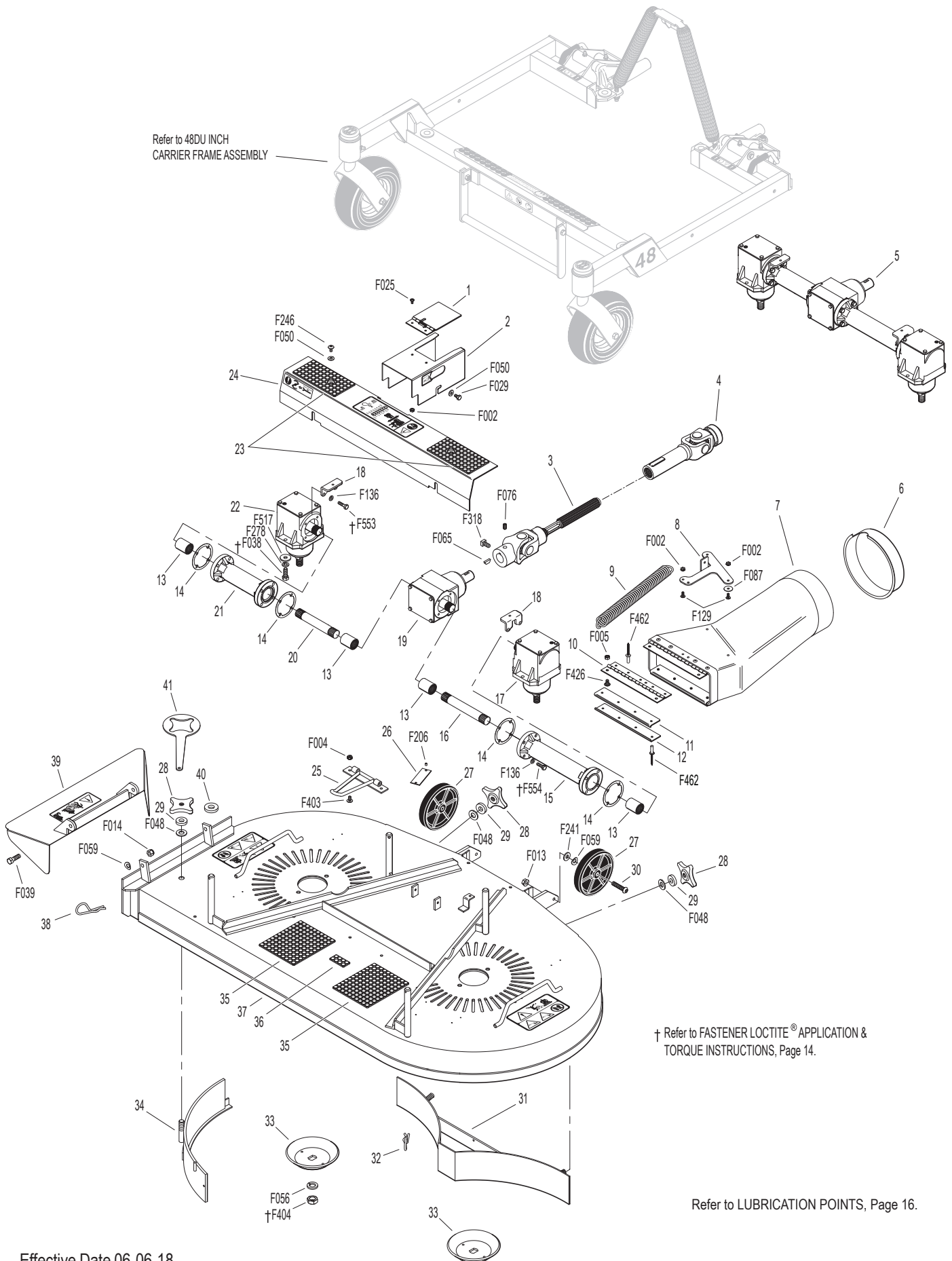
Effective Date 06-06-18
Use only genuine **Walker**® replacement parts.



