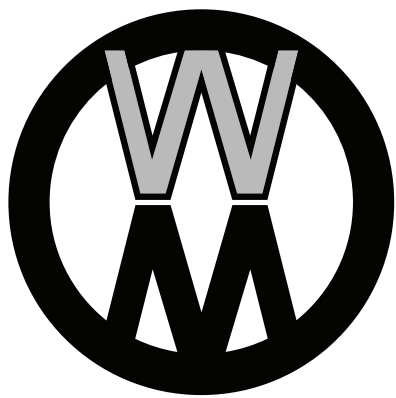




WALKER

Illustrated Parts Manual

R21



Beginning S/N: 174105
P/N 1000-6

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
-1 (as deck style designation)	Standard (Aluminum) Gear Drive Deck
-2 (as deck style designation)	Heavy Duty (Cast Iron) Gear Drive Deck
-3 (as deck style designation)	Belt Drive Deck
AT	All-Terrain
CCW	Counter-clockwise
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SD	Side Discharge
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

ILLUSTRATED PARTS LIST

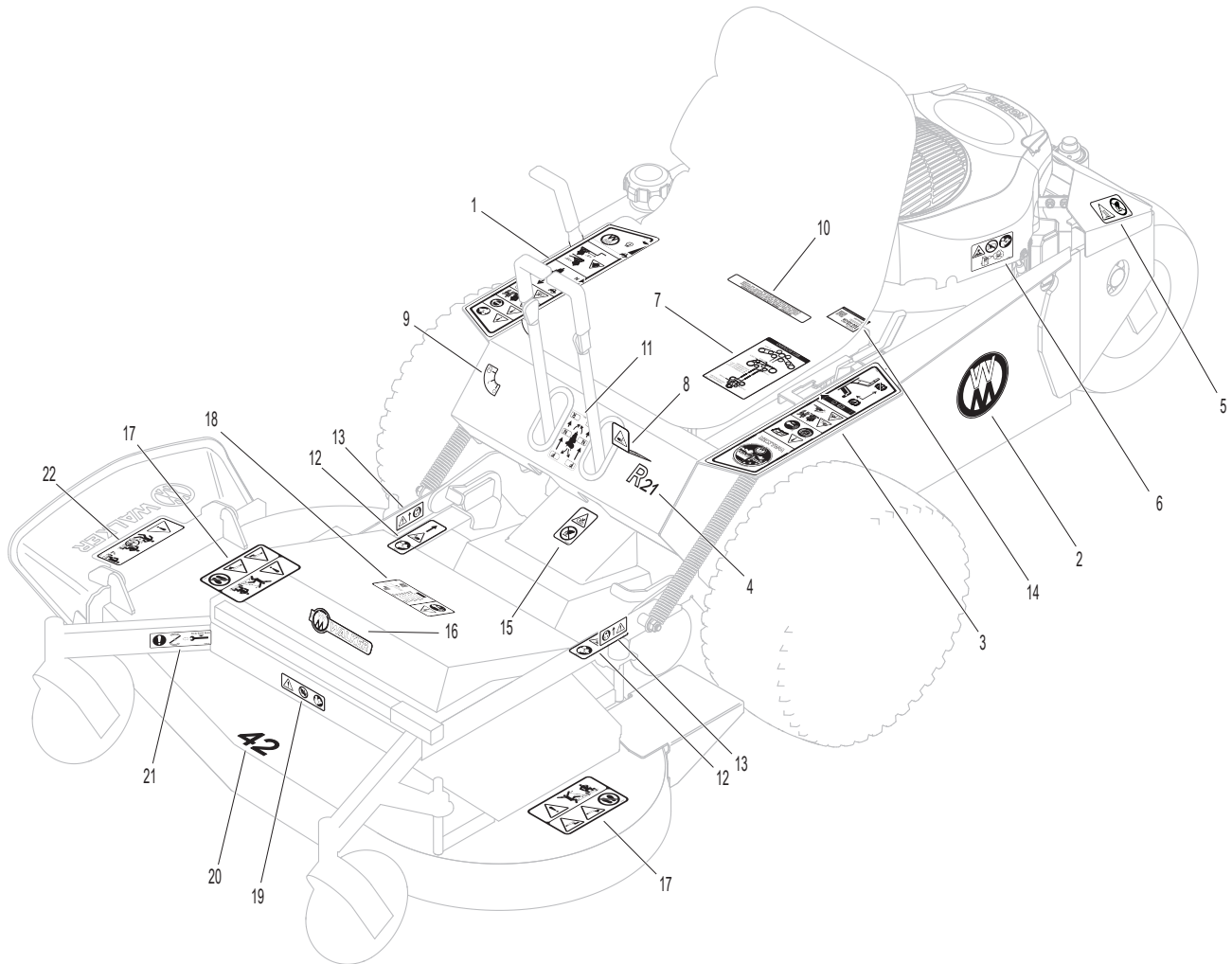
<i>Section of Tractor Covered</i>	<i>Page</i>	<i>Section of Tractor Covered</i>	<i>Page</i>
Decals		Decks and Carrier Frames	
Tractor Decals	2	DS42-R Complete Carrier Frame Assembly	16
Body / Chassis Assemblies		DS42-R Deck Assembly.....	18
Body / Chassis Assembly	4	DM42-R Deck Assembly	20
Tractor Components		DS48-R Complete Carrier Frame Assembly	22
Main Component Power Transmission	6	DS48-R Deck Assembly.....	24
Engine Group.....	8	DM48-R Deck Assembly	26
Hydrostatic and Brake Assemblies.....	10	DS54-R Complete Carrier Frame Assembly	28
Steering Control Assemblies.....	12	DS54-R Deck Assembly.....	30
Electrical Components		Maintenance	
Electrical Assembly	14	Lubrication Points	32
		Wiring Schematic.....	34
		Maintenance And Service Record Sheet.....	35
		Warranty	
		Limited Warranty	37

TRACTOR DECALS

ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D
Walker Product and Operation Decals				
1	8600-52	RH Fender	Chassis, RH Side Near Seat	1
2	5800-9	Decal, Walker Round (4-3/4")	Chassis, LH Side	1
3	8600-53	LH Fender	Chassis, LH Side Near Seat	1
4	8821-28	Decal, R21	Chassis, Front	1
Danger Decals Warning Decals Caution Decals				
5	8600-5	Caution, Engine Exhaust	Muffler Guard	1
6	8600-12	Caution, Engine Exhaust	Engine, LH Side	1
7	1600-5	Decal, Belt Routing	Seat Pan, Underside	1
8	8600-66	Decal, Pinch Point	Tensioner Mount Assembly	1
Maintenance Decals				
9	8600-54	Decal, Ignition Switch	Chassis, Front	1
10	5855	Important, Engine Cooling	Engine	1
11	1600-2	Decal, Steering Lever	Chassis, Front	1
DM42-R, DM48-R, DS42-R, DS48-R & DS54-R Deck Decals				
12	8600-57	Caution, Pinch Point	Carrier Frame	2
13	1600-3	Danger, Tilt-Up	Carrier Frame	2
14	6895-103	Kohler 300 Hour Oil	Solenoid Guard	1
15	8600-55	Belt Danger	Drive Belt Guard	1
16	5809-2	Decal, Walker	Footrest, Front	1
17	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
18	1600-4	Deck Height Adjustment	Footrest	1
19	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
20	8821-15	Decal (42")	Deck Housing	1
	8821-16	Decal (48")	Deck Housing	1
	8821-32	Decal (54")	Deck Housing	1
21	8600-56	Blade Mounting Torque	Carrier Frame	1
22	5848-3	Danger, Side Discharge Shield	Side Discharge Shield	1

NOTE: All parts requiring decals are shipped with decals applied.

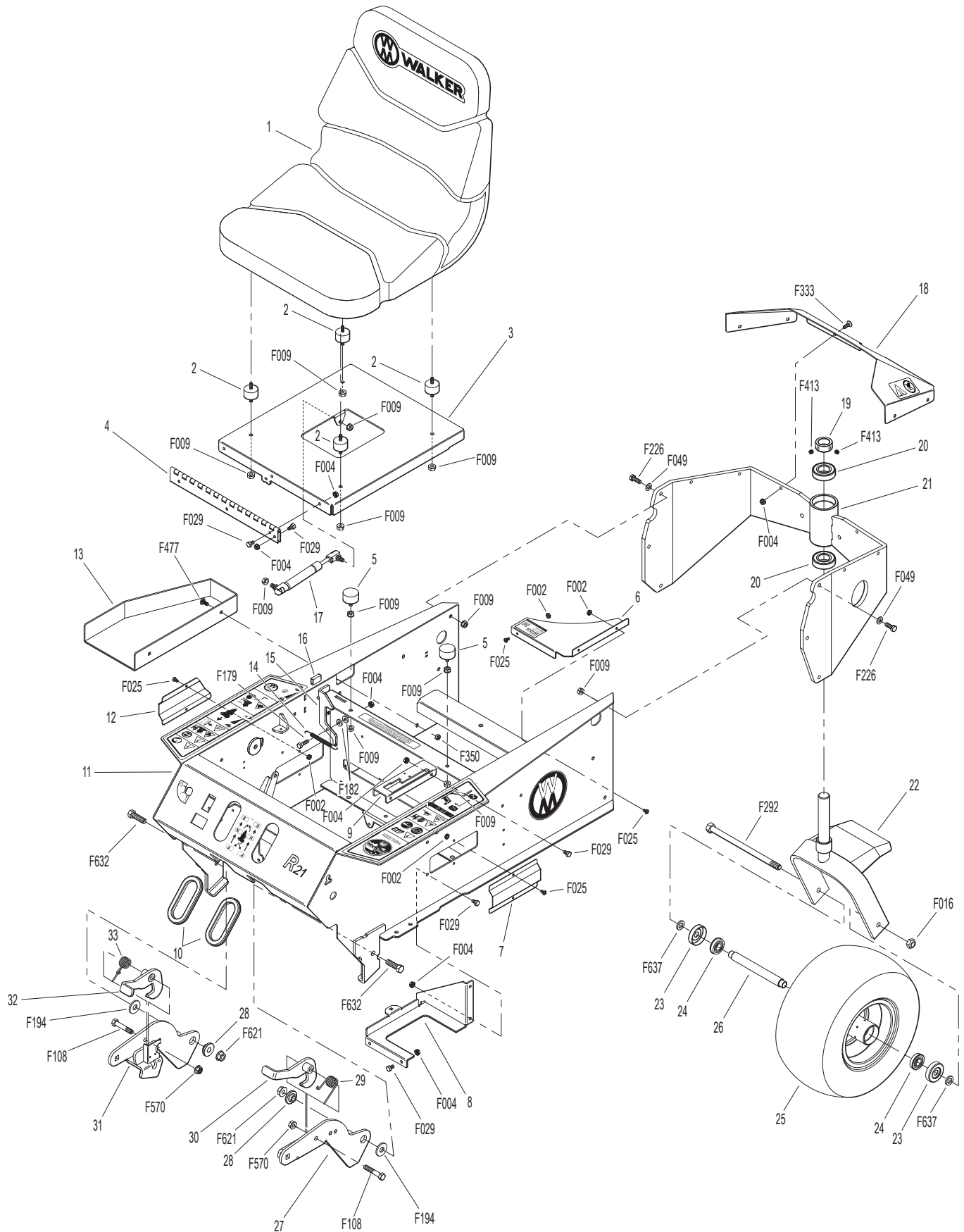
TRACTOR DECALS



BODY / CHASSIS ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Seat Assembly				Deck Support Arm & Hitch Assemblies			
1	5103-3	Seat W/Switch	1	27	1431-1	Deck Support Arm, LH	1
2	7440-5	Shock Mount (1-1/4 x 3/4)	4	28	5840-3	Deck Arm Washer	2
3	5103-11	Seat Pan	1	29	7364-5	Torsion Spring, LH	1
4	4504-1	Hinge (13-1/2")	1	30	1431-3	Deck Arm Latch, LH	1
Body Assembly				31	1431-6	Deck Support Arm, RH	1
5	7845-1	Rubber Bumper (1.375 x .750)	2	32	1431-4	Deck Arm Latch, RH	1
6	1300-10	Solenoid Guard	1	33	7364-4	Torsion Spring, RH	1
7	1300-5	Hydro Fan Cover, LH	1	Fasteners			
8	1910	Battery Mount Plate	1		F002	10-24 Keps Nut	7
9	1406-1	Parking Brake Bracket	1		F004	1/4-20 Keps Nut	17
10	5180	Edge Molding, Lever Opening	2		F009	5/16-18 Whiz Locknut	16
11	1300-40	Chassis Frame	1		F016	1/2-13 Self-Locking Nut	1
12	1300-2	Hydro Fan Cover, RH	1		F025	10-24 x 3/8 PPHMS	7
13	1046	Gas Tank Mount	1		F029	1/4-20 x 1/2 Hex Bolt	10
14	7222	Extension Spring (1/4 x 3)	1		F049	5/16 SAE Washer	6
15	1383-1	Seat Latch	1		F108	3/8-16 x 2 Hex Bolt	2
16	5847	Plastic Tip	1		F179	1/4-20 x 1 Hex Bolt	1
17	5145-4	Gas Spring Assembly	1		F182	1/4 x 5/8 x 1/8 Washer	2
Rear Chassis Assembly					F194	7/16 x 1-1/4 x 1/8 Washer	2
18	1013-4	Muffler Guard	1		F226	5/16-18 x 7/8 Hex Bolt	6
19	5267-1	Retainer Collar (1") (Includes Item # F413)	1		F292	1/2-13 x 8-1/2 Hex Bolt, Grade 5	1
20	5270-1	Ball Bearing	2		F333	1/4-20 x 3/4 PTHMS	6
21	1300-45	Rear Chassis	1		F350	1/4-20 LP Nylock	2
22	5420-3	Tail Wheel Fork	1		F413	5/16-24 x 5/16 Set Screw	2
23	8769-12	Bearing Cup (1/2 ID)	2		F477	1/4-20 x 5/8 Carriage Bolt	2
24	5037-1	Bearing, Tail Wheel	2		F570	3/8-16 Flange Top Lock Nut	2
25	5035	Tail Wheel & Tire Assembly (13 x 6.50-6)	1		F621	7/16-20 Flange Top Lock Nut	2
	5035-1	Tail Wheel Tire (13 x 6.50-6)	*		F632	7/16-20 x 1-1/2 Hex Bolt	2
	5036	Tail Wheel & Hub (6 x 4.5)	*		F637	Washer .835 x .505 x .125	2
26	5038-1	Axle Spacer Tube (6-5/8)	1	* Service Part Only			

