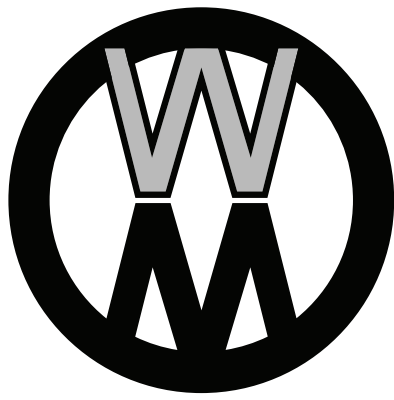




WALKER

Illustrated Parts Manual

Side Discharge Deck, Rear Discharge Deck, and Carrier Frame Assemblies

DS36

DS42

DS48

DS52

DR52

DS56

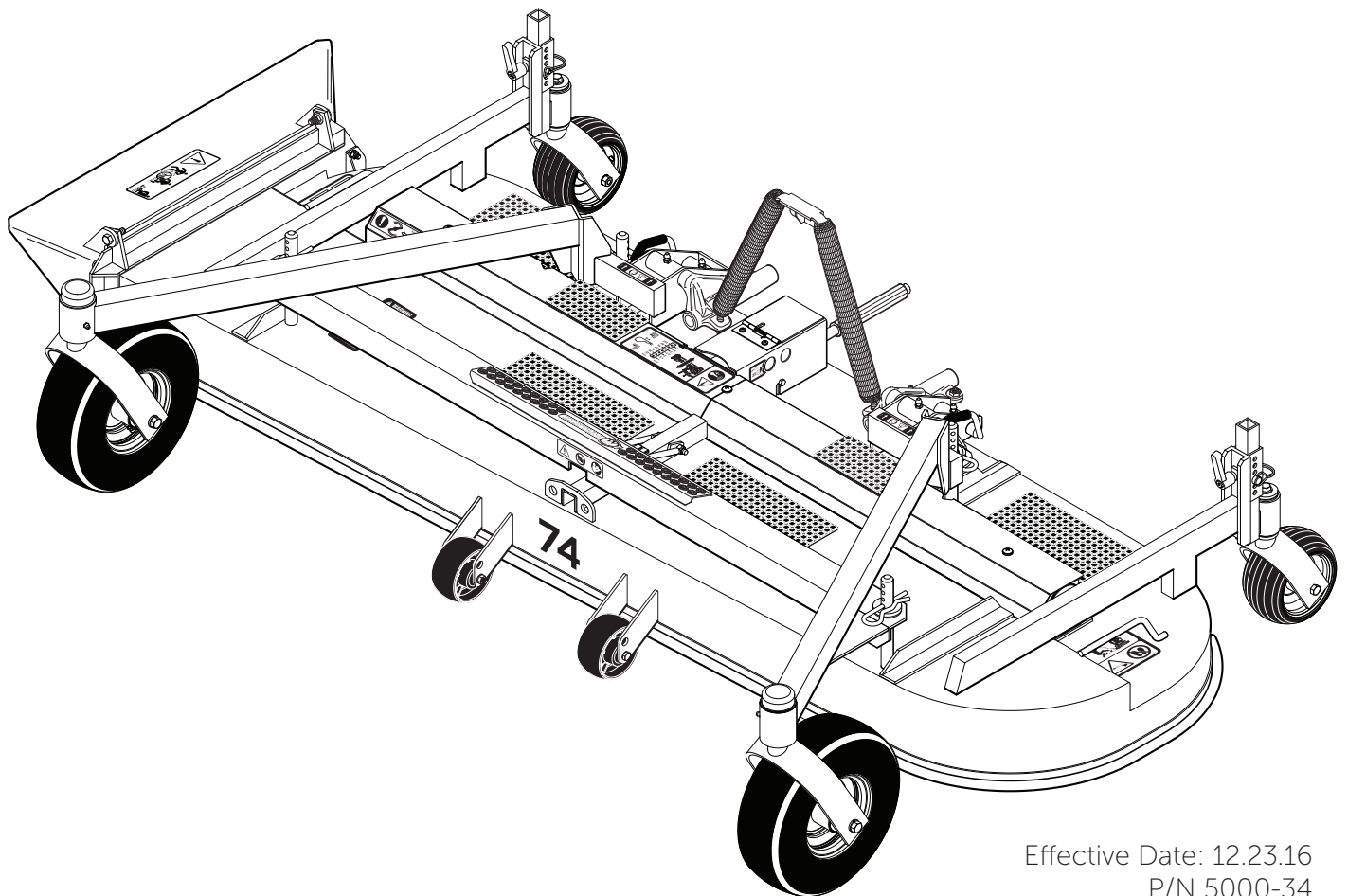
DS60

DS62

DR64

DS42 Belt Drive

DS74



Effective Date: 12.23.16
P/N 5000-34

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
AT	All-Terrain
CCW	Counter-clockwise
Conn	Connector
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SD	Side Discharge
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
Spg	Spring
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
Term	Terminal
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

ILLUSTRATED PARTS LIST

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Warranty

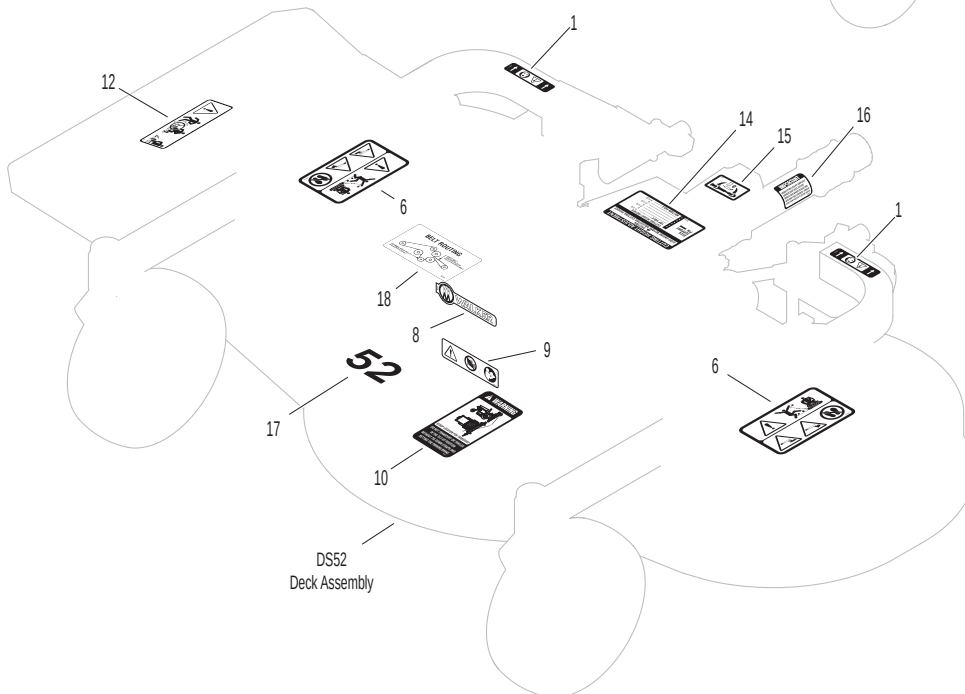
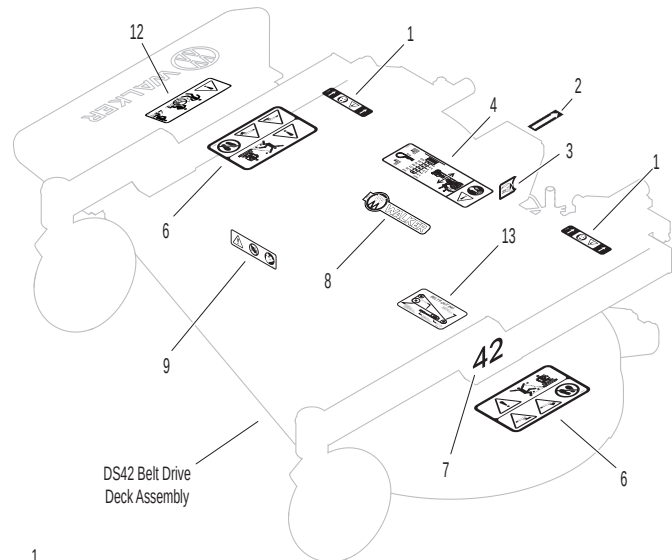
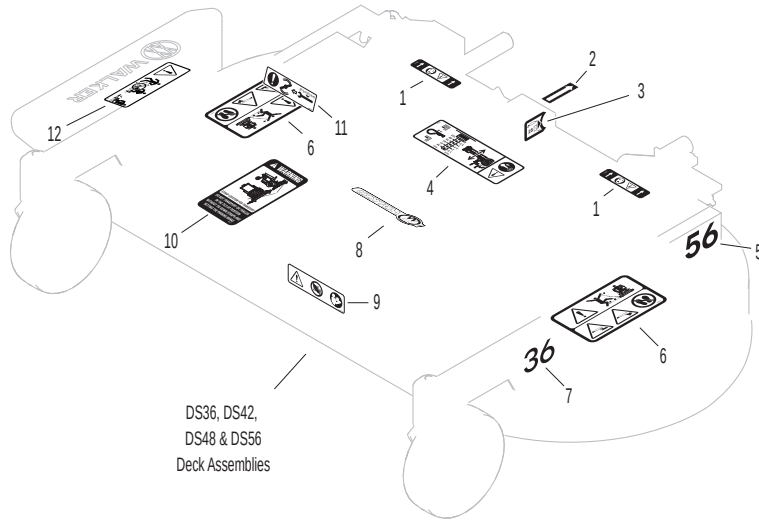
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36", 42", 42 BELT DRIVE, 48", 52" & 56" DECK DECALS

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D
DS36, DS42, DS48 & DS56 Deck Decals				
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Shaft Assembly	1
3	5846-1	Grease Fitting	PTO Shaft Guard	1
4	8600-39	Cutting Height Adjustment	Gearbox Cover	1
5	6789	Decal (56")	Carrier Frame	1
6	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
7	8821-14	Decal (36")	Carrier Frame	1
	8821-15	Decal (42")	Carrier Frame	1
	8821-16	Decal (48")	Carrier Frame	1
8	5809-2	Decal, Walker	Carrier Frame	1
9	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
10	8653-1	Transport Warning, DS56	Deck Housing	1
11	8600-9	Blade Mounting Torque	Gearbox Cover	1
12	5848-3	Danger, Side Discharge Shield	Side Discharge Shield	1
DS42 Belt Drive Deck Decals				
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Shaft Assembly	1
3	5846-1	Grease Fitting	PTO Shaft Guard	1
4	8600-39	Cutting Height Adjustment	Footrest	1
6	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
7	8821-15	Decal (42")	Carrier Frame	1
8	5809-2	Decal, Walker	Footrest	1
9	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
12	5848-3	Danger, Side Discharge Shield	Side Discharge Shield	1
13	8749-1	Belt Routing	Deck Housing	1
DS52 Deck Decals				
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
6	8600-28	Danger, Rotating Blades	Cover Plate (one on each end)	2
8	5809-2	Decal, Walker	Carrier Frame, Front	1
9	8600-14	Danger, Tilt-Up	Deck Housing, Front	1
10	8653-1	Transport Warning	Deck Housing	1
12	5848-3	Danger, Side Discharge Shield	Side Discharge Shield	1
14	8748	Cutting Height Adjustment	Footrest Pulley Guard	1
15	8746-2	Universal Joint Lube	PTO Cover Plate	1
16	8746-1	Decal, Tele PTO Shaft	Universal Joint Shaft Assembly	1
17	8732	Decal (52")	Deck Housing	1
18	8734	Drive Belt Routing	Underneath Deck Cover Plate	1

NOTE: All parts requiring decals are shipped with decals applied.

36", 42", 42 BELT DRIVE, 48" & 56" DECK DECALS

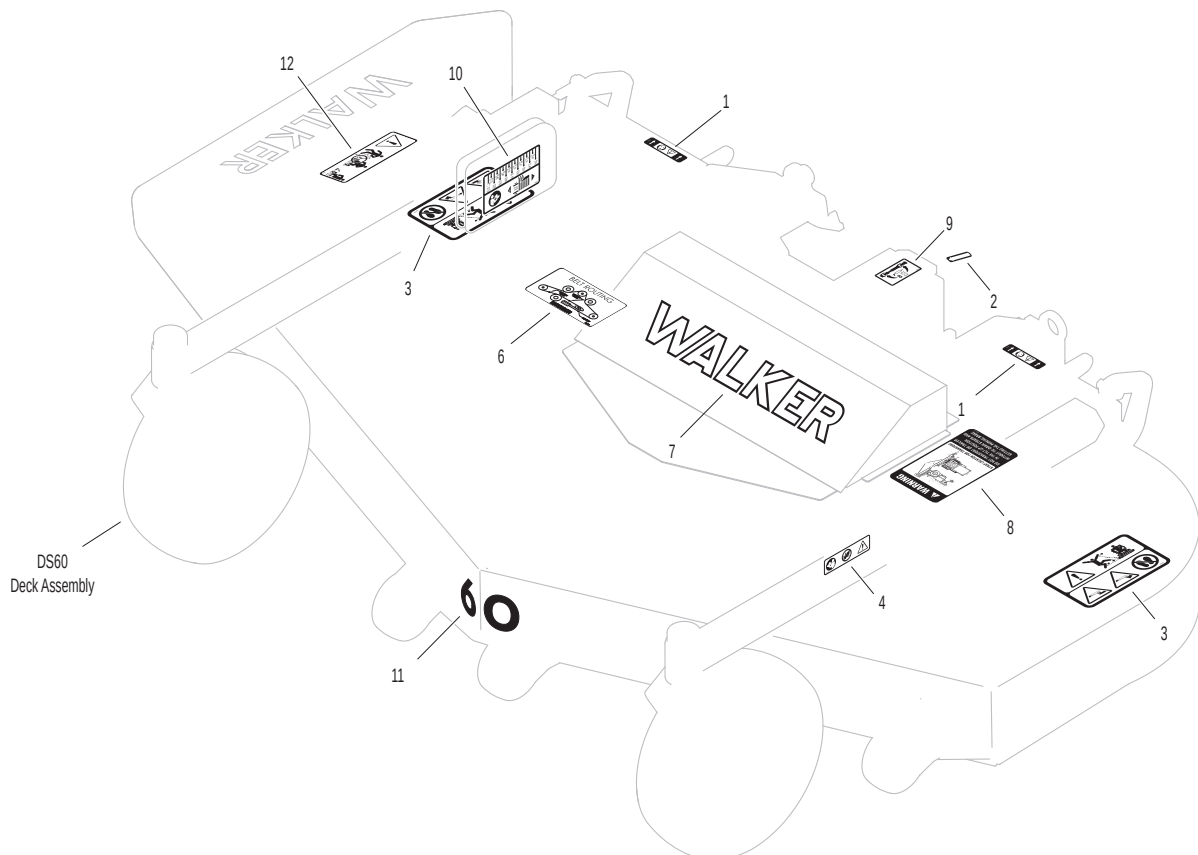
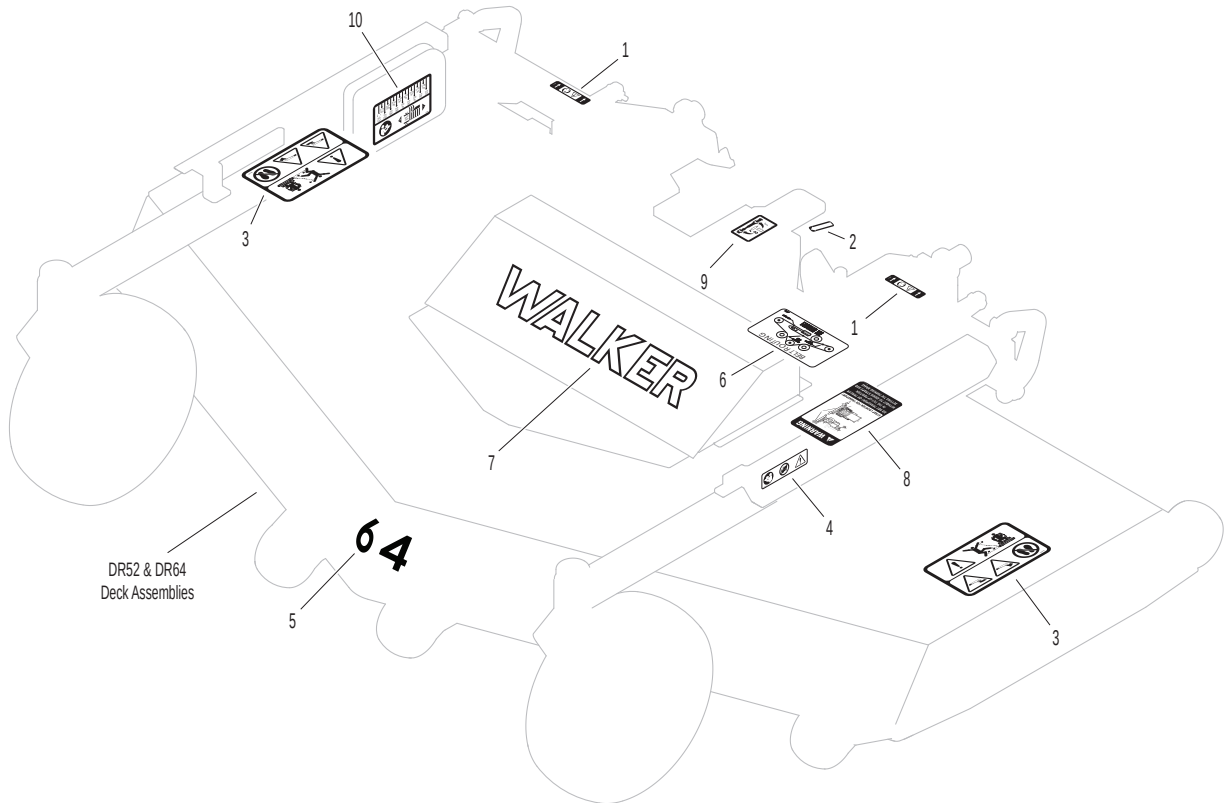


DR52, DS60 & DR64 DECK DECALS

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D
DR52 & DR64 Deck Decals				
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Tube Assembly	1
3	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
4	8600-14	Danger, Tilt-Up	Carrier Frame	1
5	2732-1	Decal (64")	Deck Housing, Front	1
	8732	Decal (52")	Deck Housing, Front	1
6	2749-4	Decal, Drive Belt Routing	Deck Housing	1
7	5800-8	Decal, Walker 14"	Belt Cover	1
8	8653-1	Transport Warning	Spindle Cover	1
9	8746-2	Universal Joint Lube	PTO Guard Cover	1
10	2748-1	Cutting Height Adjustment	Carrier Frame	1
DS60 Deck Decals				
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Tube Assembly	1
3	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
4	8600-14	Danger, Tilt-Up	Carrier Frame	1
6	2749-3	Decal, Drive Belt Routing	Deck Housing	1
7	5800-8	Decal, Walker 14"	Belt Cover	1
8	8653-1	Transport Warning	Spindle Cover	1
9	8746-2	Universal Joint Lube	PTO Guard Cover	1
10	2748-1	Cutting Height Adjustment	Carrier Frame	1
11	2732	Decal (60")	Deck Housing, Front	1
12	5848-3	Danger, Side Discharge Shield	Side Discharge Shield	1

NOTE: All parts requiring decals are shipped with decals applied.

DR52, DS60 & DR64 DECK DECALS



62" & 74" DECK DECALS / TOUCH-UP PAINT

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D
DS62 Deck Decals				
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
2	8746-2	Universal Joint Lube	PTO Cover Plate	1
3	8653-1	Transport Warning	Deck Housing	1
4	8600-28	Danger, Rotating Blades	Cover Plate (one on each end)	2
5	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
6	5848-3	Danger, Side Discharge Shield	Side Discharge Shield	1
7	8748	Cutting Height Adjustment	Footrest Pulley Guard	1
8	8746-1	Decal, Tele PTO Shaft	Universal Joint Shaft Assembly	1
9	5809-2	Decal, Walker	Carrier Frame, Front	1
10	8749	Drive Belt Routing	Underneath Deck Cover Plate	1
11	8750	Decal (62")	Deck Housing	1

DS74 Deck Decals

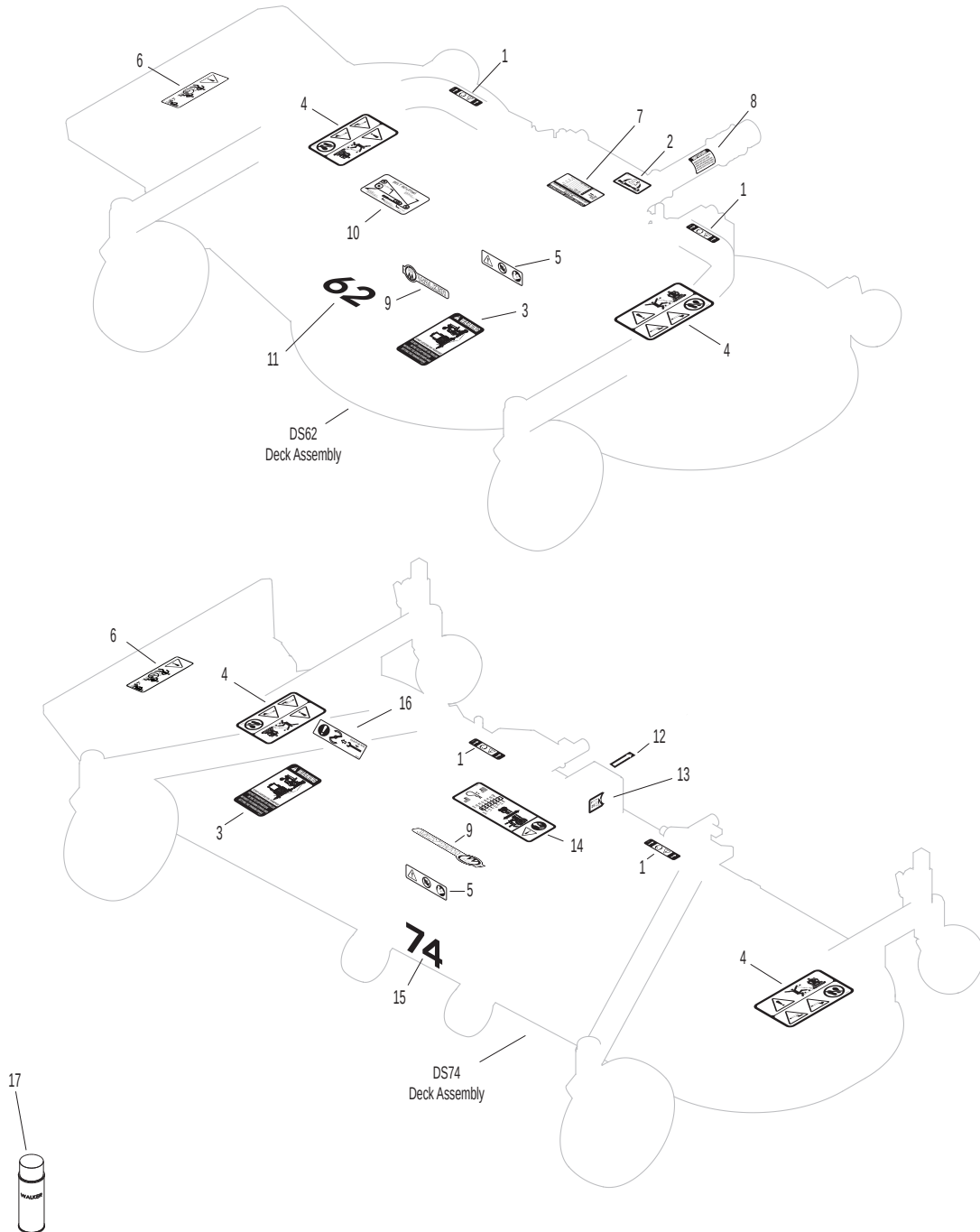
1	8600-15	Caution, Pivot Joint	Carrier Frame	2
3	8653-1	Transport Warning	Deck Housing	1
4	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
5	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
6	5848-3	Danger, Side Discharge Shield	Side Discharge Shield	1
9	5809-2	Decal, Walker	Carrier Frame	1
12	6875	PTO Alignment Arrow	Universal Joint Shaft Assembly	1
13	5846-1	Grease Fitting	PTO Shaft Guard	1
14	8600-7	Cutting Height Adjustment	Gearbox Cover, RH	1
15	7689	Decal (74")	Deck Housing, Front	1
16	8600-9	Blade Mounting Torque	Gearbox Cover, RH	1

Touch-Up Paint

17	5866	Touch-Up Paint, Yellow (12 oz. Aerosol)
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NOTE: All parts requiring decals are shipped with decals applied.

62" & 74" DECK DECALS / TOUCH-UP PAINT



36 INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Spring and Pivot Mount Components

1	5975-3	Cable Tie (50# x 7")	4
2	5744-1	Spring Clip Bracket	1
3	5743-1	Spring Cover	2
4	5830	Grease Fitting	8
5	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 4, F353, F489 & F520)	*
6	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 4, F353, F489 & F520)	*
7	5743-4	Eyebolt (3/8-16 x 2-3/4)	2
8	5743-8	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2

Carrier Frame Components

9	8674-11	Lever, Deck Lock, LH	1
10	7406-1	Handle Grip (Red)	2
11	8669	Lift Handle	1
12	5740-2	Deck Pin Bushing (5/8)	4
13	5708-6	36" Carrier Frame (Less Pivots)	1
	5708-1	36" Carrier Frame W/Forks (Less Pivots) (Includes Items # 19-21, 23, F055, F068 & F098)	*
14	8674-10	Lever, Deck Lock, RH	1

Caster Wheel Components

15	5714-8	Bearing, Caster Wheel	4
16	5714-9	Spacer Tube	2
17	5715-14	Caster Wheel & Tire/No-Flat (8 x 3.00-4) (Includes Items # 15 & 16)	2
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*
	5715-13	Caster Wheel, Pneumatic (8 x 3.00-4) (Includes Items # 15 & 16)	**
	5715-15	Caster Wheel Tire, Pneumatic (8 x 3.00-4)	**
	5715-9	Tire Tube, Pneumatic (2.80/2.50-4)	**
18	5714-6	Axle Spacer Tube	2
19	5770-1	Caster Wheel Fork	2
20	8768-1	Seal (1-3/4 x 1-1/8)	2
21	8037	Bearing Cone (3/4 ID)	4
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4
23	8769-9	Dust Cap, Deck Caster	2

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

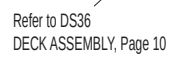
F012	3/8-16 Keps Nut	2
F020	5/16-18 ESNA Nut	2
F047	3/8-16 x 4-1/2 Hex Bolt	2
F055	5/8 SAE Washer	2
F068	1/8 x 1 Cotter Pin	2
F084	5/16 Wave Spring Washer	2
F098	5/8-18 Slotted Hex Nut	2
F117	Retainer Ring	2
F123	1" External Snap Ring	4
F166	Retainer Ring	2
F226	5/16-18 x 7/8 Hex Bolt	2
F317	3/16 x 1 Split Spring Pin	2
F335	3/8-16 x 7/8 Set Screw, SS	2
F336	3/8-16 Jam Nut	2
F353	3/8-16 ESNA LP Nut	2
F489	Washer 1/4 x 7/8 x .090	2
F520	1/4-28 x 3/8 Hex Bolt	2

* Service Part Only

** May be ordered as a kit for dealer installation. Contact your Walker dealer.

NOTE: When installing Item # 8 on decks prior to S/N DX-62875, the swivel hook end should be attached to the deck carrier frame.