DU48-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				36	8788-1	Rubber Mat (1 x 2)	1
1	8618-1	Cover, PTO Shaft Guard	1	37	7702-12	DU48 Deck Housing (Includes Items # 35 & 36)	1
2	8619-4	PTO Shaft Guard	1	38	7775-2	Hitch Pin, RH (Gold) #6	2
	8618-5	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	39	6708-7	DU48 Discharge Shield	1
3	7285-5	U-Joint Shaft Assembly, Spline, Keyed (Includes Items # F065, F076 & F318)	1	40	5727-1	Washer Shim (5/8 ID)	4
4	7275-16	U-Joint Tube Assembly (10" OAL), Spline	1	41	5703-16	Wrench	***
5	6711-13	HD Gearbox and Tube Assembly (Includes Items # 13-22, F136, F553 & F554)	1	Fasteners			
6	5595-2	Intake Cover	**	F002	10-24 Keps Nut		6
7	5794-1	Discharge Chute Assembly With Spring Mount (Includes Items # 7, 8, 10-12 & F462)	*	F004	1/4-20 Keps Nut		2
8	8678	Spring Mount, Chute	1	F005	1/4-20 ESNA Nut		2
9	8677	Extension Spring (1 x 6-1/16)	1	F013	3/8-16 Whiz Locknut		2
10	5726	Chute Hinge (2 x 8)	1	F014	3/8-16 ESNA Nut		2
11	5755-2	Chute Lip, Top	1	F025	10-24 x 3/8 PPHMS		2
12	5755-3	Chute Lip, Bottom	1	F029	1/4-20 x 1/2 Hex Bolt		2
13	6054	Spline Coupling	4	F038	3/8-16 x 1 Hex Bolt		4
14	P007	Gasket, Cap (Peerless #788030)	4	F039	3/8-16 x 1-1/4 Hex Bolt		2
15	5066	Gearbox Connector Tube (9-5/16)	1	F048	1/2 SAE Washer		3
16	6733-6	Connecting Shaft (7")	1	F050	1/4 SAE Washer		4
17	5053-13	HD Gearbox (1:1) CW-CW	1	F056	5/8 Split Lock Washer		2
18	5704-1	Gearbox Cover Support	2	F059	3/8 Wave Spring Washer		4
19	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	1	F065	3/16 x 3/4 Woodruff Key (#606)		1
20	6733-2	Connecting Shaft (4-1/8)	1	F076	3/8-16 x 5/8 SQH Set Screw		1
21	5061	Gearbox Connector Tube (6-11/16)	1	F087	#10 x 7/8 Fender Washer		4
22	5052-13	HD Gearbox (1:1) CCW-CCW	1	F129	10-24 x 1/2 PTHMS		4
23	5747-12	Rubber Mat (3 x 6)	2	F136	AN960C416L Washer		16
24	7785-3	48" Gearbox Cover (Includes Item # 23)	1	F206	#2 x 3/16 Drive Pin		2
Deck Housing Components				F241	.375 x .875 x .10 Washer		2
25	8670	Tilt-Up Hook	1	F246	1/4-20 x 1/2 PTHMS		2
26	NS	Deck Serial Number Plate	1	F278	3/8 Split Lock Washer		4
27	5162-12	Roller Wheel (5" Poly) (Includes Items # 30, F013 & F059)	2	F318	3/8-16 x 3/4 SQH Set Screw		1
28	5703-1	Knob (1/2-13) (Includes Item # 29)	3	F403	1/4-20 x 1/2 PTHMS, SS		2
29	5727	Washer Shim (1/2 ID)	3	F404	5/8-18 Jam Nut		2
30	8490	Roller Wheel Axle Bolt	2	F426	1/4-20 x 1/2 Carriage Bolt		2
31	6708-6	Rear Baffle	1	F462	3/16 x .468 (+/- .010) Semi-Tube Rivet		8
32	7775-1	Hitch Pin, LH (Silver) #6	2	F517	Washer 3/8 x 1-1/8 x 1/8		4
33	5706	Blade Hub & Trash Guard	2	F553	1/4-20 x 1 Hex Bolt W/Loctite		4
34	6708-5	Chute Baffle (1/4" Thick)	1	F554	1/4-20 x 7/8 Hex Bolt W/Loctite		12
35	8735-10	Rubber Mat (5 x 6)	2	* Service Part Only			
				** Plugs Blower when GHS is not in use.			
				*** The wrench is used to assist the installation/removal of P/N 5703-1 (Knob).			