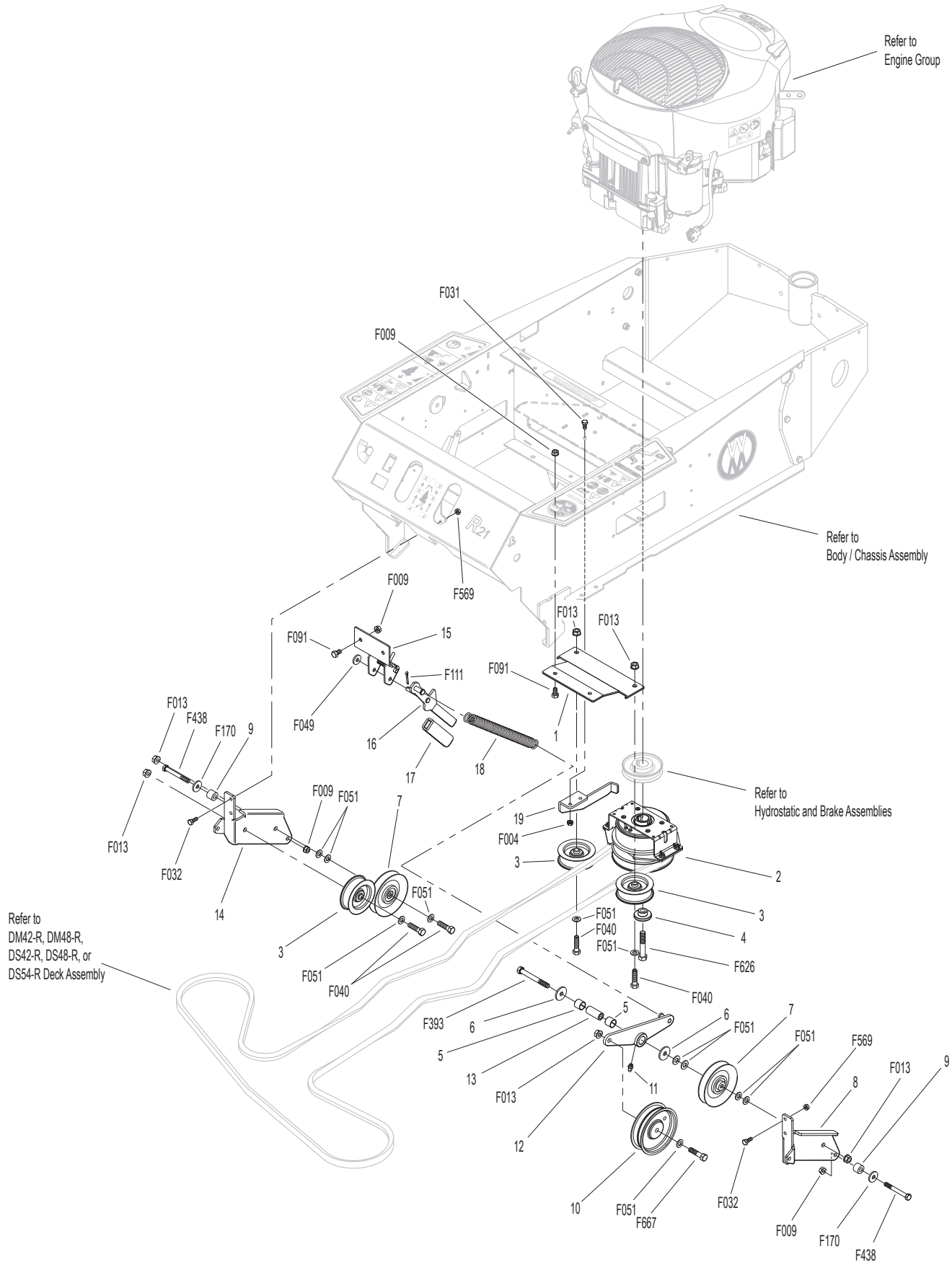
BODY / CHASSIS ASSEMBLY



MAIN COMPONENT POWER TRANSMISSION

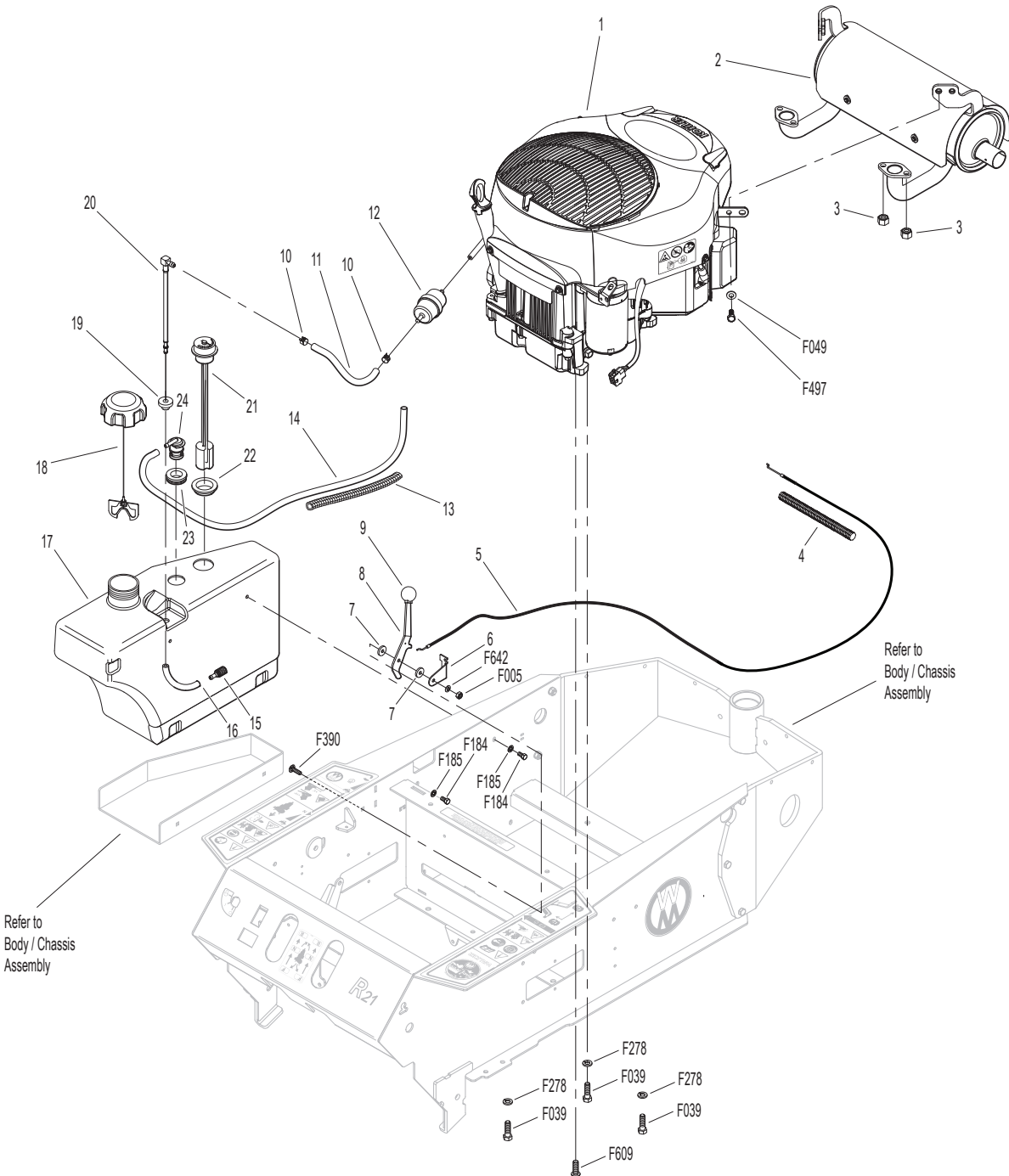
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
PTO Drive Assembly				Fasteners			
1	1300-15	Idler Mount Plate	1	F004	1/4-20 Keps Nut		2
2	1410	Clutch	1	F009	5/16-18 Whiz Locknut		6
3	5245-2	Idler Pulley (2-3/4)	3	F013	3/8-16 Whiz Locknut		6
4	1410-2	Clutch Step Washer	1	F031	1/4-20 x 5/8 Hex Bolt		2
5	7201-3	Fiberglide Bearing	2	F032	1/4-20 x 3/4 Hex Bolt		4
6	5841	Retainer Washer (3/8 x 1-1/4)	2	F040	3/8-16 x 1-1/2 Hex Bolt		2
7	5247-2	V-Groove Idler (4")	2	F049	5/16 SAE Washer		1
8	1300-21	Twin Idler Mount, LH	1	F051	3/8 SAE Washer		10
9	1010-3	Spacer (.750 x .375 x .5625)	2	F091	5/16-18 x 5/8 Hex Bolt		4
10	7245-2	Idler Pulley	1	F111	1/8 x 3/4 Cotter Pin		1
11	5830	Grease Fitting	1	F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		2
12	1300-13	Tensioner Arm Assembly (Includes Items # 5 & 11)	1	F393	3/8-16 x 3-1/4 Hex Bolt		1
13	7201-4	Inner Race (1-1/2)	1	F438	5/16-18 x 2-3/4 Hex Bolt		2
14	1300-20	Twin Idler Mount, RH	1	F569	1/4-20 Flange Top Lock Nut		4
15	1300-17	Tensioner Mount Assembly	1	F626	7/16-20 x 2-1/2 Hex Bolt Grade 8		1
16	1300-12	Tensioner Lever	1	F667	3/8-16 x 1-5/8 Hex Bolt		1
17	5850-2	Handle Grip, Foam (5-1/2)	1				
18	5221-4	Extension Spring (1 x 8)	1				
19	1410-1	Clutch Stop	1				

MAIN COMPONENT POWER TRANSMISSION



ENGINE GROUP

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Engine Assembly				Fasteners			
1	NS	21 HP Engine (Kohler)	1	F005	1/4-20 ESNA Nut		1
2	1013	Muffler	1	F039	3/8-16 x 1-1/4 Hex Bolt		3
3	NS	Nut (Kohler)	4	F049	5/16 SAE Washer		4
Throttle Assembly				F184	1/4-20 x 1/2 Hex Bolt, SS		2
4	M265	Insultherm (3/8 x 10)	1	F185	1/4 Internal Star Lock Washer, SS		2
5	1108-1	Throttle Cable (45")	1	F278	3/8 Split Lock Washer		3
6	5108-21	Control Bracket	1	F390	1/4-20 x 7/8 Carriage Bolt		1
7	5108-10	Friction Washer (.125)	2	F497	M8 x 20 Hex Bolt		4
8	5108-20	Control Lever, Throttle	1	F609	3/8-16 x 1-1/4 Button Head Cap Screw		1
9	5108-5	Throttle Control Knob, Red	1	F642	1/4 x .042 Belleville Washer		1
Fuel Tank Assembly				* Required hose specifications:			
10	5879-3	Hose Clamp (1/2)	2	M113 - 3/16" ID fuel/oil/vapor hose (Gates 4219-0093 or equivalent)			
11	M246	Fuel Line (1/4 x 6")	1*	M246 - 1/4" ID low permeation (<15g/m ² /day) fuel hose (Parker 38904 or equivalent)			
12	5020-3	Fuel Filter	1				
13	M265	Insultherm (3/8 x 12)	1				
14	M113	Fuel Line (3/16 x 31")	1*				
15	5020-2	Fuel Filter, In Tank	1				
16	5086-7	Hose (1/4 x 6)	1				
17	6045-10	Fuel Tank, 3.0 Gallon (Includes Items # 15, 16 & 20-24)	1				
18	5082-4	2-1/4 Ratchet Fuel Cap (EPA)	1				
19	5083-1	Bushing, Rubber (Fits 5083)	1				
20	5083-7	Tank Tube (8-1/2")	1				
21	6045-1	Fuel Tank Gauge	1				
22	6045-2	Fuel Tank Gauge Grommet	1				
23	5977-7	Roll Over Grommet (.900 x 1-1/2)	1				
24	8043-8	Roll Over Valve	1				