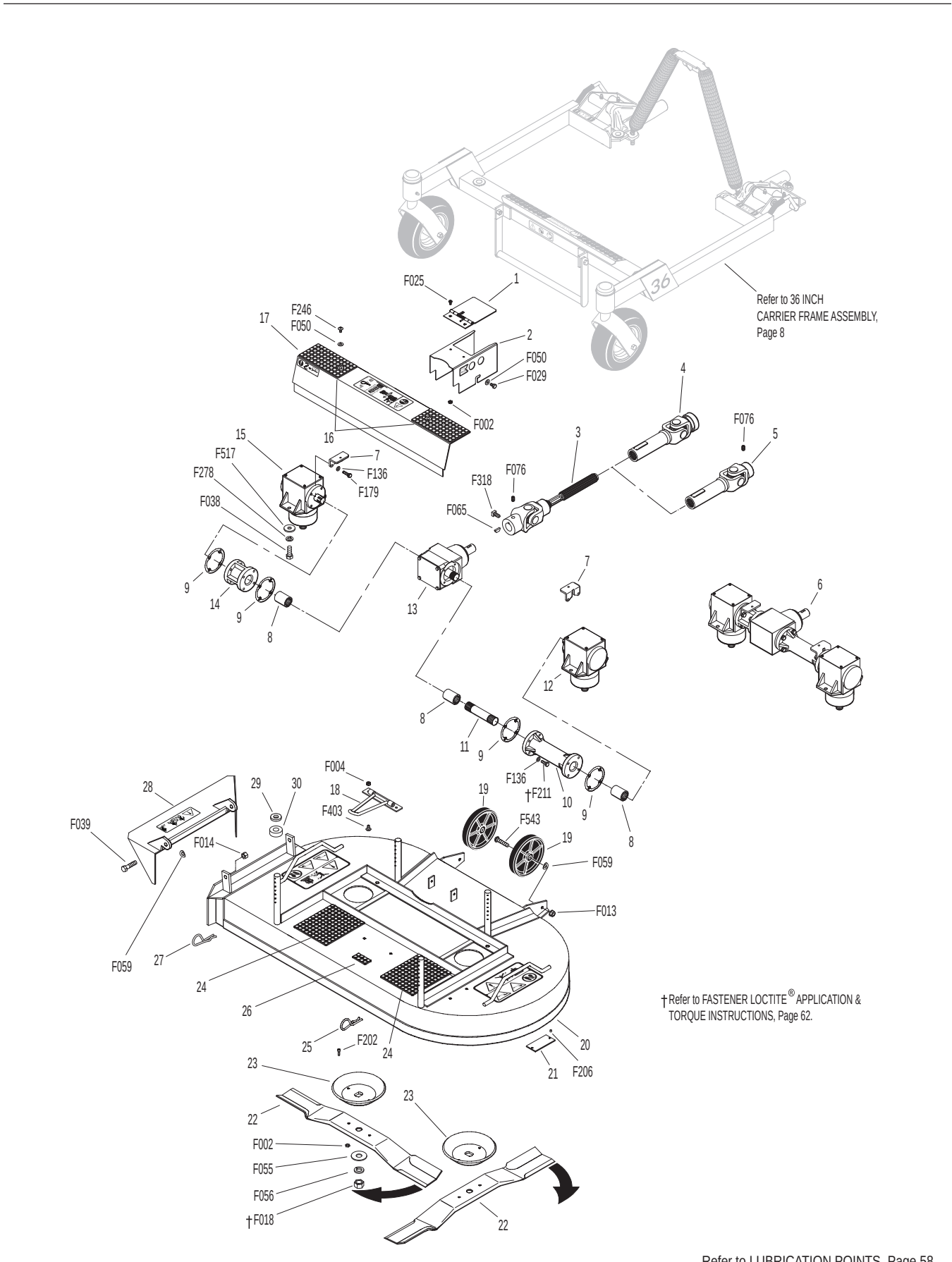
This diagram illustrates the exploded view of a vehicle chassis assembly. The main components are labeled with numbers 1 through 36. The assembly includes a central frame (11) with a front wheel (17) and a rear wheel (15). Various suspension and steering components are shown, including springs (3, 8), shock absorbers (10, 14), and control arms (6, 9). The diagram also shows the installation of various fasteners and bushings, such as bolts (F020, F084, F123), washers (F068, F098, F055), and spacers (F047, F012). The front of the chassis is labeled with the number 36.



Effective Date 12-23-16
Use only genuine Walker® replacement parts.

DS36 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				23	5706	Blade Hub & Trash Guard	2
1	8618-1	Cover, PTO Shaft Guard	1	24	8735-10	Rubber Mat (5 x 6)	2
2	8619-2	PTO Shaft Guard	1	25	7775-1	Hitch Pin, LH (Silver) #6	2
	8618-3	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	26	8788-1	Rubber Mat (1 x 2)	1
3	5285-5	U-Joint Shaft Assembly (90 Degree) Spline, Keyed (Includes Items # F065, F076 & F318)	1	27	7775-2	Hitch Pin, RH (Gold) #6	2
4	7275-16	U-Joint Tube Assembly (10" OAL), Spline	1	28	5709-2	36/42 SD Discharge Shield	1
5	5275-15	U-Joint Tube Assembly (9.5" OAL), Spline (Includes Item # F076)	1	29	5727-1	Washer Shim (5/8 ID)	4
6	6711-18	HD Gearbox and Tube Assembly (Includes Items # 7-15, F136, F179 & F211) (Prior to S/N 169357)	1	30	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
	6711-3	HD Gearbox and Tube Assembly (Includes Items # 7-15, F136, F179 & F211) (Beginning S/N 169357)	1	Fasteners			
7	5704-1	Gearbox Cover Support	2	F002	10-24 Keps Nut		6
8	6054	Spline Coupling	3	F004	1/4-20 Keps Nut		2
9	P007	Gasket, Cap (Peerless #788030)	4	F013	3/8-16 Whiz Locknut		2
10	5061	Gearbox Connector Tube (6-11/16) (Prior to S/N 169357)	1	F014	3/8-16 ESNA Nut		2
	5065	Gearbox Connector Tube (7-11/16) (Beginning S/N 169357)	1	F018	5/8-18 Hex Nut		2
11	6733-2	Connecting Shaft (4-1/8) (Prior to S/N 169357)	1	F025	10-24 x 3/8 PPHMS		2
	6733-4	Connecting Shaft (5-5/16) (Beginning S/N 169357)	1	F029	1/4-20 x 1/2 Hex Bolt		2
12	5052-9	HD Gearbox (1:1.2) CCW-CCW	1	F038	3/8-16 x 1 Hex Bolt		4
13	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	1	F039	3/8-16 x 1-1/4 Hex Bolt		2
14	5060	Gearbox Connector Tube (2-5/16)	1	F050	1/4 SAE Washer		4
15	5053-7	HD Gearbox (1:1.2) CW-CCW	1	F055	5/8 SAE Washer		2
16	5747-11	Rubber Mat (3 x 6)	2	F056	5/8 Split Lock Washer		2
17	5746-4	36" Gearbox Cover (Includes Item # 16)	1	F059	3/8 Wave Spring Washer		4
Deck Housing Components				F065	3/16 x 3/4 Woodruff Key (#606)		1
18	8670	Tilt-Up Hook	1	F076	3/8-16 x 5/8 SQH Set Screw		2
19	5162-12	Roller Wheel (5" Poly) (Includes Items # F013, F059 & F543)	2	F136	AN960C416L Washer		16
20	5710-17	36 SD Deck Housing (Includes Items # 19, 24, 26 & F543)	1	F179	1/4-20 x 1 Hex Bolt		4
21	NS	Deck Serial Number Plate	1	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
22	5705-1	Blade, 20" (RH Rotation)	2	F206	#2 x 3/16 Drive Pin		2
	5705-5	36 SD Blade Set W/Hubs (Includes Items # 22, 23, F002 & F202)	*	F211	1/4-20 x 7/8 Hex Bolt		12
				F246	1/4-20 x 1/2 PTHMS		2
				F278	3/8 Split Lock Washer		4
				F318	3/8-16 x 3/4 SQH Set Screw		1
				F403	1/4-20 x 1/2 PTHMS, SS		2
				F517	Washer 3/8 x 1-1/8 x 1/8		4
				F543	3/8-16 x 1-1/2 BH Cap Screw		2
				* Service Part Only			
				NOTE: Order Item # 4 to use the splined deck PTO shaft with Model T23, T25i, T30i, D21d, C19, C19i, B19, B23i and B25p.			
				NOTE: Order Item # 5 to use the splined deck PTO shaft with Model S14 and B18.			



Effective Date 12-23-16
Use only genuine Walker® replacement parts.

42 INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Spring and Pivot Mount Components

1	5975-3	Cable Tie (50# x 7")	4
2	5744-1	Spring Clip Bracket	1
3	5743-1	Spring Cover	2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2
5	5830	Grease Fitting	8
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*
8	5743-8	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2

Carrier Frame Components

9	8674-11	Lever, Deck Lock, LH	1
10	7406-1	Handle Grip (Red)	2
11	8669-3	Lift Handle	1
12	5740-2	Deck Pin Bushing (5/8)	4
13	8660-16	42" Carrier Frame W/Forks (Includes Items # 19-21, 23, F055, F068 & F098)	1
	8660-15	42" Carrier Frame	*
14	8674-10	Lever, Deck Lock, RH	1

Caster Wheel Components

15	5714-8	Bearing, Caster Wheel	4
16	5714-9	Spacer Tube	2
17	5715-14	Caster Wheel & Tire/No-Flat (8 x 3.00-4) (Includes Items # 15 & 16)	2
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*
	5715-13	Caster Wheel, Pneumatic (8 x 3.00-4) (Includes Items # 15 & 16)	**
	5715-15	Caster Wheel Tire, Pneumatic (8 x 3.00-4)	**
	5715-9	Tire Tube, Pneumatic (2.80/2.50-4)	**
18	5714-6	Axle Spacer Tube	2
19	5770-1	Caster Wheel Fork	2
20	8768-1	Seal (1-3/4 x 1-1/8)	2
21	8037	Bearing Cone (3/4 ID)	4
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4
23	8769-9	Dust Cap, Deck Caster	2

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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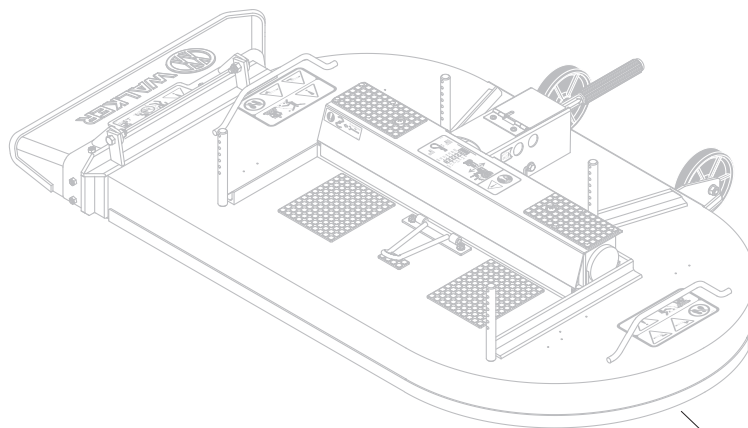
Fasteners

F012	3/8-16 Keps Nut	2
F020	5/16-18 ESNA Nut	2
F047	3/8-16 x 4-1/2 Hex Bolt	2
F055	5/8 SAE Washer	2
F068	1/8 x 1 Cotter Pin	2
F084	5/16 Wave Spring Washer	2
F098	5/8-18 Slotted Hex Nut	2
F117	Retainer Ring	2
F123	1" External Snap Ring	4
F166	Retainer Ring	2
F226	5/16-18 x 7/8 Hex Bolt	2
F317	3/16 x 1 Split Spring Pin	2
F335	3/8-16 x 7/8 Set Screw, SS	2
F336	3/8-16 Jam Nut	2
F353	3/8-16 ESNA LP Nut	2
F489	Washer 1/4 x 7/8 x .090	2
F520	1/4-28 x 3/8 Hex Bolt	2

* Service Part Only

** May be ordered as a kit for dealer installation. Contact your Walker dealer.

NOTE: When installing Item # 8 on decks prior to S/N DX-62875, the swivel hook end should be attached to the deck carrier frame.

[illegible]

Refer to LUBRICATION POINTS, Page 58.

DS42 DECK ASSEMBLY

INCL. OPTIONAL HD GEARBOXES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				35	5709-17	End Backup Plate	2
1	8618-1	Cover, PTO Shaft Guard	1	36	5709-16	Center Backup Plate	1
2	8619	PTO Shaft Guard	1	37	5709-15	DS42 Discharge Shield, Rubber	1
	8618	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	38	5709-1	DS42 Rubber Shield Frame	1
3	5285-5	U-Joint Shaft Assembly (90 Degree) Spline, Keyed (Includes Items # F065, F076 & F318)	1	39	5727-1	Washer Shim (5/8 ID)	4
4	7275-16	U-Joint Tube Assembly (10" OAL), Spline	1	40	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
5	5275-15	U-Joint Tube Assembly (9.5" OAL), Spline (Includes Item # F076)	1	Fasteners			
6	6704-16	Gearbox and Tube Assembly (Includes Items # 11-21, F124, F136, F179 & F211)	1	F002	10-24 Keps Nut		6
7	6711-7	HD Gearbox and Tube Assembly (Includes Items # 8-10, 12-15, 17, 19, 20, F136, F179 & F211)	**	F004	1/4-20 Keps Nut		2
8	5052-13	HD Gearbox (1:1) CCW/CCW	**	F005	1/4-20 ESNA Nut		9
9	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	**	F013	3/8-16 Whiz Locknut		6
10	5053-3	HD Gearbox (1:1) CW-CCW	**	F014	3/8-16 ESNA Nut		2
11	5706-4	Seal Protector Plate	2 ^Δ	F018	5/8-18 Hex Nut		2
12	6054	Spline Coupling	4	F025	10-24 x 3/8 PPHMS		2
13	P007	Gasket, Cap (Peerless #788030)	4	F029	1/4-20 x 1/2 Hex Bolt		2
14	5063	Gearbox Connector Tube (8-5/8)	1	F038	3/8-16 x 1 Hex Bolt	4***	
15	6733-3	Connecting Shaft (6-1/4)	1	F039	3/8-16 x 1-1/4 Hex Bolt		6
16	5052-1	Gearbox (LH Rotation)	1	F050	1/4 SAE Washer		4
17	5704-1	Gearbox Cover Support	2	F055	5/8 SAE Washer		2
18	5051-2	Tee Gearbox, Keyed (7/8" Dia. Shaft)	1	F056	5/8 Split Lock Washer		2
19	6733-1	Connecting Shaft (2")	1	F059	3/8 Wave Spring Washer		4
20	5062	Gearbox Connector Tube (4-3/8)	1	F065	3/16 x 3/4 Woodruff Key (#606)		1
21	5053-1	Gearbox (RH Rotation)	1	F076	3/8-16 x 5/8 SQH Set Screw		2
22	5052-3	1.375 x .750 x .187 Washer	4 ^Δ	F124	10-32 x 3/8 Taptite Machine Screw		6
23	5747-11	Rubber Mat (3 x 6)	2	F136	AN960C416L Washer		16
24	5785-5	42" Gearbox Cover (Includes Item # 23)	1	F179	1/4-20 x 1 Hex Bolt		4
Deck Housing Components				F202	10-24 x 5/8 SHC Screw, GR5 SS		4
25	8670	Tilt-Up Hook	1	F206	#2 x 3/16 Drive Pin		2
26	5162-12	Roller Wheel (5" Poly) (Includes Item # F013, F059 & F543)	2	F211	1/4-20 x 7/8 Hex Bolt		12
27	NS	Deck Serial Number Plate	1	F246	1/4-20 x 1/2 PTHMS		2
28	5705-3	Blade, 22" (RH Rotation)	2	F278	3/8 Split Lock Washer	4***	
	5705-7	42 SD Blade Set With Hubs (Includes Items # 28, 29, F002 & F202)	*	F318	3/8-16 x 3/4 SQH Set Screw		1
29	5706	Blade Hub & Trash Guard	2	F390	1/4-20 x 7/8 Carriage Bolt		8
30	7775-1	Hitch Pin, LH (Silver) #6	2	F403	1/4-20 x 1/2 PTHMS, SS		2
31	8735-10	Rubber Mat (5 x 6)	2	F517	Washer 3/8 x 1-1/8 x 1/8	4***	
32	8788-1	Rubber Mat (1 x 2)	1	F543	3/8-16 x 1-1/2 BH Cap Screw		2
33	5703-15	42 SD Deck Housing (Includes Items # 31 & 32)	1	* Service Part Only			
34	7775-2	Hitch Pin, RH (Gold) #6	2	** Item(s) used on the HD version of standard gearboxes. The HD cast iron gearboxes are interchangeable with Standard aluminum gearboxes.			
				*** Hardware used on HD gearbox configuration.			
				^Δ Used on standard aluminum gearbox configuration.			
				NOTE: Order Item # 4 to use the splined deck PTO shaft with Model T23, T25i, T30i, D21d, C19, C19i, B19, B23i and B25p.			
				NOTE: Order Item # 5 to use the splined deck PTO shaft with Model S14 and B18.			

DS42 DECK ASSEMBLY

INCL. OPTIONAL HD GEARBOXES



Effective Date 12-23-16
Use only genuine Walker® replacement parts.

42 INCH BELT DRIVE COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Spring and Pivot Mount Components

1	5975-3	Cable Tie (50# x 7")	4
2	5744-1	Spring Clip Bracket	1
3	5743-1	Spring Cover	2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2
5	5830	Grease Fitting	8
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*
8	5743-8	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2

Carrier Frame Components

9	5747-9	Rubber Mat (1.5 x 8.5)	2
10	8662-2	Footrest, RH (Includes Items # 9 & 11)	1
11	8662-4	Rectangular Plug (1 x 2)	2
12	8674-11	Lever, Deck Lock, LH	1
13	7406-1	Handle Grip (Red)	2
14	8662-3	Footrest, LH (Includes Items # 9 & 11)	1
15	8670	Tilt-Up Hook	1
16	5850-5	Handle Grip (1 x 1 x 3-3/4)	1
17	6811-2	Tilt Bar With Grip (14-1/2") (Includes Item # 16)	1
18	7775-5	Lock Pin (5/16 x 1-5/8)	1
19	5740-2	Deck Pin Bushing (5/8)	4
20	5700-13	42BD Carrier Frame (Tapered Bearings)	1
	5700-14	42BD Carrier Frame W/Forks (Tapered Bearings)	*
21	8674-10	Lever, Deck Lock, RH	1

Caster Wheel Components

22	5714-8	Bearing, Caster Wheel	4
23	5714-9	Spacer Tube	2
24	5715-14	Caster Wheel & Tire/No-Flat (8 x 3.00-4) (Includes Items # 22 & 23)	2
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*
	5715-13	Caster Wheel, Pneumatic (8 x 3.00-4) (Includes Items # 22 & 23)	**
	5715-15	Caster Wheel Tire, Pneumatic (8 x 3.00-4)	**
	5715-9	Tire Tube, Pneumatic (2.80/2.50-4)	**
25	5714-6	Axle Spacer Tube	2
26	5770-1	Caster Wheel Fork	2
27	8768-1	Seal (1-3/4 x 1-1/8)	2
28	8037	Bearing Cone (3/4 ID)	4
29	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4
30	8769-9	Dust Cap, Deck Caster	2

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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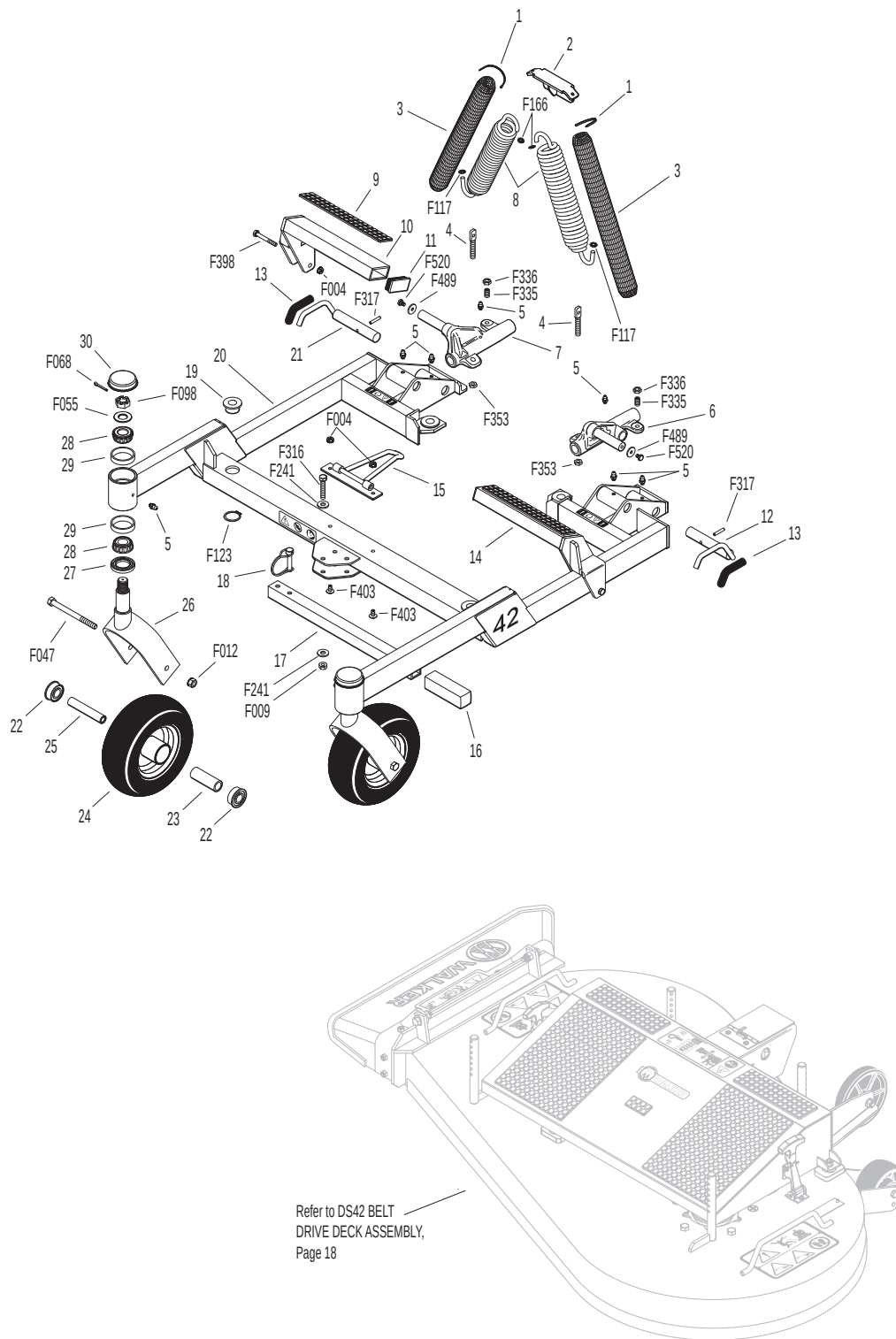
Fasteners

F004	1/4-20 Keps Nut	4
F009	5/16-18 Whiz Locknut	1
F012	3/8-16 Keps Nut	2
F047	3/8-16 x 4-1/2 Hex Bolt	2
F055	5/8 SAE Washer	2
F068	1/8 x 1 Cotter Pin	2
F098	5/8-18 Slotted Hex Nut	2
F117	Retainer Ring	2
F123	1" External Snap Ring	4
F166	Retainer Ring	2
F241	.375 x .875 x .10 Washer	2
F316	5/16-18 x 1-3/4 Hex Bolt	1
F317	3/16 x 1 Split Spring Pin	2
F335	3/8-16 x 7/8 Set Screw, SS	2
F336	3/8-16 Jam Nut	2
F353	3/8-16 ESNA LP Nut	2
F398	1/4-20 x 2 Hex Bolt	2
F403	1/4-20 x 1/2 PTHMS, SS	2
F489	Washer 1/4 x 7/8 x .090	2
F520	1/4-28 x 3/8 Hex Bolt	2

* Service Part Only

** May be ordered as a kit for dealer installation. Contact your Walker dealer.

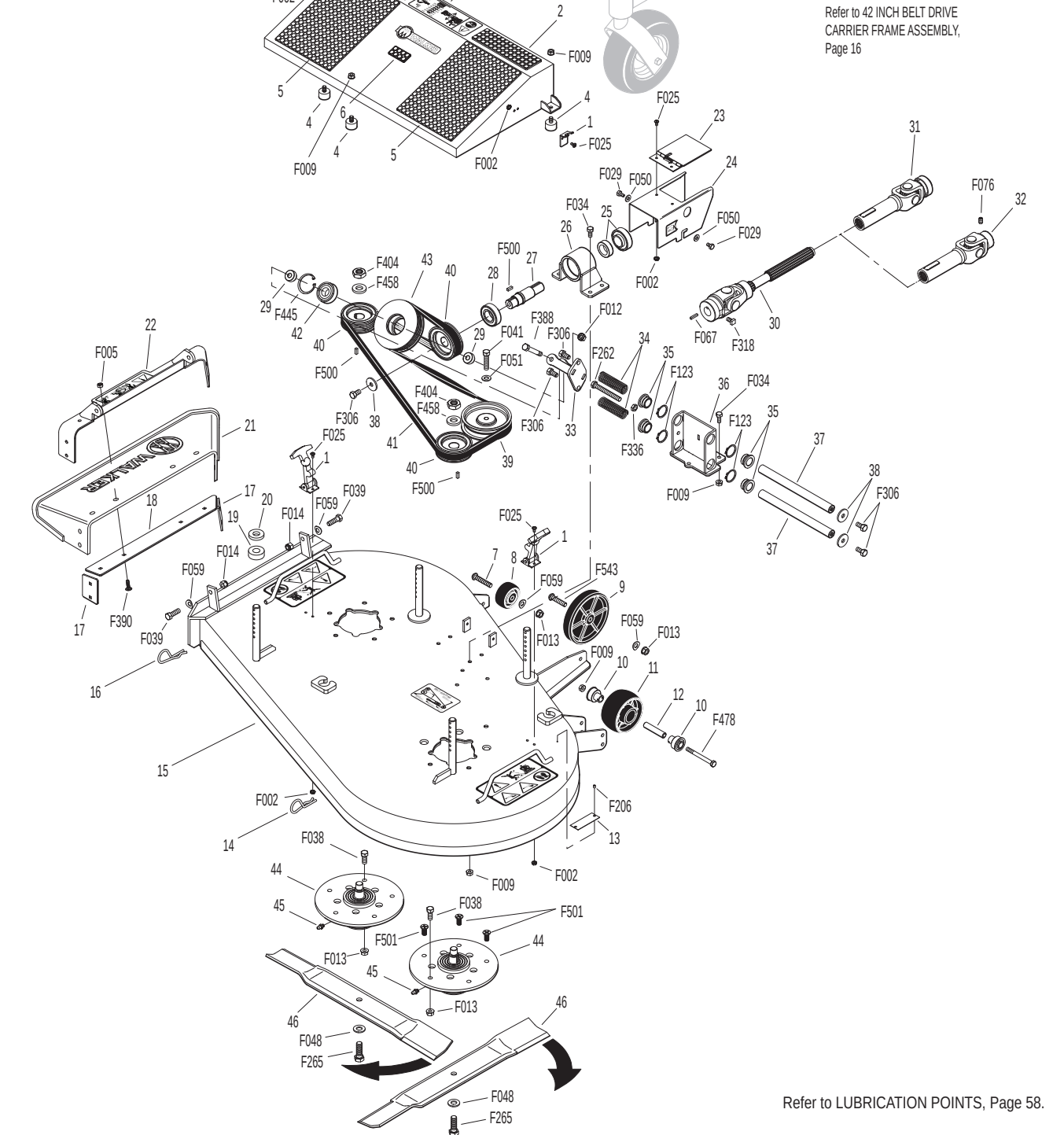
42 INCH BELT DRIVE COMPLETE CARRIER FRAME ASSEMBLY



Refer to LUBRICATION POINTS, Page 58.