DU48-2 DECK ASSEMBLY



FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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DU HD Gear Drive Assemblies

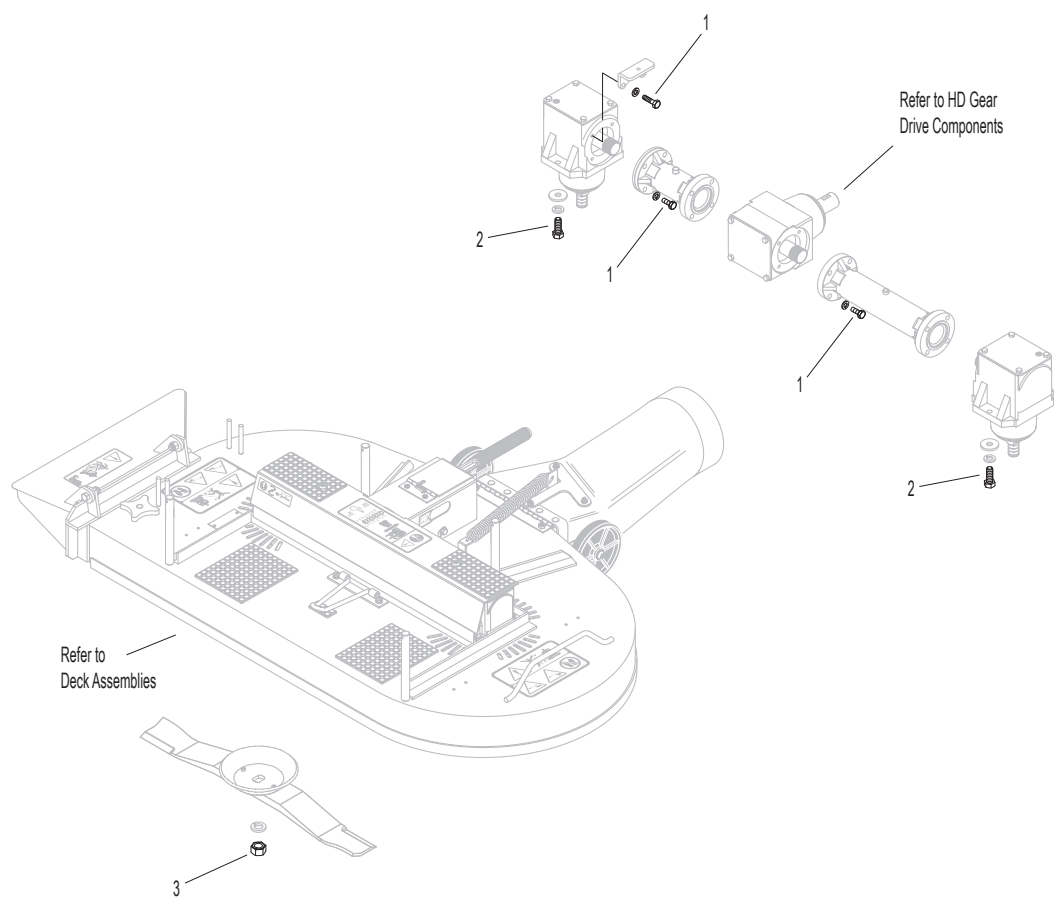
- 1 **Torque** P/N F553 (1/4-20 x 1 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) and F554 (1/4-20 x 7/8 Hex Bolt W/Loctite, used on Gearbox Connector Tubes) to 115 lb·in. (13.0 N·m).
- 2 **Apply** Loctite® Threadlocker # 242 (Blue) to P/N F038 (3/8-16 x 1 Hex Bolt, used on Gearbox Mounting Hardware) prior to assembly. Torque to 115 lb·in. (13.0 N·m).

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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- 3 **Torque** P/N F404 (5/8-18 Jam Nut, used on underside of blades) to 60 lb·ft (81.4 N·m). **DO NOT** apply Loctite®.

NOTE: Model DU42-2 is shown here. Refer to individual deck assemblies for exact locations and quantities of items listed above.

FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS



LUBRICATION POINTS

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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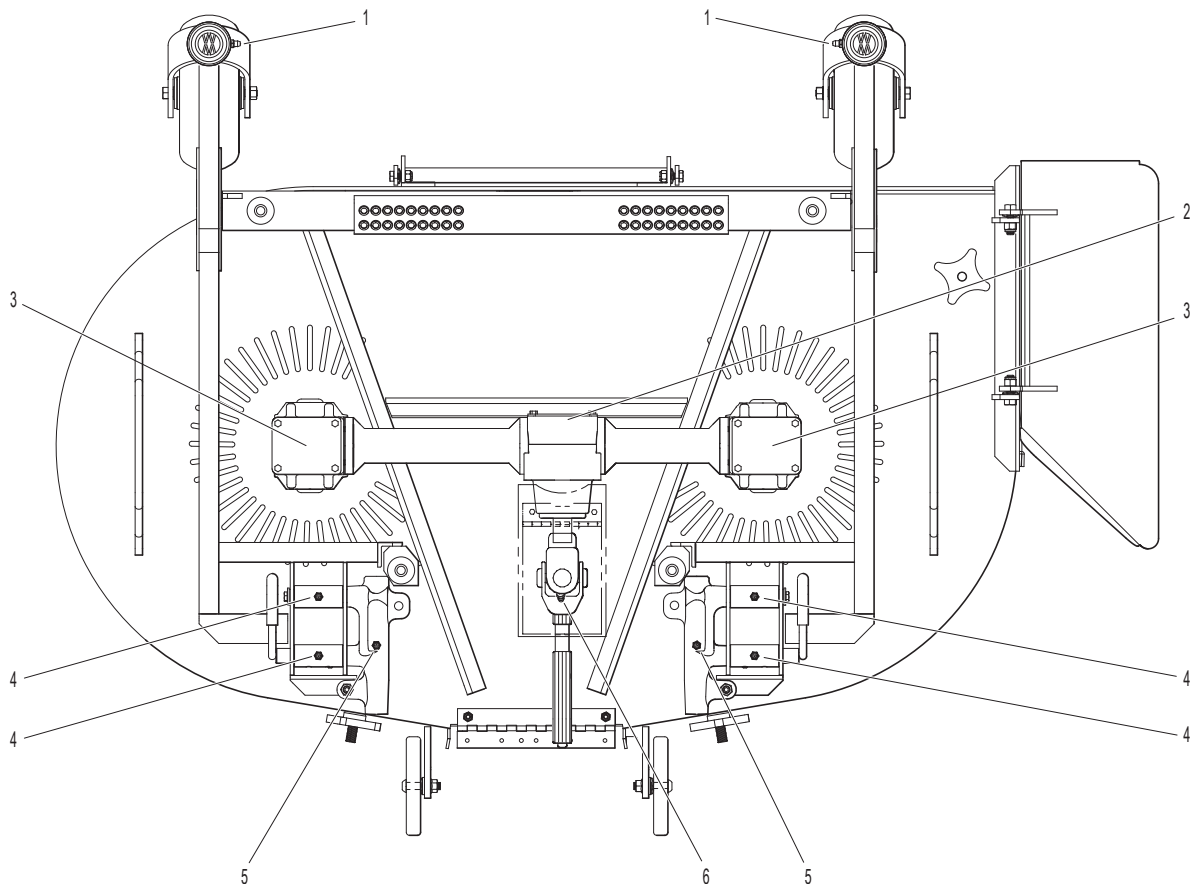
DU42-2, DU42A-2 & DU48-2 Assemblies

1	Deck Caster Wheel Fork Pivot	Grease	2
2	Tee Gearbox, Deck	Oil*	1
3	Blade Drive Gearbox	Oil*	2
4	Pivot Assembly, Tilt-Up Deck	Grease	4
5	Deck Support Arm Socket	Grease	2
6	Universal Joint Shaft Assembly	Grease**	1

* Gearboxes are permanently lubricated and sealed requiring no scheduled lubrication. Oil level should be checked only when an oil leak is noted.

** Grease every 25 hours.

NOTE: Exact location of some Lubrication Points may vary slightly from those shown in the illustration. Deck shown in the illustration is for reference only; for further information on location of parts not shown here, refer to the parts listings for individual Carrier Frames and Deck Assemblies.



LIMITED WARRANTY FOR WALKER COMMERCIAL RIDER MOWER

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within two (2) years after the date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty.

2. WHAT THIS WARRANTY DOES NOT COVER:

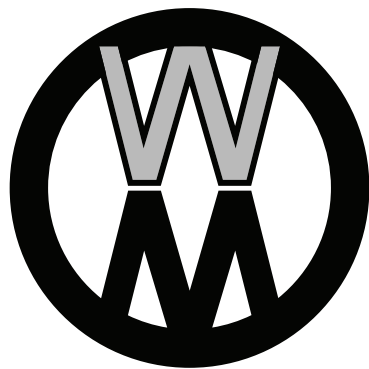
- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



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