HYDROSTATIC AND BRAKE ASSEMBLIES

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Ground Drive Assemblies

1	5103-2	Pivot Bushing (5/16 ID)	3
2	1250	Drive Belt	1
3	6240-24	Engine Pulley (3-1/2/A)	1
4	5025-24	Hydro-Gear EZT-2200, LH	1
5	2028-5	Lockout Arm, LH	1
6	4407-4	Bow Tie Cotter Pin	3
7	5026-24	Hydro-Gear EZT-2200, RH	1
8	2028-6	Lockout Arm, RH	1
9	5221	Extension Spring (3/4 x 4)	1
10	1300-6	Ground Drive Idler Arm	1
11	5245	Idler Pulley (3")	1

Parking Brake Assembly

12	1406	Parking Brake Arm	1
13	5850-2	Handle Grip, Foam (5-1/2)	1
14	7410-1	Brake Control Cable, RH (36.5")	1
15	7523-3	Clevis Pin W/Hole (1/4 x 1/2)	1
16	1406-2	Parking Brake Clevis	2
17	7222	Extension Spring (1/4 x 3)	1
18	7409-1	Brake Control Cable, LH (31")	1
19	1406-3	Parking Brake Knuckle	1

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Wheel Assembly

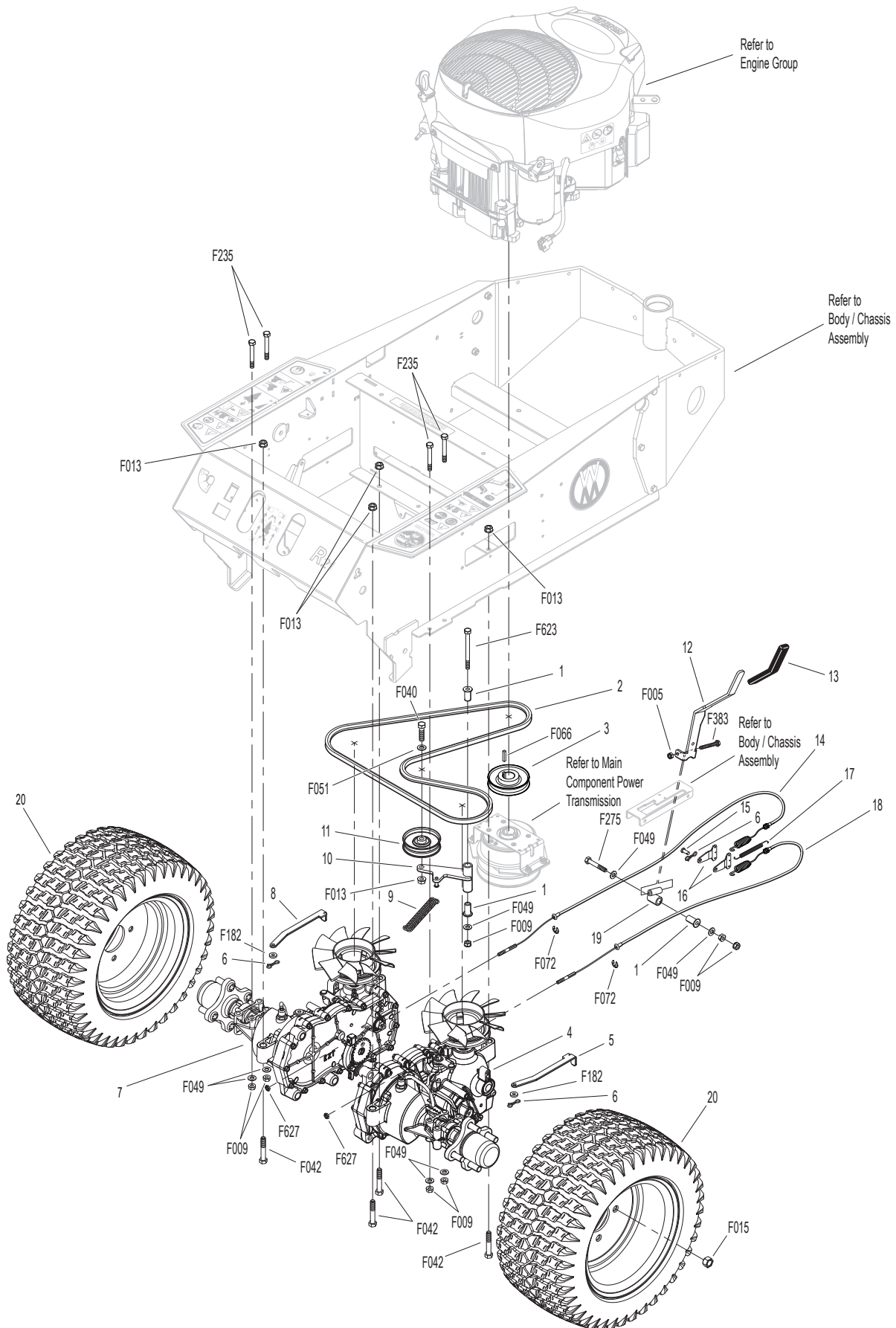
20	5075-3	LP Wheel & Tire Assembly (18 x 8.50-10)	2
	5075-2	LP Tire (18 x 8.50-10)	*
	5075-5	LP Wheel (10 x 7)	*

Fasteners

F005	1/4-20 ESNA Nut	1
F009	5/16-18 Whiz Locknut	7
F013	3/8-16 Whiz Locknut	5
F015	1/2-20 Wheel Lug Nut	8
F040	3/8-16 x 1-1/2 Hex Bolt	1
F042	3/8-16 x 2-1/4 Hex Bolt	4
F049	5/16 SAE Washer	7
F051	3/8 SAE Washer	1
F066	1/4 x 1/4 x 3/4 Key	1
F072	1/4 "E" Retainer Ring	2
F182	1/4 x 5/8 x 1/8 Washer	2
F235	5/16-18 x 2-1/2 Hex Bolt	4
F275	5/16-18 x 2 Hex Bolt	1
F383	1/4-20 x 2 Shear Bolt, Grade 2	1
F623	5/16-18 x 3-3/4 Hex Bolt	1
F627	1/4-28 Nylock Jam Nut	2

* Service Part Only

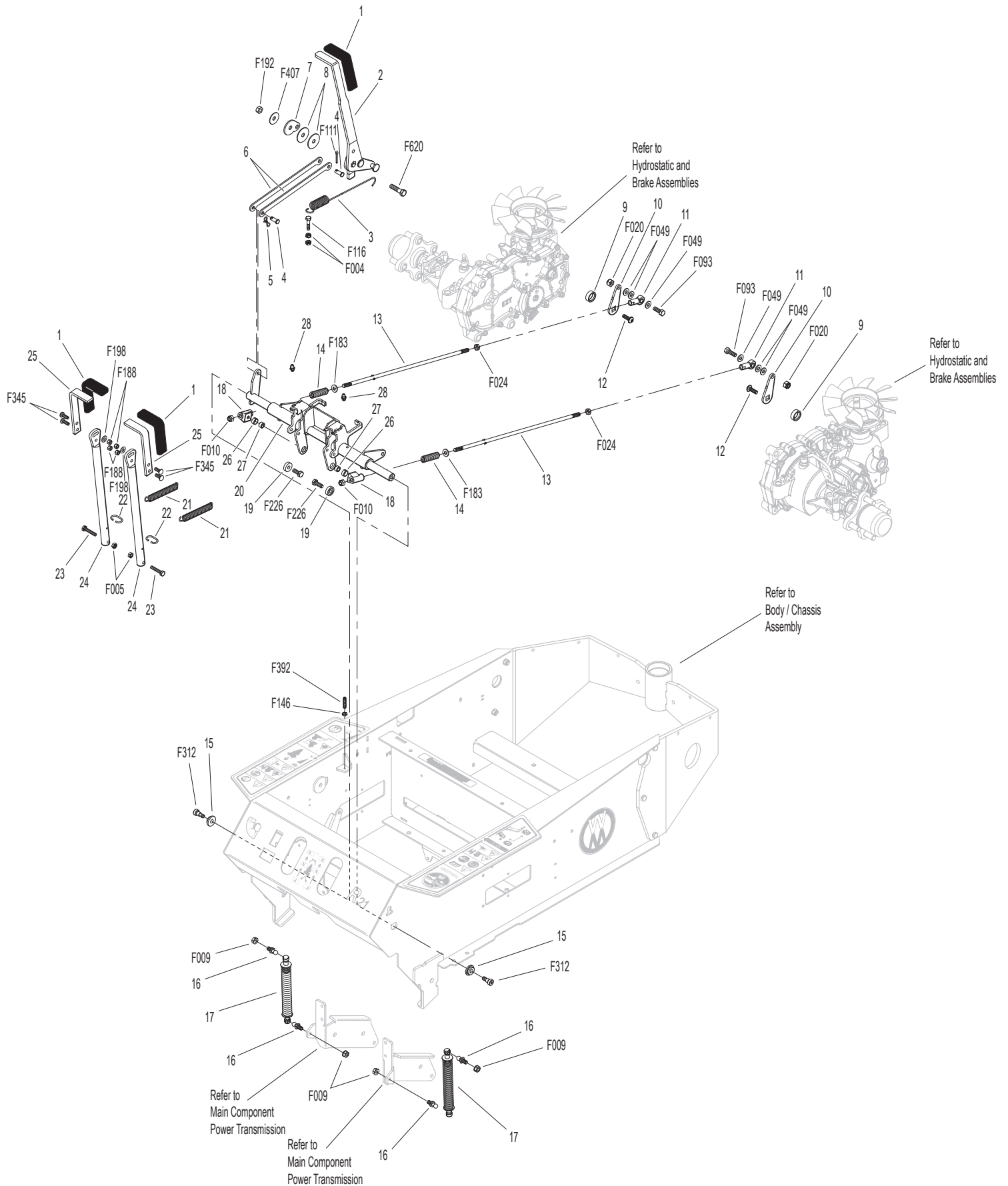
HYDROSTATIC AND BRAKE ASSEMBLIES



STEERING CONTROL ASSEMBLIES

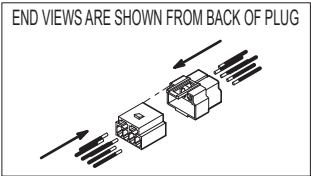
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Forward Speed Control Assemblies				Fasteners			
1	5850-2	Handle Grip, Foam (5-1/2)	3	F004	1/4-20 Keps Nut		2
2	1170-27	FSC Lever Weldment	1	F005	1/4-20 ESNA Nut		2
3	4219-1	Extension Spring	1	F009	5/16-18 Whiz Locknut		4
4	8655-4	Clevis Pin (5/16 x 3/4)	2	F010	5/16-24 ESNA Nut		2
5	4407-4	Bow Tie Cotter Pin	1	F020	5/16-18 ESNA Nut		2
6	1170-1	FSC Link	2	F024	5/16-24 Jam Nut		2
7	4142-1	FSC Cam	1	F049	5/16 SAE Washer		6
8	5141	FSC Friction Washer (1-1/2 x 3/8 x 1/16)	2	F093	5/16-18 x 1 Hex Bolt		2
Steering Lever Assemblies				F111	1/8 x 3/4 Cotter Pin		1
9	2212-3	Seal Retainer	2	F116	1/4-20 x 1-1/4 Hex Bolt		1
10	1212-4	Transmission Control Arm	2	F146	1/4-20 Jam Nut		1
11	5214-4	Ball Joint (5/16-24) W/O Stud	2	F183	.312 x .700 x .074 Washer		2
12	2025-10	TWHCS 5/16-24 x 1.0 (Patch)	2	F188	1/4-20 Self-Locking Nut		4
13	5213-5	Control Rod (17")	2	F192	3/8-24 Self-Locking Nut		1
14	5665-1	Compression Spring (2-1/2)	2	F198	.250 x .625 x .040 Washer, SS		2
15	9704-3	Pivot Rod Bushing, Plastic	2	F226	5/16-18 x 7/8 Hex Bolt		2
16	5146	10mm Ball Stud	4	F312	3/8 x 3/8 Shoulder Bolt		2
17	4199-3	Steering Lever Dampener Assembly	2	F345	1/4-20 x .770 Knurled Bolt		4
18	5463-4	Steering Lever Actuator	2	F392	1/4-20 x 1 Set Screw, SS Cup Point		1
19	5463-6	Washer 5/16 x 3/4 x .250	2	F407	Belleville Washer 3/8 x 1.187, SS		1
20	1451-40	Steering Assembly	1	F620	3/8-24 x 1-1/2 Hex Bolt		1
21	5222	Extension Spring (1/2 x 3-1/4)	2				
22	5450	D-Clip	2				
23	4452-6	Steering Pivot (1/4-20 x 1-5/8)	2				
24	1452	Steering Lever Tube W/Tab	2				
25	5453-10	Steering Lever Handle, Adjustable (Includes Items # 1 & F345)	2				
26	7201-2	Fiberglide Bearing 1/2"	2				
27	5463-5	Steering Arm Pivot Bushing (SS)	2				
28	5830	Grease Fitting	2				