DS42 BELT DRIVE DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Blade Spindle Components			
1	2110	Hood Latch Assembly	2	44	8052-4	Blade Spindle	2
2	2786-3	Rubber Mat (2 x 7)	2	45	5830	Grease Fitting	2
3	8662-6	Footrest / 42BD (Includes Items # 2, 5 & 6)	1	46	7705-22	Blade, 21.750 (RH Rotation)	2
4	4845	Rubber Bumper (1.0 x .625)	3	Fasteners			
5	2786-2	Rubber Mat (7 x 9-1/2)	2	F002	10-24 Keps Nut		10
6	8788-1	Rubber Mat (1 x 2)	1	F005	1/4-20 ESNA Nut		9
7	8490-1	Roller Wheel Axle Bolt	1	F009	5/16-18 Whiz Locknut		11
8	9772	Roller Wheel Assembly (2-1/2) (Includes Item # F059)	1	F012	3/8-16 Keps Nut		1
9	5162-12	Roller Wheel (5") (Includes Items # F013, F059 & F543)	1	F013	3/8-16 Whiz Locknut		12
10	6715-3	Roller Wheel Bearing	2	F014	3/8-16 ESNA Nut		2
11	6715-2	Roller Wheel	1	F025	10-24 x 3/8 PPHMS		10
12	6715-4	Axle Spacer Tube	1	F029	1/4-20 x 1/2 Hex Bolt		2
13	NS	Deck Serial Number Plate	1	F034	5/16-18 x 3/4 Hex Bolt		7
14	7775-1	Hitch Pin/LH Silver (#6)	2	F038	3/8-16 x 1 Hex Bolt		7
15	5707-4	42BD Deck Assembly	1	F039	3/8-16 x 1-1/4 Hex Bolt		2
16	7775-2	Hitch Pin/RH Gold (#6)	2	F041	3/8-16 x 1-3/4 Hex Bolt		1
17	5709-17	End Backup Plate	2	F048	1/2 SAE Washer		2
18	5709-16	Center Backup Plate	1	F050	1/4 SAE Washer		2
19	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4	F051	3/8 SAE Washer		1
20	5727-1	Washer Shim (5/8 ID)	4	F059	3/8 Wave Spring Washer		4
21	5709-15	DS42 Discharge Shield, Rubber	1	F067	3/16 x 3/16 x 1 Key		1
22	5709-1	DS42 Rubber Shield Frame	1	F076	3/8-16 x 5/8 SQH Set Screw		*
Blade Drive Components				F123	1" External Snap Ring		4
23	8618-1	Cover, PTO Shaft Guard	1	F206	#2 x 3/16 Drive Pin		2
24	8619-5	PTO Shaft Guard, 42BD	1	F262	3/8-16 x 4 Hex Bolt All Thread		1
25	5270	Bearing W/Collar (1")	1	F265	1/2-20 x 1-1/2 Hex Bolt		2
26	8726-1	PTO Bearing Housing	1	F306	3/8-16 x 3/4 Hex Bolt		5
27	8726-2	PTO Drive Shaft	1	F318	3/8-16 x 3/4 SQH Set Screw		2
28	5270-1	Pivot Bearing	1	F336	3/8-16 Jam Nut		1
29	2245-6	Idler Pulley Shaft	2	F388	3/8-16 x 2-1/2 Hex Bolt		1
30	5285-4	U-Joint Shaft Assembly (13-3/8) (Includes Item # F318)	1	F390	1/4-20 x 7/8 Carriage Bolt		8
31	7275-16	U-Joint Tube Assembly (10" OAL), Spline	1	F404	5/8-18 Jam Nut		2
32	5275-15	U-Joint Tube Assembly (9.5" OAL), Spline (Includes Item # F076)	1	F445	1-7/8 Internal Snap Ring		1
33	8724-14	Idler Mount Weldment	1	F458	Washer 1-1/4 x 5/8 x 3/16		2
34	5195-2	Compression Spring (1 x 6-3/8) (Black)	2	F478	5/16-18 x 3-1/4 Hex Bolt		1
35	2724-17	Guide Rod Bushing	4	F500	3/16 x 3/16 x 9/16 Key		3
36	8724-15	Mount Base	1	F501	3/8-16 x 1 FHA Screw, SS		3
37	2724-16	Guide Rod (9") Yellow Zinc	2	F543	3/8-16 x 1-1/2 BH Cap Screw		1
38	5841	Retainer Washer (3/8 x 1-1/4)	3	* Service Part Only			
39	7245-2	Idler Pulley	1	NOTE: Order Item # 31 to use the splined deck PTO shaft with Model T23, T25i, T30i, D21d, C19, C19i, B19, B23i and B25p.			
40	6240-4	Drive Pulley, Micro V (3")	3	NOTE: Order Item # 32 to use the splined deck PTO shaft with Model S14 and B18.			
41	8731-1	Blade Drive Belt (780L4-K)	1				
42	2265	Bearing (20mm)	1				
43	2245-2	Idler Pulley	1				



Refer to LUBRICATION POINTS, Page 58.

48 INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Spring and Pivot Mount Components

1	5975-3	Cable Tie (50# x 7")	4
2	5744-1	Spring Clip Bracket	1
3	5743-1	Spring Cover	2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2
5	5830	Grease Fitting	8
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*
8	5743-6	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2

Carrier Frame Components

9	8674-11	Lever, Deck Lock, LH	1
10	7406-1	Handle Grip (Red)	2
11	5850-5	Handle Grip (1 x 1 x 3-3/4)	1
12	6811-2	Tilt-Bar With Grip (14-1/2") (Includes Item # 11)	1
13	7775-5	Lock Pin (5/16 x 1-5/8)	1
14	5740-2	Deck Pin Bushing (5/8)	4
15	8661-12	48" Carrier Frame (Less Pivots)	1
	8661-11	48" Carrier Frame W/Forks (Less Pivots) (Includes Items # 21-23, 25, F055, F068 & F098)	*
16	8674-10	Lever, Deck Lock, RH	1

Caster Wheel Components

17	5714-8	Bearing, Caster Wheel	4
18	5714-9	Spacer Tube	2
19	5715-14	Caster Wheel & Tire/No-Flat (8 x 3.00-4) (Includes Items # 17 & 18)	2
	5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*
	5715-13	Caster Wheel, Pneumatic (8 x 3.00-4) (Includes Items # 17 & 18)	**
	5715-15	Caster Wheel Tire, Pneumatic (8 x 3.00-4)	**
	5715-9	Tire Tube, Pneumatic (2.80/2.50-4)	**
20	5714-6	Axle Spacer Tube	2
21	5770-1	Caster Wheel Fork	2
22	8768-1	Seal (1-3/4 x 1-1/8)	2
23	8037	Bearing Cone (3/4 ID)	4
24	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4
25	8769-9	Dust Cap, Deck Caster	2

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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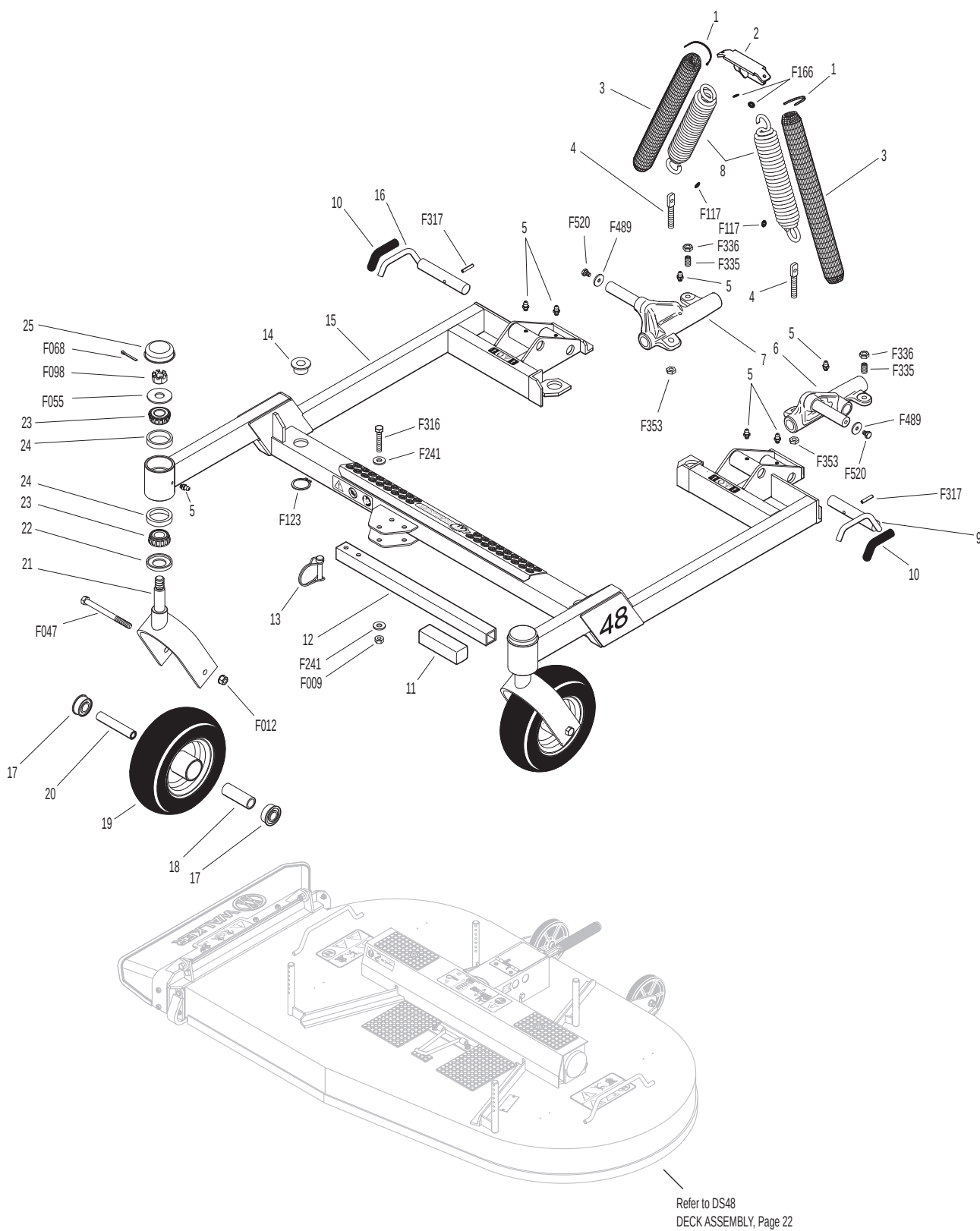
Fasteners

F009	5/16-18 Whiz Locknut	1
F012	3/8-16 Keps Nut	2
F047	3/8-16 x 4-1/2 Hex Bolt	2
F055	5/8 SAE Washer	2
F068	1/8 x 1 Cotter Pin	2
F098	5/8-18 Slotted Hex Nut	2
F117	Retainer Ring	2
F123	1" External Snap Ring	4
F166	Retainer Ring	2
F241	.375 x .875 x .10 Washer	2
F316	5/16-18 x 1-3/4 Hex Bolt	1
F317	3/16 x 1 Split Spring Pin	2
F335	3/8-16 x 7/8 Set Screw, SS	2
F336	3/8-16 Jam Nut	2
F353	3/8-16 ESNA LP Nut	2
F489	Washer 1/4 x 7/8 x .090	2
F520	1/4-28 x 3/8 Hex Bolt	2

* Service Part Only

** May be ordered as a kit for dealer installation. Contact your Walker dealer.

48 INCH COMPLETE CARRIER FRAME ASSEMBLY



Refer to LUBRICATION POINTS, Page 58.

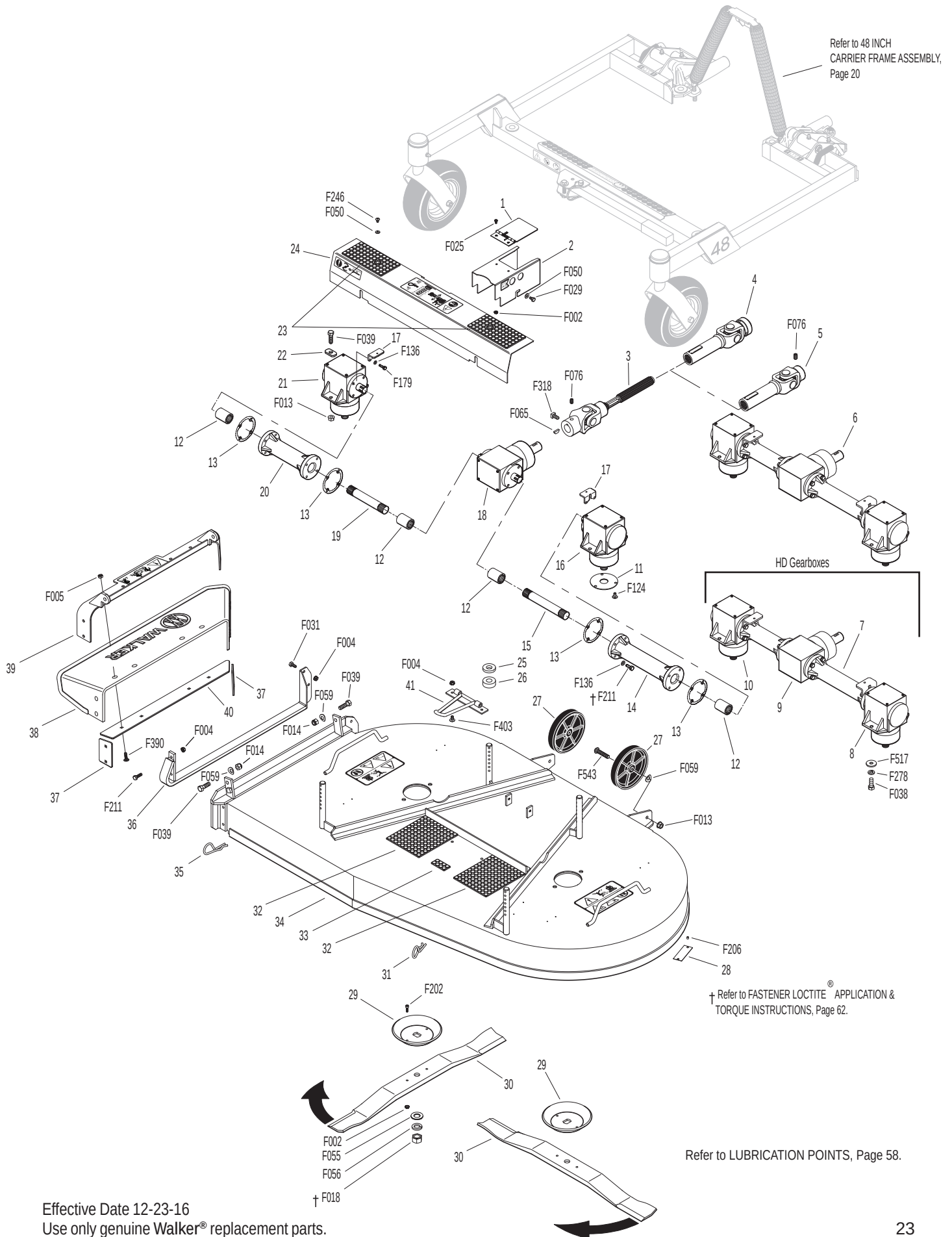
DS48 DECK ASSEMBLY

INCL. OPTIONAL HD GEARBOXES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				35	7775-2	Hitch Pin, RH (Gold) #6	2
1	8618-1	Cover, PTO Shaft Guard	1	36	7707-10	48 SD Skid Bar	1
2	8619	PTO Shaft Guard	1	37	6709-7	End Backup Plate (48")	2
	8618	PTO Shaft Guard Assembly	*	38	6709-9	DS48 Discharge Shield, Rubber	1
		(Includes Items # 1, 2, F002 & F025)		39	6709-4	DS48 Rubber Shield Frame	1
3	7285-5	U-Joint Shaft Assembly, Spline (Keyed)	1	40	6709-6	Center Backup Plate (48")	1
		(Includes Items # F065, F076 & F318)		41	8670	Tilt-Up Hook	1
4	7275-16	U-Joint Tube Assy, Spline	1	Fasteners			
5	5275-15	U-Joint Tube (9.5" OAL), Spline	1		F002	10-24 Keps Nut	6
		(Includes Item # F076)			F004	1/4-20 Keps Nut	6
6	6704-9	Gearbox and Tube Assembly	1		F005	1/4-20 ESNA Nut	8
		(Includes Items # 11-21, F124, F136, F179 & F211)			F013	3/8-16 Whiz Locknut	6
7	6711-12	HD Gearbox and Tube Assembly	**		F014	3/8-16 ESNA Nut	2
		(Includes Items # 8-10, 12-15, 17, 19, 20, F136, F179 & F211)			F018	5/8-18 Hex Nut	2
8	5052-13	HD Gearbox (1:1) CCW-CCW	**		F025	10-24 x 3/8 PPHMS	2
9	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	**		F029	1/4-20 x 1/2 Hex Bolt	2
10	5053-3	HD Gearbox (1:1) CW-CCW	**		F031	1/4-20 x 5/8 Hex Bolt	2
11	5706-4	Seal Protector Plate	2 ^Δ		F038	3/8-16 x 1 Hex Bolt	4***
12	6054	Spline Coupling	4		F039	3/8-16 x 1-1/4 Hex Bolt	6
13	P007	Gasket, Cap (Peerless #788030)	4		F050	1/4 SAE Washer	4
14	5066	Gearbox Connector Tube (9-5/16)	1		F055	5/8 SAE Washer	2
15	6733-6	Connecting Shaft (7")	1		F056	5/8 Split Lock Washer	2
16	5052-1	Gearbox (LH Rotation)	1		F059	3/8 Wave Spring Washer	4
17	5704-1	Gearbox Cover Support	2		F065	3/16 x 3/4 Woodruff Key (#606)	1
18	5051-2	Tee Gearbox, Keyed (7/8" Dia. Shaft)	1		F076	3/8-16 x 5/8 SQH Set Screw	2
19	6733-2	Connecting Shaft (4-1/8)	1		F124	10-32 x 3/8 Taptite Machine Screw	6
20	5061	Gearbox Connector Tube (6-11/16)	1		F136	AN960C416L Washer	16
21	5053-1	Gearbox (RH Rotation)	1		F179	1/4-20 x 1 Hex Bolt	4
22	5052-3	1.375 x .750 x .187 Washer	4 ^Δ		F202	10-24 x 5/8 SHC Screw, GR5 SS	4
23	5747-12	Rubber Mat (3 x 6)	2		F206	#2 x 3/16 Drive Pin	2
24	7785-3	48" Gearbox Cover	1		F211	1/4-20 x 7/8 Hex Bolt	16
		(Includes Item # 23)			F246	1/4-20 x 1/2 PTHMS	2
Deck Housing Components					F278	3/8 Split Lock Washer	4***
25	5727-1	Washer Shim (5/8 ID)	4		F318	3/8-16 x 3/4 SQH Set Screw	1
26	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4		F390	1/4-20 x 7/8 Carriage Bolt	8
27	5162-12	Roller Wheel (5" Poly)	2		F403	1/4-20 x 1/2 PTHMS, SS	2
		(Includes Items # F013, F059 & F543)			F517	Washer 3/8 x 1-1/8 x 1/8	4***
28	NS	Deck Serial Number Plate	1		F543	3/8-16 x 1-1/2 BH Cap Screw	2
29	5706	Blade Hub & Trash Guard	2	* Service Part Only			
30	7705-1	Blade, 25" (RH Rotation)	2	** Item(s) used on the HD version of standard gearboxes. The HD cast iron gearboxes are interchangeable with Standard aluminum gearboxes.			
	7705-5	48 SD Blade Set With Hubs	*	*** Used on HD gearbox configuration.			
		(Includes Items # 29, 30, F002 & F202)		Δ Used on standard aluminum gearbox configuration.			
31	7775-1	Hitch Pin, LH (Silver) #6	2	NOTE: Order Item # 4 to use the splined deck PTO shaft with Model T23, T25i, T30i, D21d, C19, C19i, B19, B23i and B25p.			
32	8735-10	Rubber Mat (5 x 6)	2	NOTE: Order Item # 5 to use the splined deck PTO shaft with Model B18.			
33	8788-1	Rubber Mat (1 x 2)	1				
34	7702-16	48 SD Deck Housing	1				
		(Includes Items # 32 & 33)					

DS48 DECK ASSEMBLY

INCL. OPTIONAL HD GEARBOXES



DS52 INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Spring and Pivot Mount Components

1	5975-3	Cable Tie (50# x 7")	4
2	5744-1	Spring Clip Bracket	1
3	5743-1	Spring Cover	2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2
5	5830	Grease Fitting	8
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	*
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	*
8	5743-6	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2

Carrier Frame Components

9	8674-11	Lever, Deck Lock, LH	1
10	7406-1	Handle Grip (Red)	2
11	8811-12	52 SD Carrier Frame	1
	8811-10	52 SD Carrier Frame, With Pivots (Includes Items # 9, 10, 15, F317, F335 & F336)	*
12	5850-5	Handle Grip (1 x 1 x 3-3/4)	1
13	8811-25	Tilt Bar, With Grip (35") (Includes Item # 12)	1
14	7775-5	Lock Pin (5/16 x 1-5/8)	1
15	8674-10	Lever, Deck Lock, RH	1
16	8740	Deck Pin Bushing (3/4 ID)	4

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Caster Wheel Components

17	8766	Axle Nut (3/4-16)	2
18	8768-2	Seal, Reverse Lip	4
19	8037	Bearing Cone (3/4 ID)	4
20	8037-2	Bearing Race	4
21	5830-3	Grease Fitting (45 Degree)	2
22	8768	Caster Wheel, Pneumatic (11 x 4.00-5) (Includes Items # 20 & 21)	2
	8768-3	Tire, Pneumatic (11 x 4.00-5)	*
	8768-5	Caster Wheel (5 x 3)	*
23	8767	Axle, Caster Wheel (5-1/8)	2
24	8765-11	Caster Wheel Fork	2
25	8769-7	Seal	2
26	8769-6	Bearing Cone (1" ID)	4
27	8769-5	Bearing Cup (2 x 1-5/8)	4
28	8769-8	Dust Cap, Deck Caster	2

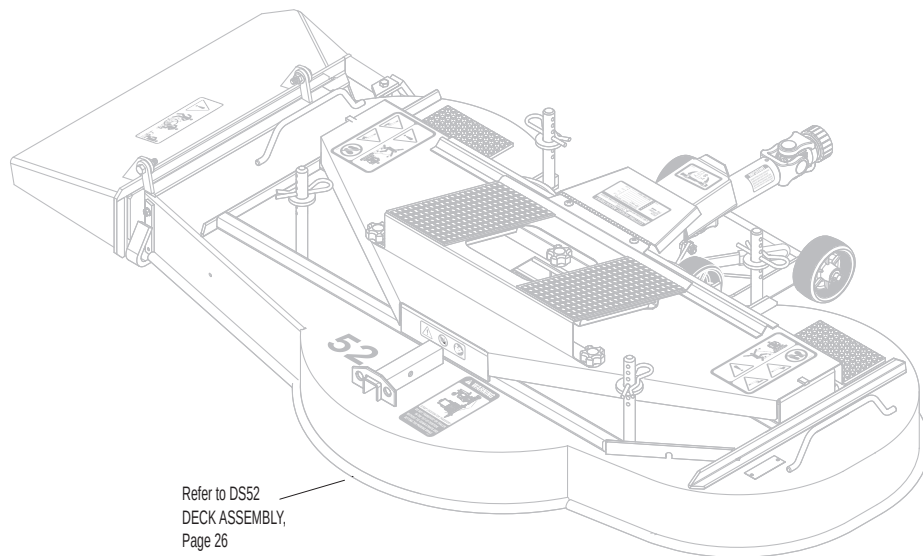
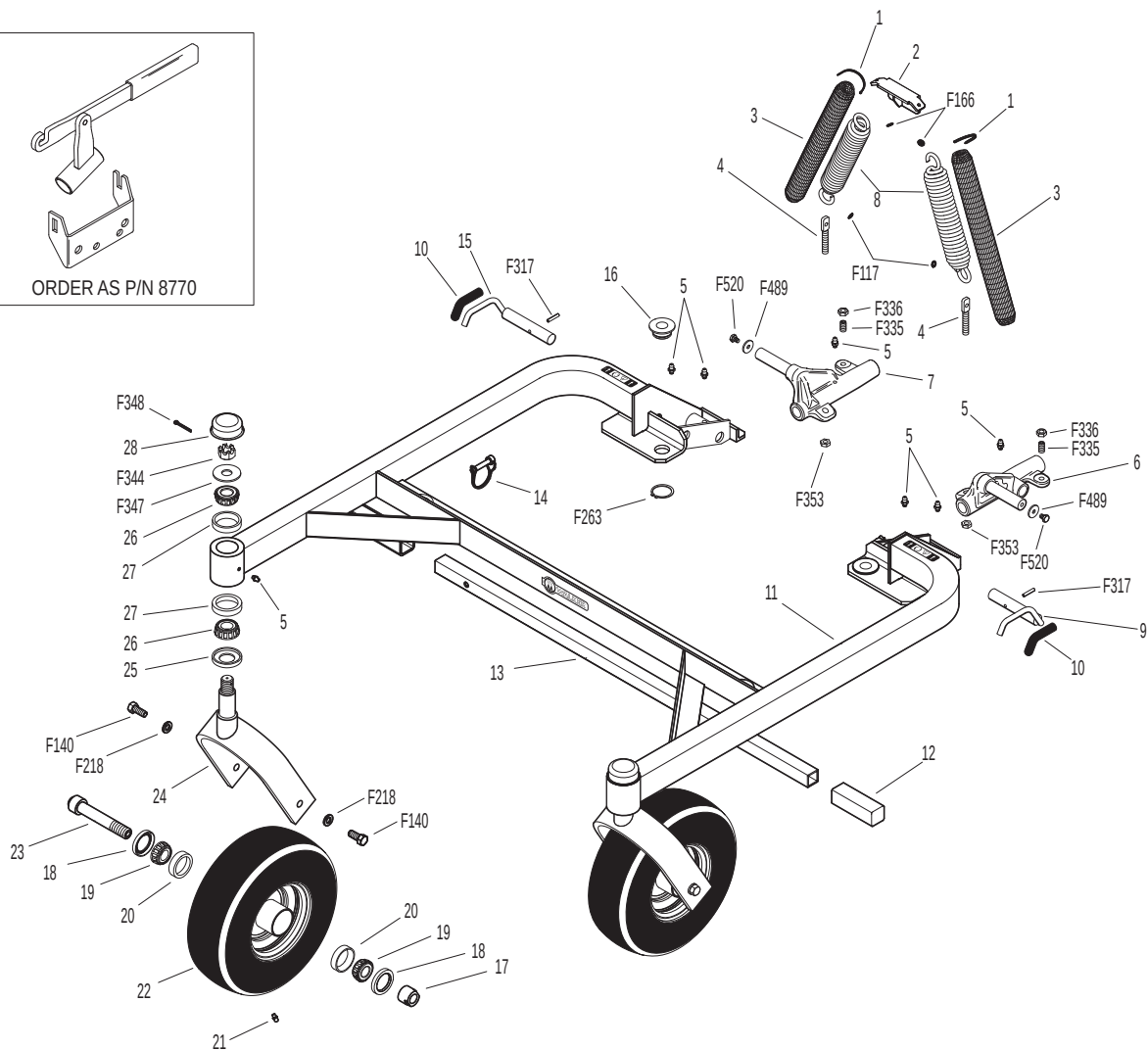
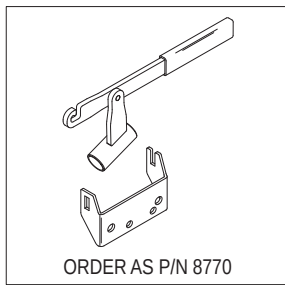
Fasteners

F117	Retainer Ring	2
F140	7/16-14 x 1 Hex Bolt	4
F166	Retainer Ring	2
F218	7/16 Split Lock Washer	4
F263	1-1/4 External Snap Ring	4
F317	3/16 x 1 Split Spring Pin	2
F335	3/8-16 x 7/8 Set Screw, SS	2
F336	3/8-16 Jam Nut	2
F344	3/4-16 Slotted Hex Nut	2
F347	3/4 SAE Washer	2
F348	1/8 x 1-1/2 Cotter Pin	2
F353	3/8-16 ESNA LP Nut	2
F489	Washer 1/4 x 7/8 x .090	2
F520	1/4-28 x 3/8 Hex Bolt	2

* Service Part Only

NOTE: The E-Z Pin Puller P/N 8770 can be ordered to assist removing and installing height adjustment hitch pins on larger decks. This item stows on tractor when not in use.

DS52 INCH COMPLETE CARRIER FRAME ASSEMBLY

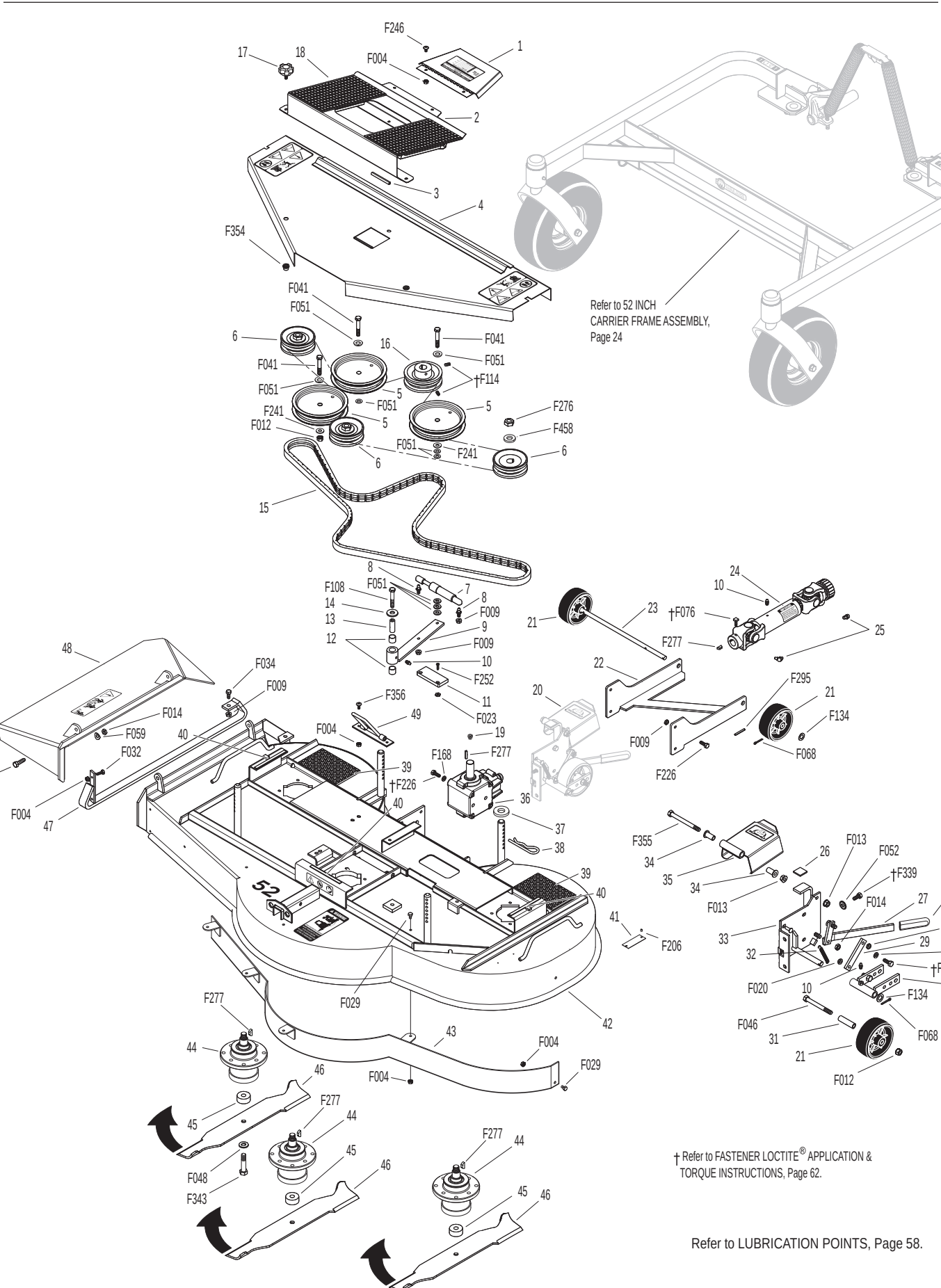


Refer to DS52
DECK ASSEMBLY,
Page 26

Refer to LUBRICATION POINTS, Page 58.

DS52 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Blade Drive Components				40	8790	Rubber Cushion Strip	3
1	8789-5	Pulley Guard	1	41	NS	Deck Serial Number Plate	1
2	8786-15	Footrest Assembly (Includes Item # 18)	1	42	8810-10	52 SD Deck Housing (Includes Items # 39 & 40)	1
3	8754-3	Edge Molding	2	43	8692-10	Baffle, DSD52	1
4	8754-5	52 SD Cover Plate (Includes Items # 3 & F354)	1	44	8052-2	Blade Spindle	3
5	8245	Idler Pulley (6")	3	45	5705-25	Blade Spacer	3
6	8755	Blade Drive Pulley (3-7/8)	3	46	5705-14	Blade, 18-1/2	3
7	8762	Dampening Spring (Gas)	1		8738-7	52 SD Blade Set	*
8	5146	10mm Ball Stud	2	47	8707	52/62 SD Skid Bar	1
9	8373-3	Idler Arm (2-Hole)	1	48	8709	52/62 SD Discharge Shield	1
10	5830	Grease Fitting	3	49	8670-10	Tilt-Up Hook	1
11	8374-1	Idler Arm Guide	1	Fasteners			
12	7201-3	Fiberglide Bearing	2		F004	1/4-20 Keps Nut	11
13	7201-4	Inner Race (1-1/2)	1		F009	5/16-18 Whiz Locknut	7
14	5841	Retainer Washer (3/8 x 1-1/4)	1		F012	3/8-16 Keps Nut	4
15	8736	Blade Drive Belt (R3VX1000-2)	1		F013	3/8-16 Whiz Locknut	2
16	6240-2	Drive Pulley (4-1/2 / 3V) (Includes Items # F114 & F277)	1		F014	3/8-16 ESNA Nut	3
17	8787	Deck Cover Knob	3		F020	5/16-18 ESNA Nut	2
18	8786-10	Rubber Mat (6 x 10-1/2)	2		F023	10-24 ESNA Nut	2
Gearbox and Dolly Wheel Components					F029	1/4-20 x 1/2 Hex Bolt	5
19	6206-1	Air Vent Valve	1		F032	1/4-20 x 3/4 Hex Bolt	2
20	8745-25	Dolly Wheel/PTO Guard Assembly (Includes Items # 21, 26, 28, 31, 34, 35, F012, F013, F046, F052, F168, F226, F339 & F355)	*		F034	5/16-18 x 3/4 Hex Bolt	1
21	6715	Roller Wheel (3-7/8)	3		F039	3/8-16 x 1-1/4 Hex Bolt	2
22	8810-30	Tilt Dolly Mount Frame	1		F041	3/8-16 x 1-3/4 Hex Bolt	3
23	8810-34	Axle, Dolly Mount	1		F046	3/8-16 x 3-1/2 Hex Bolt	1
24	8285-2	U-Joint Shaft Assy, T-Scope (Includes Items # 25, F076 & F277)	1		F048	1/2 SAE Washer	3
25	5830-3	Grease Fitting (45 Degree)	2		F051	3/8 SAE Washer	9
26	8788	Rubber Bumper (Self-Adhesive Mount)	1		F052	5/16 External Star Lock Washer	2
27	8745-14	Retract Lever	1		F059	3/8 Wave Spring Washer	2
28	5850-3	Handle Grip, Foam (3-1/4)	1		F068	1/8 x 1 Cotter Pin	2
29	8745-12	Actuator Link	1		F076	3/8-16 x 5/8 SQH Set Screw	*
30	8745-13	Dolly Wheel Mount (Includes Item # 10)	1		F108	3/8-16 x 2 Hex Bolt	1
31	8745-15	Axle Spacer Tube	1		F114	5/16-18 x 5/8 SQH Set Screw	2
32	5229	Extension Spring (1/2 x 2-1/4)	1		F134	AN960816L Washer	3
33	8745-20	Mount Bracket (Includes Items # 26, F052, F068 & F339)	1		F168	5/16 Split Lock Washer	8
34	5103-4	Pivot Bushing (3/8 ID)	2		F206	#2 x 3/16 Drive Pin	2
35	8745-40	PTO Cover Plate	1		F226	5/16-18 x 7/8 Hex Bolt	12
36	8051-11	Right Angle Gearbox (Includes Item # 19)	1		F241	.375 x .875 x .10 Washer	2
Deck Housing Components					F246	1/4-20 x 1/2 PTHMS	2
37	8727	Washer Shim (13/16 x 1/4)	4		F252	10-24 x 3/4 PFHMS	2
38	8775	Hitch Pin (#219)	4		F276	5/8-11 Jam Nut	3
39	8735-10	Rubber Mat (5 x 6)	2		F277	3/16 x 5/8 Woodruff Key (#605)	5
					F295	3/16 x 1-1/2 Split Spring Pin	2
					F339	5/16-18 x 3/4 Self-Tapping Bolt	2
					F343	1/2-20 x 2 Hex Bolt	3
					F354	5/16 Knurled Thread Insert	2
					F355	3/8-16 x 4 Hex Bolt	1
					F356	1/4-20 x 5/8 PTHMS, SS	2
					F458	Washer 1-1/4 x 5/8 x 3/16	3
				*	Service Part Only		



† Refer to FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS, Page 62.

Refer to LUBRICATION POINTS, Page 58.

DS52 MULCHING KIT

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Kit 8691 Mulching Kit (For DS52 Deck Assembly)
Includes Items # 1-7, fasteners listed and instructions. May be ordered as a factory-installed option or as a kit for dealer installation. Contact your Walker dealer. Refer also to DS52 DECK ASSEMBLY, page 26.

1	8691-4	Baffle, RH	1
2	8691-3	Baffle, Center	1
3	8691-2	Baffle, LH	1
4	8052-9	Mulch Blade Spacer	3
5	5705-15	Blade, 18-3/8" Upper Mulch	3
	8738-8	52 SD Mulching Blade Set	*
6	8691-10	Blade Saddle	3
7	5705-14	Blade, 18-1/2 (RH Rotation)	3

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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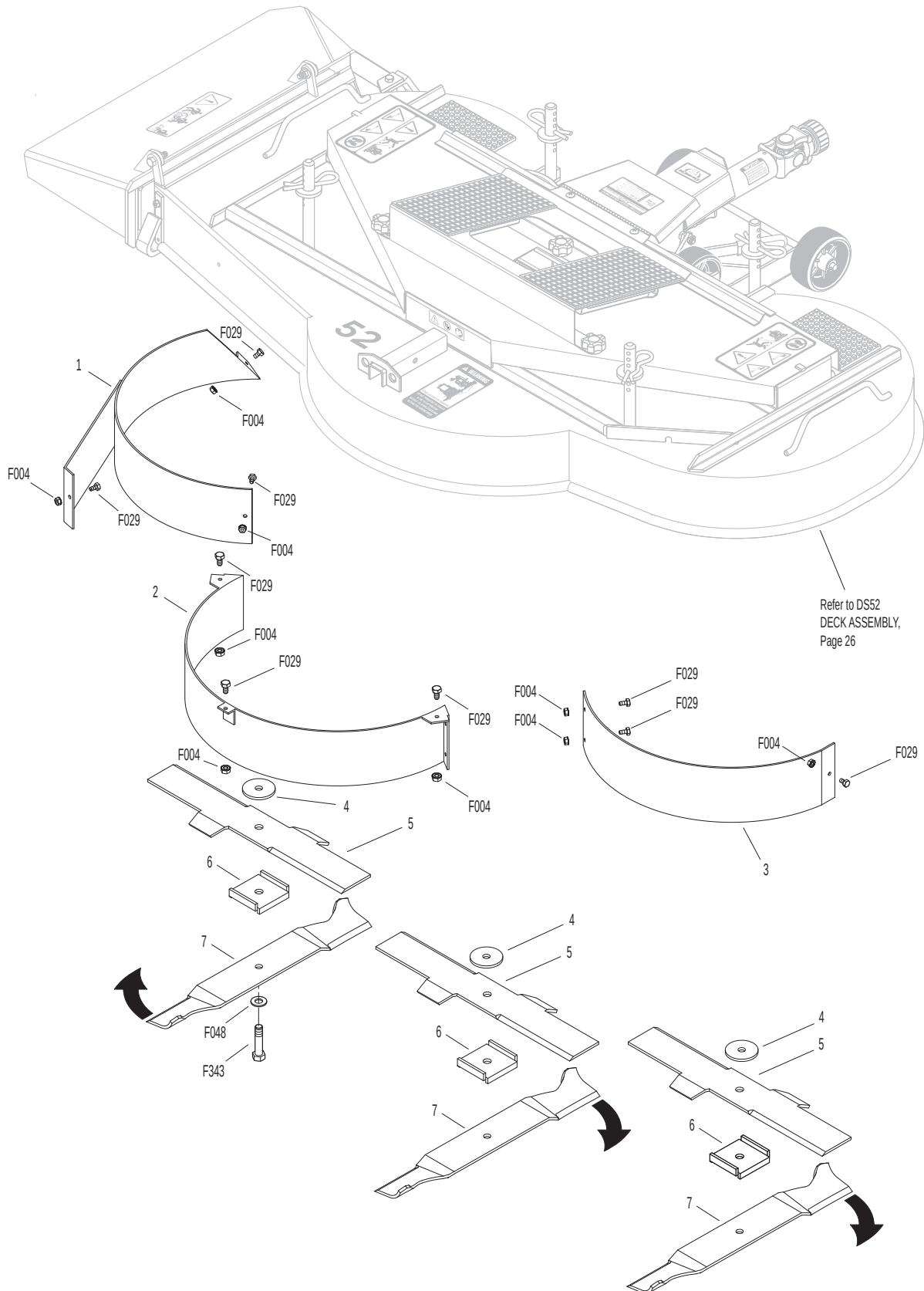
Fasteners

F004	1/4-20 Keps Nut	9
F029	1/4-20 x 1/2 Hex Bolt	9
F048	1/2 SAE Washer	3
F343	1/2-20 x 2 Hex Bolt	3

* Service Part Only. Includes 5705-15 Blades (3 Pieces).

NOTE: Reuse Item # 7 from DS52 DECK ASSEMBLY. Refer to DS52 DECK ASSEMBLY, page 26.

DS52 MULCHING KIT



DR52, DS60 & DR64 INCH CARRIER FRAME FOOTREST COMPONENTS

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Footrest Components				Fasteners			
1	8735-9	Rubber Mat (4-1/2 x 6)	2	F009	5/16-18 Whiz Locknut		7
2	5748-10	Rubber Mat (1-1/2 x 6)	2	F020	5/16-18 ESNA Nut		1
3	2724-17	Guide Rod Bushing	4	F034	5/16-18 x 3/4 Hex Bolt		2
4	2786-12	Footrest, RH (Includes Items # 1 & 2)	1	F038	3/8-16 x 1 Hex Bolt		1
5	2786-11	Footrest, LH (Includes Items # 1 & 2)	1	F051	3/8 SAE Washer		1
6	2786-10	Adjustable Footrest Rod	2	F123	1" External Snap Ring		4
7	2786-15	Adjustable Footrest Mount, LH	1	F226	5/16-18 x 7/8 Hex Bolt		4
8	2786-14	Adjustable Footrest Mount, RH	1	F268	5/16-18 x 3 Hex Bolt		1
Tilt-Up Hook Components				F335	3/8-16 x 7/8 Set Screw, SS		2
9	8670-14	Tilt-Up Hook Base	1	F336	3/8-16 Jam Nut		2
10	5841	Retainer Washer (3/8 x 1-1/4)	1	F353	3/8-16 ESNA LP Nut		1
11	5845-1	Rubber Latch	1				
12	8670-13	Tilt-Up Hook	1				

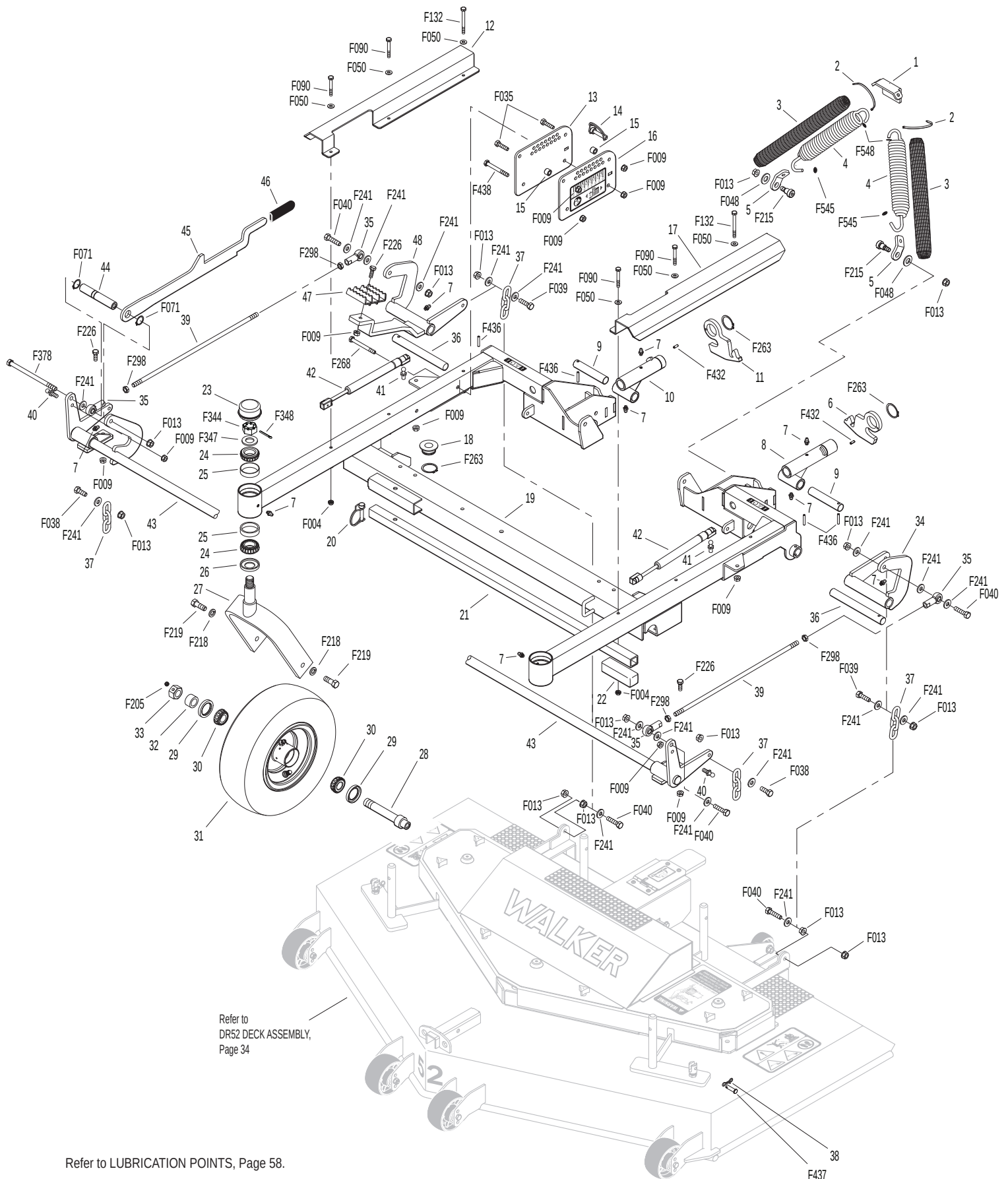
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DR52 INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				36	2722-4	Pivot Shaft	2
1	2744-1	Spring Clip Bracket	1	37	2655	Lift Chain	4
2	5975-3	Cable Tie (50# x 7")	4	38	4407-4	Bow Tie Cotter Pin	2
3	5743-12	Spring Cover	2	39	2215-4	Height Adjustment Rod	2
4	5743-13	Extension Spring (Includes Items # 2, F545 & F548)	2	40	5146-1	10mm Ball Stud x 5/8	2
5	2723-10	Counter Weight Spring Mount	2	41	5146	10mm Ball Stud	2
6	2723-5	Locking Arm, LH (Includes Item # F432)	1	42	2215	Gas Spring Assembly	2
7	5830	Grease Fitting	10	43	2721-3	Lifting Arm (Includes Item # 7)	1
8	2667-1	Pivot Mount, LH (Includes Item # 7)	1	44	2721-2	Lifting Cross Tube	1
9	2723-4	Pivot Shaft	2	45	2723-7	Height Adjustment Arm (Includes Item # 46)	1
10	2667-2	Pivot Mount, RH (Includes Item # 7)	1	46	5850-3	Handle Grip, Foam (3-1/4)	1
11	2723-6	Locking Arm, RH (Includes Item # F432)	1	47	2722-7	Foot Pedal Pad	1
Carrier Frame Components				48	2722-6	Deck Height Adjustment Trigger (Includes Item # 7)	1
12	2215-2	Gas Spring Cover, RH	1	Fasteners			
13	2723-2	Outer Height Adjustment Plate	1	F004	1/4-20 Keps Nut	6	
14	7775-9	Wire Lock Pin (5/16 x 1-3/8)	1	F009	5/16-18 Whiz Locknut	13	
15	2720-3	Height Adjustment Spacer	4	F013	3/8-16 Whiz Locknut	14	
16	2723-1	Inner Height Adjustment Plate	1	F035	5/16-18 x 1-1/4 Hex Bolt	2	
17	2215-3	Gas Spring Cover, LH	1	F038	3/8-16 x 1 Hex Bolt	2	
18	8740	Deck Pin Bushing (3/4 ID)	4	F039	3/8-16 x 1-1/4 Hex Bolt	2	
19	2911-8	DR52 Carrier Frame	1	F040	3/8-16 x 1-1/2 Hex Bolt	5	
20	7775-5	Lock Pin (5/16 x 1-5/8)	1	F048	1/2 SAE Washer	2	
21	8811-25	Tilt Bar W/Grip (35") (Includes Item # 22)	1	F050	1/4 SAE Washer	6	
22	5850-5	Handle Grip (1 x 1 x 3-3/4)	1	F071	3/4 External Snap Ring	2	
Caster Wheel Components				F090	1/4-20 x 2-1/2 Hex Bolt	4	
23	8769-8	Dust Cap, Deck Caster	2	F132	1/4-20 x 2-3/4 Hex Bolt	2	
24	8769-6	Bearing Cone (1" ID)	4	F205	5/16-18 x 1/4 Set Screw (Knurl Point)	2	
25	8769-5	Bearing Cup (2 x 1-5/8)	4	F215	3/8-16 x 1/2 x 1/2 S Bolt	2	
26	8769-7	Seal	2	F218	7/16 Split Lock Washer	4	
27	2770	Caster Wheel Fork	2	F219	7/16-14 x 1-1/4 Hex Bolt	4	
28	7038	Tail Wheel Axle (3/4 x 5-9/16)	2	F226	5/16-18 x 7/8 Hex Bolt	5	
29	8768-2	Seal, Reverse Lip	4	F241	.375 x .875 x .10 Washer	18	
30	8037	Bearing Cone (3/4 ID)	4	F263	1-1/4 External Snap Ring	6	
31	8035	Tail Wheel & Tire (13 x 5.00-6) (W/Bearing Race)	2	F268	5/16-18 x 3 Hex Bolt	1	
32	8038-1	Spacer, Tail Wheel Axle (.750 ID x 1.125 OD)	2	F298	3/8-24 Jam Nut	4	
33	8039	Nut, Tail Wheel Axle	2	F344	3/4-16 Slotted Hex Nut	2	
Deck Lift Components				F347	3/4 SAE Washer	2	
34	2722-5	Deck Height Adjustment, LH (Includes Item # 7)	1	F348	1/8 x 1-1/2 Cotter Pin	2	
35	2214-10	Rod End, Female (3/8-24)	4	F378	3/8-16 x 6 Hex Bolt	1	
				F432	3/16 x 1/2 Split Spring Pin	2	
				F436	3/16 x 1-1/8 Roll Pin	4	
				F437	Clevis Pin (1/4 x 1)	2	
				F438	5/16-18 x 2-3/4 Hex Bolt	1	
				F545	Retention Washer (.250 Wire)	2	
				F548	Retention Ring (.235 Wire)	2	