STEERING CONTROL ASSEMBLIES



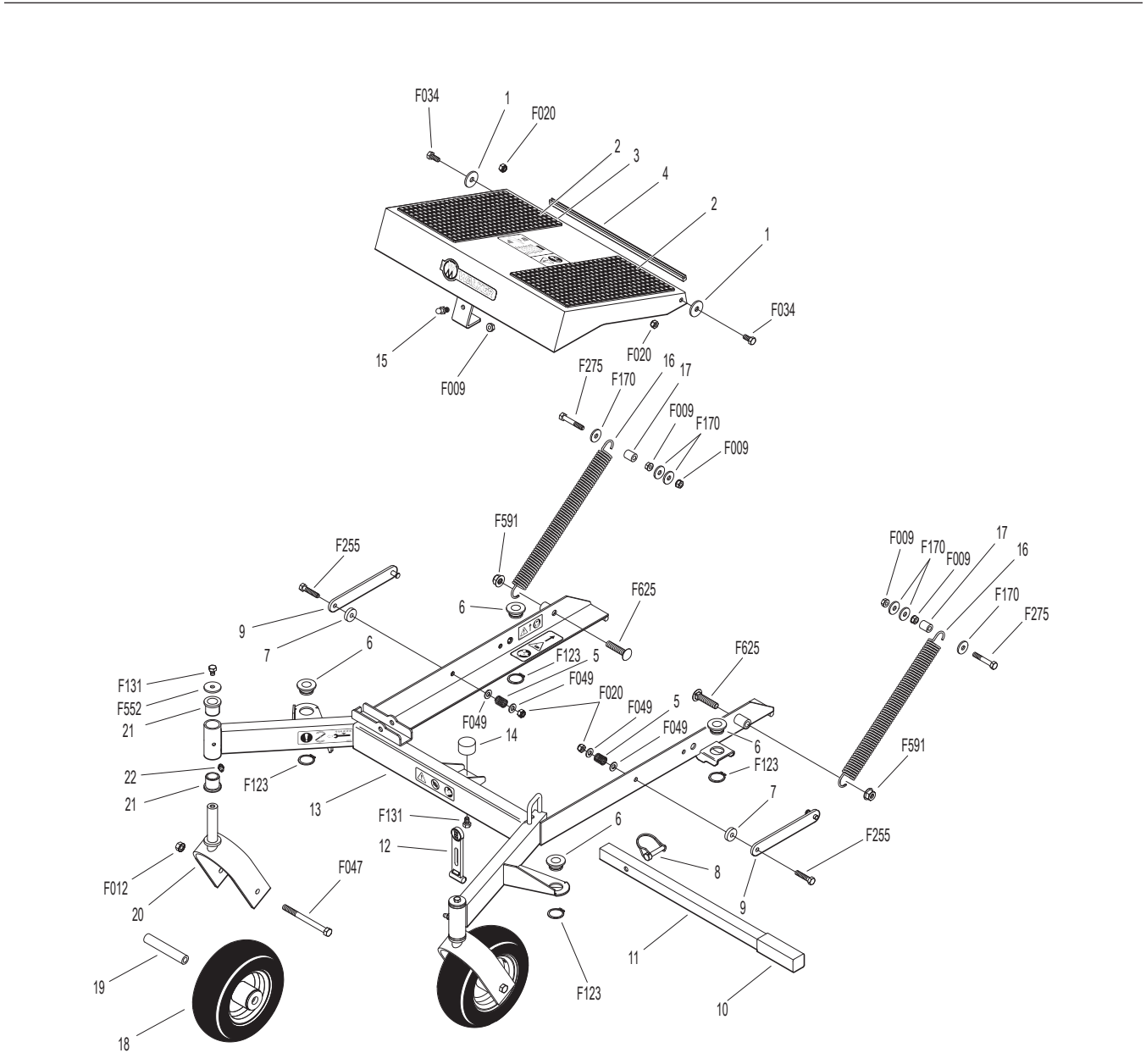
ELECTRICAL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Electrical Assembly				Fasteners			
1	6940-18	Jumper Wire	1		F002	10-24 Keps Nut	11
2	5929	Starter Solenoid	1		F004	1/4-20 Keps Nut	4
3	8941	Circuit Breaker (30 Amp)	1		F019	1/4-20 ESNA Wing Nut	1
		Auto Reset/Sealed			F025	10-24 x 3/8 PPHMS	4
4	6940-21	Ground Wire	1		F026	10-24 x 1/2 PPHMS	7
5	6940-19	Jumper Wire	1		F029	1/4-20 x 1/2 Hex Bolt	2
6	5942-8	Safety Switch (NO), Delta Side Mount	2		F031	1/4-20 x 5/8 Hex Bolt	2
7	1910-1	Battery Hold Down	1		F050	1/4 SAE Washer	2
8	NS	Battery (12V/300 CCA/Dry/SP-35)	1		F232	10-32 Keps Nut	2
9	5932	Battery Terminal Insulation Black (-)	1		F349	Washer .835 ID 1.122 OD, SS	1
10	5975-1	Cable Tie (18# x 3-3/4")	4		F505	6-32 x 7/8 Hex Trim MS, SS	4
11	5933	Battery Terminal Insulation Red (+)	1		F506	6-32 Nylock Nut	6
12	6941-9	Relay Switch 30/40 Amp	2		F527	6-32 x 3/4 Hex Trim MS, SS	2
13	5832	Cable Clamp (1/2) .203 Hole	1		F624	1/4-20 x 6 Carriage Bolt	1
14	6833	Cable Clamp (9/16 x #10)	5				
15	5942-20	Safety Switch (NO)	1	* Replacement sensor for the integrated seat sensor.			
16	4950-10	PTO Switch Spacer	1				
17	4950	PTO Switch	1				
18	8990-1	Hourmeter (Global)	1				
19	8960-15	Ignition Switch W/Keys (Includes Items # 20, 21 & F349)	1				
20	7854	Plastic Tip, Red	1				
21	8960-3	Key Set W/Umbrella	1				
22	5103-12	Seat Switch	1*				
23	1940	Wire Harness	1				
24	4940-11	Jumper Wire	1				

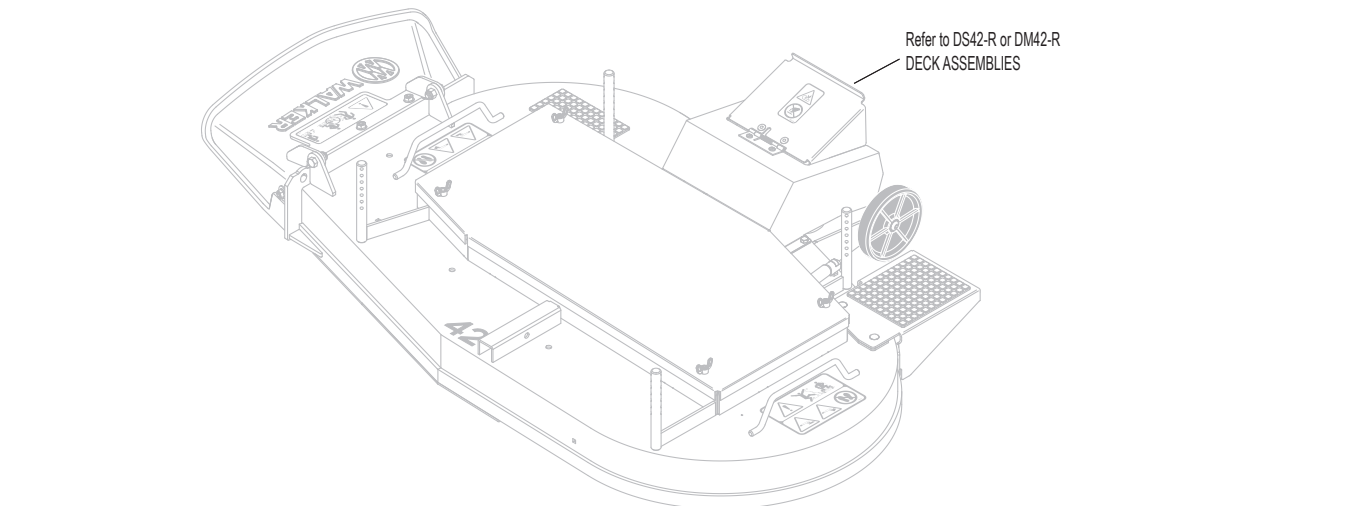


DS42-R COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Carrier Frame Components				Fasteners			
1	7846	Washer (3/8 x 1-1/4 x 1/8)	2	F009	5/16-18 Whiz Locknut		5
2	8786-9	Rubber Mat (6 x 12)	2	F012	3/8-16 Keps Nut		2
3	1662	Footrest (Includes Items # 2 & 4)	1	F020	5/16-18 ESNA Nut		4
4	M112	Edge Molding (13-7/8")	1	F034	5/16-18 x 3/4 Hex Bolt		2
5	5682	Compression Spring (9/16 x 3/4)	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
6	5740-4	Deck Pin Bushing	4	F049	5/16 SAE Washer		4
7	1661-3	Tilt Up Link Spacer	2	F123	1" External Snap Ring		4
8	7775-5	Lock Pin (5/16 x 1-5/8)	1	F131	5/16-18 x 1/2 Hex Bolt		3
9	1661-2	Tilt Up Link	2	F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		6
10	5850-5	Handle Grip (1 x 1 x 3-3/4)	1	F255	5/16-18 x 1-1/2 Hex Bolt		2
11	6811-3	Tilt Bar With Grip (20") (Includes Item # 10)	1	F275	5/16-18 x 2 Hex Bolt		2
12	1662-1	Tie Down Strap	1	F552	Washer 1.250 x .314 x .125		2
13	1660-1	DS42-R Carrier Frame (Includes Items # 21 & 22)	1	F591	7/16-14 Flange Top Lock Nut		2
14	8845-1	Rubber Bumper (1-1/4 x 3/4)	1	F625	7/16-14 x 2 Carriage Bolt		2
15	5146	10mm Ball Stud	1				
Spring and Pivot Mount Components							
16	5743-15	Extension Spring (1 x 9)	2				
17	5743-16	Spacer (5/16 x 1-1/2)	2				
Caster Wheel Components							
18	5715-20	Caster Wheel, Hollowmatic (8 x 3.00-4)	2				
19	5714-3	Axle Spacer Tube	2				
20	1770	Caster Wheel Fork	2				
21	5683-2	Pivot Bearing (.750 x 1.0)	4				
22	5830	Grease Fitting	2				