DR52 INCH COMPLETE CARRIER FRAME ASSEMBLY

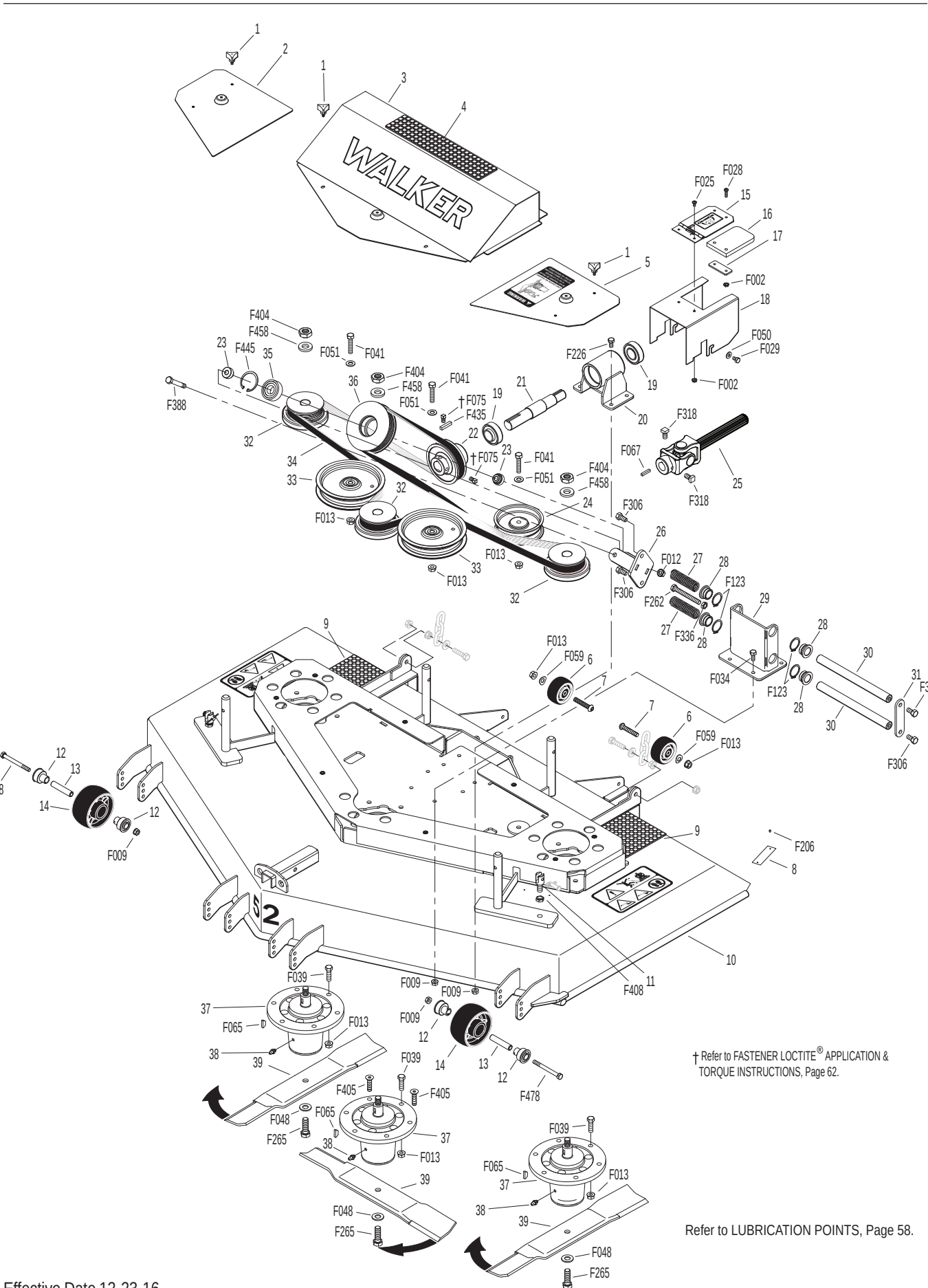


Refer to LUBRICATION POINTS, Page 58.

Effective Date 12-23-16
Use only genuine Walker® replacement parts.

DR52 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Blade Spindle Components			
1	2703-5	Knob, 10-24 x 1/2	8	37	2052-1	Blade Spindle	3
2	2723-12	Spindle Cover, RH	1	38	5830	Grease Fitting	3
3	2786-17	DR52 Belt Cover (Includes Item # 4)	1	39	7705-14	Blade (18.333)	3
4	8735-8	Rubber Mat (2-1/2 x 12)	1	Fasteners			
5	2723-13	Spindle Cover, LH	1				
6	9772	Roller Wheel Assembly (2-1/2) (Includes Item # F059)	2	F002	10-24 Keps Nut		8
7	8490-1	Roller Wheel Axle Bolt	2	F009	5/16-18 Whiz Locknut		12
8	NS	Deck Serial Number Plate	1	F012	3/8-16 Keps Nut		1
9	8735-10	Rubber Mat (5 x 6)	2	F013	3/8-16 Whiz Locknut		23
10	2910-9	DR52 Deck Housing (Includes Item # 9)	1	F025	10-24 x 3/8 PPHMS		2
11	2720-5	Deck Height Adjustment Clevis	2	F028	10-24 x 3/4 PPHMS		2
12	6715-3	Roller Wheel Bearing	8	F029	1/4-20 x 1/2 Hex Bolt		2
13	6715-4	Axle Spacer Tube	4	F034	5/16-18 x 3/4 Hex Bolt		2
14	6715-2	Roller Wheel	4	F039	3/8-16 x 1-1/4 Hex Bolt		16
Blade Drive Components				F041	3/8-16 x 1-3/4 Hex Bolt		3
15	2618-1	Cover, PTO Shaft Guard	1	F048	1/2 SAE Washer		3
16	2620-3	Rubber Flap	1	F050	1/4 SAE Washer		2
17	2620-2	Backing Plate	1	F051	3/8 SAE Washer		3
18	2619-4	PTO Shaft Guard	1	F059	3/8 Wave Spring Washer		2
19	5270	Bearing W/Collar (1")	2	F065	3/16 x 3/4 Woodruff Key (#606)		3
20	2726	PTO Bearing Housing	1	F067	3/16 x 3/16 x 1 Key		1
21	2726-1	PTO Drive Shaft	1	F075	5/16-18 x 1/2 SQH Set Screw		2
22	2240-10	Drive Pulley (Includes Items # F075 & F435)	1	F123	1" External Snap Ring		4
23	2245-6	Idler Pulley Shaft	2	F206	#2 x 3/16 Drive Pin		2
24	4245-1	Idler Pulley (4/Flat)	1	F226	5/16-18 x 7/8 Hex Bolt		4
25	8285-4	U-Joint Shaft Assembly, Spline (Includes Item # F318)	1	F262	3/8-16 x 4 Hex Bolt All Thread		1
26	2724-14	Idler Mount Weldment	1	F265	1/2-20 x 1-1/2 Hex Bolt		3
27	5195-2	Compression Spring (1 x 6-3/8) (Black)	2	F306	3/8-16 x 3/4 Hex Bolt		4
28	2724-17	Guide Rod Bushing	4	F318	3/8-16 x 3/4 SQH Set Screw		2
29	2724-18	Mount Base	1	F336	3/8-16 Jam Nut		1
30	2723-16	Guide Rods (8-5/8) Clear Zinc	2	F388	3/8-16 x 2-1/2 Hex Bolt		1
31	2724-19	Guide Rod Stop	1	F404	5/8-18 Jam Nut		3
32	2240-6	Blade Drive Pulley (3-1/8) W/Shield	3	F405	3/8-16 x 1-1/2 FHA Screw, SS		2
33	8245	Idler Pulley (6")	2	F408	7/16-20 Jam Nut		2
34	2731-2	Blade Drive Belt (1150L4-K)	1	F435	1/4 x 1/4 x 1-1/4 Key		1
35	2265	Bearing (20mm)	1	F445	1-7/8 Internal Snap Ring		1
36	2245-2	Idler Pulley	1	F458	Washer 1-1/4 x 5/8 x 3/16		3
				F478	5/16-18 x 3-1/4 Hex Bolt		4
				* Service Part Only			



Effective Date 12-23-16
Use only genuine Walker® replacement parts.

56 INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Caster Wheel Components			
1	5975-3	Cable Tie (50# x 7")	4	17	5714-8	Bearing, Caster Wheel	4
2	5744-1	Spring Clip Bracket	1	18	5714-9	Spacer Tube	2
3	5743-1	Spring Cover	2	19	5715-14	Caster Wheel & Tire/No-Flat (8 x 3.00-4)	2
4	5743-3	Eyebolt (3/8-16 x 2)	2			(Includes Items # 17 & 18)	
5	5830	Grease Fitting	8		5715-16	Tire, Caster Wheel/No-Flat (8 x 3.00-4)	*
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F014, F489 & F520)	*		5715-13	Caster Wheel, Pneumatic (8 x 3.00-4)	**
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F014, F489 & F520)	*		5715-15	Caster Wheel Tire, Pneumatic (8 x 3.00-4)	**
8	5743-6	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2		5715-9	Tire Tube, Pneumatic (2.80/2.50-4)	**
Carrier Frame Components				20	5714-6	Axle Spacer Tube	2
9	8674-11	Lever, Deck Lock, LH	1	21	5770-1	Caster Wheel Fork	2
10	7406-1	Handle Grip, Red	2	22	8768-1	Seal (1-3/4 x 1-1/8)	2
11	6720-1	56 SD Carrier Frame	1	23	8037	Bearing Cone (3/4 ID)	4
12	5740-2	Deck Pin Bushing (5/8)	4	24	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4
13	8674-10	Lever, Deck Lock, RH	1	25	8769-9	Dust Cap, Deck Caster	2
14	5850-5	Handle Grip (1 x 1 x 3-3/4)	1	Fasteners			
15	6811-25	Tilt Bar With Grip (30") (Includes Item # 14)	1		F012	3/8-16 Keps Nut	2
16	7775-5	Lock Pin (5/16 x 1-5/8)	1		F014	3/8-16 ESNA Nut	2
					F047	3/8-16 x 4-1/2 Hex Bolt	2
					F055	5/8 SAE Washer	2
					F068	1/8 x 1 Cotter Pin	2
					F098	5/8-18 Slotted Hex Nut	2
					F117	Retainer Ring	2
					F123	1" External Snap Ring	4
					F166	Retainer Ring	2
					F317	3/16 x 1 Split Spring Pin	2
					F335	3/8-16 x 7/8 Set Screw, SS	2
					F336	3/8-16 Jam Nut	2
					F489	Washer 1/4 x 7/8 x .090	2
					F520	1/4-28 x 3/8 Hex Bolt	2

* Service Part Only

** May be ordered as a kit for dealer installation. Contact your Walker Dealer.

NOTE: When installing Item # 8 on decks prior to S/N DX-62875, the swivel hook end should be attached to the deck carrier frame.

Refer to DS56
DECK ASSEMBLY,
Page 38

Refer to LUBRICATION POINTS, Page 58.

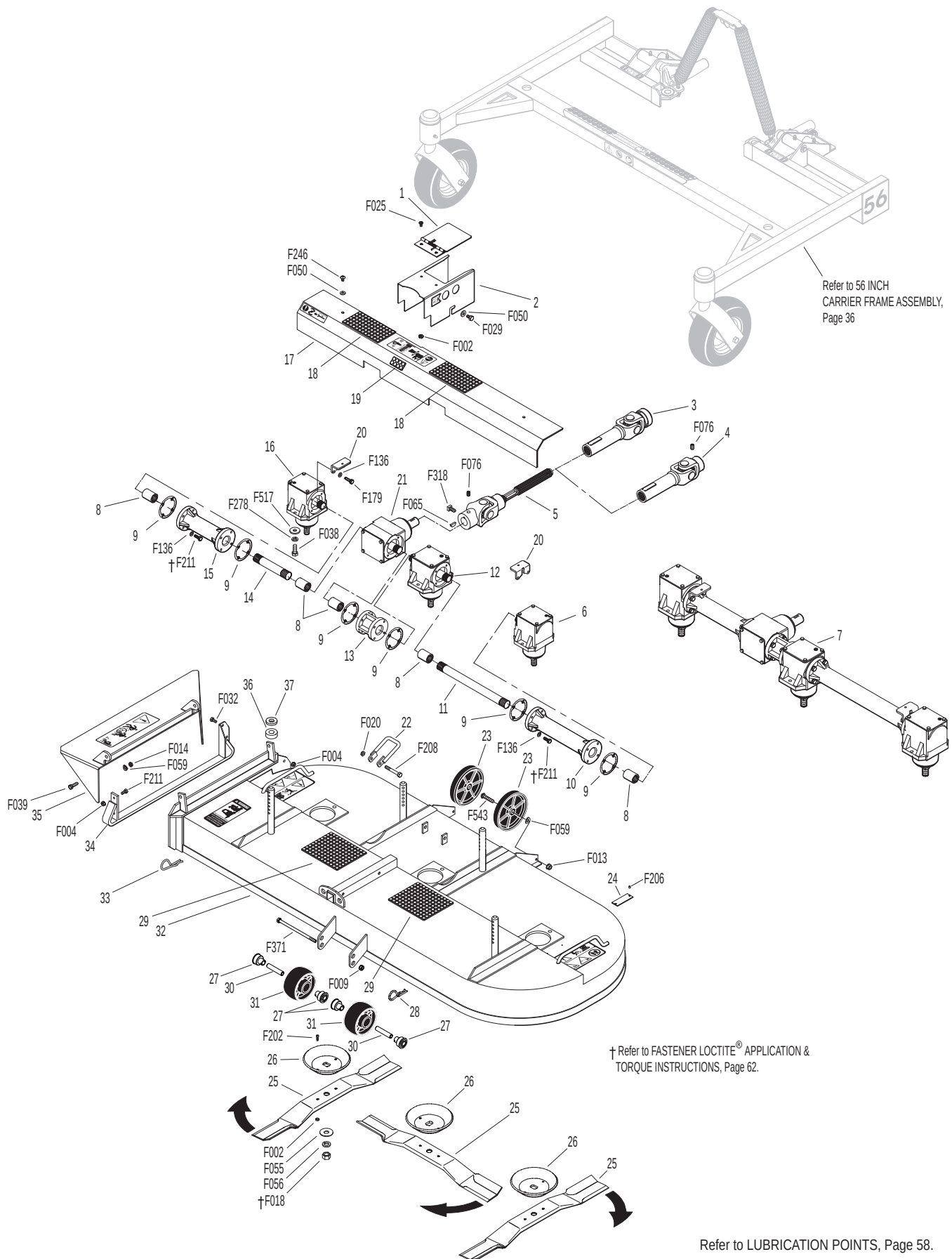
Effective Date 12-23-16

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DS56 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				32	6720-10	56 SD Deck Housing (Includes Items # 19 & 29)	1
1	8618-1	Cover, PTO Shaft Guard	1	33	7775-2	Hitch Pin, RH (Gold) #6	2
2	8619-2	PTO Shaft Guard	1	34	6707-6	56 SD Skid Bar	1
	8618-3	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	35	6705-8	56 SD Discharge Shield	1
3	7275-16	U-Joint Tube Assembly (10" OAL), Spline	1	36	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
4	5275-15	U-Joint Tube Assembly (9.5" OAL), Spline (Includes Item # F076)	1	37	5727-1	Washer Shim (5/8 ID)	4
5	7285-4	U-Joint Shaft, Splined (Keyed) (Includes Items # F065, F076 & F318)	1	Fasteners			
6	5052-9	HD Gearbox (1:1.2) CCW-CCW	1	F002	10-24 Keps Nut		8
7	6711-15	56 SD Gearbox and Tube Assembly, HD (Includes Items # 6, 8-16, 20, 21, F136, F179 & F211)	1	F004	1/4-20 Keps Nut		4
8	6054	Spline Coupling	5	F009	5/16-18 Whiz Locknut		1
9	P007	Gasket, Cap (Peerless #788030)	6	F013	3/8-16 Whiz Locknut		2
10	5069	Gearbox Connector Tube (14-1/2)	1	F014	3/8-16 ESNA Nut		2
11	6733-9	Connecting Shaft (12-1/8)	1	F018	5/8-18 Hex Nut		3
12	5058-3	HD Tee Gearbox (1:1.2 Ratio)	1	F020	5/16-18 ESNA Nut		1
13	5060	Gearbox Connector Tube (2-5/16)	1	F025	10-24 x 3/8 PPHMS		2
14	6733-3	Connecting Shaft (6-1/4)	1	F029	1/4-20 x 1/2 Hex Bolt		2
15	5063	Gearbox Connector Tube (8-5/8)	1	F032	1/4-20 x 3/4 Hex Bolt		2
16	5053-7	HD Gearbox (1:1.2) CW-CCW	1	F038	3/8-16 x 1 Hex Bolt		6
17	6786	56 SD Gearbox Cover (Includes Items # 18 & 19)	1	F039	3/8-16 x 1-1/4 Hex Bolt		2
18	5747-10	Rubber Mat, No-Hole (3 x 6)	2	F050	1/4 SAE Washer		4
19	8788-1	Rubber Mat (1 x 2)	1	F055	5/8 SAE Washer		3
20	5704-1	Gearbox Cover Support	2	F056	5/8 Split Lock Washer		3
21	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	1	F059	3/8 Wave Spring Washer		4
Deck Housing Components				F065	3/16 x 3/4 Woodruff Key (#606)		1
22	8670-8	Tilt-Up Hook	1	F076	3/8-16 x 5/8 SQH Set Screw		2
23	5162-12	Roller Wheel (5" Poly) (Includes Items # F013, F059 & F543)	2	F136	AN960C416L Washer		24
24	NS	Deck Serial Number Plate	1	F179	1/4-20 x 1 Hex Bolt		4
25	5705-0	Blade, 20" (RH Rotation)	3	F202	10-24 x 5/8 SHC Screw, GR5 SS		6
	5705-9	56 SD Blade Set With Hubs (Includes Items # 25, 26, F002 & F202)	*	F206	#2 x 3/16 Drive Pin		2
26	5706	Blade Hub & Trash Guard	3	F208	5/16-18 x 2-1/4 Hex Bolt		1
27	6715-3	Roller Wheel Bearing	4	F211	1/4-20 x 7/8 Hex Bolt		22
28	7775-1	Hitch Pin, LH (Silver) #6	2	F246	1/4-20 x 1/2 PTHMS		2
29	8735-10	Rubber Mat (5 x 6)	2	F278	3/8 Split Lock Washer		6
30	6715-4	Axle Spacer Tube	2	F318	3/8-16 x 3/4 SQH Set Screw		1
31	6715-2	Roller Wheel	2	F371	5/16-18 x 6 Hex Bolt		1
				F517	Washer 3/8 x 1-1/8 x 1/8		6
				F543	3/8-16 x 1-1/2 BH Cap Screw		2
				* Service Part Only			
				NOTE: Order Item # 3 to use the splined deck PTO shaft with Model T23, T25i, T30i, D21d, C19, C19i, B19, B23i and B25p.			
				NOTE: Order Item # 4 to use the splined deck PTO shaft with Model B18.			

DS56 DECK ASSEMBLY



DS60 & DR64 INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				36	2722-3	Pivot Shaft	2
1	2744-1	Spring Clip Bracket	1	37	2655	Lift Chain	4
2	5975-7	Cable Tie (50# x 11")	4	38	4407-4	Bow Tie Cotter Pin	2
3	5743-12	Spring Cover	2	39	2215-4	Height Adjustment Rod	2
4	5743-13	Extension Spring (Includes Items # 3, F545 & F548)	2	40	5146-1	10mm Ball Stud x 5/8	2
5	2723-10	Counter Weight Spring Mount	2	41	5146	10mm Ball Stud	2
6	2723-5	Locking Arm, LH (Includes Item # F432)	1	42	2215	Gas Spring Assembly	2
7	5830	Grease Fitting	10	43	2721	Lifting Arm (Includes Item # 7)	1
8	2667-1	Pivot Mount, LH (Includes Item # 7)	1	44	2721-2	Lifting Cross Tube	1
9	2723-4	Pivot Shaft	2	45	2723-3	Height Adjustment Arm (Includes Item # 46)	1
10	2667-2	Pivot Mount, RH (Includes Item # 7)	1	46	5850-3	Handle Grip, Foam (3-1/4)	1
11	2723-6	Locking Arm, RH (Includes Item # F432)	1	47	2722-7	Foot Pedal Pad	1
Carrier Frame Components				48	2722-2	Deck Height Adjustment Trigger (Includes Item # 7)	1
12	2215-2	Gas Spring Cover, RH	1	Fasteners			
13	2723-2	Outer Height Adjustment Plate	1	F004	1/4-20 Keps Nut	6	
14	7775-9	Wire Lock Pin (5/16 x 1-3/8)	1	F009	5/16-18 Whiz Locknut	13	
15	2720-3	Height Adjustment Spacer	4	F013	3/8-16 Whiz Locknut	14	
16	2723-1	Inner Height Adjustment Plate	1	F035	5/16-18 x 1-1/4 Hex Bolt	2	
17	2215-3	Gas Spring Cover, LH	1	F038	3/8-16 x 1 Hex Bolt	2	
18	8740	Deck Pin Bushing (3/4 ID)	4	F039	3/8-16 x 1-1/4 Hex Bolt	2	
19	2911-6	DS60 & DR64 Carrier Frame	1	F040	3/8-16 x 1-1/2 Hex Bolt	5	
20	7775-5	Lock Pin (5/16 x 1-5/8)	1	F048	1/2 SAE Washer	2	
21	8811-25	Tilt Bar W/Grip (35") (Includes Item # 22)	1	F050	1/4 SAE Washer	6	
22	5850-5	Handle Grip (1 x 1 x 3-3/4)	1	F071	3/4 External Snap Ring	2	
Caster Wheel Components				F090	1/4-20 x 2-1/2 Hex Bolt	4	
23	8769-8	Dust Cap, Deck Caster	2	F132	1/4-20 x 2-3/4 Hex Bolt	2	
24	8769-6	Bearing Cone (1" ID)	4	F205	5/16-18 x 1/4 Set Screw (Knurl Point)	2	
25	8769-5	Bearing Cup (2 x 1-5/8)	4	F215	3/8-16 x 1/2 x 1/2 S Bolt	2	
26	8769-7	Seal	2	F218	7/16 Split Lock Washer	4	
27	2770	Caster Wheel Fork	2	F219	7/16-14 x 1-1/4 Hex Bolt	4	
28	7038	Tail Wheel Axle (3/4 x 5-9/16)	2	F226	5/16-18 x 7/8 Hex Bolt	5	
29	8768-2	Seal, Reverse Lip	4	F241	.375 x .875 x .10 Washer	18	
30	8037	Bearing Cone (3/4 ID)	4	F263	1-1/4 External Snap Ring	6	
31	8035	Tail Wheel & Tire (13 x 5.00-6) (W/Bearing Race)	2	F268	5/16-18 x 3 Hex Bolt	1	
32	8038-1	Spacer, Tail Wheel Axle (.750 ID x 1.125 OD)	2	F298	3/8-24 Jam Nut	4	
33	8039	Nut, Tail Wheel Axle	2	F344	3/4-16 Slotted Hex Nut	2	
Deck Lift Components				F347	3/4 SAE Washer	2	
34	2722-1	Deck Height Adjustment, LH (Includes Item # 7)	1	F348	1/8 x 1-1/2 Cotter Pin	2	
35	2214-10	Rod End, Female (3/8-24)	4	F378	3/8-16 x 6 Hex Bolt	1	
				F432	3/16 x 1/2 Split Spring Pin	2	
				F436	3/16 x 1-1/8 Roll Pin	4	
				F437	Clevis Pin (1/4 x 1)	2	
				F438	5/16-18 x 2-3/4 Hex Bolt	1	
				F545	Retention Washer (.250 Wire)	2	
				F548	Retention Ring (.235 Wire)	2	

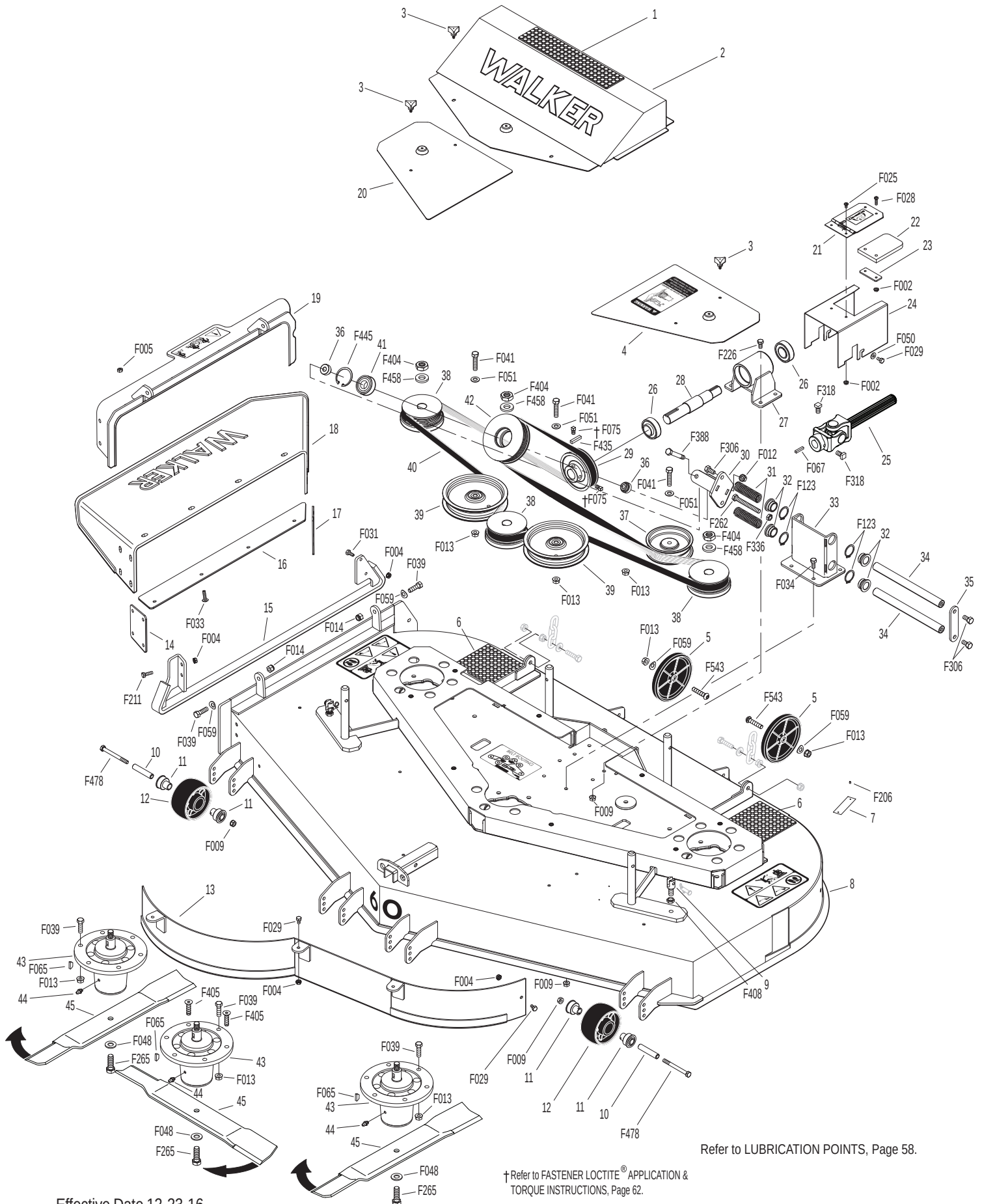
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Effective Date 12-23-16
Use only genuine Walker® replacement parts.

DS60 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Blade Spindle Components			
1	8735-8	Rubber Mat (2-1/2 x 12)	1	43	2052-1	Blade Spindle	3
2	2786-18	DS60 Belt Cover (Includes Item # 1)	1	44	5830	Grease Fitting	3
3	2703-5	Knob, 10-24 x 1/2	8	45	7705-15	Hi-Lift Blade 21" (RH Rotation)	3
4	2723-11	Spindle Cover, LH	1	Fasteners			
5	5162-11	Roller Wheel (5") (Includes Item # F059)	2		F002	10-24 Keps Nut	4
6	8735-10	Rubber Mat (5 x 6)	2		F004	1/4-20 Keps Nut	8
7	NS	Deck Serial Number Plate	1		F005	1/4-20 ESNA Nut	12
8	2910-10	60SD Deck Housing (Includes Item # 6)	1		F009	5/16-18 Whiz Locknut	10
9	2720-5	Deck Height Adjustment Clevis	2		F012	3/8-16 Keps Nut	1
10	6715-4	Axle Spacer Tube	4		F013	3/8-16 Whiz Locknut	23
11	6715-3	Roller Wheel Bearing	8		F014	3/8-16 ESNA Nut	2
12	6715-2	Roller Wheel	4		F025	10-24 x 3/8 PPHMS	2
13	2720-7	DSD60 Baffle	1		F028	10-24 x 3/4 PPHMS	2
14	2705-8	Front Backup Plate	1		F029	1/4-20 x 1/2 Hex Bolt	7
15	2707-1	60SD Skid Bar	1		F031	1/4-20 x 5/8 Hex Bolt	2
16	2705-7	Center Backup Plate	1		F033	1/4-20 x 1 PTH Bolt	12
17	2705-9	Rear Backup Plate	1		F034	5/16-18 x 3/4 Hex Bolt	4
18	2809-2	Rubber Shield	1		F039	3/8-16 x 1-1/4 Hex Bolt	18
19	2705-10	Chute Frame / Outer	1		F041	3/8-16 x 1-3/4 Hex Bolt	3
20	2723-14	Spindle Cover, RH	1		F048	1/2 SAE Washer	3
Blade Drive Components					F050	1/4 SAE Washer	2
21	2618-1	Cover, PTO Shaft Guard	1		F051	3/8 SAE Washer	3
22	2620-3	Rubber Flap	1		F059	3/8 Wave Spring Washer	4
23	2620-2	Backing Plate	1		F065	3/16 x 3/4 Woodruff Key (#606)	3
24	2619-3	PTO Shaft Guard	1		F067	3/16 x 3/16 x 1 Key	1
	2618-4	PTO Shaft Guard Assembly	*		F075	5/16-18 x 1/2 SQH Set Screw	2
		(Includes Items # 21-24, F002, F025 & F028)			F123	1" External Snap Ring	4
25	8285-3	U-Joint Shaft Assembly, Spline	1		F206	#2 x 3/16 Drive Pin	2
		(Includes Item # F318)			F211	1/4-20 x 7/8 Hex Bolt	2
26	5270	Bearing W/Collar (1")	2		F226	5/16-18 x 7/8 Hex Bolt	4
27	2726	PTO Bearing Housing	1		F262	3/8-16 x 4 Hex Bolt All Thread	1
28	2726-1	PTO Drive Shaft	1		F265	1/2-20 x 1-1/2 Hex Bolt	3
29	2240-10	Drive Pulley	1		F306	3/8-16 x 3/4 Hex Bolt	4
		(Includes Items # F075 & F435)			F318	3/8-16 x 3/4 SQH Set Screw	2
30	2724-14	Idler Mount Weldment	1		F336	3/8-16 Jam Nut	1
31	5195-2	Compression Spring (1 x 6-3/8) (Black)	2		F388	3/8-16 x 2-1/2 Hex Bolt	1
32	2724-17	Guide Rod Bushing	4		F404	5/8-18 Jam Nut	3
33	2724-18	Mount Base	1		F405	3/8-16 x 1-1/2 FHA Screw, SS	2
34	2723-16	Guide Rods (8-5/8) Clear Zinc	2		F408	7/16-20 Jam Nut	2
35	2724-19	Guide Rod Stop	1		F435	1/4 x 1/4 x 1-1/4 Key	1
36	2245-6	Idler Pulley Shaft	2		F445	1-7/8 Internal Snap Ring	1
37	4245-1	Idler Pulley (4/Flat)	1		F458	Washer 1-1/4 x 5/8 x 3/16	3
38	2240-7	Blade Drive Pulley (3.6) W/Shield	3		F478	5/16-18 x 3-1/4 Hex Bolt	4
39	8245	Idler Pulley (6")	2		F543	3/8-16 x 1-1/2 BH Cap Screw	2
40	2731-3	Blade Drive Belt (1250L4-K)	1	* Service Part Only			
41	2265	Bearing (20mm)	1				
42	2245-2	Idler Pulley	1				

DS60 DECK ASSEMBLY



Effective Date 12-23-16
Use only genuine Walker® replacement parts.

DS60 MULCHING KIT

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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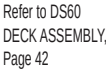
Kit 2691-10 Mulching Kit (For DS60 Deck Assembly)
Includes Items # 1-4, fasteners listed and instructions. May be ordered as a factory-installed option or as a kit for dealer installation. Contact your Walker dealer. Refer also to DS60 DECK ASSEMBLY, page 42.

1	7705-16	Blade, 21" Low Lift	3
2	2691-7	Left Hand Baffle	1
3	2691-6	Center Baffle	1
4	2691-8	Right Hand Baffle	1

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Fasteners

F004	1/4-20 Keps Nut	13
F029	1/4-20 x 1/2 Hex Bolt	13
F048	1/2 SAE Washer	3
F265	1/2-20 x 1-1/2 Hex Bolt	3



62 INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Spring and Pivot Mount Components

1	5975-3	Cable Tie (50# x 7")	4
2	5744-1	Spring Clip Bracket	1
3	5743-1	Spring Cover	2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2
5	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 6, F353, F489 & F520)	*
6	5830	Grease Fitting	8
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 6, F353, F489 & F520)	*
8	5743-6	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2

Carrier Frame Components

9	8674-11	Lever, Deck Lock, LH	1
10	7406-1	Handle Grip (Red)	2
11	8911-12	62 SD Carrier Frame	1
	8911-10	62 SD Carrier Frame, With Pivots (Includes Items # 5, 7, 9, 10, 15, F317, F335 & F336)	*
12	5850-5	Handle Grip (1 x 1 x 3-3/4)	1
13	8911-25	Tilt Bar With Grip (42-1/2) (Includes Item # 12)	1
14	7775-5	Lock Pin (5/16 x 1-5/8)	1
15	8674-10	Lever, Deck Lock, RH	1
16	8740	Deck Pin Bushing (3/4 ID)	4

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Caster Wheel Components

17	8766	Axle Nut (3/4-16)	2
18	8768-2	Seal, Reverse Lip	4
19	8037	Bearing Cone (3/4 ID)	4
20	8037-2	Bearing Race	4
21	5830-3	Grease Fitting (45 Degree)	2
22	8768	Caster Wheel, Pneumatic (11 x 4.00-5) (Includes Items # 20 & 21)	2
	8768-3	Tire, Pneumatic (11 x 4.00-5)	*
	8768-5	Caster Wheel (5 x 3)	*
23	8767	Axle, Caster Wheel (5-1/8)	2
24	8765-11	Caster Wheel Fork	2
25	8769-7	Seal	2
26	8769-6	Bearing Cone (1" ID)	4
27	8769-5	Bearing Cup, (2 x 1-5/8)	4
28	8769-8	Dust Cap, Deck Caster	2

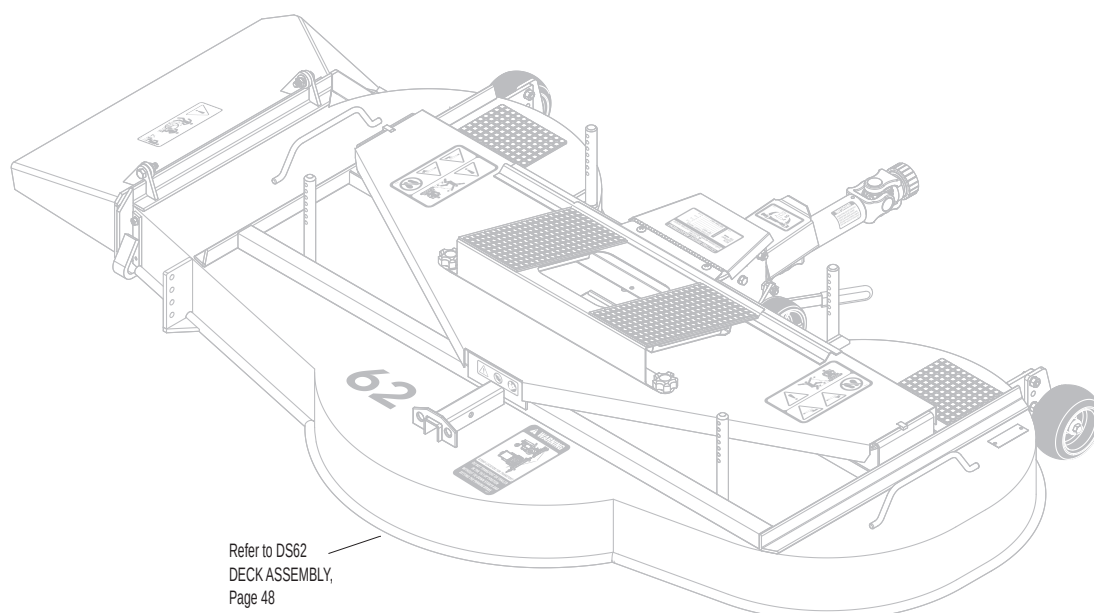
Fasteners

F117	Retainer Ring	2
F140	7/16-14 x 1 Hex Bolt	4
F166	Retainer Ring	2
F218	7/16 Split Lock Washer	4
F263	1-1/4 External Snap Ring	4
F317	3/16 x 1 Split Spring Pin	2
F335	3/8-16 x 7/8 Set Screw, SS	2
F336	3/8-16 Jam Nut	2
F344	3/4-16 Slotted Hex Nut	2
F347	3/4 SAE Washer	2
F348	1/8 x 1-1/2 Cotter Pin	2
F353	3/8-16 ESNA LP Nut	2
F489	Washer 1/4 x 7/8 x .090	2
F520	1/4-28 x 3/8 Hex Bolt	2

* Service Part Only

NOTE: The E-Z Pin Puller P/N 8770 can be ordered to assist removing and installing height adjustment hitch pins on larger decks. This item stows on tractor when not in use.

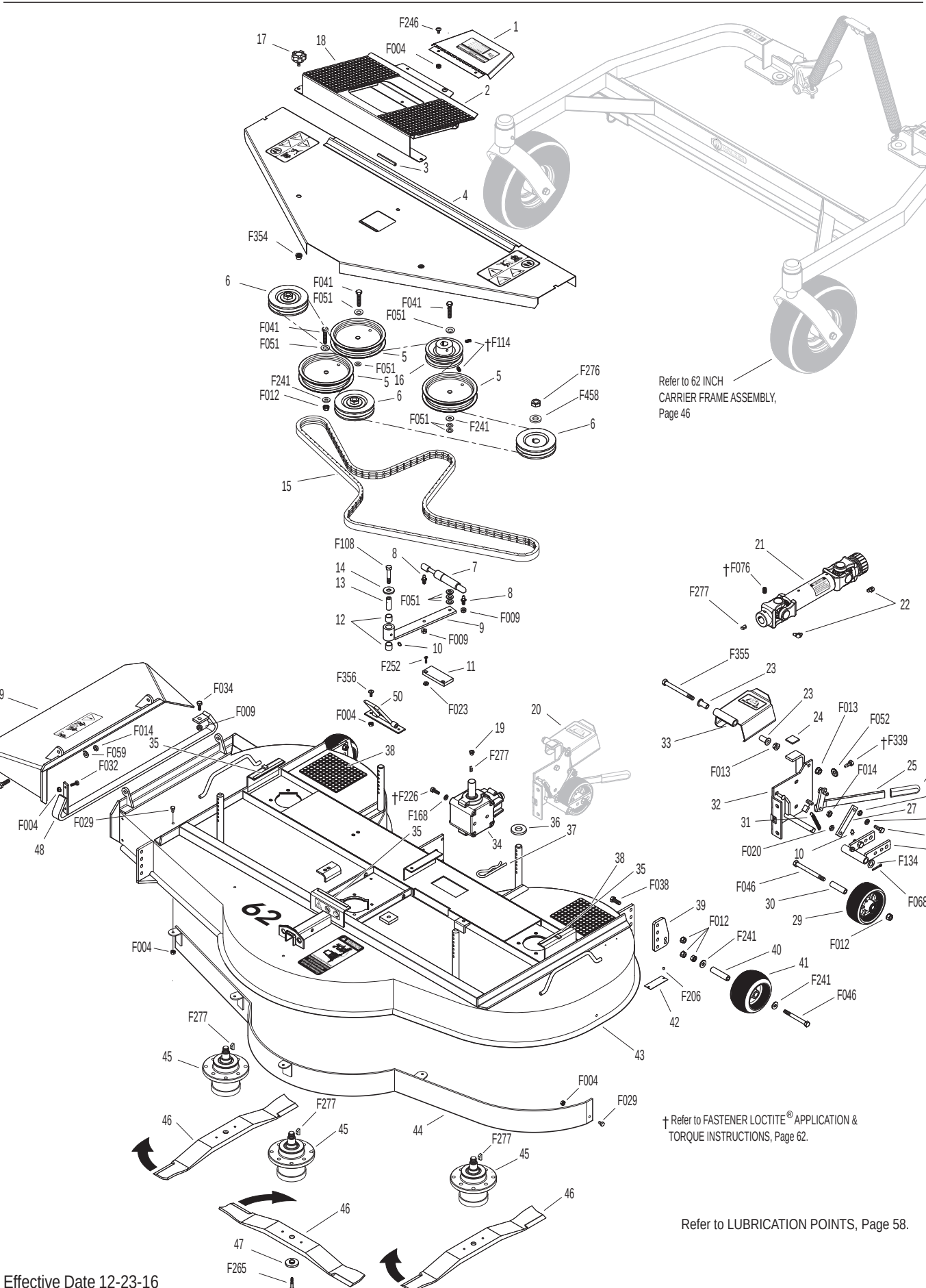
ORDER AS P/N 8770



Refer to LUBRICATION POINTS, Page 58.

DS62 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Blade Drive Components				43	8910-10	62 SD Deck Housing (Includes Items # 35 & 38)	1
1	8789-5	Pulley Guard	1	44	8792-10	Baffle, DSD62	1
2	8786-15	Footrest Assembly (Includes Item # 18)	1	45	8052-2	Blade Spindle	3
3	8754-3	Edge Molding	2	46	5705-3	Blade, 22" (RH Rotation)	3
4	8785-5	62 SD Cover Plate (Includes Items # 3 & F354)	1		5705-13	62 SD Blade Set	*
5	8245	Idler Pulley (6")	3	47	8728	Machine Bushing (1/2 x 1-1/2)	3
6	8240	Blade Drive Pulley (4-1/2)	3	48	8707	52/62 SD Skid Bar	1
7	8762	Dampening Spring (Gas)	1	49	8709	52/62 SD Discharge Shield	1
8	5146	10mm Ball Stud	2	50	8670-10	Tilt-Up Hook	1
9	8373-3	Idler Arm (2-Hole)	1	Fasteners			
10	5830	Grease Fitting	2		F004	1/4-20 Keps Nut	11
11	8374-1	Idler Arm Guide	1		F009	5/16-18 Whiz Locknut	3
12	7201-3	Fiberglass Bearing	2		F012	3/8-16 Keps Nut	11
13	7201-4	Inner Race (1-1/2)	1		F013	3/8-16 Whiz Locknut	2
14	5841	Retainer Washer (3/8 x 1-1/4)	1		F014	3/8-16 ESNA Nut	3
15	8731	Blade Drive Belt, (23VX1180)	1		F020	5/16-18 ESNA Nut	2
16	6240-2	Drive Pulley (4-1/2 / 3V) (Includes Items # F114 & F277)	1		F023	10-24 ESNA Nut	2
17	8787	Deck Cover Knob	3		F029	1/4-20 x 1/2 Hex Bolt	5
18	8786-10	Rubber Mat (6 x 10-1/2)	2		F032	1/4-20 x 3/4 Hex Bolt	2
Gearbox and Dolly Wheel Components					F034	5/16-18 x 3/4 Hex Bolt	1
19	6206-1	Air Vent Valve	1		F038	3/8-16 x 1 Hex Bolt	6
20	8745-25	Dolly Wheel / PTO Guard Assembly (Includes Items # 23, 24, 26, 29, 30, 33, F012, F013, F046, F052, F168, F226, F339 & F355)	*		F039	3/8-16 x 1-1/4 Hex Bolt	2
21	8285-2	U-Joint Shaft Assy, T-Scope (Includes Items # 22, F076 & F277)	1		F041	3/8-16 x 1-3/4 Hex Bolt	3
22	5830-3	Grease Fitting (45 Degree)	2		F046	3/8-16 x 3-1/2 Hex Bolt	4
23	5103-4	Pivot Bushing (3/8 ID)	2		F051	3/8 SAE Washer	9
24	8788	Rubber Bumper (Self-Adhesive Mount)	1		F052	5/16 External Star Lock Washer	2
25	8745-14	Retract Lever	1		F059	3/8 Wave Spring Washer	2
26	5850-3	Handle Grip, Foam (3-1/4)	1		F068	1/8 x 1 Cotter Pin	1
27	8745-12	Actuator Link	1		F076	3/8-16 x 5/8 SQH Set Screw	*
28	8745-13	Dolly Wheel Mount (Includes Item # 10)	1		F108	3/8-16 x 2 Hex Bolt	1
29	6715	Roller Wheel (3-7/8)	1		F114	5/16-18 x 5/8 SQH Set Screw	2
30	8745-15	Axle Spacer Tube	1		F134	AN960816L Washer	1
31	5229	Extension Spring (1/2 x 2-1/4)	1		F168	5/16 Split Lock Washer	8
32	8745-20	Mount Bracket (Includes Items # 24, F052, F068 & F339)	1		F206	#2 x 3/16 Drive Pin	2
33	8745-40	PTO Cover Plate	1		F226	5/16-18 x 7/8 Hex Bolt	8
34	8051-11	Right Angle Gearbox (Includes Item # 19)	1		F241	.375 x .875 x .10 Washer	8
Deck Housing Components					F246	1/4-20 x 1/2 PTHMS	2
35	8790	Rubber Cushion Strip	3		F252	10-24 x 3/4 PFHMS	2
36	8727	Washer Shim (13/16 x 1/4)	4		F265	1/2-20 x 1-1/2 Hex Bolt	3
37	8775	Hitch Pin (#219)	4		F276	5/8-11 Jam Nut	3
38	8735-10	Rubber Mat (5 x 6)	2		F277	3/16 x 5/8 Woodruff Key (#605)	5
39	8720-30	Anti-Scalp Wheel Mount	3		F339	5/16-18 x 3/4 Self-Tapping Bolt	2
40	8745-30	Axle Spacer Tube	3		F354	5/16 Knurled Thread Insert	2
41	6715-1	Roller Wheel (5")	3		F355	3/8-16 x 4 Hex Bolt	1
42	NS	Deck Serial Number Plate	1		F356	1/4-20 x 5/8 PTHMS, SS	2
					F458	Washer 1-1/4 x 5/8 x 3/16	3
				*	Service Part Only		

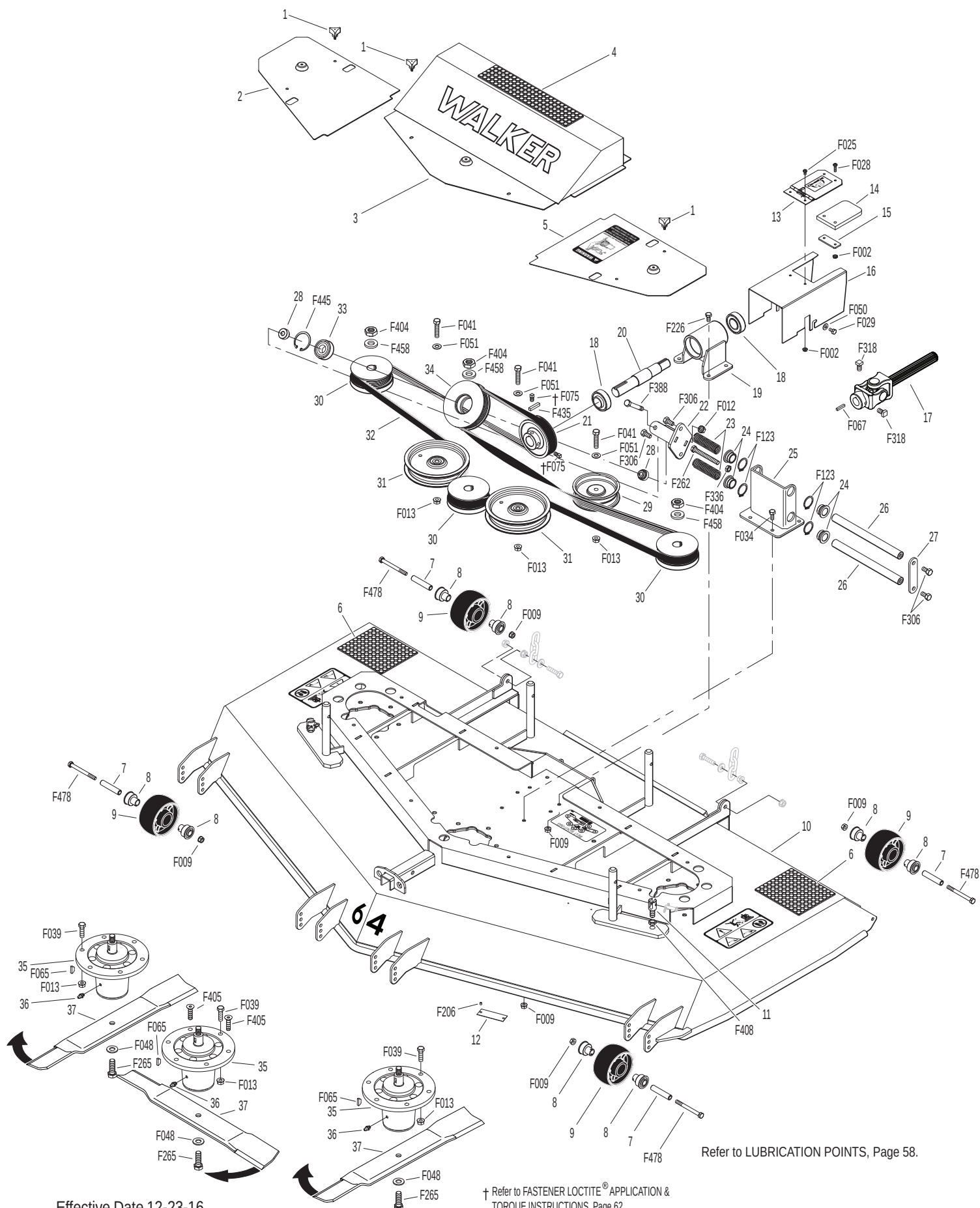


Effective Date 12-23-16
Use only genuine Walker® replacement parts.

DR64 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Blade Spindle Components			
1	2703-5	Knob, 10-24 x 1/2	8	35	2052-1	Blade Spindle	3
2	2723-18	Spindle Cover, RH	1	36	5830	Grease Fitting	3
3	2786-13	Belt Cover (Includes Item # 4)	1	37	7705-28	Blade 22.166"	3
4	8735-8	Rubber Mat (2-1/2 x 12)	1	Fasteners			
5	2723-17	Spindle Cover, LH	1	F002	10-24 Keps Nut		4
6	8735-10	Rubber Mat (5 x 6)	2	F009	5/16-18 Whiz Locknut		14
7	6715-4	Axle Spacer Tube	6	F012	3/8-16 Keps Nut		1
8	6715-3	Roller Wheel Bearing	12	F013	3/8-16 Whiz Locknut		21
9	6715-2	Roller Wheel	6	F025	10-24 x 3/8 PPHMS		2
10	2910-8	DR64 Deck Housing (Includes Item # 6)	1	F028	10-24 x 3/4 PPHMS		2
11	2720-5	Deck Height Adjustment Clevis	2	F029	1/4-20 x 1/2 Hex Bolt		2
12	NS	Deck Serial Number Plate	1	F034	5/16-18 x 3/4 Hex Bolt		4
Blade Drive Components				F039	3/8-16 x 1-1/4 Hex Bolt		14
13	2618-1	Cover, PTO Shaft Guard	1	F041	3/8-16 x 1-3/4 Hex Bolt		3
14	2620-3	Rubber Flap	1	F048	1/2 SAE Washer		3
15	2620-2	Backing Plate	1	F050	1/4 SAE Washer		2
16	2619-3	PTO Shaft Guard	1	F051	3/8 SAE Washer		3
	2618-4	PTO Shaft Guard Assembly (Includes Items # 13-16, F002, F025 & F028)	*	F065	3/16 x 3/4 Woodruff Key (#606)		3
17	8285-4	U-Joint Shaft Assembly, Spline (Includes Item # F318)	1	F067	3/16 x 3/16 x 1 Key		1
18	5270	Bearing W/Collar (1")	2	F075	5/16-18 x 1/2 SQH Set Screw		2
19	2726-2	PTO Bearing Housing	1	F123	1" External Snap Ring		4
20	2726-3	PTO Shaft	1	F206	#2 x 3/16 Drive Pin		2
21	2240-10	Drive Pulley (Includes Items # F075 & F435)	1	F226	5/16-18 x 7/8 Hex Bolt		4
22	2724-14	Idler Mount Weldment	1	F262	3/8-16 x 4 Hex Bolt All Thread		1
23	5195-2	Compression Spring (1 x 6-3/8) (Black)	2	F265	1/2-20 x 1-1/2 Hex Bolt		3
24	2724-17	Guide Rod Bushing	4	F306	3/8-16 x 3/4 Hex Bolt		4
25	2724-18	Mount Base	1	F318	3/8-16 x 3/4 SQH Set Screw		2
26	2723-16	Guide Rod (8-5/8) Clear Zinc	2	F336	3/8-16 Jam Nut		1
27	2724-19	Guide Rod Stop	1	F388	3/8-16 x 2-1/2 Hex Bolt		1
28	2245-6	Idler Pulley Shaft	2	F404	5/8-18 Jam Nut		3
29	4245-1	Idler Pulley (4/Flat)	1	F405	3/8-16 x 1-1/2 FHA Screw, SS		2
30	2240-9	Blade Drive Pulley (3.8) W/Shield	3	F408	7/16-20 Jam Nut		2
31	8245	Idler Pulley (6")	2	F435	1/4 x 1/4 x 1-1/4 Key		1
32	2731-4	Blade Drive Belt (1310 L4-K)	1	F445	1-7/8 Internal Snap Ring		1
33	2265	Bearing (20mm)	1	F458	Washer 1-1/4 x 5/8 x 3/16		3
34	2245-2	Idler Pulley	1	F478	5/16-18 x 3-1/4 Hex Bolt		6
				* Service Part Only			

DR64 DECK ASSEMBLY



Effective Date 12-23-16
Use only genuine Walker® replacement parts.