Refer to DS42-R or DM42-R
DECK ASSEMBLIES



DS42-R DECK ASSEMBLY

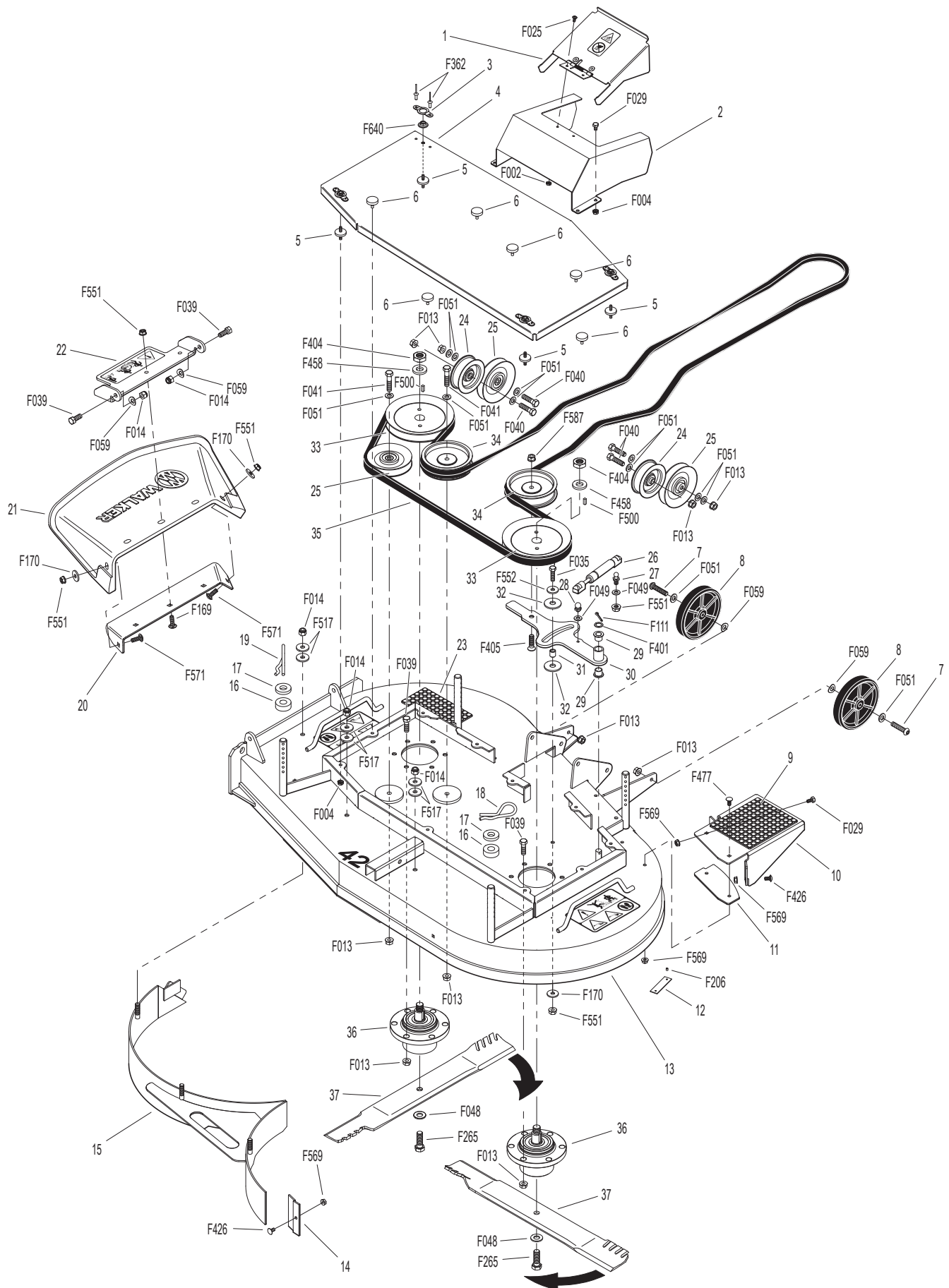
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Fasteners			
1	1620-2	Belt Drive Cover	1	F002	10-24 Keps Nut		2
2	1619-1	Drive Belt Guard	1	F004	1/4-20 Keps Nut		8
3	1703-1	Deck Belt Cover	1	F013	3/8-16 Whiz Locknut		20
4	7307-9	Pull Through Bumper	6	F014	3/8-16 ESNA Nut		2
5	7307-1	Shock Mount (1.0 x .25) Double Stud	4	F019	1/4-20 ESNA Wing Nut		4
6	8490	Roller Wheel Axle Bolt	2	F025	10-24 x 3/8 PPHMS		2
7	5162-12	Roller Wheel (5" Poly) (Includes Items # 6, F013 & F059)	2	F029	1/4-20 x 1/2 Hex Bolt		4
8	8735-10	Rubber Mat (5 x 6)	1	F035	5/16-18 x 1-1/4 Hex Bolt		1
9	1703-13	Deck Step, DS42-R (Includes Item # 8)	1	F039	3/8-16 x 1-1/4 Hex Bolt		14
10	1703-12	Spacer Plate	1	F040	3/8-16 x 1-1/2 Hex Bolt		4
11	NS	Deck Serial Number Plate	1	F041	3/8-16 x 1-3/4 Hex Bolt		2
12	1703	DS42-R Deck Housing (Includes Item # 20)	1	F048	1/2 SAE Washer		2
13	7775-1	Hitch Pin, LH (Silver) #6	2	F049	5/16 SAE Washer		2
14	5727-1	Washer Shim (5/8 ID)	4	F051	3/8 SAE Washer		12
15	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4	F059	3/8 Wave Spring Washer		4
16	7775-2	Hitch Pin, RH (Gold) #6	2	F111	1/8 x 3/4 Cotter Pin		1
17	1709-5	Backup Plate	1	F169	5/16-18 x 1 Carriage Bolt		3
18	1709-3	Rubber Shield	1	F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		3
19	1709-6	Discharge Shield Frame	1	F206	#2 x 3/16 Drive Pin		2
20	5747-10	Rubber Mat, No-Hole (3 x 6)	1	F265	1/2-20 x 1-1/2 Hex Bolt		2
Blade Drive Components				F401	.504 x .751 x .030 Washer		1
21	5245-2	Idler Pulley (2-3/4)	2	F404	5/8-18 Jam Nut		2
22	5247-2	V-Groove Idler (4")	3	F405	3/8-16 x 1-1/2 FHA Screw, SS		1
23	8762-1	Dampening Spring, Gas	1	F426	1/4-20 x 1/2 Carriage Bolt		1
24	5146	10mm Ball Stud	1	F458	Washer 1-1/4 x 5/8 x 3/16		2
25	5155-12	5/16 Ball Stud	1	F477	1/4-20 x 5/8 Carriage Bolt		2
26	7620-3	Pivot Bushing (1/2 x 9/16)	2	F500	3/16 x 3/16 x 9/16 Key		2
27	1703-3	Idler Arm, R42	1	F551	5/16-18 Flange Top Lock Nut		7
28	1701-8	Bushing Sleeve	1	F552	Washer 1.250 x .314 x .125		1
29	1701-2	Washer 1.5 x .5 x .125	2	F569	1/4-20 Flange Top Lock Nut		4
30	6240-25	Spindle Pulley (6")	2	F571	5/16-18 x 7/8 Carriage Bolt		2
31	7245-2	Idler Pulley	2	F587	3/8-16 Top Lock Flange Nut, Grade G		1
32	1731-1	Blade Drive Belt, MR 42	1				
Blade Spindle Components							
33	8052-5	Blade Spindle	2				
34	7705-31	LH/RH Blade, 21-3/8" (RH Rotation)	2				

19

DM42-R DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Fasteners			
1	1620-2	Belt Drive Cover	1	F002	10-24 Keps Nut		2
2	1619-1	Drive Belt Guard	1	F004	1/4-20 Keps Nut		8
3	1701-58	Retaining Tab	4	F013	3/8-16 Whiz Locknut		18
4	1703-14	Deck Belt Cover	1	F014	3/8-16 ESNA Nut		5
		(Includes Items # 3, F362 & F640)		F025	10-24 x 3/8 PPHMS		2
5	7307-1	Shock Mount (1.0 x .25) Double Stud	4	F029	1/4-20 x 1/2 Hex Bolt		5
6	7307-9	Pull Through Bumper	6	F035	5/16-18 x 1-1/4 Hex Bolt		1
7	8490	Roller Wheel Axle Bolt	2	F039	3/8-16 x 1-1/4 Hex Bolt		14
8	5162-12	Roller Wheel (5" Poly)	2	F040	3/8-16 x 1-1/2 Hex Bolt		4
		(Includes Items # 7, F013 & F059)		F041	3/8-16 x 1-3/4 Hex Bolt		2
9	8735-10	Rubber Mat (5 x 6)	1	F048	1/2 SAE Washer		2
10	1703-13	Deck Step, DS42-R (Includes Item # 9)	1	F049	5/16 SAE Washer		2
11	1703-12	Spacer Plate	1	F051	3/8 SAE Washer		12
12	NS	Deck Serial Number Plate	1	F059	3/8 Wave Spring Washer		4
13	1703	DS42-R Deck Housing (Includes Item # 23)	1	F111	1/8 x 3/4 Cotter Pin		1
14	1692-2	Baffle Retaining Clip	1	F169	5/16-18 x 1 Carriage Bolt		3
15	1692-42	Removable Mulch Baffle	1	F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		3
16	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4	F206	#2 x 3/16 Drive Pin		2
17	5727-1	Washer Shim (5/8 ID)	4	F265	1/2-20 x 1-1/2 Hex Bolt		2
18	7775-1	Hitch Pin, LH (Silver) #6	2	F362	A/A62D Alum. Pop Rivet (3/16 D x 13/32 L)		8
19	7775-2	Hitch Pin, RH (Gold) #6	2	F401	.504 x .751 x .030 Washer		1
20	1709-5	Backup Plate	1	F404	5/8-18 Jam Nut		2
21	1709-3	Rubber Shield	1	F405	3/8-16 x 1-1/2 FHA Screw, SS		1
22	1709-6	Discharge Shield Frame	1	F426	1/4-20 x 1/2 Carriage Bolt		2
23	5747-10	Rubber Mat, No-Hole (3 x 6)	1	F458	Washer 1-1/4 x 5/8 x 3/16		2
				F477	1/4-20 x 5/8 Carriage Bolt		2
				F500	3/16 x 3/16 x 9/16 Key		2
				F517	Washer 3/8 x 1-1/8 x 1/8		6
				F551	5/16-18 Flange Top Lock Nut		7
				F552	Washer 1.250 x .314 x .125		1
				F569	1/4-20 Flange Top Lock Nut		5
				F571	5/16-18 x 7/8 Carriage Bolt		2
				F587	3/8-16 Top Lock Flange Nut, Grade G		1
				F640	1/4-20, 7/8 Washer Free Spinning Nut		4
Blade Drive Components				NOTE: The DM42-R is European only. Other regions need to purchase DS42-R and add Mulch Kit (P/N 1692-15 or 1692-16) for a mulch option.			
24	5245-2	Idler Pulley (2-3/4)	2				
25	5247-2	V-Groove Idler (4")	3				
26	8762-1	Dampening Spring, Gas	1				
27	5146	10mm Ball Stud	1				
28	5155-12	5/16 Ball Stud	1				
29	7620-3	Pivot Bushing (1/2 x 9/16)	2				
30	1703-3	Idler Arm, R42	1				
31	1701-8	Bushing Sleeve	1				
32	1701-2	Washer 1.5 x .5 x .125	2				
33	6240-25	Spindle Pulley (6")	2				
34	7245-2	Idler Pulley	2				
35	1731-1	Blade Drive Belt, MR 42	1				
Blade Spindle Components							
36	8052-5	Blade Spindle	2				
37	7705-36	LH/RH Blade, 21-3/8" (Mulch) (RH Rotation)	2				

DM42-R DECK ASSEMBLY

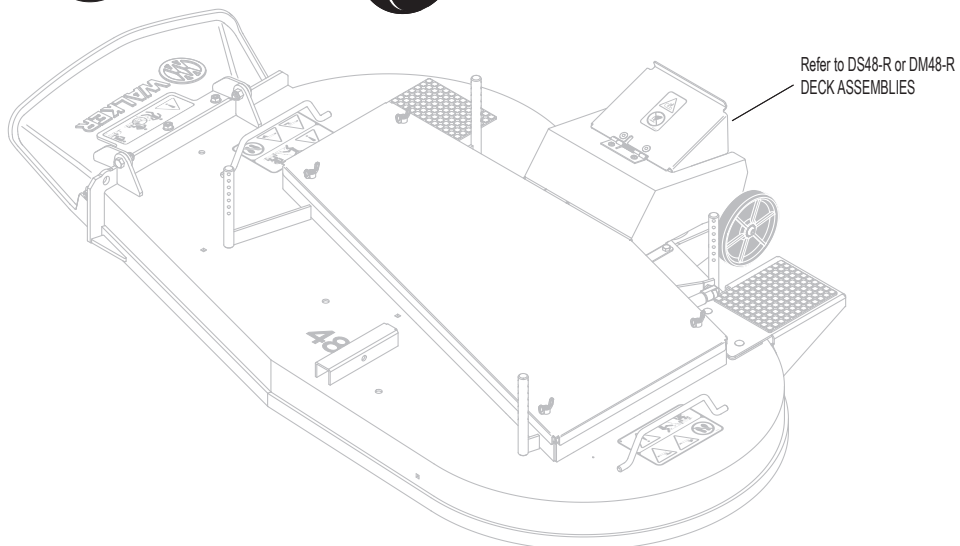
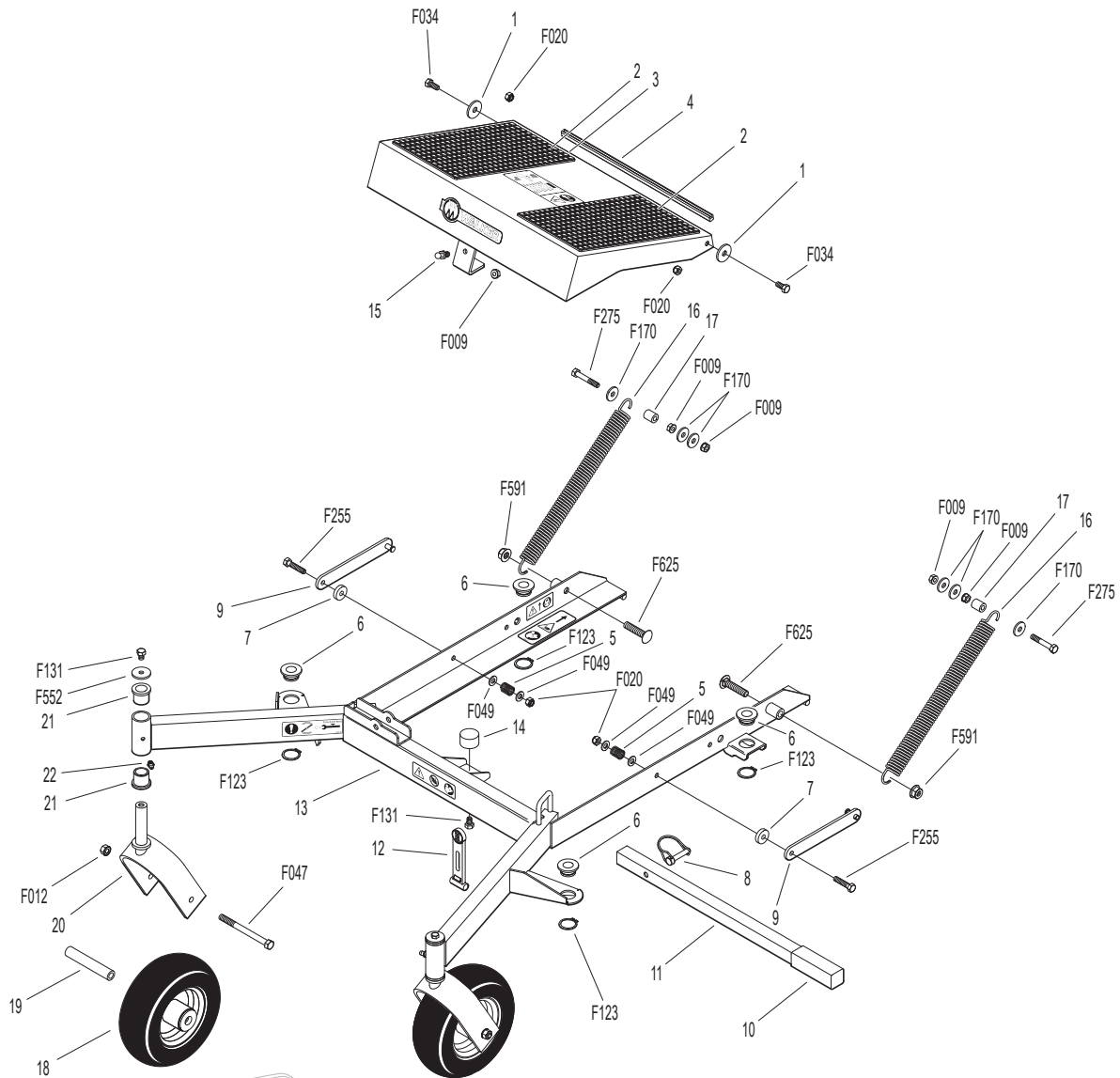