74 INCH COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Spring and Pivot Mount Components

1	5975-3	Cable Tie (50# x 7")	4
2	5744-1	Spring Clip Bracket	1
3	5743-1	Spring Cover	2
4	5743-3	Eyebolt (3/8-16 x 2)	2
5	5830	Grease Fitting	8
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F014, F489 & F520)	*
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F014, F489 & F520)	*
8	5743-6	Extension Spring (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2

Carrier Frame Components

9	8674-11	Lever, Deck Lock, LH	1
10	7406-1	Handle Grip (Red)	2
11	7803-1	74 SD Carrier Frame	1
12	5850-5	Handle Grip (1 x 1 x 3-3/4)	1
13	8811-25	Tilt Bar With Grip (35") (Includes Item # 12)	1
14	7775-5	Lock Pin (5/16 x 1-5/8)	1
15	8674-10	Lever, Deck Lock, RH	1
16	8740	Deck Pin Bushing (3/4 ID)	4

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Caster Wheel Components

17	8766	Axle Nut (3/4-16)	2
18	8768-2	Seal, Reverse Lip	4
19	8037	Bearing Cone (3/4 ID)	4
20	8037-2	Bearing Race	4
21	5830-3	Grease Fitting (45 Degree)	2
22	8768	Caster Wheel, Pneumatic (11 x 4.00-5) (Includes Items # 20 & 21)	2
	8768-3	Tire, Pneumatic (11 x 4.00-5)	*
	8768-5	Caster Wheel (5 x 3)	*
23	8767	Axle, Caster Wheel (5-1/8)	2
24	8765-11	Caster Wheel Fork	2
25	8769-7	Seal	2
26	8769-6	Bearing Cone (1" ID)	4
27	8769-5	Bearing Cup (2 x 1-5/8)	4
28	8769-8	Dust Cap, Deck Caster	2

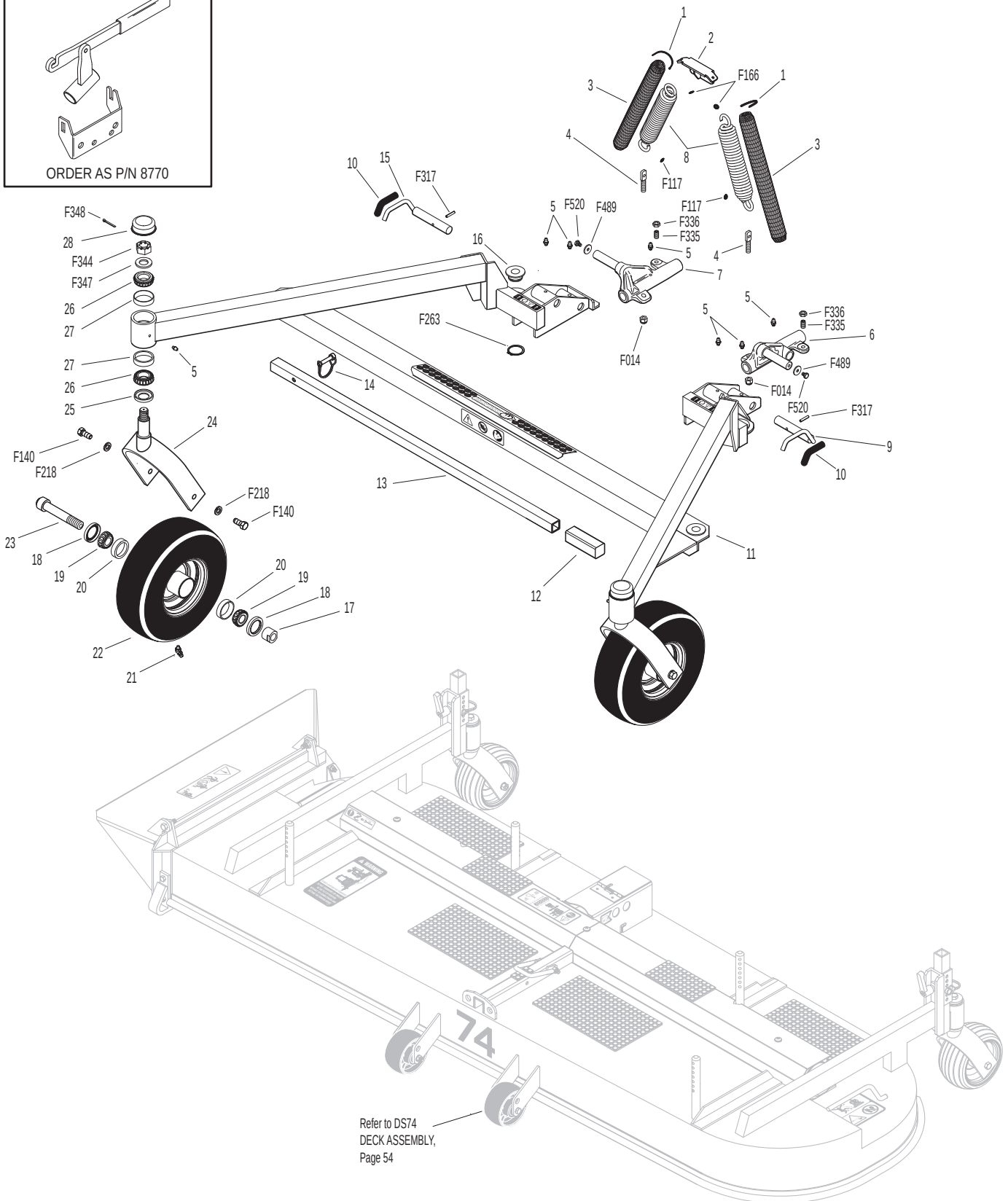
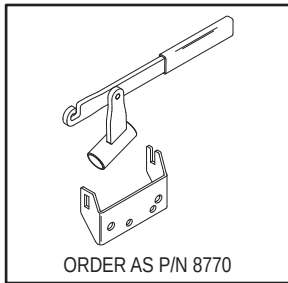
Fasteners

F014	3/8-16 ESNA Nut	2
F117	Retainer Ring	2
F140	7/16-14 x 1 Hex Bolt	4
F166	Retainer Ring	2
F218	7/16 Split Lock Washer	4
F263	1-1/4 External Snap Ring	4
F317	3/16 x 1 Split Spring Pin	2
F335	3/8-16 x 7/8 Set Screw, SS	2
F336	3/8-16 Jam Nut	2
F344	3/4-16 Slotted Hex Nut	2
F347	3/4 SAE Washer	2
F348	1/8 x 1-1/2 Cotter Pin	2
F489	Washer 1/4 x 7/8 x .090	2
F520	1/4-28 x 3/8 Hex Bolt	2

* Service Part Only

NOTE: The E-Z Pin Puller P/N 8770 can be ordered to assist removing and installing height adjustment hitch pins on larger decks. This item stows on tractor when not in use.

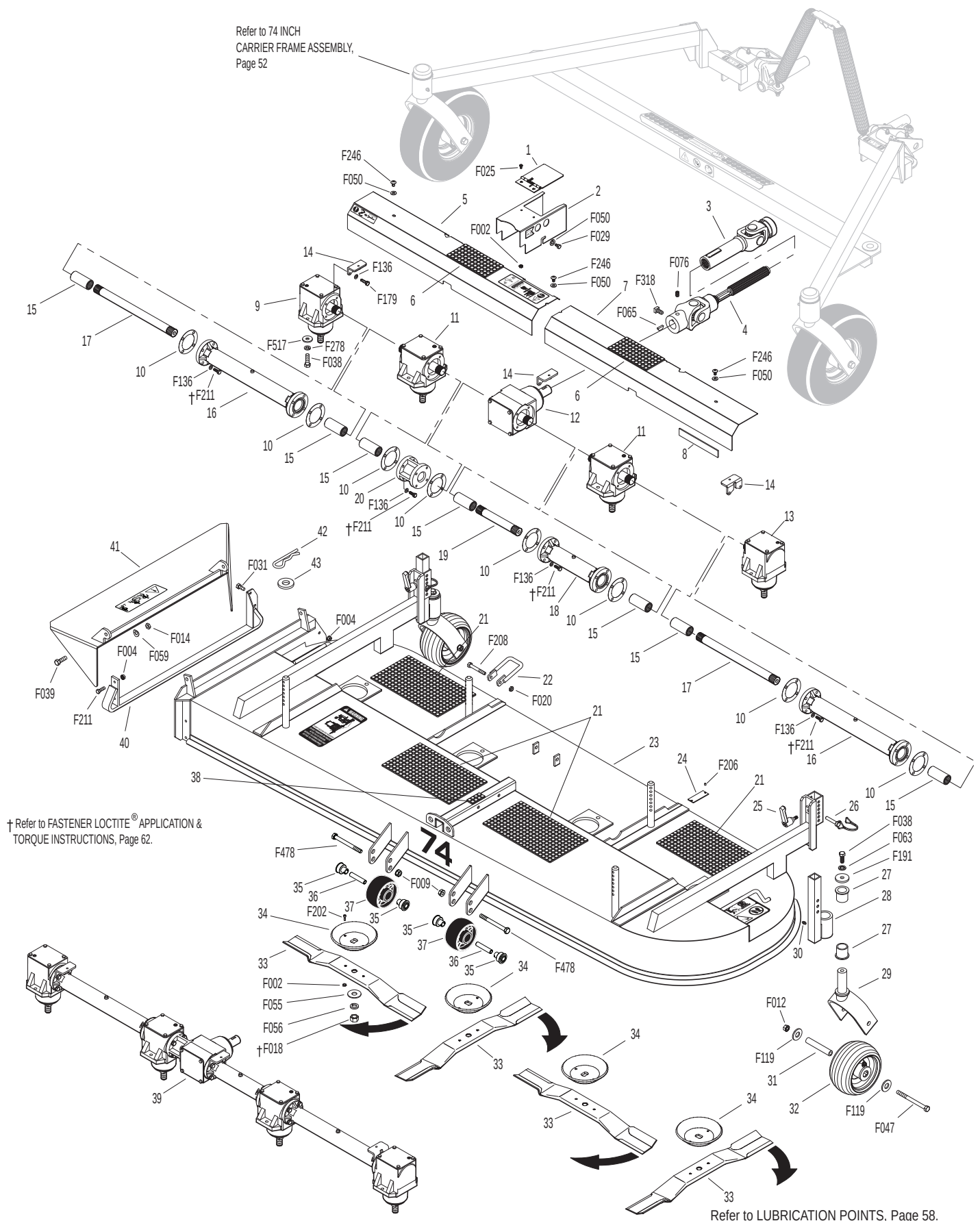
74 INCH COMPLETE CARRIER FRAME ASSEMBLY



DS74 DECK ASSEMBLY

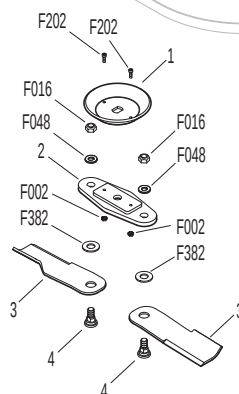
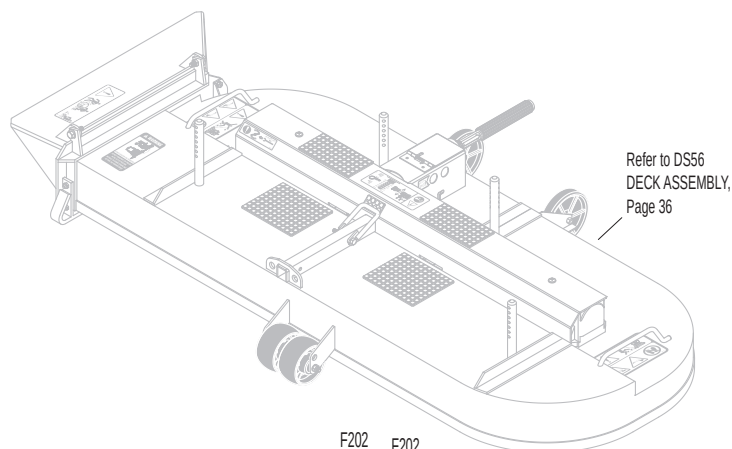
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				34	5706	Blade Hub & Trash Guard	4
1	8618-1	Cover, PTO Shaft Guard	1	35	6715-3	Roller Wheel Bearing	4
2	8619	PTO Shaft Guard	1	36	6715-4	Axle Spacer Tube	2
	8618	PTO Shaft Guard Assembly (Includes Items # 1, 2, F002 & F025)	*	37	6715-2	Roller Wheel	2
3	7275-16	U-Joint Tube Assembly, (10" OAL) Spline	1	38	8788-1	Rubber Mat (1 x 2)	1
4	5285-5	U-Joint Shaft Assembly, Spline (Keyed) (Includes Items # F065, F076 & F318)	1	39	6711-16	74 Gearbox and Tube Assembly, HD (Includes Items # 5-8 & 9-20)	1
5	7865-6	74 SD Gearbox Cover, RH (Includes Items # 6 & 8)	1	40	7807-1	74 SD Skid Bar	1
6	5747-10	Rubber Mat, No-Hole (3 x 6)	2	41	7809-1	74 SD Discharge Shield	1
7	7865-5	74 SD Gearbox Cover, LH (Includes Items # 6 & 8)	1	42	8775	Hitch Pin (#219)	4
8	8790	Rubber Cushion Strip	2	43	8727	Washer Shim (13/16 x 1/4)	4
HD Drive Components				Fasteners			
9	5053-7	HD Gearbox (1:1.2) CW-CCW	1	F002	10-24 Keps Nut		10
10	P007	Gasket, Cap (P#788030)	8	F004	1/4-20 Keps Nut		4
11	5058-3	HD Tee Gearbox (1:1.2)	2	F009	5/16-18 Whiz Locknut		2
12	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW	1	F012	3/8-16 Keps Nut		2
13	5052-9	HD Gearbox (1:1.2) CCW-CCW	1	F014	3/8-16 ESNA Nut		2
14	5704-1	Gearbox Cover Support	3	F018	5/8-18 Hex Nut		4
15	6054	Spline Coupling	7	F020	5/16-18 ESNA Nut		1
16	5069	Connector Tube (14-1/2)	2	F025	10-24 x 3/8 PPHMS		2
17	6733-9	Connecting Shaft (12-1/8)	2	F029	1/4-20 x 1/2 Hex Bolt		2
18	5063	Connector Tube (8-5/8)	1	F031	1/4-20 x 5/8 Hex Bolt		2
19	6733-3	Connecting Shaft (6-1/4)	1	F038	3/8-16 x 1 Hex Bolt		10
20	5060	Connector Tube (2-5/16)	1	F039	3/8-16 x 1-1/4 Hex Bolt		2
Deck Housing Components				F047	3/8-16 x 4-1/2 Hex Bolt		2
21	8786-10	Rubber Mat (6 x 10-1/2)	4	F050	1/4 SAE Washer		5
22	8670-8	Tilt-Up Hook	1	F055	5/8 SAE Washer		4
23	7803-3	74 SD Deck Housing (Includes Items # 21 & 38)	1	F056	5/8 Split Lock Washer		4
24	NS	Deck Serial Number Plate	1	F059	3/8 Wave Spring Washer		2
25	7866-1	Lock Lever, Rear Caster	2	F063	3/8 Int. Star Lock Washer		2
26	7775-5	Lock Pin (5/16 x 1-5/8)	2	F065	3/16 x 3/4 Woodruff Key (#606)		1
27	5683	Pivot Bearing	4	F076	3/8-16 x 5/8 SQH Set Screw		1
28	7866	74 SD Rear Fork Mount (Includes Items # 27 & 30)	2	F119	Rear Caster Spacer		4
29	7870	74 SD Rear Fork	2	F136	AN960C416L Washer		32
30	5830	Grease Fitting	2	F179	1/4-20 x 1 Hex Bolt		6
31	5714-3	Axle Spacer Tube	2	F191	3/8 x 1-1/2 x 3/16 Washer		2
32	7868	74 SD Caster Wheel / Rear	2	F202	10-24 x 5/8 SHC Screw, GR5 SS		8
33	5705-0	Blade 20" (RH Rotation)	4	F206	#2 x 3/16 Drive Pin		2
	5705-16	74 SD Blade Set With Hubs (Includes Items # 33, 34, F002 & F202)	*	F208	5/16-18 x 2-1/4 Hex Bolt		1
				F211	1/4-20 x 7/8 Hex Bolt		28
				F246	1/4-20 x 1/2 PTHMS		3
				F278	3/8 Split Lock Washer		8
				F318	3/8-16 x 3/4 SQH Set Screw		1
				F478	5/16-18 x 3-1/4 Hex Bolt		2
				F517	Washer 3/8 x 1-1/8 x 1/8		8
				* Service Part Only			

DS74 DECK ASSEMBLY



OPTIONAL BREAK-AWAY BLADES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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DS 42" Break-Away Blade Kit (5705-33)

1	5706	Blade Hub & Trash Guard	2
2	5706-27	Blade Hub, 42"	2
3	5705-30	Break Away Blade	4
4	5705-17	Special Bolt (1/2-13 x 1-7/16)	4

DS 74" Break-Away Blade Kit (5705-34)

1	5706	Blade Hub & Trash Guard	4
2	5706-26	Blade Hub, 36, 56 & 74	4
3	5705-30	Break Away Blade	8
4	5705-17	Special Bolt (1/2-13 x 1-7/16)	8

DS 48" Break-Away Blade Kit (7705-8)

1	5706	Blade Hub & Trash Guard	2
2	5706-25	Blade Hub, 48"	2
3	5705-30	Break Away Blade	4
4	5705-17	Special Bolt (1/2-13 x 1-7/16)	4

Fasteners

2	F002	10-24 Keps Nut	*
2	F016	1/2-13 Self-Locking Nut	*
4	F048	1/2 SAE Washer	*
4	F202	10-24 x 5/8 SHC Screw, GR5 SS	*
	F382	Belleville Washer (.650 x 1.36)	*

* Quantities vary

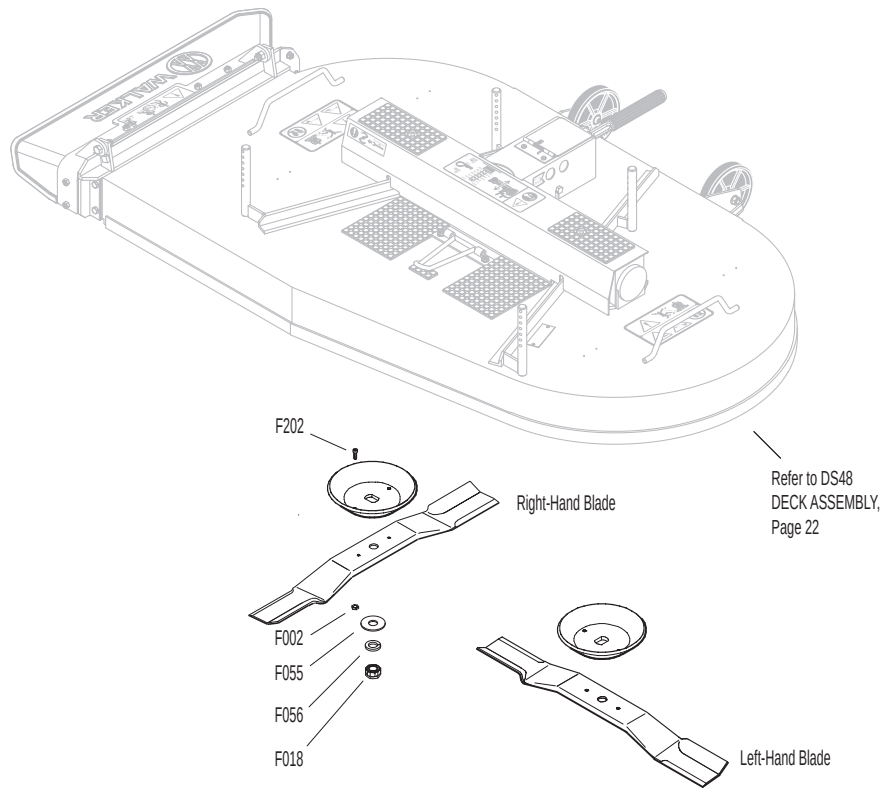
DS 56" Break-Away Blade Kit (5705-32)

1	5706	Blade Hub & Trash Guard	3
2	5706-26	Blade Hub, 36, 56 & 74	3
3	5705-30	Break Away Blade	6
4	5705-17	Special Bolt (1/2-13 x 1-7/16)	6

NOTE: Optional blade kit featuring blades mounted on a break-away hub, for use in mowing applications with lots of ground and debris contact, to minimize impact and shock loading.

NOTE: Break-Away blades are designed for use on Side Discharge decks only.

BLADE USAGE CHART



TWO BLADE DECKS	RH BLADE	LH BLADE	BLADE SET
DS36	5705-1	5705-1	5705-5
DS42	5705-3	5705-3	5705-7
DS42 BELT DRIVE	7705-22	7705-22	
DS48	7705-1	7705-1	7705-5

THREE & FOUR BLADE DECKS	SINGLE BLADE	BLADE SET
DS52	5705-14	8738-7*
DS52 MULCHING UPPER BLADE	5705-15	8738-8*
DS52 MULCHING LOWER BLADE	5705-14	8738-7*
DR52	7705-14	
DS56	5705-0	5705-9*
DS60	7705-15	
DS60 MULCHING KIT	7705-16	
DS62	5705-3	5705-13*
DR64	7705-28	
DS74	5705-0	5705-16

Right hand and left hand orientated with operator on seat.

All blade sets include 5706 (Blade Hub & Trash Guard), F002 & F202 unless otherwise specified.

* Blade set consists of three (3) blades

Effective Date 12-23-16

Use only genuine Walker® replacement parts.

LUBRICATION POINTS

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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36", DS42, 48" & 56" Assemblies

1	Deck Caster Wheel Fork Pivot	Grease	2
2	Blade Drive Gearbox	Oil*	2
3	Tee Gearbox, Deck	Oil*	1
4	Universal Joint Shaft Assembly	Grease**	1
5	Pivot Assembly, Tilt-Up Deck	Grease	4
6	Deck Support Arm Socket	Grease	2

DS52 & DS62 Assemblies

1	Deck Caster Wheel Fork Pivot	Grease	2
4	Universal Joint Shaft Assembly	Grease**	2
5	Pivot Assembly, Tilt-Up Deck	Grease	4
6	Deck Support Arm Socket	Grease	2
7	Deck Caster Wheel Bearing	Grease	2
8	Idler Arm, 2-Hole	Grease	1
9	Blade Spindle	Grease	3
10	Right Angle Gearbox	Oil***	1
11	Dolly Wheel Retract Lever and Linkage	Oil	1
12	Dolly Wheel Pivot	Grease	1

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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DS74 Assembly

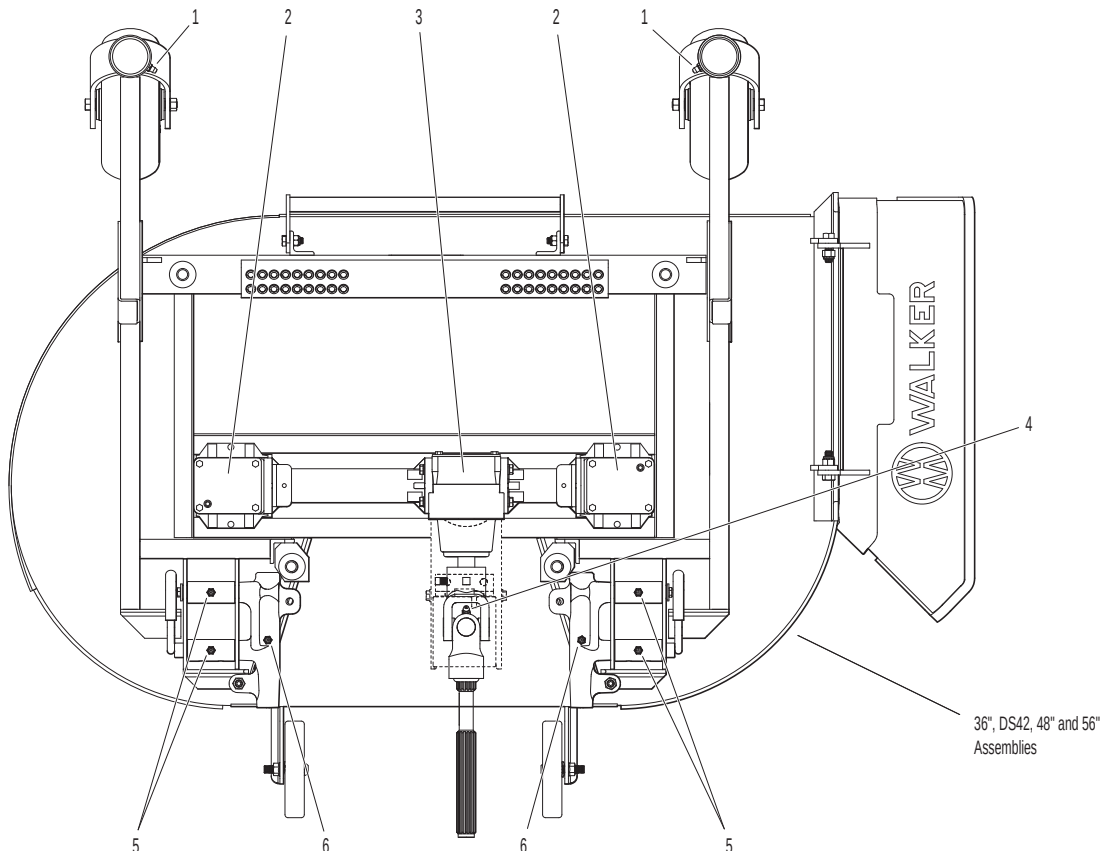
1	Deck Caster Wheel Fork Pivot	Grease	2
2	Blade Drive Gearbox	Oil*	4
3	Tee Gearbox, Deck	Oil*	1
4	Universal Joint Shaft Assembly	Grease**	1
5	Pivot Assembly, Tilt-Up Deck	Grease	4
6	Deck Support Arm Socket	Grease	2
7	Deck Caster Wheel Bearing	Grease	2
13	Rear Deck Caster Wheel Axle	Grease	2

* Gearboxes are permanently lubricated and sealed requiring no scheduled lubrication. Oil level should be checked only when an oil leak is noted.