Model R21 Beginning S/N 174105
Use only genuine **Walker**® replacement parts.

DS48-R COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Carrier Frame Components				Fasteners			
1	7846	Washer (3/8 x 1-1/4 x 1/8)	2	F009	5/16-18 Whiz Locknut		5
2	8786-9	Rubber Mat (6 x 12)	2	F012	3/8-16 Keps Nut		2
3	1662	Footrest (Includes Items # 2 & 4)	1	F020	5/16-18 ESNA Nut		4
4	M112	Edge Molding (13-7/8")	1	F034	5/16-18 x 3/4 Hex Bolt		2
5	5682	Compression Spring (9/16 x 3/4)	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
6	5740-4	Deck Pin Bushing	4	F049	5/16 SAE Washer		4
7	1661-3	Tilt Up Link Spacer	2	F123	1" External Snap Ring		4
8	7775-5	Lock Pin (5/16 x 1-5/8)	1	F131	5/16-18 x 1/2 Hex Bolt		3
9	1661-2	Tilt Up Link	2	F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		6
10	5850-5	Handle Grip (1 x 1 x 3-3/4)	1	F255	5/16-18 x 1-1/2 Hex Bolt		2
11	6811-3	Tilt Bar With Grip (20") (Includes Item # 10)	1	F275	5/16-18 x 2 Hex Bolt		2
12	1662-1	Tie Down Strap	1	F552	Washer 1.250 x .314 x .125		2
13	1661-1	DS48-R Carrier Frame (Includes Items # 21 & 22)	1	F591	7/16-14 Flange Top Lock Nut		2
14	8845-1	Rubber Bumper (1-1/4 x 3/4)	1	F625	7/16-14 x 2 Carriage Bolt		2
15	5146	10mm Ball Stud	1				
Spring and Pivot Mount Components							
16	5743-15	Extension Spring (1 x 9)	2				
17	5743-16	Spacer (5/16 x 1-1/2)	2				
Caster Wheel Components							
18	5715-20	Caster Wheel, Hollowmatic (8 x 3.00-4)	2				
19	5714-3	Axle Spacer Tube	2				
20	1770	Caster Wheel Fork	2				
21	5683-2	Pivot Bearing (.750 x 1.0)	4				
22	5830	Grease Fitting	2				

DS48-R COMPLETE CARRIER FRAME ASSEMBLY



DS48-R DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Fasteners			
1	1620-2	Belt Drive Cover	1	F002	10-24 Keps Nut		2
2	1619-2	Drive Belt Guard	1	F004	1/4-20 Keps Nut		4
3	1701-1	Deck Belt Cover	1	F005	1/4-20 ESNA Nut		4
4	7307-1	Shock Mount (1.0 x .25) Double Stud	4	F012	3/8-16 Keps Nut		2
5	8490	Roller Wheel Axle Bolt	2	F013	3/8-16 Whiz Locknut		18
6	5162-12	Roller Wheel (5" Poly) (Includes Items # 5, F013 & F059)	2	F014	3/8-16 ESNA Nut		2
7	8735-10	Rubber Mat (5 x 6)	2	F019	1/4-20 ESNA Wing Nut		4
8	1701-13	Deck Step, DS48-R (Includes Item # 7)	1	F025	10-24 x 3/8 PPHMS		2
9	1701-12	Spacer Plate	1	F029	1/4-20 x 1/2 Hex Bolt		4
10	1701-9	DS48-R Deck Housing (Includes Item # 7)	1	F035	5/16-18 x 1-1/4 Hex Bolt		1
11	NS	Deck Serial Number Plate	1	F039	3/8-16 x 1-1/4 Hex Bolt		14
12	7307-9	Pull Through Bumper	6	F040	3/8-16 x 1-1/2 Hex Bolt		4
13	7775-1	Hitch Pin, LH (Silver) #6	2	F041	3/8-16 x 1-3/4 Hex Bolt		2
14	5727-1	Washer Shim (5/8 ID)	4	F048	1/2 SAE Washer		2
15	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4	F049	5/16 SAE Washer		2
16	7775-2	Hitch Pin, RH (Gold) #6	2	F051	3/8 SAE Washer		15
17	1709-5	Backup Plate	1	F059	3/8 Wave Spring Washer		4
18	1709-3	Rubber Shield	1	F111	1/8 x 3/4 Cotter Pin		1
19	1709-6	Discharge Shield Frame	1	F169	5/16-18 x 1 Carriage Bolt		3
Blade Drive Components				F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		3
				F206	#2 x 3/16 Drive Pin		2
20	5245-2	Idler Pulley (2-3/4)	2	F265	1/2-20 x 1-1/2 Hex Bolt		2
21	5247-2	V-Groove Idler (4")	3	F401	.504 x .751 x .030 Washer		1
22	7245-2	Idler Pulley	2	F404	5/8-18 Jam Nut		2
23	6240-23	Spindle Pulley (6-3/4/B)	2	F405	3/8-16 x 1-1/2 FHA Screw, SS		1
24	8762-1	Dampening Spring, Gas	1	F426	1/4-20 x 1/2 Carriage Bolt		2
25	5155-12	5/16 Ball Stud	1	F458	Washer 1-1/4 x 5/8 x 3/16		2
26	7620-3	Pivot Bushing (1/2 x 9/16)	2	F477	1/4-20 x 5/8 Carriage Bolt		2
27	1701-3	Idler Arm, R48	1	F500	3/16 x 3/16 x 9/16 Key		2
28	5146	10mm Ball Stud	1	F551	5/16-18 Flange Top Lock Nut		6
29	1701-2	Washer 1.5 x .5 x .125	2	F552	Washer 1.250 x .314 x .125		1
30	1701-8	Bushing Sleeve	1	F569	1/4-20 Flange Top Lock Nut		4
31	1731	Blade Drive Belt, MR 48	1	F571	5/16-18 x 7/8 Carriage Bolt		2
32	6325-10	Spacer/Stop (3/8 x 7/8 x 1/2)	1	F587	3/8-16 Top Lock Flange Nut, Grade G		1
Blade Spindle Components							
33	8052-5	Blade Spindle	2				
34	7705-29	LH/RH Blade, 24-3/8" (RH Rotation)	2				

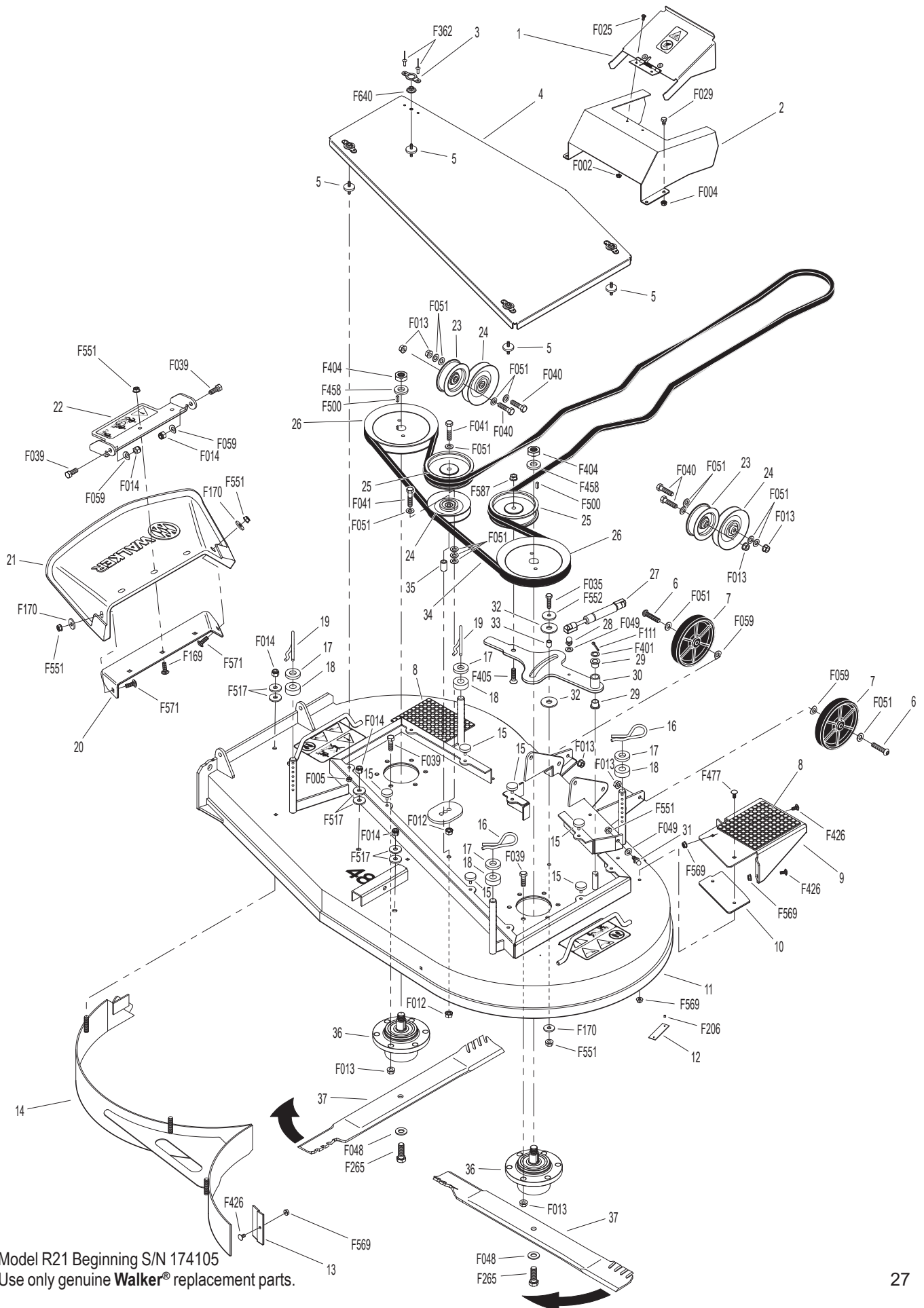
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25

DM48-R DECK ASSEMBLY

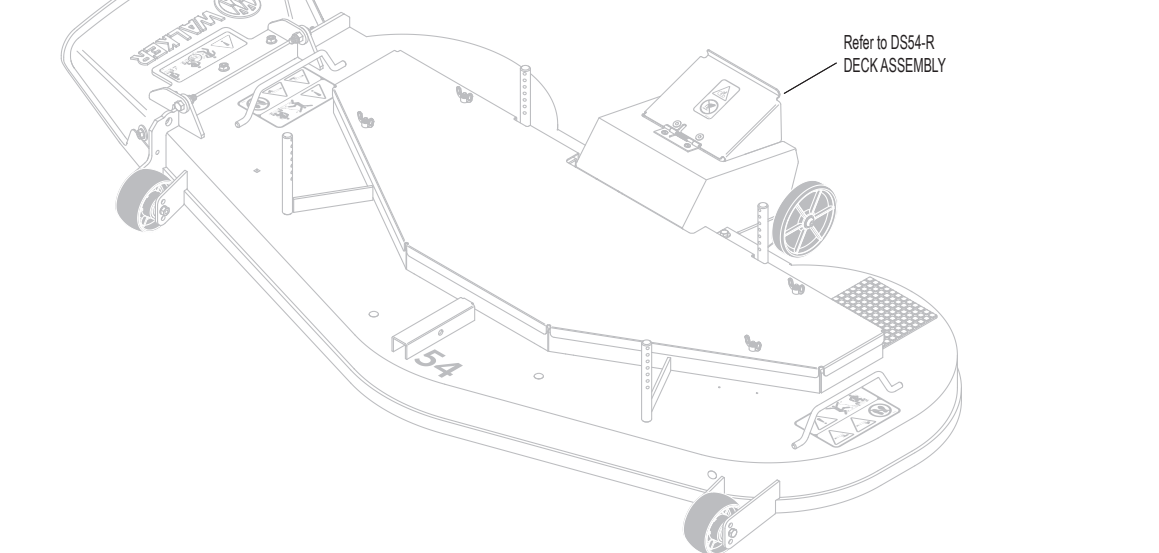
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Fasteners			
1	1620-2	Belt Drive Cover	1	F002	10-24 Keps Nut		2
2	1619-2	Drive Belt Guard	1	F004	1/4-20 Keps Nut		4
3	1701-58	Retaining Tab	4	F005	1/4-20 ESNA Nut		4
4	1701-14	Deck Belt Cover	1	F012	3/8-16 Keps Nut		2
		(Includes Items # 3, F362 & F640)		F013	3/8-16 Whiz Locknut		18
5	7307-1	Shock Mount (1.0 x .25) Double Stud	4	F014	3/8-16 ESNA Nut		5
6	8490	Roller Wheel Axle Bolt	2	F025	10-24 x 3/8 PPHMS		2
7	5162-12	Roller Wheel (5" Poly)	2	F029	1/4-20 x 1/2 Hex Bolt		4
		(Includes Items # 6, F013 & F059)		F035	5/16-18 x 1-1/4 Hex Bolt		1
8	8735-10	Rubber Mat (5 x 6)	2	F039	3/8-16 x 1-1/4 Hex Bolt		14
9	1701-13	Deck Step, DS48-R (Includes Item # 8)	1	F040	3/8-16 x 1-1/2 Hex Bolt		4
10	1701-12	Spacer Plate	1	F041	3/8-16 x 1-3/4 Hex Bolt		2
11	1701-9	DS48-R Deck Housing (Includes Item # 8)	1	F048	1/2 SAE Washer		2
12	NS	Deck Serial Number Plate	1	F049	5/16 SAE Washer		2
13	1692-2	Baffle Retaining Clip	1	F051	3/8 SAE Washer		15
14	1692-39	Removable Mulch Baffle	1	F059	3/8 Wave Spring Washer		4
15	7307-9	Pull Through Bumper	6	F111	1/8 x 3/4 Cotter Pin		1
16	7775-1	Hitch Pin, LH (Silver) #6	2	F169	5/16-18 x 1 Carriage Bolt		3
17	5727-1	Washer Shim (5/8 ID)	4	F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		3
18	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4	F206	#2 x 3/16 Drive Pin		2
19	7775-2	Hitch Pin, RH (Gold) #6	2	F265	1/2-20 x 1-1/2 Hex Bolt		2
20	1709-5	Backup Plate	1	F362	A/A62D Alum. Pop Rivet (3/16 D x 13/32 L)		8
21	1709-3	Rubber Shield	1	F401	.504 x .751 x .030 Washer		1
22	1709-6	Discharge Shield Frame	1	F404	5/8-18 Jam Nut		2
				F405	3/8-16 x 1-1/2 FHA Screw, SS		1
				F426	1/4-20 x 1/2 Carriage Bolt		3
				F458	Washer 1-1/4 x 5/8 x 3/16		2
				F477	1/4-20 x 5/8 Carriage Bolt		2
				F500	3/16 x 3/16 x 9/16 Key		2
				F517	Washer 3/8 x 1-1/8 x 1/8		6
				F551	5/16-18 Flange Top Lock Nut		7
				F552	Washer 1.250 x .314 x .125		1
				F569	1/4-20 Flange Top Lock Nut		5
				F571	5/16-18 x 7/8 Carriage Bolt		2
				F587	3/8-16 Top Lock Flange Nut, Grade G		1
				F640	1/4-20, 7/8 Washer Free Spinning Nut		4
Blade Drive Components				NOTE: The DM48-R is European only. Other regions need to purchase DS48-R and add Mulch Kit (1692-12 or 1692-13) for a mulch option.			
23	5245-2	Idler Pulley (2-3/4)	2				
24	5247-2	V-Groove Idler (4")	3				
25	7245-2	Idler Pulley	2				
26	6240-23	Spindle Pulley (6-3/4/B)	2				
27	8762-1	Dampening Spring, Gas	1				
28	5155-12	5/16 Ball Stud	1				
29	7620-3	Pivot Bushing (1/2 x 9/16)	2				
30	1701-3	Idler Arm, R48	1				
31	5146	10mm Ball Stud	1				
32	1701-2	Washer 1.5 x .5 x .125	2				
33	1701-8	Bushing Sleeve	1				
34	1731	Blade Drive Belt, MR 48	1				
35	6325-10	Spacer/Stop (3/8 x 7/8 x 1/2)	1				
Blade Spindle Components							
36	8052-5	Blade Spindle	2				
37	7705-37	LH/RH Blade, 24-3/8" (Mulch) (RH Rotation)	2				

DM48-R DECK ASSEMBLY



DS54-R COMPLETE CARRIER FRAME ASSEMBLY

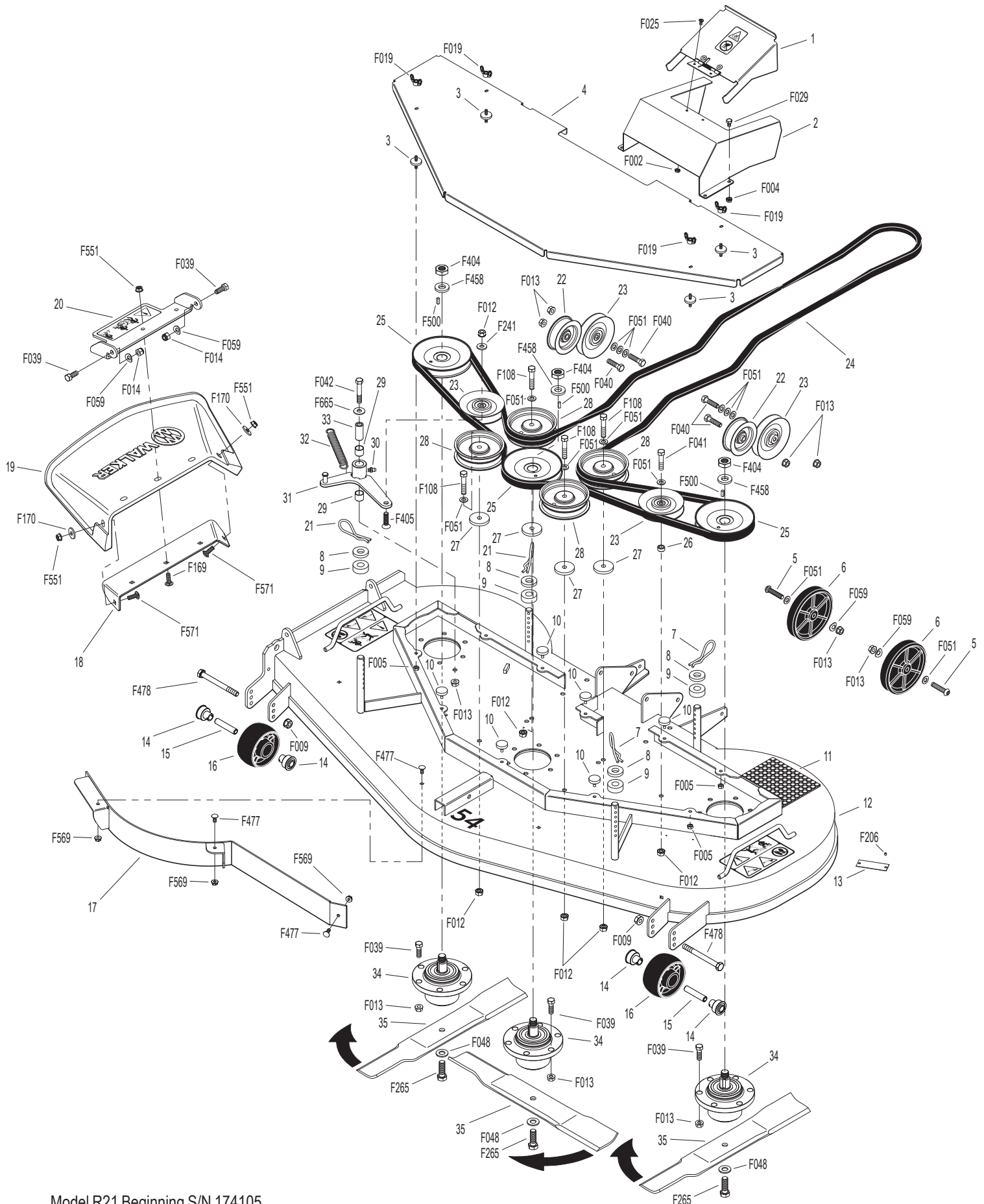
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Carrier Frame Components				Fasteners			
1	7846	Washer (3/8 x 1-1/4 x 1/8)	2	F009	5/16-18 Whiz Locknut		5
2	8786-9	Rubber Mat (6 x 12)	2	F012	3/8-16 Keps Nut		2
3	1662	Footrest (Includes Items # 2 & 4)	1	F020	5/16-18 ESNA Nut		4
4	M112	Edge Molding (13-7/8")	1	F034	5/16-18 x 3/4 Hex Bolt		2
5	5682	Compression Spring (9/16 x 3/4)	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
6	5740-4	Deck Pin Bushing	4	F049	5/16 SAE Washer		4
7	1661-3	Tilt Up Link Spacer	2	F123	1" External Snap Ring		4
8	7775-5	Lock Pin (5/16 x 1-5/8)	1	F131	5/16-18 x 1/2 Hex Bolt		3
9	1661-2	Tilt Up Link	2	F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		6
10	5850-5	Handle Grip (1 x 1 x 3-3/4)	1	F255	5/16-18 x 1-1/2 Hex Bolt		2
11	6811-3	Tilt Bar With Grip (20") (Includes Item # 10)	1	F275	5/16-18 x 2 Hex Bolt		2
12	1662-1	Tie Down Strap	1	F552	Washer 1.250 x .314 x .125		2
13	1662-3	DS54-R Carrier Frame (Includes Items # 21 & 22)	1	F591	7/16-14 Flange Top Lock Nut		2
14	8845-1	Rubber Bumper (1-1/4 x 3/4)	1	F625	7/16-14 x 2 Carriage Bolt		2
15	5146	10mm Ball Stud	1				
Spring and Pivot Mount Components							
16	5743-15	Extension Spring (1 x 9)	2				
17	5743-16	Spacer (5/16 x 1-1/2)	2				
Caster Wheel Components							
18	5715-20	Caster Wheel, Hollowmatic (8 x 3.00-4)	2				
19	5714-3	Axle Spacer Tube	2				
20	1770	Caster Wheel Fork	2				
21	5683-2	Pivot Bearing (.750 x 1.0)	4				
22	5830	Grease Fitting	2				