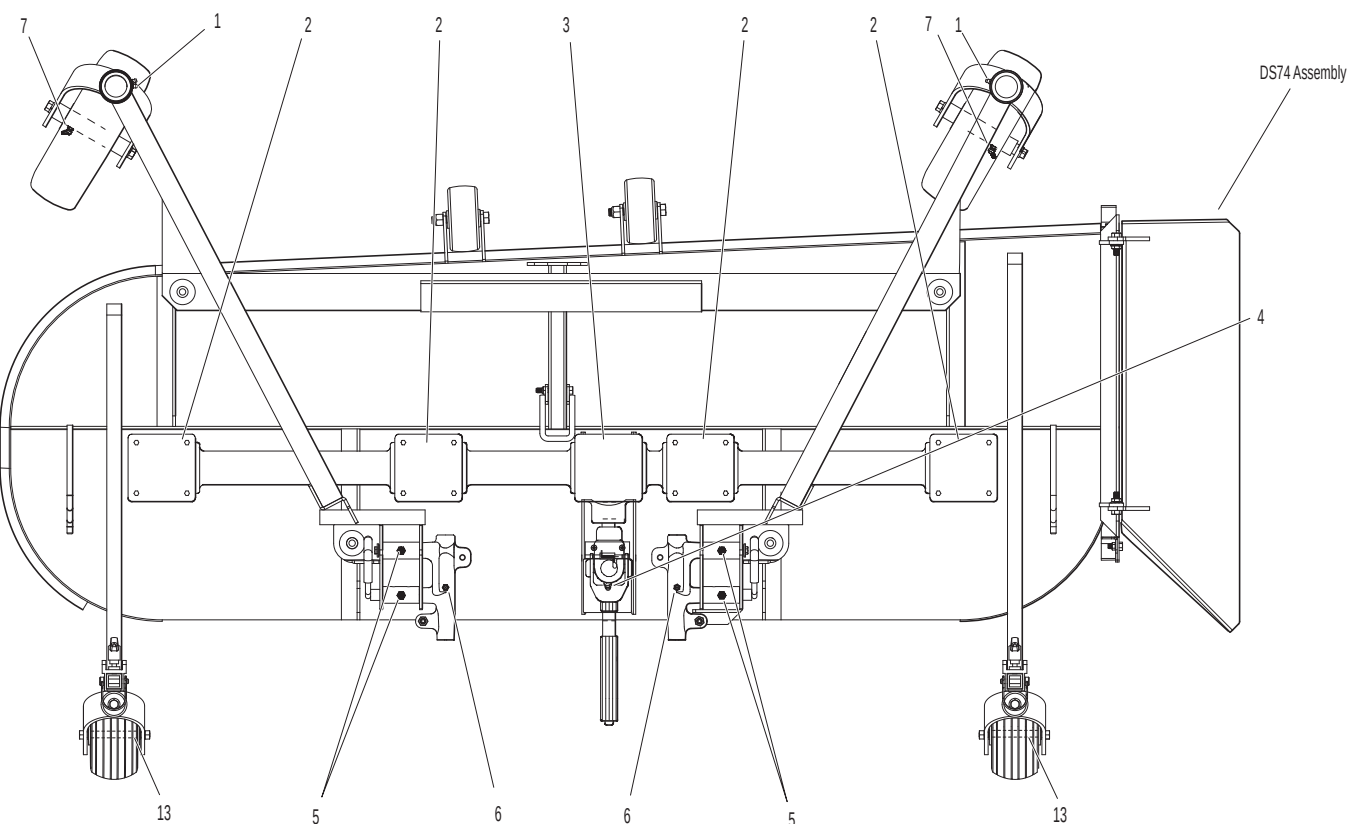
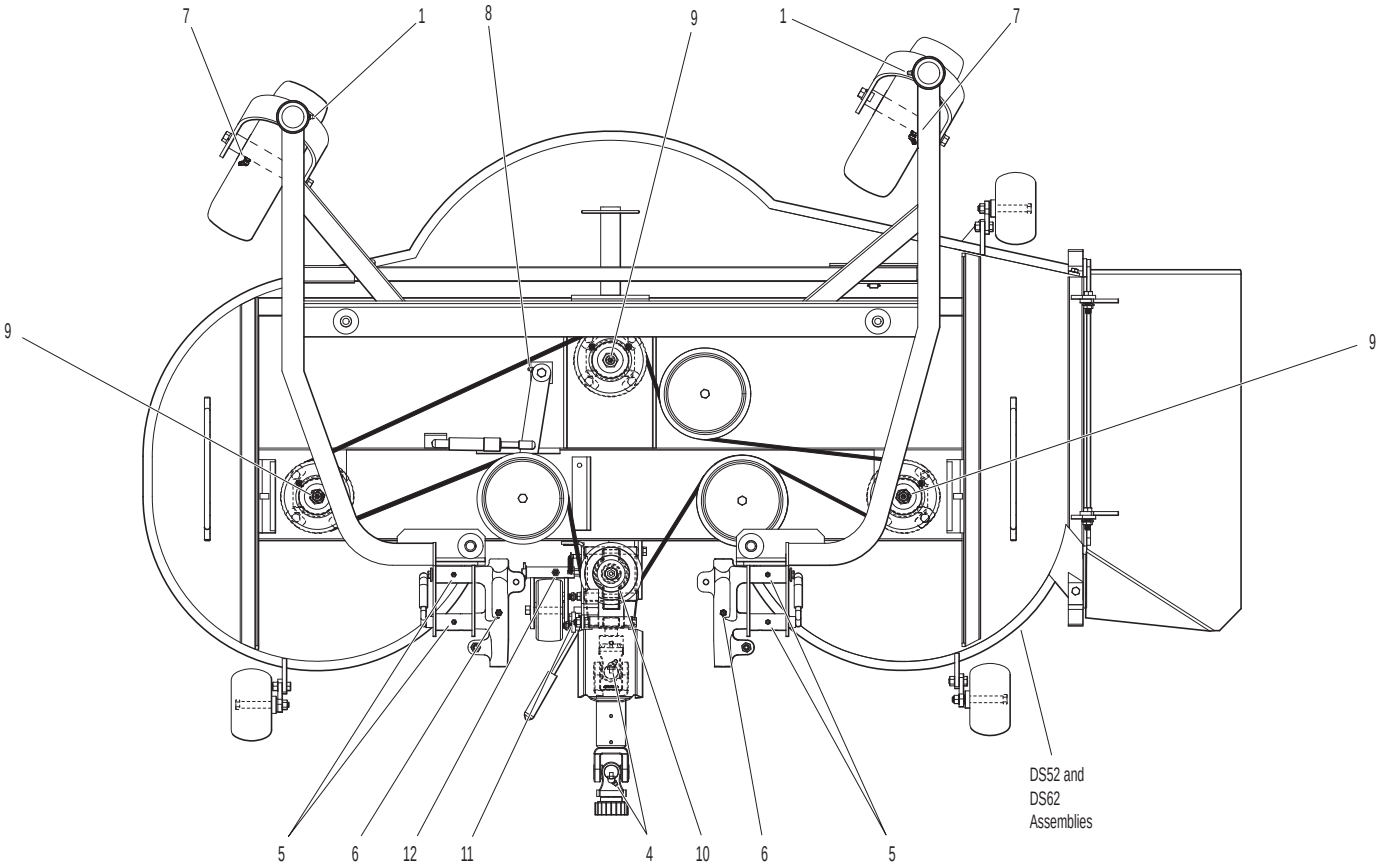
** Grease every 25 hours.

*** Check oil level every 100 hours. Refer to **OPERATOR'S MANUAL** for Lubrication Instructions.

NOTE: Exact location of some Lubrication Points may vary slightly from those shown in the illustration. Decks shown in the illustration are for reference only; for further information on location of parts not shown here, refer to the parts listings for individual Carrier Frames and Deck Assemblies.



LUBRICATION POINTS



LUBRICATION POINTS

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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DS42 Belt Drive Assembly

1	Deck Caster Wheel Fork Pivot	Grease	2
2	Blade Spindle	Grease	2
3	Pivot Assembly, Tilt-Up Deck	Grease	4
4	Deck Support Arm Socket	Grease	2
5	Universal Joint Shaft Assembly	Grease*	1

DR52 & DR64 Assemblies

1	Deck Caster Wheel Fork Pivot	Grease	2
2	Blade Spindle	Grease	3
3	Pivot Assembly, Tilt-Up Deck	Grease	2
4	Deck Support Arm Socket	Grease	2
5	Universal Joint Shaft Assembly	Grease*	1
6	Deck Caster Wheel Bearing	Grease	2
7	Front Deck Lift Pivot	Grease	2
8	Rear Deck Lift Pivot	Grease	2

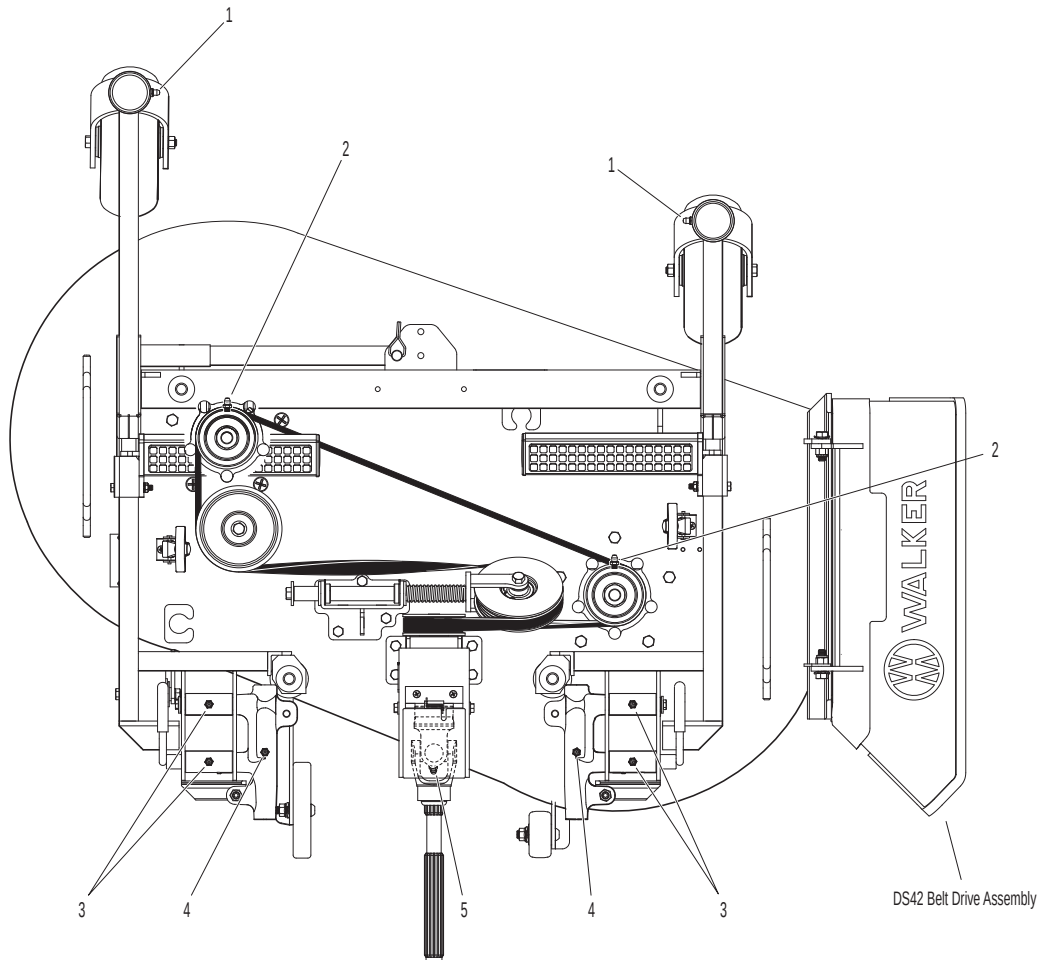
ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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DS60 Assembly

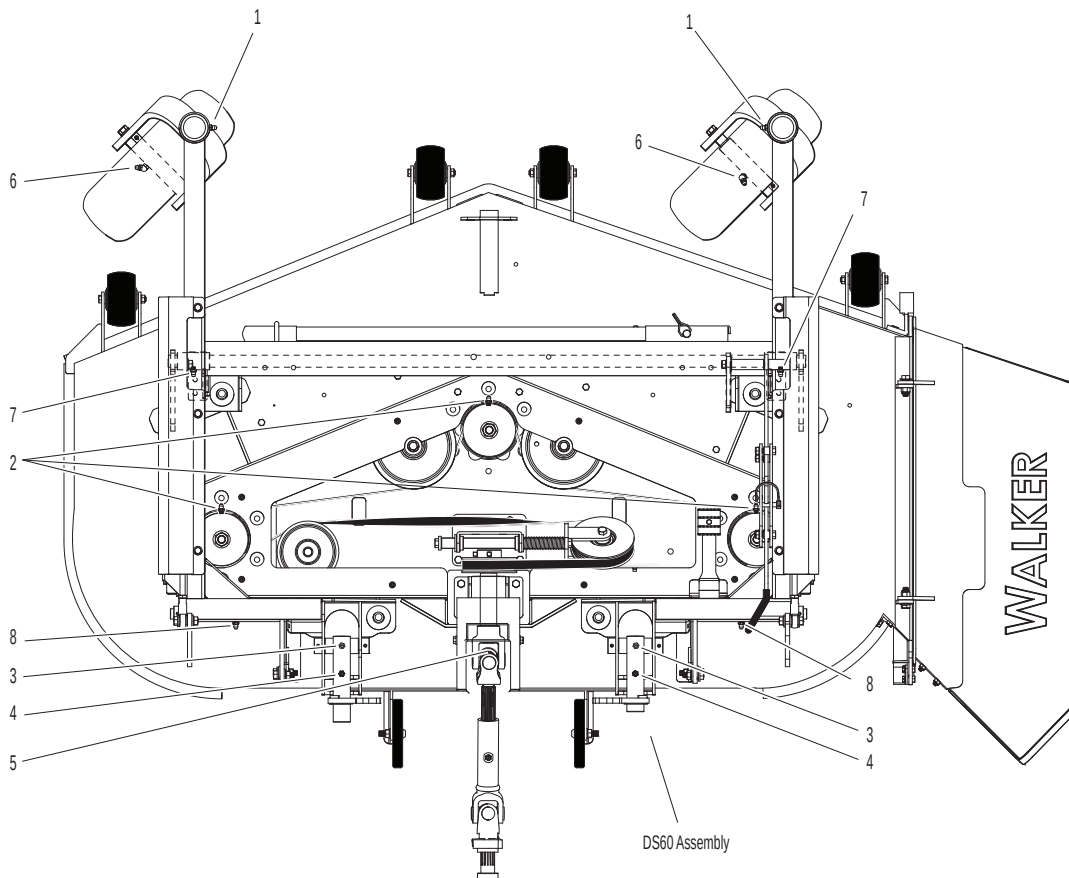
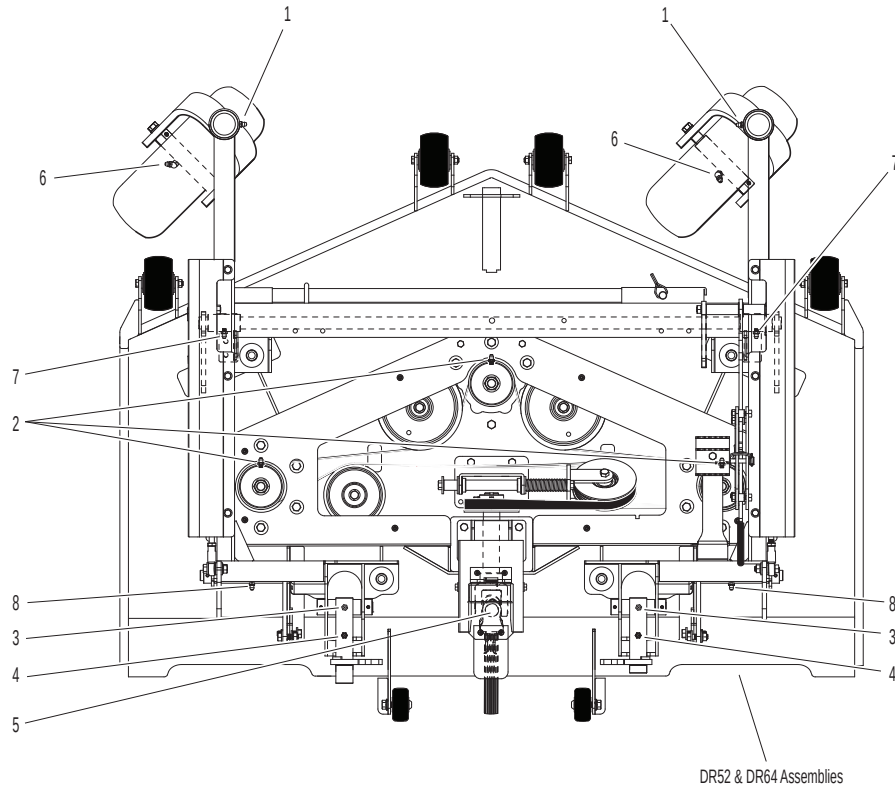
1	Deck Caster Wheel Fork Pivot	Grease	2
2	Blade Spindle	Grease	3
3	Pivot Assembly, Tilt-Up Deck	Grease	2
4	Deck Support Arm Socket	Grease	2
5	Universal Joint Shaft Assembly	Grease*	1
6	Deck Caster Wheel Bearing	Grease	2
7	Front Deck Lift Pivot	Grease	2
8	Rear Deck Lift Pivot	Grease	2

* Grease every 25 hours.

NOTE: Exact location of some Lubrication Points may vary slightly from those shown in the illustration. Decks shown in the illustration are for reference only; for further information on location of parts not shown here, refer to the parts listings for individual Carrier Frames and Deck Assemblies.



LUBRICATION POINTS



FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS

ITEM NO.	DESCRIPTION
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DS HD Gear Drive Assemblies

Item # 1 applies to all HD deck models EXCEPT DS42 Belt Drive, DS52 and DS62.

- 1 Apply Loctite® Threadlocker # 242 (Blue) to Item # 1 used on HD Gearbox Connector Tubes. Torque to 115 lb-in. (13.0 N·m).

DS Deck Assemblies

Items # 2 & 3 apply to all deck models EXCEPT DS42 Belt Drive, DS52 and DS62.

- 2 Apply Loctite® Threadlocker # 242 (Blue) to P/N F211 (1/4-20 x 7/8 Hex Bolt, used on Gearbox Connector Tubes) prior to assembly. Torque to 90 lb-in. (10.2 N·m).
- 3 Torque P/N F018 (5/8-18 Hex Nut) used on underside of blades) to 60 lb-ft (81.4 N·m). DO NOT apply Loctite®.

DR52, DS60 & DR64 Deck Assemblies

- 4 Apply Loctite® Threadlocker # 242 (Blue) to P/N F075 (5/16-18 x 1/2 SQH Set Screw, used on Drive Pulley) prior to assembly. Torque to 190 lb-in. (21.5 N·m).

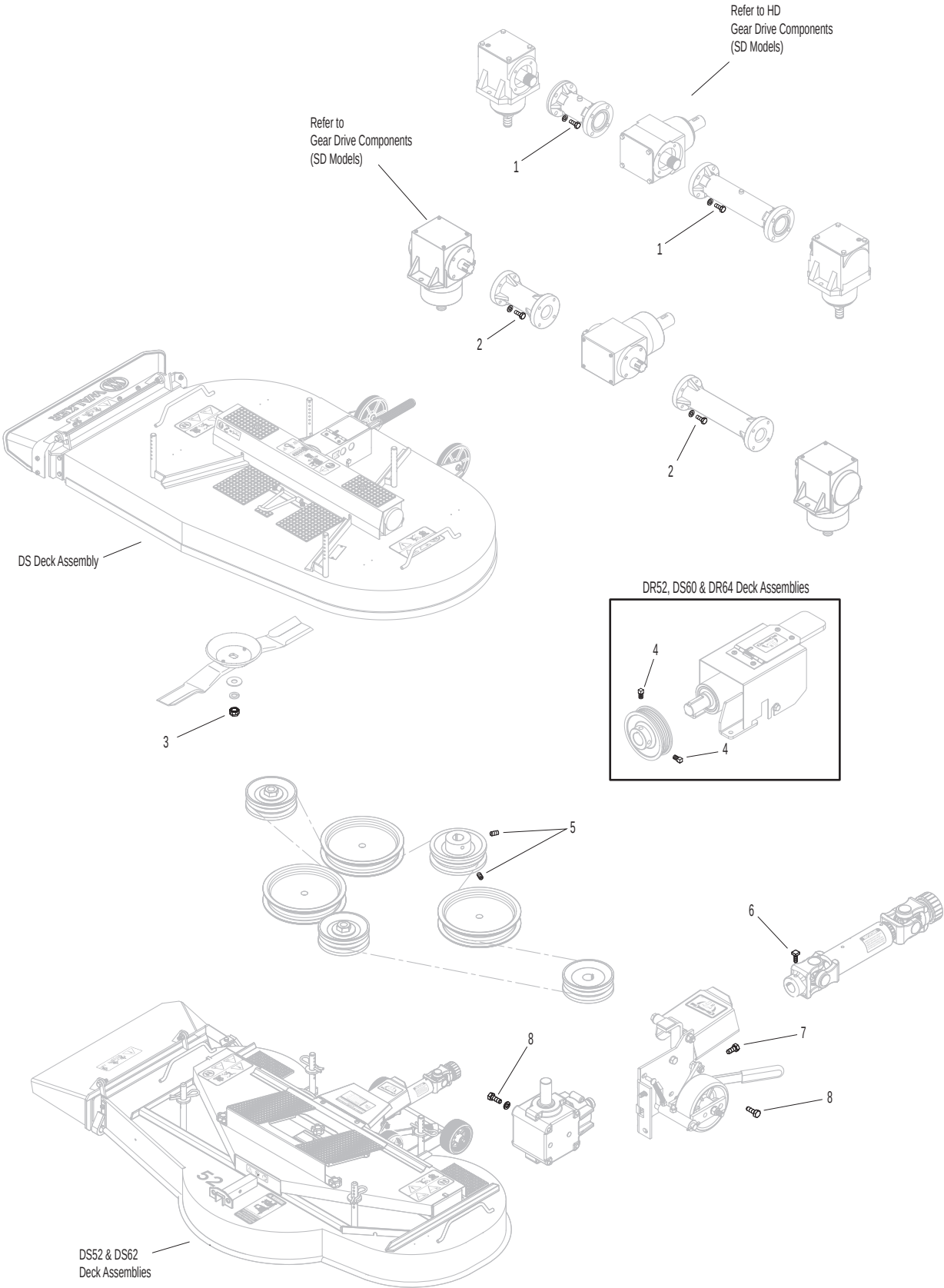
ITEM NO.	DESCRIPTION
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DS52 & DS62 Deck Assemblies

- 5 Apply Loctite® Threadlocker # 242 (Blue) to P/N F114 (5/16-18 x 5/8 SQH Set Screw, used on Drive Pulley) prior to assembly. Torque to 190 lb-in. (21.5 N·m).
- 6 Apply Loctite® Threadlocker # 242 (Blue) to P/N F076 (3/8-16 x 5/8 SQH Set Screw, used on U-Joint Shaft Assy, T-Scope) prior to assembly. Torque to 400 lb-in. (45.2 N·m).
- 7 Torque P/N F339 (5/16-18 x 3/4 Self-Tapping Bolt, used on Mount Bracket & PTO Guard) to 200 lb-in. (22.6 N·m). DO NOT apply Loctite®.
- 8 Apply Loctite® Threadlocker # 242 (Blue) to P/N F226 (5/16-18 x 7/8 Hex Bolt, used on Right Angle Gearbox) prior to assembly. Torque to 18 lb-ft (24.4 N·m).

NOTE: Models DS48 and DS52 are shown here. Refer to individual deck assemblies for exact locations and quantities of items listed above.

FASTENER LOCTITE® APPLICATION & TORQUE INSTRUCTIONS



MAINTENANCE AND SERVICE RECORD SHEET

DATE	SERVICE ITEM	ENGINE HOURS

DECK / TRACTOR COMPATIBILITY CHART											
	DS36	DS42	DS42 Belt Drive	DS48	DS52	DR52	DS56	DS60	DS62	DR64	DS74
B18	X	X	X	X			X				
B19	X	X	X	X	X		X				
B23i	X	X	X	X	X	*	X		X		X
B25p	X	X	X	X	X		X	*	X		X
S14 GHS	*	*	*								
C19 GHS	*	*	*	*	*		*		*		
C19i	*	*	*	*	*		*		*		
T23 SD	X	X	X	X	X		X		X		**
T23 GHS	*	*	*	*	*		*		*		* **
T25i SD	X	X	X	X	X		X		X		X
T25i GHS	*	*	*	*	*		*		*		X
T30i SD	X	X	X	X	X		X		X		X
T30i GHS	*	*	*	*	*		*		*		X
D21d SD	X	X	X	X	X		X		X		X
D21d GHS	*	*	*	*	*		*		*		*
H24d				***	***	X	***	X	***	X	***
H25				***	***	X	***	X	***	X	***
H27i				***	***	X	***	X	***	X	***
H38i				***	***	X	***	X	***	X	***
X Deck and tractor are fully compatible. * When using this deck on GHS tractors, installation of P/N 7541 (Blower Lockout Kit) is recommended. Contact your Walker dealer. ** Using the DS74 Deck with Model T23 is not recommended in all conditions. In certain conditions (tall, wet grass), the performance of the deck may be marginal due to a limit of horsepower with the 23-hp engine. *** DS Decks that are compatible with Models H24d, H25, H27i and H38i using Kit # 2430-10 (Deck Arm Adapter Kit).											

LIMITED WARRANTY FOR WALKER COMMERCIAL RIDER MOWER

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within one (1) year after date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty.

2. WHAT THIS WARRANTY DOES NOT COVER:

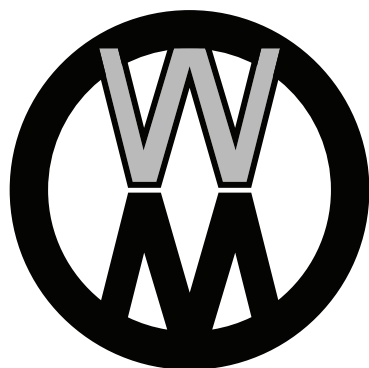
- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



WALKER

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