DS54-R DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Deck Housing Components				Fasteners			
1	1620-2	Belt Drive Cover	1	F002	10-24 Keps Nut		2
2	1619-3	Drive Belt Guard	1	F004	1/4-20 Keps Nut		4
3	7307-1	Shock Mount (1.0 x .25) Double Stud	4	F005	1/4-20 ESNA Nut		4
4	1701-15	Deck Belt Cover	1	F009	5/16-18 Whiz Locknut		2
5	8490	Roller Wheel Axle Bolt	2	F012	3/8-16 Keps Nut		6
6	5162-12	Roller Wheel (5" Poly) (Includes Items # 5, F013 & F059)	2	F013	3/8-16 Whiz Locknut		24
7	7775-1	Hitch Pin, LH (Silver) #6	2	F014	3/8-16 ESNA Nut		2
8	5727-1	Washer Shim (5/8 ID)	4	F019	1/4-20 ESNA Wing Nut		4
9	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4	F025	10-24 x 3/8 PPHMS		2
10	7307-9	Pull Through Bumper	6	F029	1/4-20 x 1/2 Hex Bolt		4
11	8735-10	Rubber Mat (5 x 6)	1	F039	3/8-16 x 1-1/4 Hex Bolt		20
12	1702	DS54-R Deck Housing (Includes Item # 11)	1	F040	3/8-16 x 1-1/2 Hex Bolt		4
13	NS	Deck Serial Number Plate	1	F041	3/8-16 x 1-3/4 Hex Bolt		1
14	6715-3	Roller Wheel Bearing	4	F042	3/8-16 x 2-1/4 Hex Bolt		1
15	6715-6	Axle Spacer Tube	2	F048	1/2 SAE Washer		3
16	6715-2	Roller Wheel	2	F051	3/8 SAE Washer		13
17	1702-70	Baffle	1	F059	3/8 Wave Spring Washer		4
18	1709-5	Backup Plate	1	F108	3/8-16 x 2 Hex Bolt		4
19	1709-3	Rubber Shield	1	F169	5/16-18 x 1 Carriage Bolt		3
20	1709-6	Discharge Shield Frame	1	F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		2
21	7775-2	Hitch Pin, RH (Gold) #6	2	F206	#2 x 3/16 Drive Pin		2
Blade Drive Components				F241	.375 x .875 x .10 Washer		1
22	5245-2	Idler Pulley (2-3/4)	2	F265	1/2-20 x 1-1/2 Hex Bolt		3
23	5247-2	V-Groove Idler (4")	4	F404	5/8-18 Jam Nut		3
24	1731-2	Blade Drive Belt	1	F405	3/8-16 x 1-1/2 FHA Screw, SS		1
25	6240-26	Spindle Pulley (5.25)	3	F458	Washer 1-1/4 x 5/8 x 3/16		3
26	6325-2	Spacer Bushing (5/16)	1	F477	1/4-20 x 5/8 Carriage Bolt		3
27	4401-4	Washer 1-3/4 x 3/8 x 1/4 Thk	4	F478	5/16-18 x 3-1/4 Hex Bolt		2
28	7245-2	Idler Pulley	4	F500	3/16 x 3/16 x 9/16 Key		3
29	7201-3	Fiberglide Bearing	2	F551	5/16-18 Flange Top Lock Nut		5
30	5830	Grease Fitting	1	F569	1/4-20 Flange Top Lock Nut		3
31	1702-9	Idler Arm, DS54-R (Includes Items # 29 & 30)	1	F571	5/16-18 x 7/8 Carriage Bolt		2
32	5221	Extension Spring (3/4 x 4)	1	F665	Washer 1.0 x .406 x .062		1
33	7201-4	Inner Race (1-1/2)	1				
Blade Spindle Components							
34	8052-5	Blade Spindle	3				
35	7705-42	LH/Center/RH Blade, 18.667 (RH Rotation)	3				

DS54-R DECK ASSEMBLY



Model R21 Beginning S/N 174105
Use only genuine **Walker**® replacement parts.

LUBRICATION POINTS

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Lubrication Points

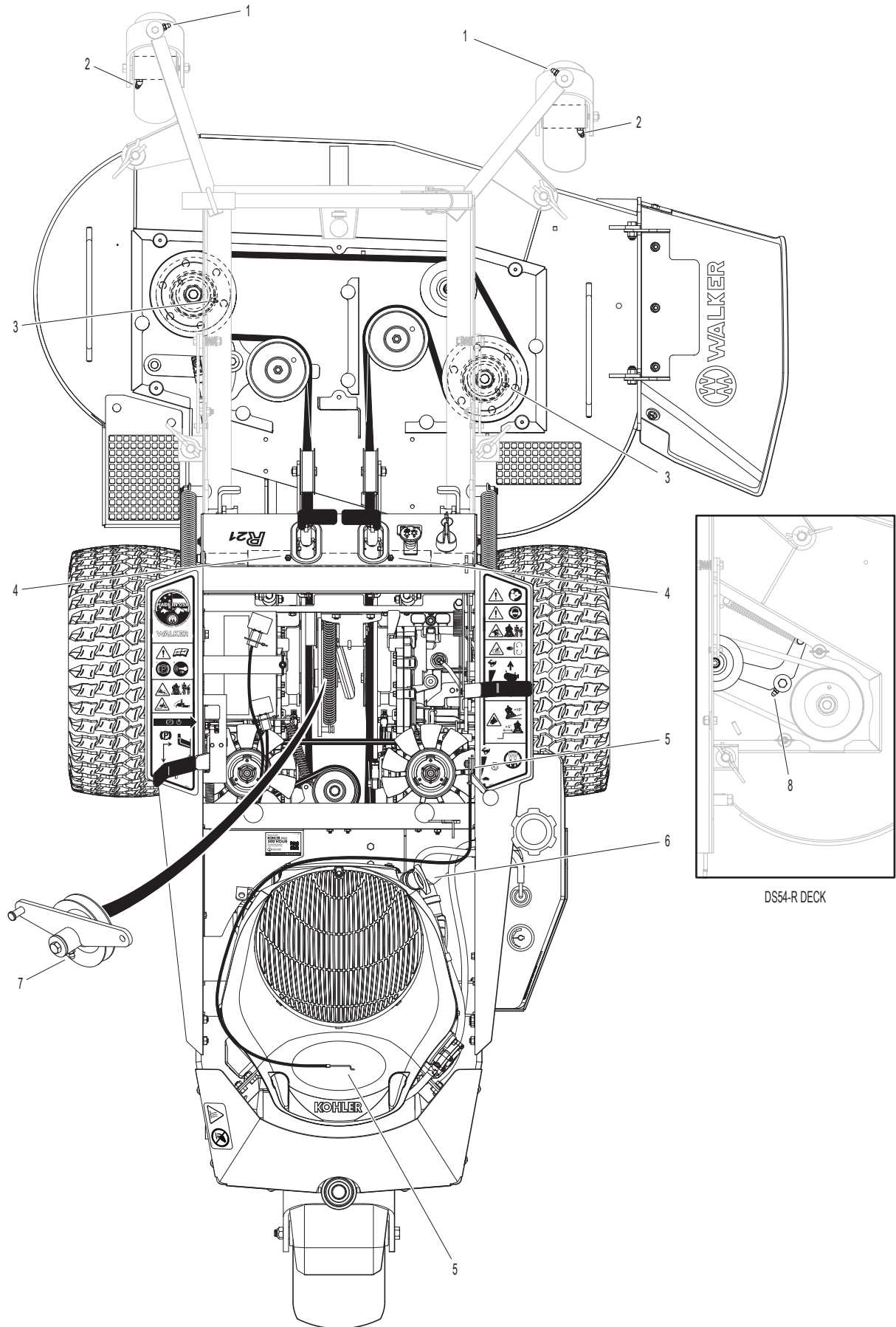
1	Deck Caster Wheel Fork Pivot	Grease	2
2	Deck Caster Wheel Bearing	Grease	2
3	Blade Spindle	Grease	2
4	Steering Lever Pivot	Grease	2
5	Throttle Control Cable Ends	Oil	2
6	Engine Dipstick / Oil Fill	Oil*	1
7	Tensioner Arm	Grease	1
8	Idler Arm Pivot (DS54-R)	Grease	1

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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* Refer to R21 **Operator's Manual** for procedure for checking and changing oil in Engine Crankcase.

NOTE: See Model R21 **Operator's Manual** (P/N 1000-5) for proper lubrication intervals.

LUBRICATION POINTS



WIRING SCHEMATIC

WALKER MODEL R21 Beginning S/N 2019-158429

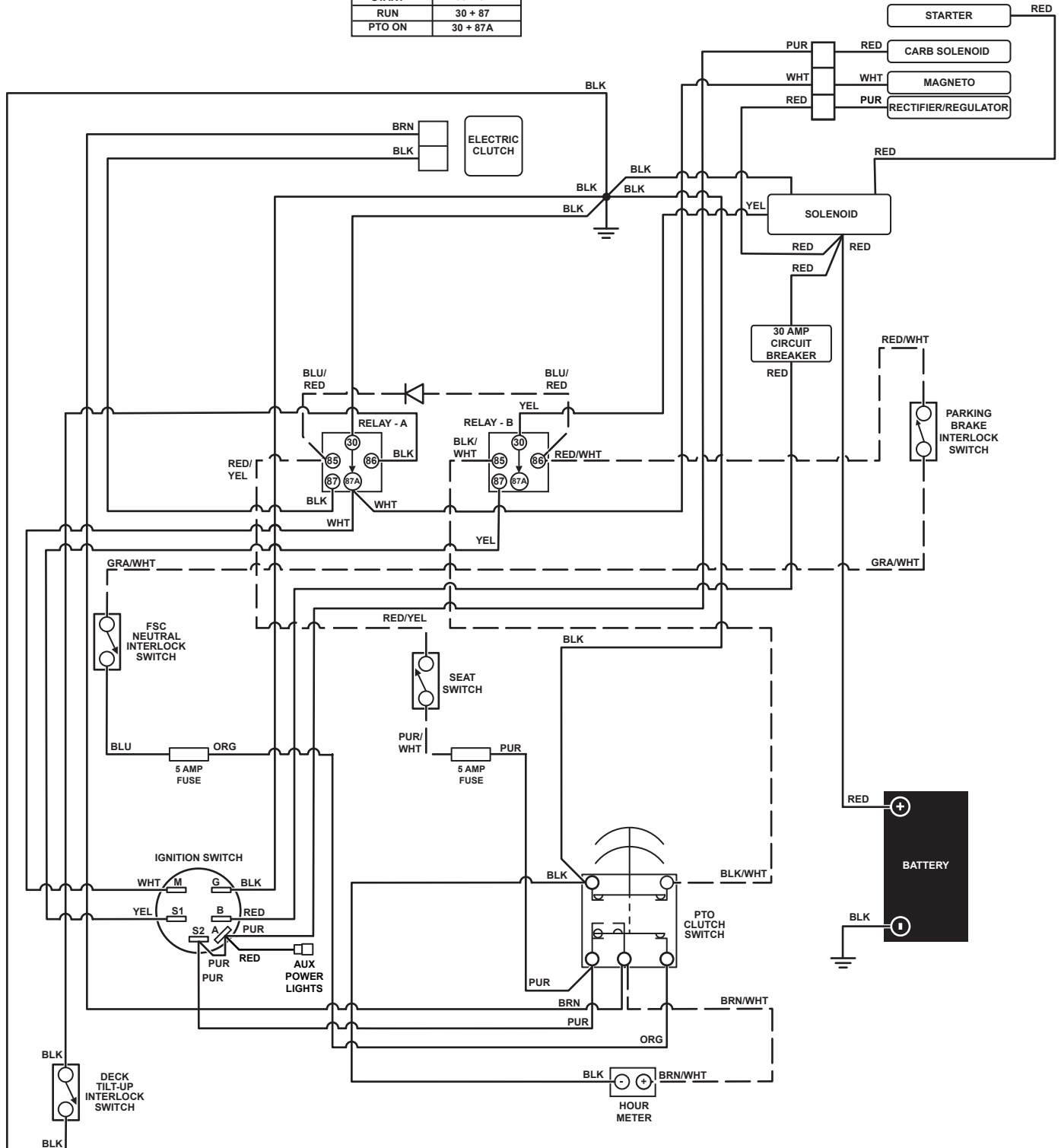
RELAY - A	
IGNITION RELAY	
OFF	30 + 87A
START	30 + 87
RUN	30 + 87
PTO ON	30 + 87A

PTO CLUTCH SWITCH	
OFF-PUSH	PUR + ORG BLK+BLK/WHT
ON-PULL	PUR+BRN+BRN/WHT

IGNITION SWITCH CIRCUITS	
OFF	G + M
START	B + A / S1 + S2
RUN	B + A

S1 = START CIRCUIT
S2 = START/ACCESSORY CIRCUIT
M = MAGNETO GROUND CIRCUIT
B = BATTERY CIRCUIT
A = ACCESSORY CIRCUIT
G = GROUND CIRCUIT

RELAY - B	
START RELAY	
OFF	30 + 87A
START	30 + 87
RUN	30 + 87
PTO ON	30 + 87A



MAINTENANCE AND SERVICE RECORD SHEET

[illegible]

MAINTENANCE AND SERVICE RECORD SHEET

[illegible]

LIMITED WARRANTY FOR WALKER MODEL R21 RIDER MOWERS

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within three (3) years or 300 hours after date of sale to the original retail purchaser. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty **except** the following components which are warranted separately by their respective manufacturers:

Kohler Engine
Battery

The available warranties covering these items are furnished with each mower. Walker does not assume any warranty obligation, liability or modification for these items, which are covered exclusively by the stated warranty of the respective manufacturers noted above.

2. WHAT THIS WARRANTY DOES NOT COVER:

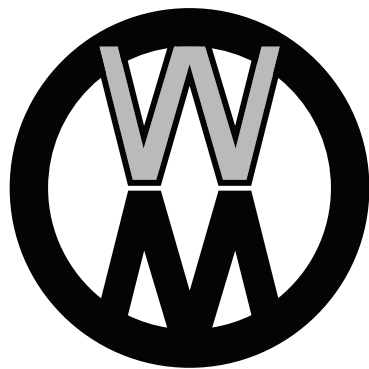
- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



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